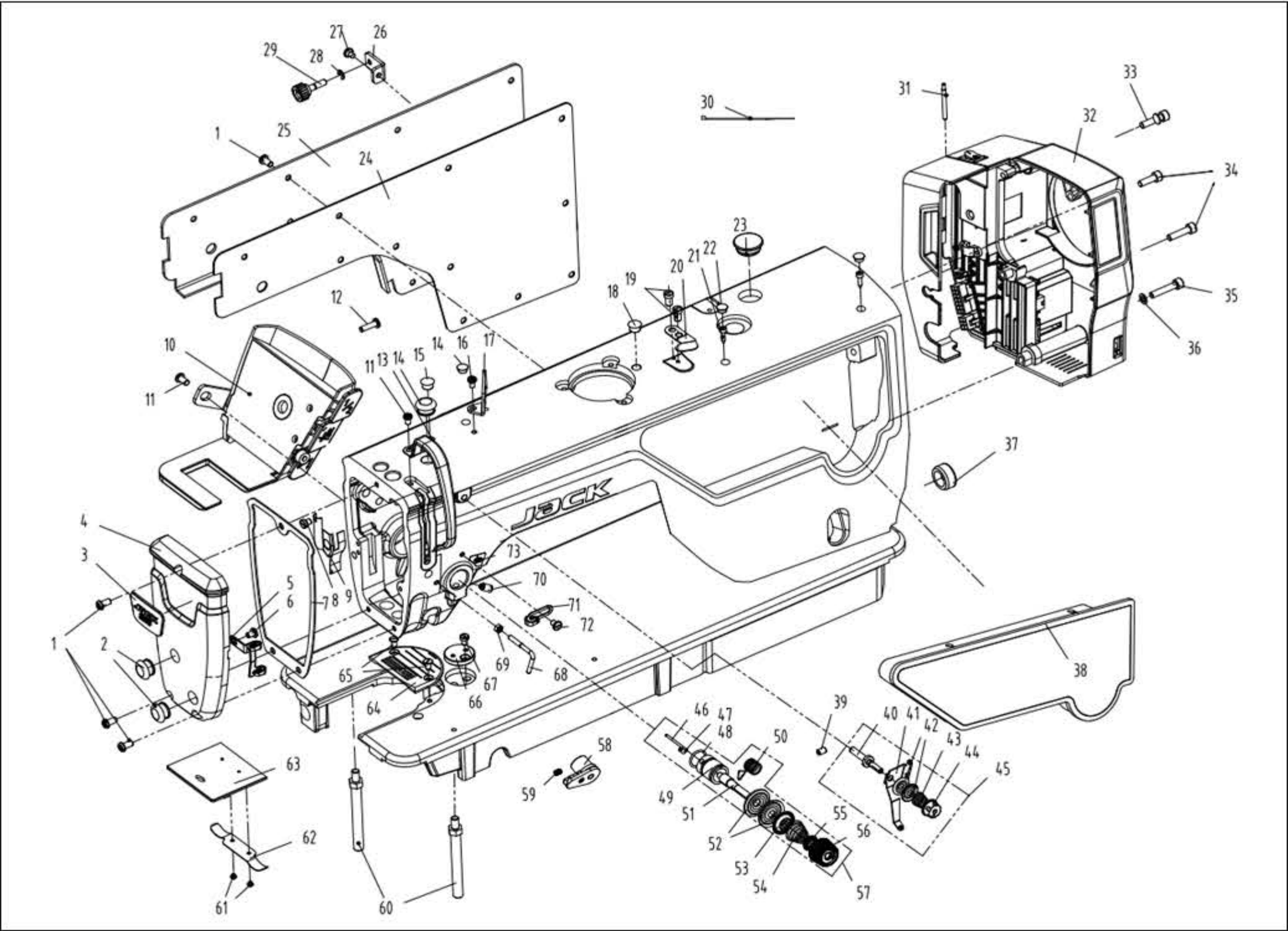
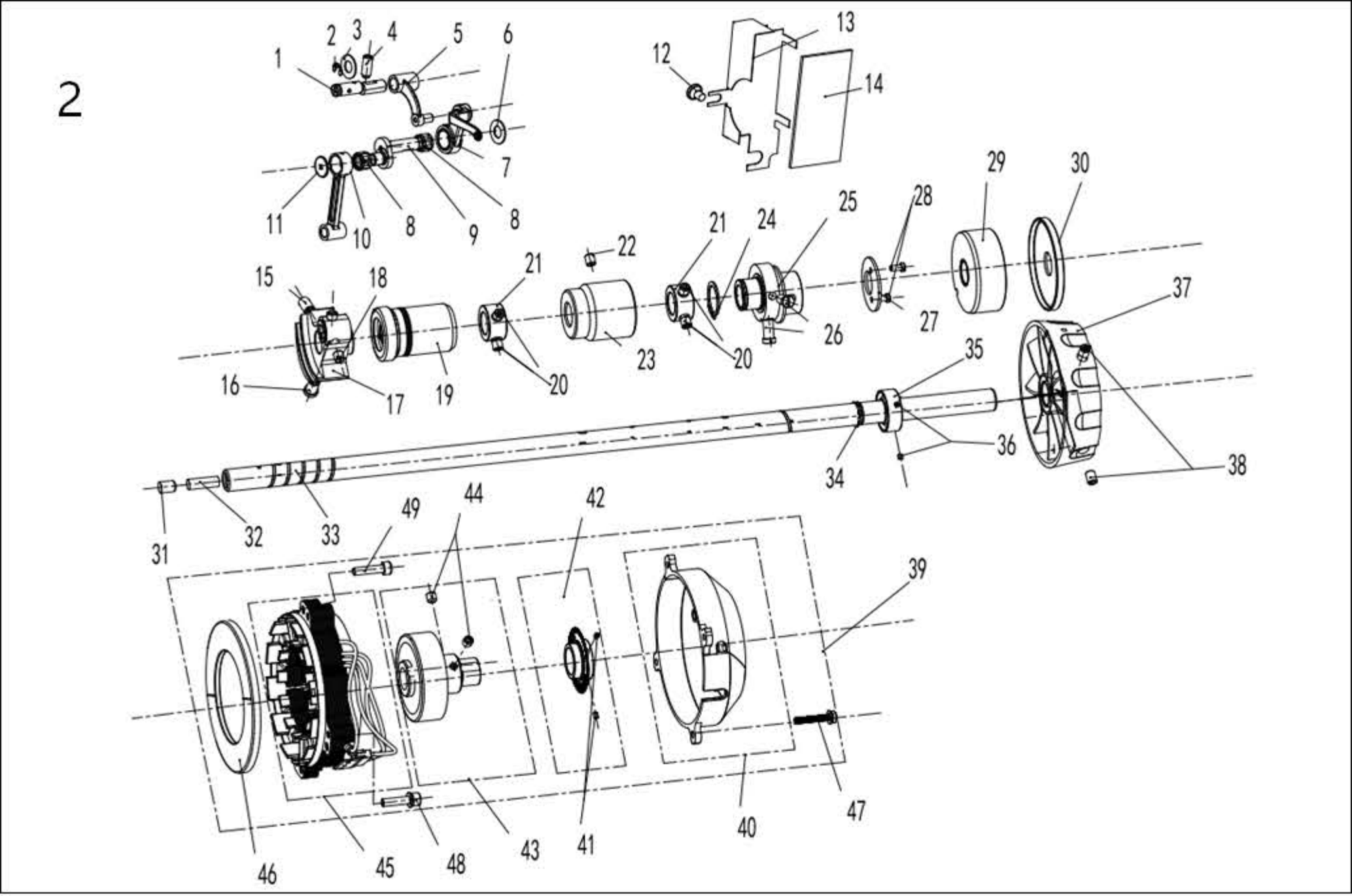




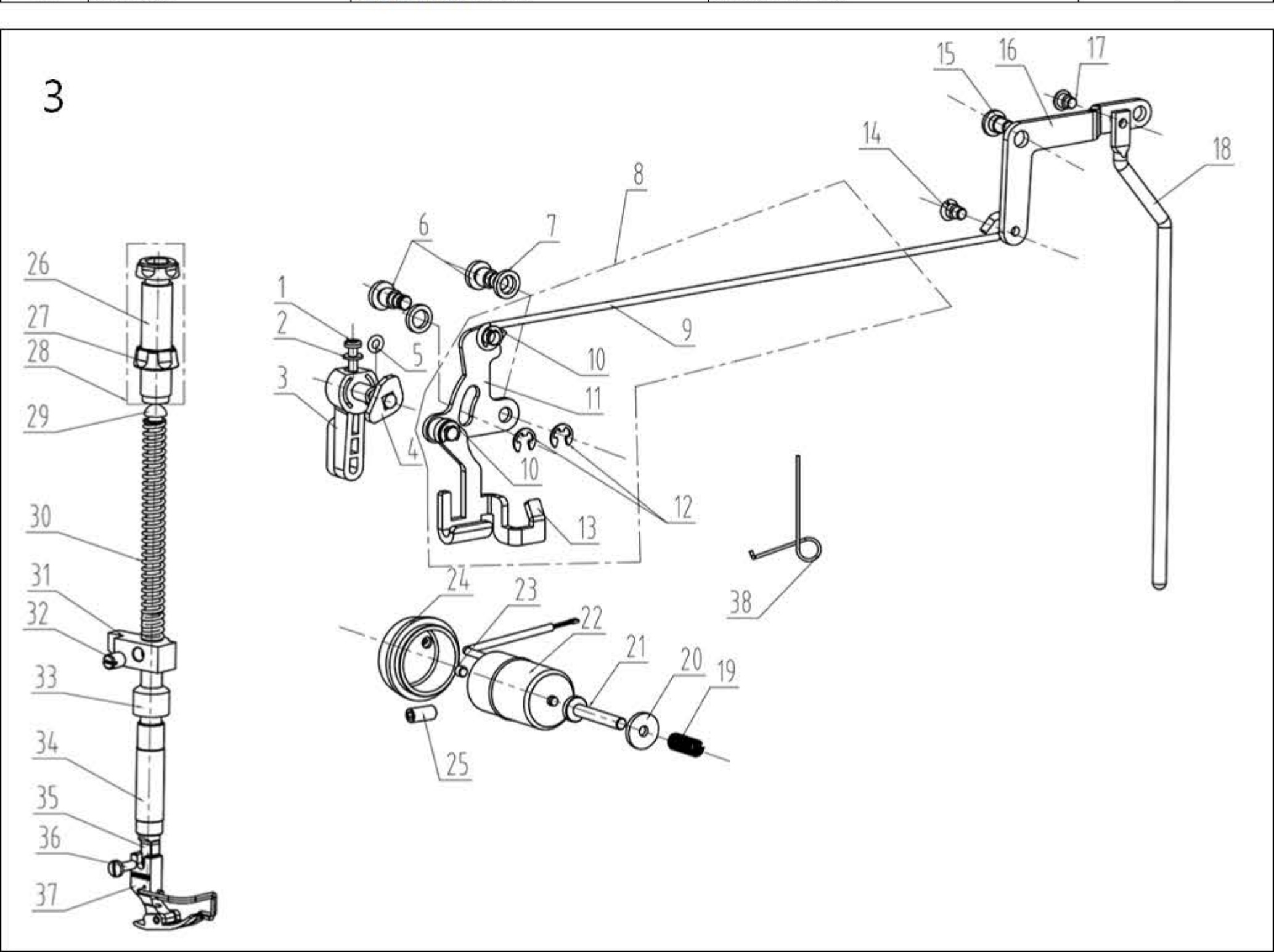
1. 机壳、外装部件/Machine Frame & Miscellaneous Cover Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101S11001		后窗板螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9		14	
2	10122003		面板调节孔螺塞		Rubber plug		2	
3	115037001		面板商标牌		Head card		1	
4	930000262		面板 (喷漆)		Face plate asm		1	
5	13813005		左线钩		Thread guide left		1	
6	101S11007		右线钩螺钉SM11/64"×40 L=6		Screw SM11/64"×40 L=6		1	
7	115022002		面板垫		Face plate gasket		1	
8	101S11027		防油板螺钉SM1/8"×44 L=3.4		Screw SM1/8"×44 L=3.4		1	
9	113812019		面部防油板		Face oil shield asm.		1	
	11412082		面部防油板(厚料)		Face oil shield asm.(H)		1	
10	11503002900		倒缝开关组件(三开关)		Three switch components		1	
11	101S11004		挑线杆护罩螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7		2	
12	101S11026		油泵安装螺钉SM15/64"×28 L=9		Screw SM15/64"×28 L=9		1	
13	13812018		挑线杆防护罩		Thread take-up lever cover		1	
14	10122004		针杆曲柄螺孔塞		Rubber plug		2	
15	10122013		针杆上衬套孔塞		Rubber plug		1	
16	101S11004		挑线杆护罩螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7		1	
17	13512004		三孔线勾		3-hole thread guide		1	
18	10122005		挑线连杆销螺孔塞		Rubber plug		1	
19	114S11015		割线刀螺钉SM9/64"×40 L=6		Screw SM9/64"×40 L=6		2	
20	11419001		割线刀		Knife		1	
21	138S05001		操作面板螺钉		Screw		2	
22	13822001		操作屏孔塞		Rubber plug		2	
23	20722002		油封		Oil sealing washer		1	
24	115022001		后窗板垫		Side plate gasket		1	
25	930000263		后窗板 (喷漆)		Side plate		1	
26	13812109		侧盖固定板		Fixed plate		1	
27	S04010		螺钉M4×5.5		ScrewM4×5.5		1	
28	H05002		卡簧3		Circlip 3		1	
29	138S30007		侧盖螺钉		Screw		1	
30	113811004		尼龙扎带		Cable band		4	
31	115026002		电控罩壳销		Pin		1	
32	11503011800		一体机控制器		Electronic components		1	
33	1150NS10004		电控罩壳螺钉组件		Screw		1	
34	114S13001		螺栓(内六角)M5×20		Screw		2	
35	114S30001		M5×25		Screw		1	
36	W01009		GB/T97.1-1985垫圈 5		Washer 5		1	
37	10122007		下轴工艺孔塞		Rubber plug		1	
38	11503011900		操作面板		Control panel		1	
	11503012400		操作面板(多国语)		Control panel(Multi-language)		1	
39	138S08006		小夹线器固定螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7		1	
40	13810008		小夹线器螺柱		Thread tension post		1	
41	13812066		过线板		Thread tension guide plate		1	
42	14112017		小夹线板		Thread tension disk		2	
43	11227001		小夹线弹簧		Thread tension spring		1	
44	141S16019		小夹线器螺母		Thread tension nut		1	
45	1411300400		小夹线器组件		Thread tension asm.		1	
46	11326012		松线钉		Tension release pin		1	
47	101S15005		夹线螺钉紧固螺钉SM9/64"×40 L=5.5		Screw SM9/64"×40 L=5.5		1	
48	10122014		挑线簧调节座O型圈		Rubber ring		1	
49	10103011		挑线簧调节座		Thread tension base		1	
50	113827006		挑线簧		Thread take-up spring		1	
	113827009		挑线簧(厚料)		Thread take-up spring(H)		1	
51	1152NS10001		夹线螺钉		Thread tension post		1	
52	14112015		夹线板		Thread tension disk		2	
53	114112023		松线板		Disk stopper		1	
54	114127004		夹线簧		Thread tension spring		1	
	11427050		夹线弹簧(厚料)		Thread tension spring A (H)		1	
55	10112007		夹线制动板		Thread disk rotating stopper		1	
56	115011017		夹线螺母		Thread tension nut		1	
57	11501300400		夹线器组件(精密)		Thread tension asm.		1	
	11501300500		夹线器组件(厚)		Thread tension asm.(H)		1	
58	11493000300		电子夹线器组件		Nest less e-device		1	
59	207S14007		GB/T80 凹端紧定螺钉 M4×6		Screw M4X6		1	
60	140S12001		底板支柱		Machine head stud		2	
61	101S11019		推板簧螺钉		Slide plate		2	
62	10127009		推板簧		Slide plate spring		1	
63	10115002		推板		Screw SM3/32"×56 L=2		1	
64	115015006		针板		Needle plate		1	
	11315001		针板(厚料)		Needle plate(H)		1	
	10815001		针板(-7)		Needle plate(-7)		1	
65	104S17002		针板螺钉		Screw SM11/64"×40		2	
66	13812019		卷边器座		Ruler stop seat		1	
67	101S11002		卷边器座螺钉		Screw SM11/64"×40 L=5.5		1	
68	14313001		缓线钩		Thread guide		1	
69	141S16014		螺母SM11/64"×40		Nut SM9/64"×40		1	
70	101S15010		左销螺钉SM15/64"×28 L=10.5		Screw SM15/64"×28 L=10.5		1	
71	10113004		右线勾		Thread guide right		1	
72	101S11007		右线钩螺钉SM11/64"×40 L=6		Screw SM11/64"×40 L=6		1	
73	115037011		夹线器标识		Clip identification		1	



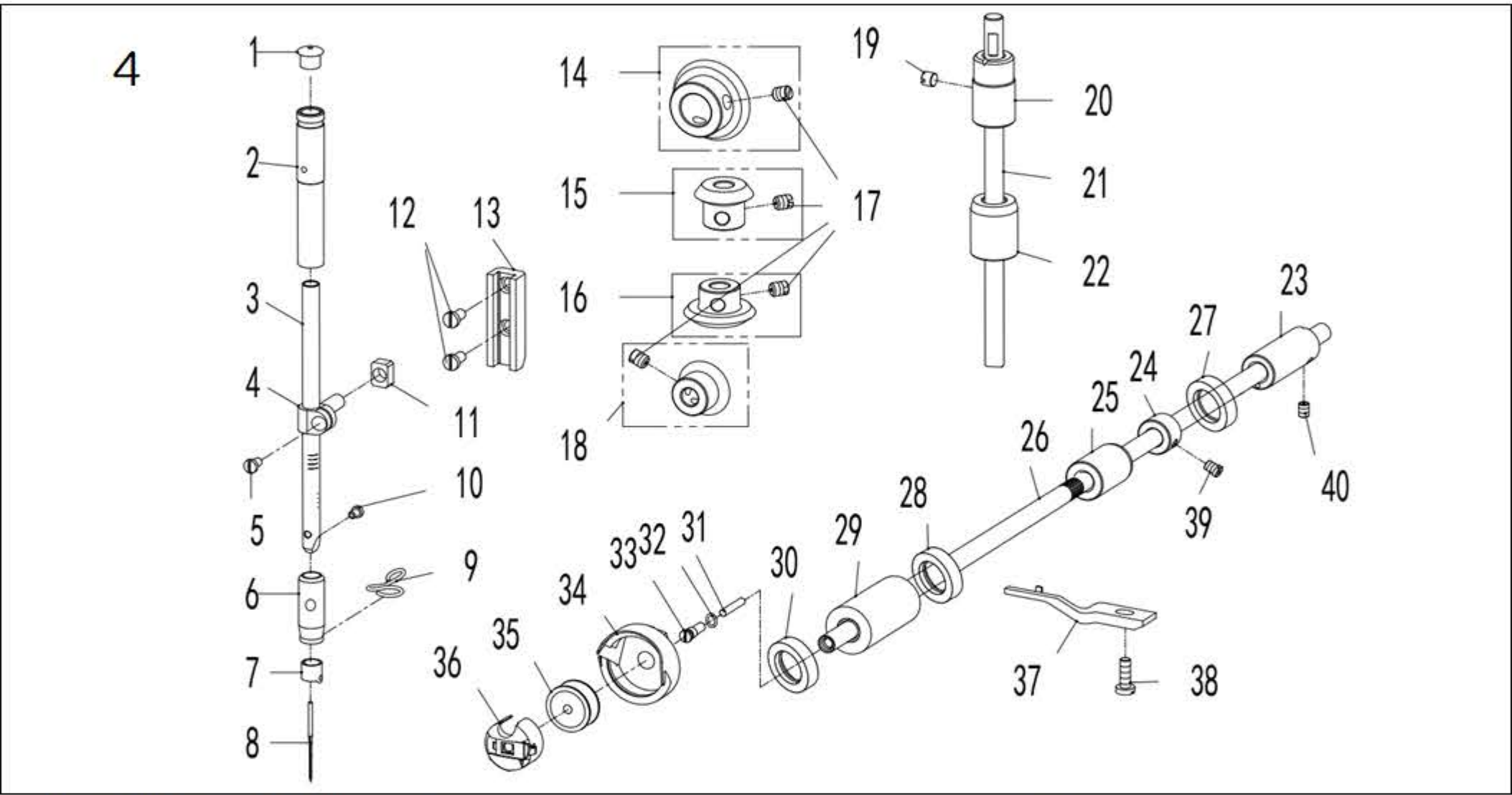
2. 上轴、挑线部件/Main Shaft & Thread Take-up Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	115026015		挑线连杆销		Thread take-up connecting rod pin		1	
	10126001		挑线连杆销(厚料/-7)		Thread take-up connecting rod pin(-H/-7)		1	
2	H05013		GB/T 896-1986挡圈6		Snap ring 6		1	
3	11328010		垫片		washer		1	
4	101515001		上轮螺钉SM15/64"x28 L=15		Screw SM15/64"x28 L=15		1	
5	11305010		挑线连杆		Thread take-up connecting rod		1	
	10105001		挑线连杆(厚料/-7)		Thread take-up connecting rod(H/-7)		1	
6	10112003		针杆曲柄护板		Needle bar crank protecting plate		1	
7	11503800200		挑线杆分组件		Thread take-up lever asm.		1	
	1133800200		挑线杆组件(厚料)		Thread take-up lever asm.(H)		1	
	1013800100		挑线杆分组件(-7)		Thread take-up lever asm.(-7)		1	
8	10124001		挑线杆滚针轴承		Needle bearing		2	
9	115004007		挑线曲柄		Thread take-up crank		1	
	1011000400		挑线曲柄分部件(厚料)		Thread take-up crank(H)		1	
	11310012		挑线曲柄(-7)		Thread take-up crank(-7)		1	
10	10105002		针杆连杆		Needle bar connecting rod		1	
11	101517001		挑线曲柄螺钉(左旋)		Screw		1	
12	141511002		螺钉SM3/16X28		Screw SM3/16X28		1	
13	115012007		防油罩		Oil shield		1	
14	14123001		防油罩油棉		Oil cotton		1	
15	101515004		针杆曲柄紧固螺钉SM9/32"x28 L=16		Screw SM9/32"x28 L=16		1	
16	101511003		针杆曲柄定位螺钉SM9/32"x28 L=16		Screw SM9/32"x28 L=16		1	
17	113804014		针杆曲柄		Needle bar crank		1	
	115404010		针杆曲柄(厚料)		Needle bar crank(H)		1	
18	101515002		送料轴挡圈螺钉SM1/4"x40 L=6		Screw SM1/4"x40 L=6		2	
19	11500301500		上轴前轴套组件		Main shaft bushing front		1	
20	101514001		上轴中套挡圈螺钉		Screw		4	
21	10108001		上轴挡圈		Main shaft thrust collar		2	
22	101515006		夹线器螺钉SM15/64"x28 L=7		Screw SM15/64"x28 L=7		1	
23	12203002		主轴中轴套		Main shaft bushing mid		1	
24	H03002		挡圈20		Snap ring 20		1	
25	115010005		送料偏心轮		Feed eccentric cam		1	
	400811		送料偏心轮(厚料)		Feed eccentric cam (H)		1	
26	101511013		送料偏心轮螺钉 SM1/4"x40 L=13		Screw SM1/4"x40 L=13		2	
27	10112017		送料偏心轮盖板		Cover plate		1	
	10812002		送料偏心轮盖板(厚料/-7)		Cover plate(H/-7)		1	
28	1150N511001		偏心轮盖板螺钉SM9/64"x40 L=7		Screw SM9/64"x40 L=7		2	
29	13803002		上轴后轴套		The rear axle sleeve		1	
30	115022017		上轴后套挡油油封		Oil seal		1	
31	10122012		上轴孔塞		Rubber plug		1	
33	115002013		上轴		Main shaft		1	
34	H03001		GB/T894.1-1986挡圈15		Snap ring 15		1	
35	115008001		电机防尘套		Motor dust jacket		1	
36	S10005		GB/T80-1985螺钉M3×3(进口)		Screw M3×3		2	
37	930001706		手轮(喷漆)		Handwheel		1	
38	S10009		螺钉		Screw		2	
39	115033015		光电伺服电机		Motor		1	
40	195100436		电机罩壳组件		Motor cover asm		1	
41	S09022		螺钉M3 L=4		Screw M3 L=4		2	
42	95100116		电机光栅组件 (A2)		Motor grating sensor asm		1	
43	195100324		电机转子总成		Motor rotor		1	
44	S09113		螺钉M6 L=6		Screw M6 L=6		2	
45	195100393		电机定子总成		Motor stator		1	
46	195111123		电机绝缘防护罩		Motor insulation shield		1	
47	951515016		螺钉组合件M4 L=28		Screw asm M3 L=28		4	
48	951515010		螺钉组合件M5 L=20		Screw M5 L=20		3	
49	114513001		螺栓(内六角)M5 L=20		Screw M5 L=20		1	



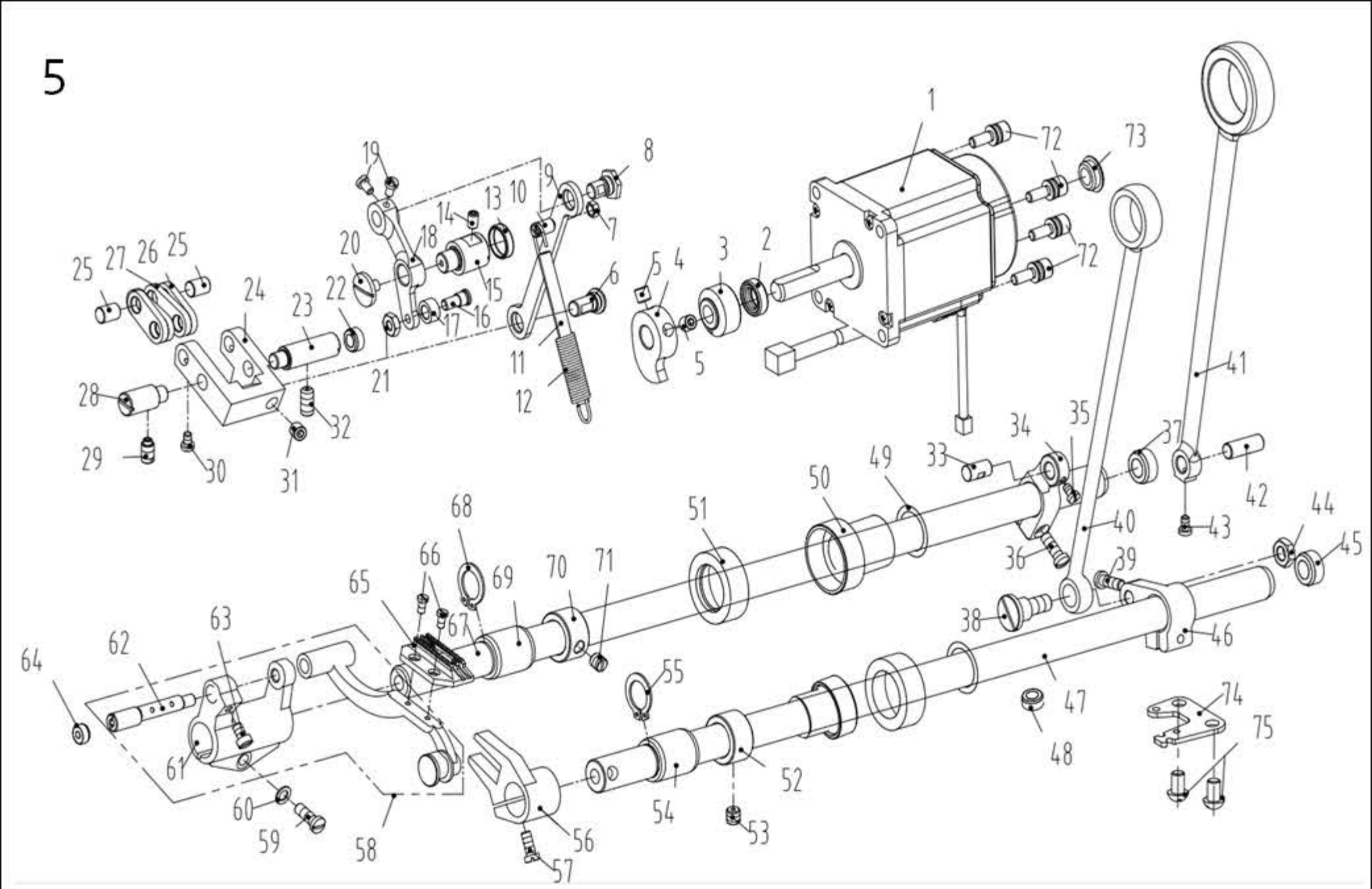
3. 压料、自动抬压脚部件/Presser Bar & Auto Lifter Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101511010		压脚扳手螺钉SM9/64"x40 L=11		Screw SM9/64"x40 L=11		1	
2	10128002		压脚扳手螺钉垫圈		Washer		1	
3	13811029		压脚扳手		Hand lifter		1	
4	1411000200		压脚扳手凸轮分部件		Hand lifter cam asm.		1	
5	001004		O型圈		Rubber ring		1	
6	101520001		前杠杆螺纹销		Screw		2	
7	10128015		螺纹销橡胶垫圈(厚)		Washer(H)		2	
8	11501203000		抬压脚前杠杆组件		Knee lifter lever asm		1	
9	14312012		抬压脚拉杆		Knee lifter pull rod		1	
10	H05003		GB/T896-1986挡圈 5		Snap ring		2	
11	1411201100		抬压脚前杠杆分部件		Lift front lever component		1	
12	11329020		挡圈 5		Snap ring		2	
13	114112028		压脚升降板		Lifting plate		1	
14	101520004		抬压脚拉杆螺钉SM3/16"x32		Hinge Screw SM3/16"x32		1	
15	101520003		后杠杆轴位螺钉SM15/64"x28		Hinge screw SM15/64"x28		1	
16	115012050		抬压脚后杠杆		Knee lifter back lever		1	
17	144520003		抬压脚顶杆轴位螺钉SM3/16"x32		Hinge Screw SM3/16"x32		1	
18	115012043		抬压脚顶杆		Knee lifter connecting rod		1	
19	10127003		松线辅钉弹簧		Spring		1	
20	10128001		松线辅钉垫片		Washer		1	
21	114126003		松线辅钉		Thread release supporting pin		1	
22	11503011500		松线电磁铁组件		Solenoid		1	
23	12922015		橡皮塞		Spout plug		1	
24	115022012		松线油封		Oil seal		1	
25	113514010		左销螺钉		Left pin screw		1	
26	113811018		调压螺钉		Press regulating screw		1	
	1138N530003		调压螺钉(厚)		Press regulating screw (H)		1	
27	13811028		调压螺母		Press regulating nut		1	
	1138N516005		调压螺母(厚)		Press regulating nut(H)		1	
28	11381101800		调压螺钉组件		Presser regulating screw nut asm.		1	
29	10102003		调压导杆		Press regulating guide bar		1	
30	113827010		调压簧		Press regulating spring		1	
	10127024		调压簧(厚)		Press regulating spring(H)		1	
31	115009004		压杆导架		Presser bar guide bracket		1	
32	101515007		压杆导架螺钉 SM1/4"x40 L=8		Screw SM1/4"x40 L=8		1	
33	10122112		压杆防油套		Pressure bar oil cover		1	
34	113803007		压杆衬套		Presser bar bushing,lower		1	
35	113802009		压杆		Presser bar		1	
36	101511009		活压脚螺钉 SM9/64"x40 L=10.5		Screw SM9/64"x40 L=10.5		1	
37	1131600600		压脚组件		Presser foot asm		1	
	1131600300		压脚组件(厚)		Presser foot asm(H)		1	
38	115027009		松线顶板复位簧		Spring		1	



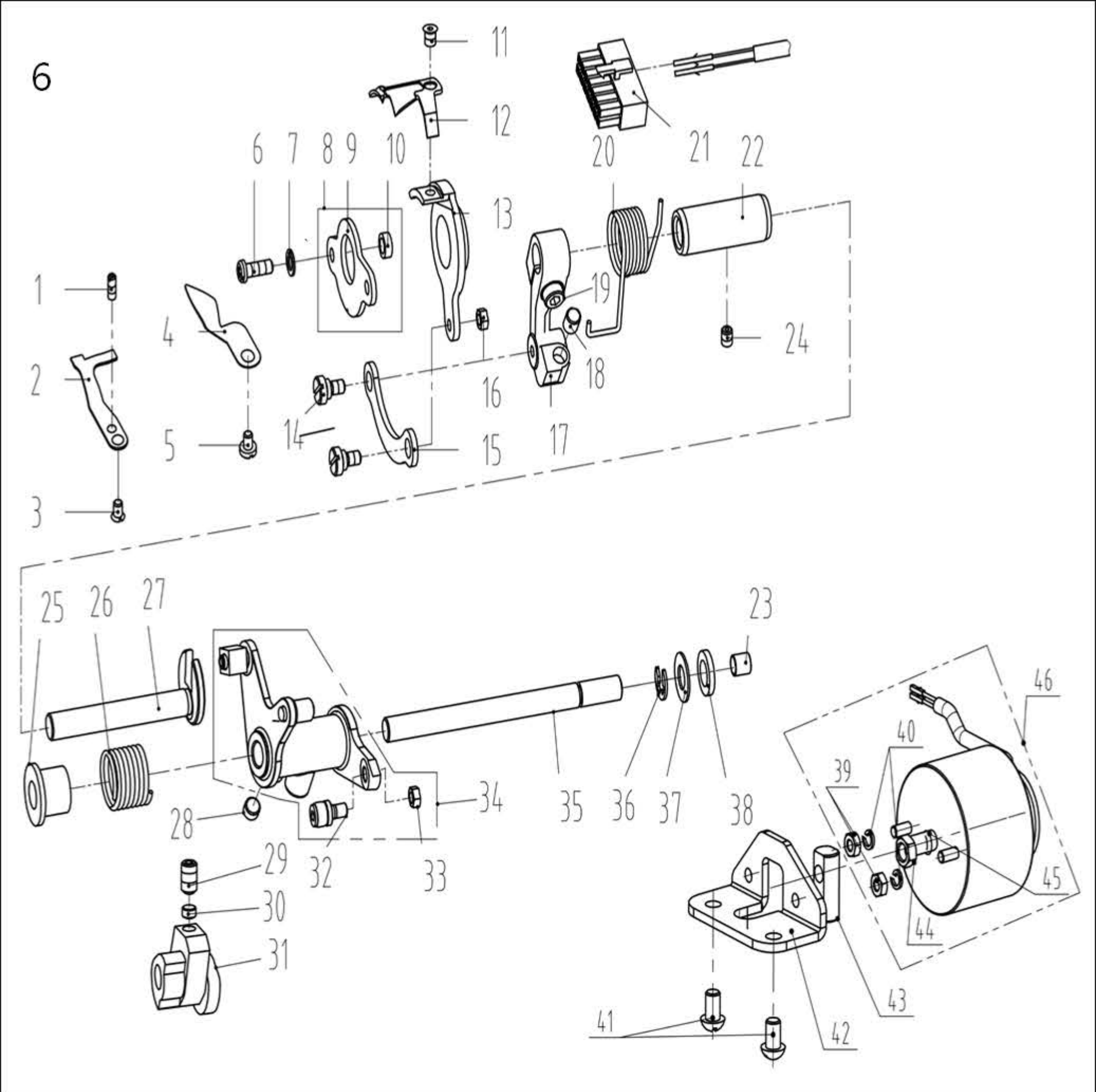
4. 针杆、竖轴、下轴部件/Needle bar & Upright Shaft & Hook Driving Shaft Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10122013		针杆上衬套孔塞		Rubber plug		1	
2	14103009		针杆上衬套		Needle bar bushing upper		1	
	10103009		针杆上衬套 (厚料)		Needle bar bushing upper(H)		1	
3	11402034		针杆		Needle bar		1	
	11402035		针杆(厚料)		Needle bar (H)		1	
4	10138002		针杆连接柱		Needle bar connecting rod		1	
5	101511005		螺钉 SM9/64"x40 L=6		Screw SM9/64"x40 L=6		1	
6	10103010		针杆下衬套		Needle bar bushing lower		1	
	11303023		针杆下衬套(厚料)		Needle bar bushing lower(H)		1	
7	10113002		针杆线勾		Needle bar thread guide		1	
	11412063		针杆线勾(厚料)		Needle bar thread guide(H)		1	
8	10117001		机针DB×114#(日本风琴)		Needle		1	
	10117002		机针DP×5#21(厚料)		Needle(H)		1	
9	10413001		针杆下衬套线勾		Lower bushing thread guide		1	
	10113009		针杆下衬套线勾(厚料)		Lower bushing thread guide(H)		1	
10	104511006		支针螺钉(进口) SM1/8"x44 L=4.5		Screw SM1/8"x44 L=4.5		1	
11	10109001		针杆连接柱滑块		Slide block		1	
12	101511008		滑块导轨螺钉SM11/64"x40 L=8		Screw SM11/64"x40 L=8		2	
13	10109002		针杆接头滑块导轨		Needle bar guide		1	
14	10425004		上轴伞齿轮		Upper shaft bevel gear		1	
15	115025003		竖轴上伞齿轮		Upper small bevel gear asm		1	
16	115025004		竖轴下伞齿轮		lower large bevel gear asm		1	
17	101515014		齿轮螺钉SM1/4"x40 L=7		Screw SM1/4"x40 L=7		8	
18	115025005		下轴伞齿轮		Hook drive shaft bevel gear		1	
19	113511036		一字开槽紧定螺钉SM15/64"x28 L=4.7		Screw SM15/64"x28 L=4.7		1	
20	113803012		竖轴上轴套		Upright shaft bushing upper		1	
21	115002008		竖轴		Upright shaft		1	
22	113803004		竖轴下轴套		Upright shaft bushing lower		1	
23	115003007		下轴后轴套		Hook driving shaft bushing back		1	
24	115008002		下轴挡圈		Hook driving shaft snap ring		1	
25	115003008		下轴中套		Lower shaft middle bushing		1	
26	115002019		下轴		Hook driving shaft		1	
27	115022018		油封组件12		oil seal 12		1	
28	115222012		下轴前套油封(大)		oil seal		1	
29	14003001		下轴前轴套组件		Hook driving shaft bushing front		1	
30	115222012		下轴前套油封(大)		oil seal		1	
31	13823001		下轴限油芯		Oil wick		1	
32	141822002		O形圈3.6×0.8		Rubber ring 3.6×0.8		1	
33	101530005		下轴限油螺钉		set screw		1	
34	11418003		广濑中厚料旋梭(扩大缝纫范围)		Hook asm (Hirose)		1	
	11418004		广濑厚料旋梭(新)(有尾巴)		Hook asm(Hirose)(H)		1	
35	10118003		梭心		Bobbin		1	
36	11218504		梭壳		Bobbin case asm.		1	
37	10112016		旋梭定位钩		Finger postioner		1	
	10112032		旋梭定位钩(厚料)		Finger postioner(H)		1	
38	116511005		牙架曲柄螺钉SM11/64"x40 L=13		Screw SM11/64"x40 L=13		1	
39	101511012		下轴挡圈螺钉SM11/64"x40 L=4.8		Screw SM11/64"x40 L=4.8		2	
40	113514020		下轴后套螺钉SM11/64"x40 L=6		Screw SM11/64"x40 L=6		1	



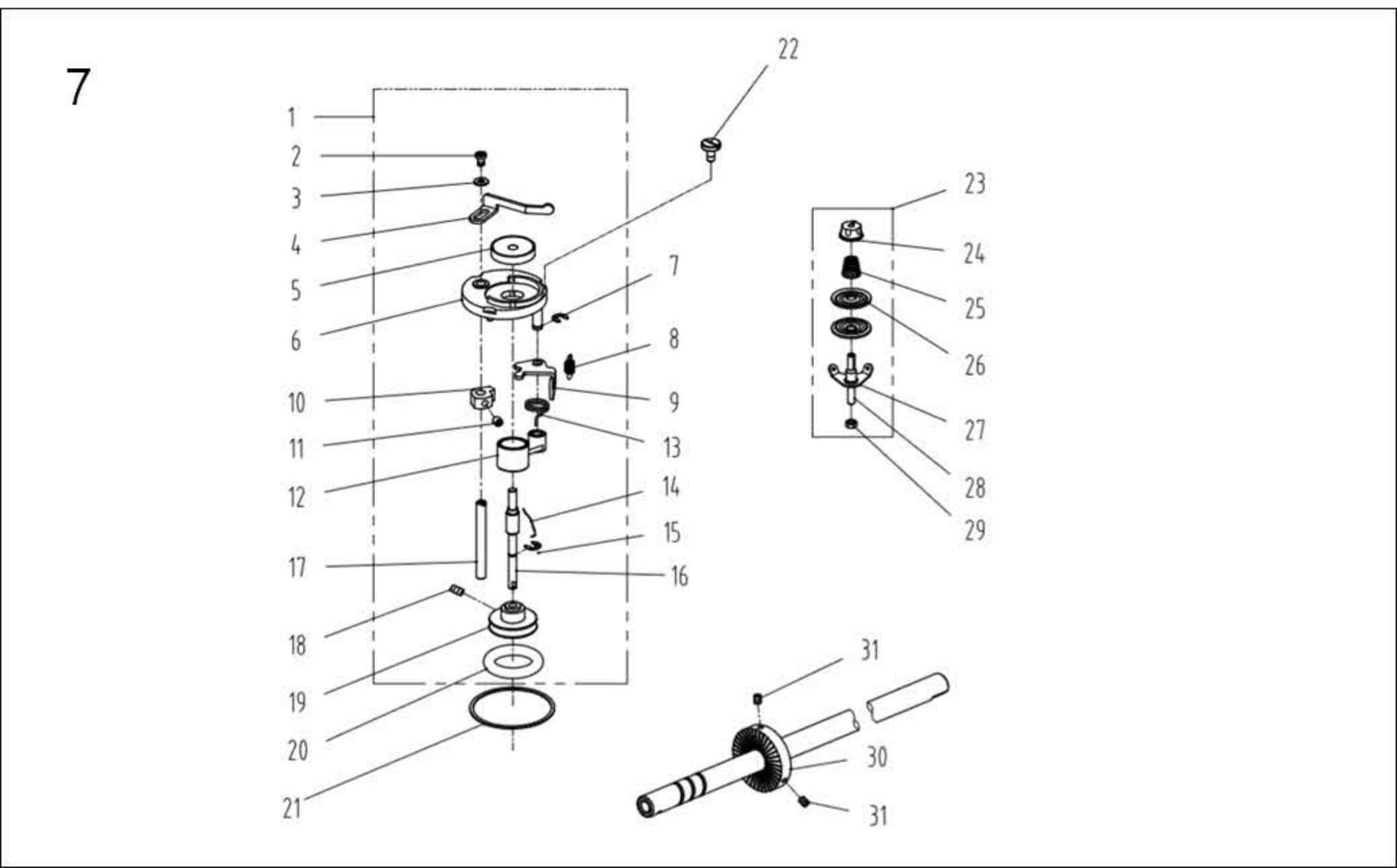
5. 送料部件/Feed Mechanism Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	115033014	步进电机	Stepper motor	1
	115033013	步进电机 (-7)	Stepper motor (-7)	1
2	114922002	步进电机轴套油封Φ10×Φ16×5	Stepper motor bushing oil seal	1
3	115003002	步进电机轴套	Stepper motor bushing	1
4	115410003	针距凸轮	Needle pitch cam	1
5	S10118	螺钉M6 L=6	Screw M6 L=6	2
6	114926001	针距曲柄销	Needl gage crank pin	1
7	114516004	螺母SM11/64"x40	Nut SM11/64"x40	1
8	115426001	针距曲柄销	Needl gage crank pin	1
9	115405007	针距调节连杆	Needle pitch adjusting link	1
10	114530007	弹簧悬置螺钉	Spring mounting screw	1
11	11321005	油管	Tubing	1
12	115027010	针距拉伸弹簧	Pitch reset spring	1
	115427003	针距复位簧 (-7)	Pitch reset spring (-7)	1
13	20628023	送料轴油封	Feed shaft oil seal	1
14	113514010	左销螺钉	Screw SM3/16"x28 L=7	1
15	115426003	针距曲柄支撑销	Pitch crank support pin	1
16	136S20003	滚轮螺钉	Roller screw	1
17	13609002	滚轮	Roller	1
18	115404003	针距曲柄	Needl gage crank pin	1
19	101S11005	螺钉SM9/64"x40 L=6	Screw SM9/64"x40 L=6	2
20	101S11023	送料调节器轴端螺钉	Feed regulator shaft end screw	1
21	136S17005	滚轮螺母	Roller nut	1
22	14022015	孔塞11.5	Rubber plug	1
23	10126010	送料摆动板座右销	Right pin	1
24	114901001	送料摆动板座	Feed shaking plate	1
25	10126007	短摆动板连杆销	Connecting pin	2
26	11412022	送料短摆动板	Feed short shaking plate	2
27	13809008	送料长摆动板	Feed long shaking plate	2
28	10126009	送料摆动板座左销	Left pin	1
29	101S15010	左销螺钉SM15/64"x28 L=10.5	Screw SM15/64"x28 L=10.5	1
30	101S11005	螺钉SM9/64"x40 L=6	Screw SM9/64"x40 L=6	2
	114S11015	螺钉SM9/64"x40 L=6(厚料)	Screw SM9/64"x40 L=6(H)	2
31	101S14001	螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	1
32	113S14010	螺钉SM15/64"x28 L=12	Screw SM15/64"x28 L=12	1
33	10126011	送料曲柄销	Feed rocker crank pin	1
34	10104002	送料曲柄	Feed rocker shaft crank	1
35	101S11005	螺钉SM9/64"x40 L=6	Screw SM9/64"x40 L=6	1
36	101S11016	螺钉SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1
37	115022019	拾牙送料轴后孔塞	Rubber plug	1
38	101S20005	拾牙连杆轴位螺钉SM9/32"x28	hinge Screw SM9/32"x28	1
39	101S11016	螺钉SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1
40	115405003	拾牙连杆	Connecting rod	1
41	115405002	送料连杆	Rocker shaft connecting rod	1
	115405004	送料连杆 (-H、-7)	Rocker shaft connecting rod(-H、-7)	1
42	10126006	送料连杆销	Connecting rod pin	1
43	114S11015	割线刀螺钉SM9/64"x40 L=6	Screw SM9/64"x40 L=6	1
44	101S16003	拾牙连杆轴位螺母 SM9/32"x28	Hinge Screw SM9/32"x28	1
45	114022002	拾牙送料轴后孔塞	Rubber plug	1
46	10104004	拾牙后曲柄	Feed driving shaft crank	1
47	115002016	拾牙轴	Feed driving shaft	1
48	14022008	送料轴油线孔塞	Plug	2
49	114022001	送料轴后轴套密封圈	Rubber ring	2
50	14003002	送料轴后轴套	Axle sleeve	2
51	1142200800	油封组件22	Oil seal	2
52	10108003	送料轴挡圈	Feed rocker shaft snap ring	1
53	101S15002	螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
54	115003009	送料轴前轴套	Bushing	1
55	H03001	GB/T894.1-1986挡圈 15	Snap ring 15	1
56	115004006	拾牙叉形曲柄	Driving shaft crank	1
	113804011	拾牙叉形曲柄(厚料、-7)	Driving shaft crank (H、-7)	1
57	1138N530004	拾牙叉形曲柄螺钉	Driving shaft crank Screw	1
58	11500700200	牙架座组件	Rack seat assembly	1
	11380700300	牙架组件(厚料、-7)	Rack Assembly (-H、-7)	1
59	101S11016	螺钉SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1
60	10128003	牙架座螺钉垫圈	Washer	1
61	480095	牙架座	Feed bar bed	1
62	10401007	牙架销(自制)	Feed bar pin	1
63	101S11025	螺钉SM11/64"x40 L=7	Screw SM11/64"x40 L=7	1
64	14022003	送料轴前孔塞	Spout plug	1
65	11414002	送料牙	Feed dog	1
	11314001	送料牙(厚料)	Feed dog (H)	1
	11414001	送料牙(-7)	Feed dog (-7)	1
66	101S11018	螺钉 SM1/8"x44 L=6	Screw SM1/8"x44 L=6	2
67	115002015	送料轴	Feed rocker shaft	1
68	H03001	GB/T894.1-1986挡圈 15	Snap ring 15	1
69	115003009	送料轴前轴套	Bushing	1
70	10108003	送料轴挡圈	Feed rocker shaft snap ring	1
71	101S15002	螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
72	1150N513002	螺钉SM3/16"×28 L=15	Screw SM3/16"×28 L=15	4
73	10122003	面板调节孔螺塞	Rubber plug	1
74	13812081	拉簧固定板	Spring fixing plate	1
75	101S11026	螺钉SM15/64"x28 L=9	Screw SM15/64"X28 L=9	2



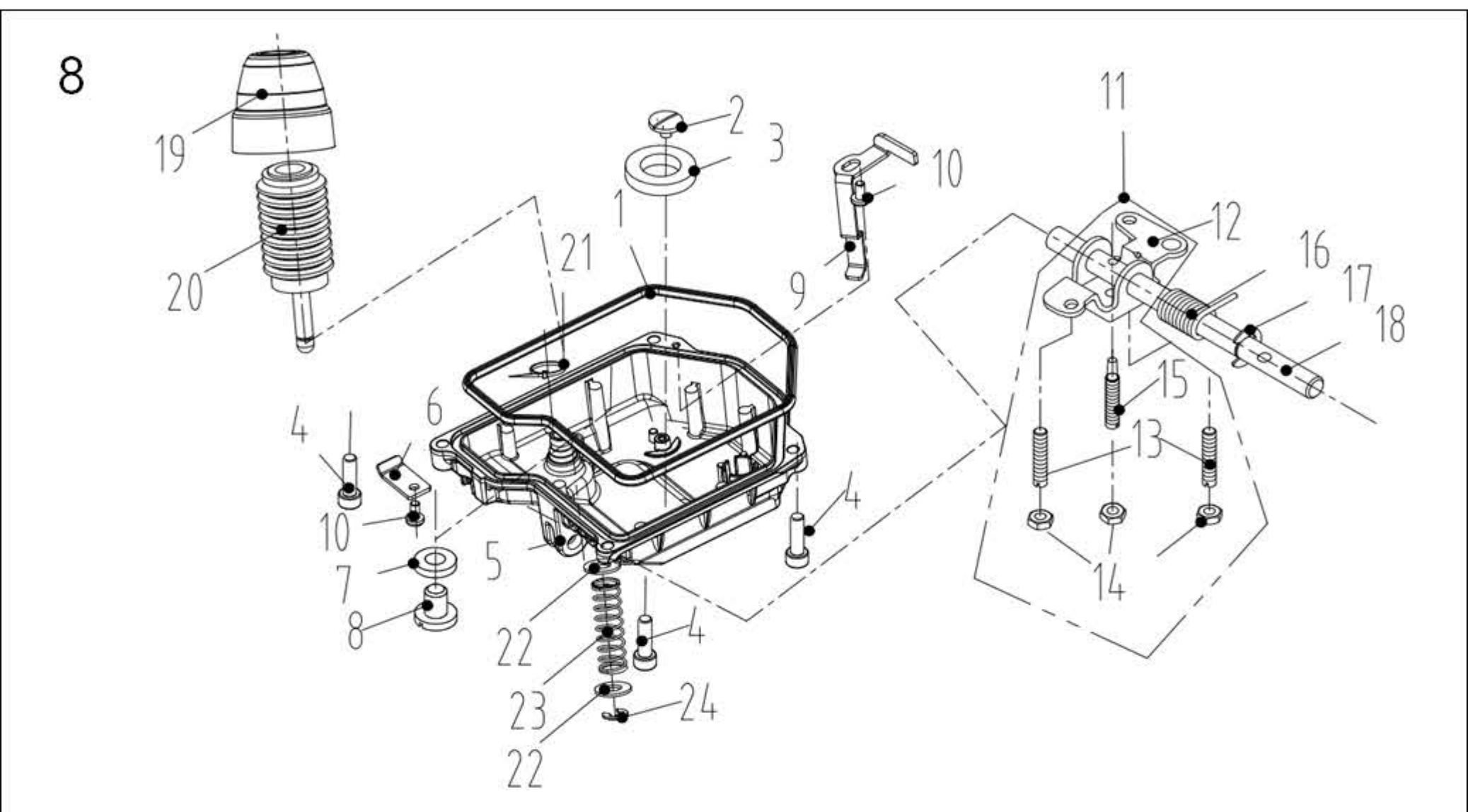
6. 切线部件/Thread Trimmer Components

序号NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	113515002		螺钉SM1/8"x44 L=9.5		Screw SM1/8"x44 L=9.5		1	
2	115019001		定刀		Secant knife		1	
3	113517001		螺钉SM9/64"x40		Screw SM9/64"x40		1	
4	11312003		分线片		Needle guard patch		1	
5	125511020		松线轴套螺钉		Screw SM9/64"x40 L=5.5		1	
6	113511001		螺钉SM11/64"x40 L=12		Screw SM11/64"x40 L=12		2	
7	10128003		牙架座螺钉垫圈		Washer		2	
8	14012004		刀架压板组件		Knife bracket press component		1	
9	14012032		偏心连杆		Eccentric connecting rod		1	
10	11303012		短套		Short bushing		2	
11	113517002		螺钉SM11/64"x40 L=4.4		Screw SM11/64"x40 L=4.4		2	
12	14019004		活动刀(薄料短槽)		Motorial knife		1	
	114119002		活动刀(厚料短槽)		Motorial knife(H)		1	
13	11307001		剪线刀架		Knife bracket		1	
14	113520001		连杆螺钉SM11/64"x40		Hinge Screw SM11/64"x40		2	
15	114112013		连杆		Connecting rod		1	
16	114516004		螺母SM11/64"x40		Nut SM11/64"x40		1	
17	115004004		切线曲柄		Crank		1	
18	115022003		驱动曲柄止动块		Crank driver stopper block		1	
19	S05004		螺钉M5 L=14		Screw M5 L=14		1	
20	11327001		弹簧		Spring		1	
21	11230004		14孔接线器		Plug		1	
22	11303003		切线轴套		Thread cutting shaft bushing		1	
23	11322001		驱动曲柄止动块		Crank driver stopper block		1	
24	113514020		螺钉SM11/64"x40 L=6		Screw SM11/64"x40 L=6		1	
25	11322002		扭簧端盖		Spring cover		1	
26	11327002		弹簧		Spring		1	
27	115004008		切线凸轮曲柄轴		Crank shaft		1	
28	101514001		上轴挡圈螺钉SM1/4"x40		Screw SM1/4"x40 L=6		1	
29	116514005		螺钉SM1/4"x40 L=10		Screw SM1/4"x40 L=10		2	
30	113809009		凸轮顶柱		Push rod		2	
31	11310004		剪线凸轮		Cam		1	
	11310011		剪线凸轮(厚料)		Cam(H)		1	
32	11324001		滚柱		Roolling pin		1	
33	1138NS16007		螺母SM11/64"x40		Nut SM11/64"x40		1	
34	1130400500		剪线驱动组件		Thread trimmer drive asm.		1	
35	11302002		轴		Shaft		1	
36	H05013		GB/T896-1986挡圈6		Snap ring 6		1	
37	10112003		针杆曲柄护板		Cunter weight protecting		1	
38	11322003		电磁铁缓冲片		Solenoid cushion rubber		1	
39	N01005		螺母 M4		Nut M4		2	
40	W02018		弹簧垫圈 4		Washer		2	
41	101511026		螺钉SM15/64"x28 L=9		Screw SM15/64"X28 L=9		2	
42	11312006		切线电磁铁支架组件		Bracket		1	
43	11309001		切线电磁铁顶销		Solenoid pin		1	
44	112516006		螺母SM1/4"x40		Nut SM1/4"X40		1	
45	113822005		电磁铁橡胶垫		Washer		1	
46	11463000600		剪线电磁铁组件		Thread trimmer solenoid asm.		1	



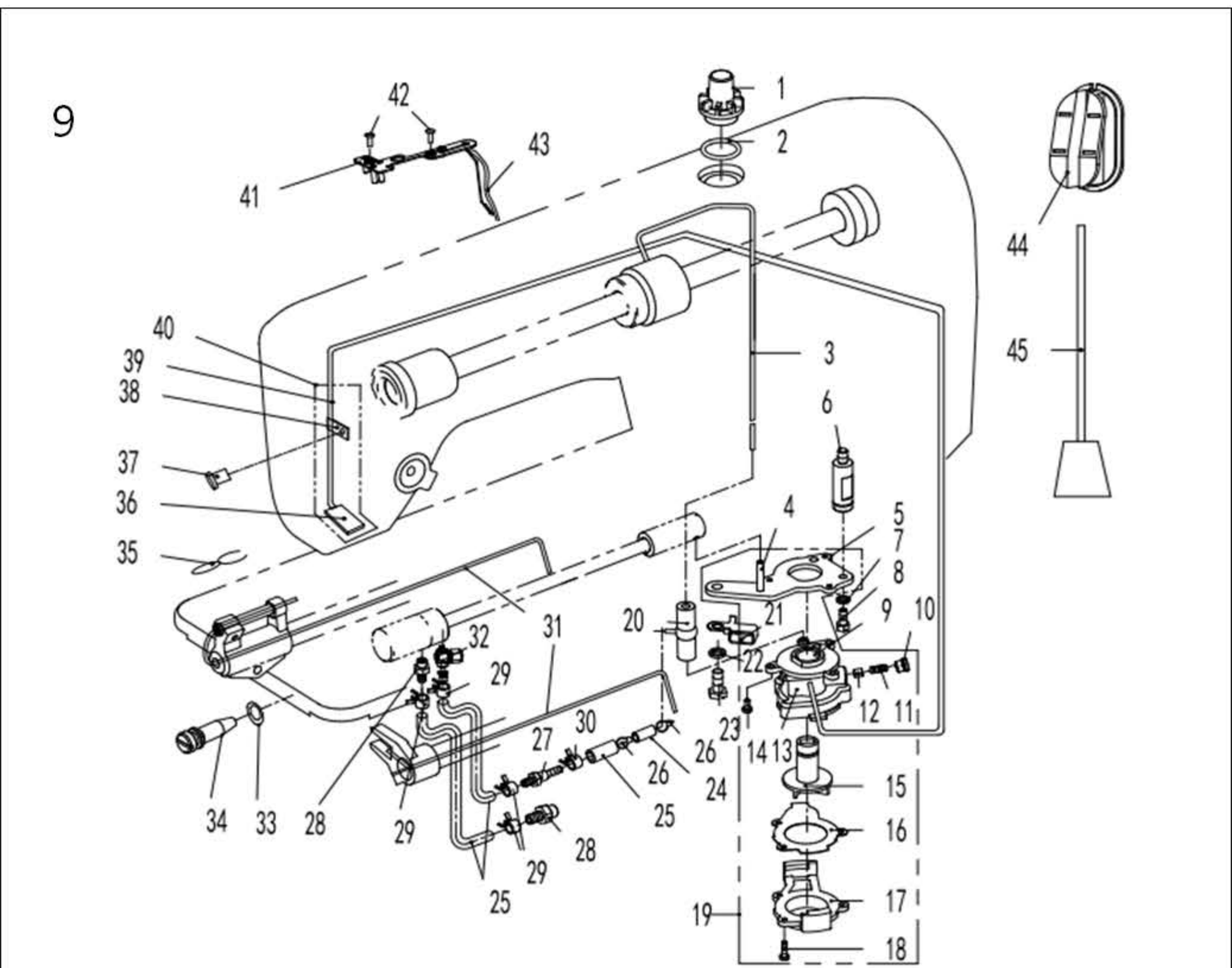
7. 绕线部件/ Bobbin Components

序号 NO	公司件号 Part NO	名称 PartName	零件描述 Description	数量 Number
1	1383103900	绕线器组件	Bobbin winder asm	1
2	114511008	螺钉M4 L=6	Screw M4 L=6	1
3	W01142	垫圈4	Washer 4	1
4	10113030	压线控制板	Thread press control plate	1
5	10111120	绕线衬垫	Winding pad	1
6	13831101	绕线器装置主座	Bobbin winder bed	1
7	H05006	开口挡圈5	Snap ring 5	1
8	10127061	复位板拉簧	Spring	1
9	13812110	调节板	Regulating plate	1
10	10110030	绕线凸轮	Bobbin winder cam	1
11	S09045	螺钉M5 L=5	Screw M5 L=5	1
12	1380510600	绕线器连杆组件	Bobbin winder connecting rod	1
13	13827103	满线复位簧	spring	1
14	10127060	弹簧	Spring	1
15	GB/T 896-1986	开口挡圈4	Snap ring 4	1
16	13802111	绕线器主轴	Bobbin winder mian shaft	1
17	13802026	绕线凸轮轴	Bobbin winder cam shaft	1
18	S09103	绕线轮螺钉M4 L=4	Screw M4 L=4	2
19	13831102	绕线轮	Bobbin winder wheel	1
20	O01110	O型圈	Ring	1
21	11422062	密封垫	Washer	1
22	114511003	螺钉SM3/16"x28 L=10	Screw SM3/16"x28 L=10	3
23	1411300600	底线夹线器	Bobbin thread tension asm	1
24	141516019	夹线螺母	Thread tension nut	1
25	11427006	小夹线弹簧	Spring	1
26	14112015	夹线板	Thread tension disk	2
27	11413022	夹线过线板	Thread tension guide plate	1
28	112513004	夹线螺钉	Screw	1
29	114516001	螺母SM11/64"x40	Nut SM11/64"x40	1
30	11435013	绕线器驱动轮	Driving wheel	1
31	S10009	螺钉M6 L=8	Screw M6 L=8	2



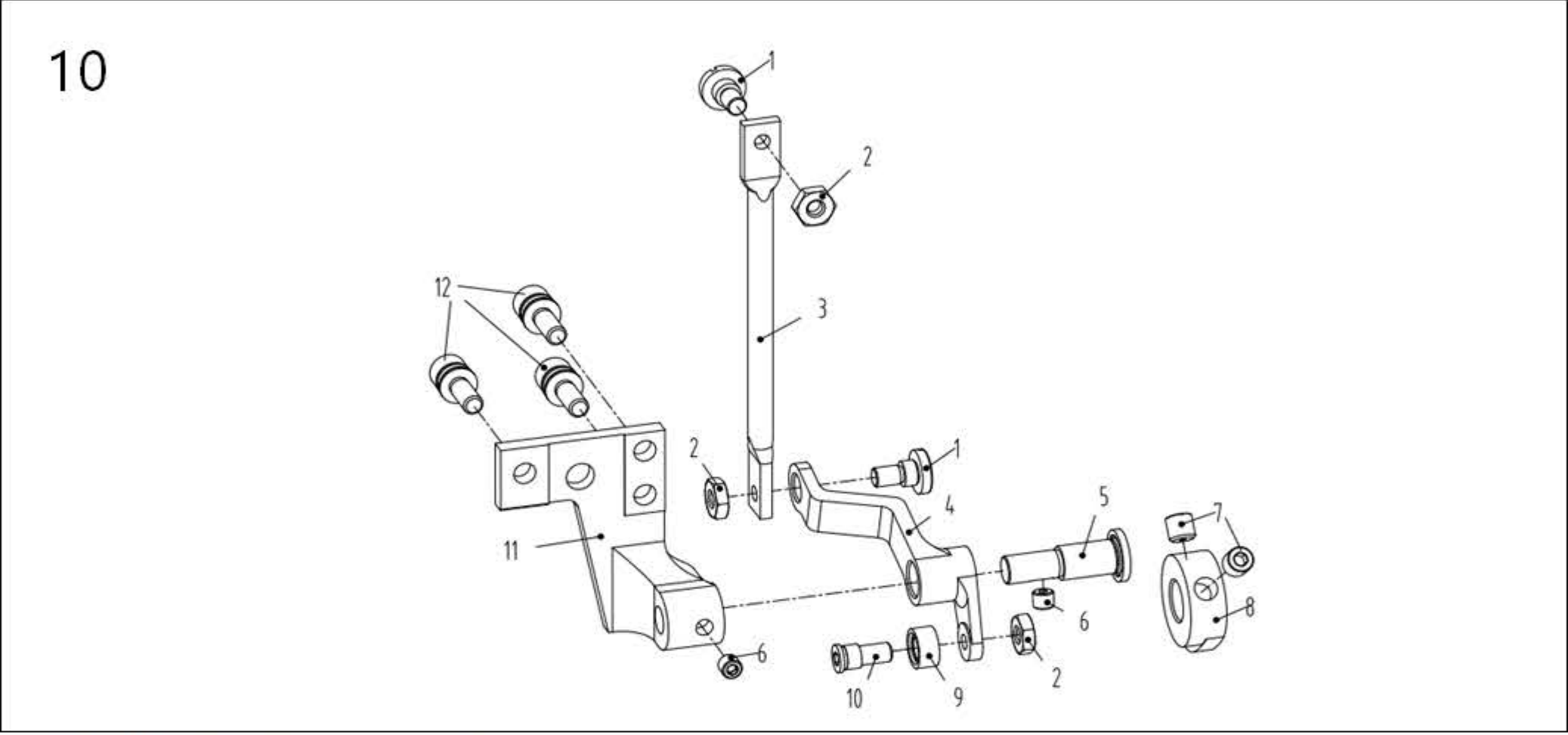
8. 油盘、膝抬压脚部件/Oil Ceservoir & Knee Lifter Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	115022010	油盘密封垫	Seal	1
2	101511023	送料调节器轴端螺钉	Screw	1
3	10131001	油盘磁铁	Oil reservoir magnet	1
4	S05240	油盘固定螺钉M6x20	Screw M6 L=20	4
5	115001028	油盘	Oil reservoir	1
6	115212004	电线压板	Wire clamp	1
7	20528014	油盘放油垫圈	ring	1
8	207513002	堵油螺钉	Screw	1
9	114112021	电线压板	Wire clamp	1
10	113511004	松线导管压板螺钉M4x8	Screw M4x8	2
11	1401202700	抬压脚双向曲柄组件	Lifting foot bidirectional crank asm.	1
12	10112027	抬压脚双向曲柄	Knee lifter crank	1
13	S07020	双向曲柄限位调节螺钉M6 L=20	Screw M6 L=20	2
14	101516004	双向曲柄限位调节螺母M6	Nut M6	2
15	1141NS12002	双向曲柄螺钉	Screw	1
16	14027016	双向曲柄扭簧	Knee lifter spring	1
17	H05010	GB/T896-1986挡圈9	Snap ring 9	1
18	11500201400	抬压脚轴组件	Knee lifter shaft	1
19	115022009	顶帽防护帽	Knee lifter push rod hat	1
20	114111012	顶帽组件	Knee lifter push rod	1
21	195413001	2×200耐高温扎带	Cable band	1
22	40128013	垫圈 6.2×13×1	Washer 6.2×13×1	2
23	14327002	顶帽弹簧	Knee lifter push rod Spring	1
24	H05012	开口挡圈4(日标)	Snap ring 4	1



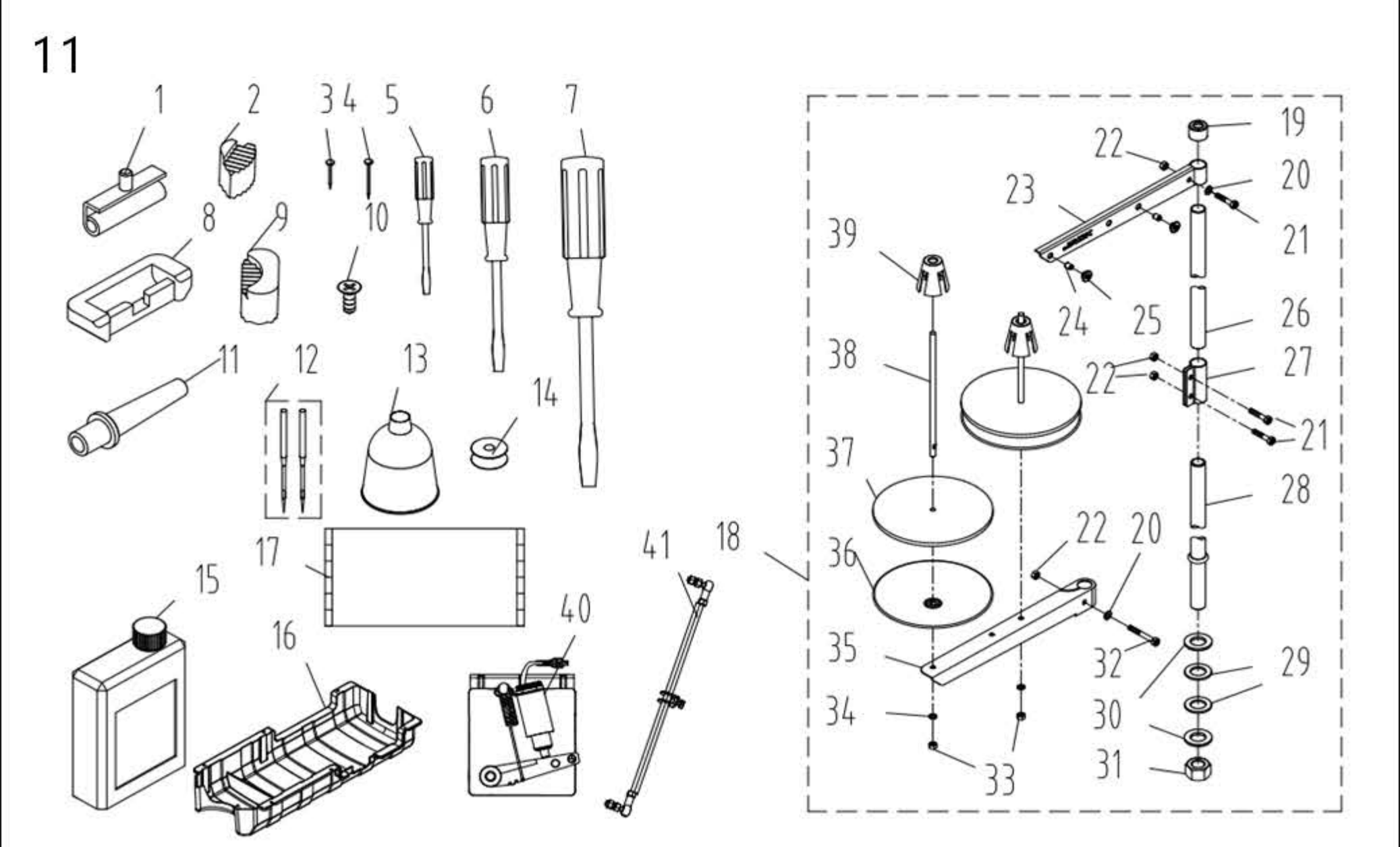
9. 润滑、油量检测部件/Oil Lubrication & Oil Measuring Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	11211004		油窗		Oil sight window		1	
2	10122019		油窗O形圈		Rubber ring		1	
3	115421003		上轴供油管		Main shaft oil tube		1	
4	10121001		下轴供油管		Hook driving shaft oil tube		1	
5	10112020		油泵安装板		Oil pump installing base		1	
6	101530008		油泵连接螺柱		Oil pump connecting stud		1	
7	W03002		弹垫		Spring washer		1	
8	209512001		压脚螺钉SM11/64 " ×40 L=10.5		Screw SM11/64 " ×40 L=10.5		1	
9	10103022		油泵体衬套		Oil pump bushing		1	
10	101530007		柱塞螺钉		Plunger Screw		1	
11	10127013		柱塞簧		Plunger spring		1	
12	10122018		回油柱塞		Plunger		1	
13	10120001		油泵体		Oil pump		1	
14	S04093		油泵螺钉		Screw		3	
15	10111003		油泵叶轮		Oil pump impeller		1	
16	10112021		油泵叶轮托板		Oil pump impeller cover		1	
17	10111007		油泵盖		Lubricating oil pump cover		1	
18	101530006		螺钉		Screw		3	
19	1012000100		油泵组件		Lubricating oil pump component		1	
20	10136001		供油管接头		Rubber joint		1	
21	14112007		过线勾		Thread hook		2	
22	W02004		GB/T93-1987弹垫M6		Spring Washer M6		1	
23	116530003		拾牙叉固定螺钉SM15/64"x28 L=14.5		Screw SM15/64"x28 L=14.5		1	
24	14021003		铝油管		Aluminum tubing		1	
25	14021001		PVC油管		Tubing		0.48m	
26	113811004		尼龙扎带		Cable band		2	
27	14036004		油盘油嘴		Oil nozzle		1	
28	14036002		回油嘴		Oil nozzle		2	
29	20429001		油管卡簧		Oil pipe clamp spring		3	
30	30129007		油管卡簧		Oil pipe clamp spring		1	
31	10123010		油线		Oil wick		2	
32	115036001		油量调节接头		Oil nozzle		1	
33	14022011		O型圈		Rubber ring		1	
34	140530001		油量调节螺钉		Oil volume adjusting screw		1	
35	10127015		回油毡夹		Oil felt clamp		1	
36	10123006		回油毡		Oil felt felt		1	
37	101511004		挑线杆护罩螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7		1	
38	10112023		回油管夹		Oil tube clamp		1	
39	10121008		回油管		Oil return tube		1	
40	10121007		回油管组件		Oil return tube component		1	
41	10112025		油线固定板		Oil wick fixing plate		1	
42	101511010		压脚扳手螺钉SM9/64"×40 L=11		Screw SM9/64"×40 L=11		2	
43	10123010		油线		Oil wick		1	
44	13811015		油窗		Oil window		1	
45	11412200200		浮标		Buoy		1	



10. 自动抬压脚部件Auto Lifter Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	1150NS20001		抬压脚顶杆螺钉		Presser foot lifter screw		2	
2	136S17005		滚轮螺母		Roller nut		3	
3	115412001		自动抬压脚顶杆		Automatic presser foot lifter		1	
4	115404002		抬压脚驱动曲柄		Driving crank of presser foot		1	
5	115426002		抬压脚驱动曲柄销		Lifting presser foot to drive crank pin		1	
6	S10014		螺钉M5 L=4		Screw M5 L=4		2	
7	S10118		螺钉M6×0.75×6		Screw M6×0.75×6		2	
8	115410002		抬压脚凸轮		Presser foot cam		1	
9	13609002		滚轮		Roller		1	
10	136S20003		滚轮螺钉		Roller screw		1	
11	115401001		抬压脚曲柄支架		Crank bracket for presser foot lifting		1	
12	1150NS13002		螺钉SM3/16"×28 L=10		Screw SM3/16"×28 L=10		3	



11. 机头附件/Machine Head Accessories

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	1011203100		机头连接钩部件		Hinge component		2	
2	14022022		机头座垫		Die cushion		2	
3	101S30010		机头连接钩座钉P19		Nail P19		2	
4	1141NS30001		机头连接钩座钉P25		Nail P25		4	
5	10131004		螺丝刀 (小)		Screw driver,small		1	
6	10131003		螺丝刀 (中)		Screw driver,medium		1	
7	20731047		螺丝刀 (大)		Screw driver,large		1	

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
8	10122060		机头连接钩座		Head connecting rubber cushion		2	
9	14022023		机头支架		Nose support		2	
10	101530014		木螺钉M4×20		Wood screw M4×20		6	
11	115011003		机头支柱		Machine head rest pin		1	
12	10117001		机针（定位14#）		Needle		4	
	10117002		机针DP×5#21（厚料）		Needle(H)		4	
13	20131039		漏斗		Funnel		1	
14	10118003		梭心		Bobbin		2	
15	1381101200		油壶组件		Oiler component		1	
16	115211002		油盘托盘		Disk tray		1	
17	114131001		防尘罩		Dust cover		1	
18	11023100400		线架组件		Thread stand asm.		1	
19	20131019		线架杆顶防护橡皮		Spool rest rod rubber cap		1	
20	W01047		平垫圈5		Washer 5		2	
21	S04050		六角螺栓M5×16		Screw M5×16		3	
22	N01034		六角螺母M5		Nut M5		4	
23	13831022		上线架过线杆		Spool rest arm upper		1	
24	10113011		过线圈（内）		Thread guide ring		2	
25	10113010		过线圈（外）		Thread guide ring		2	
26	13831019		线架杆上节		Spool rest rod upper		1	
27	13831021		线架杆接头		Spool rest rod joint		1	
28	13831020		线架杆下节		Spool rest rod lower		1	
29	10122106		橡胶垫圈		Spool rest rod rubber ring		2	
30	W01052		平垫圈16		Washer 16		2	
31	N02008		六角薄螺母M16×1.5		Spool rest rod nut M16×1.5		1	
32	S04051		六角螺栓M5×31.5		Screw M5×31.5		1	
33	N01034		六角螺母M5		Nut M5		2	
34	W03002		弹簧垫圈 5		Spring washer 5		2	
35	13831023		下线架过线杆		Spool rest arm lower		1	
36	13831024		线盘		Spool rest		2	
37	20131010		线盘垫		Spool rest cushion		2	
38	20131006		线托棒		Spool pin		2	
39	13831025		线团防松垫		Spool retainer		2	
40	11023002800		塑壳调速器(平缝A2)		Molded case governor (flat joint A2)		1	
41	11543100300		拉杆组件		Tie rod assembly		1	

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