

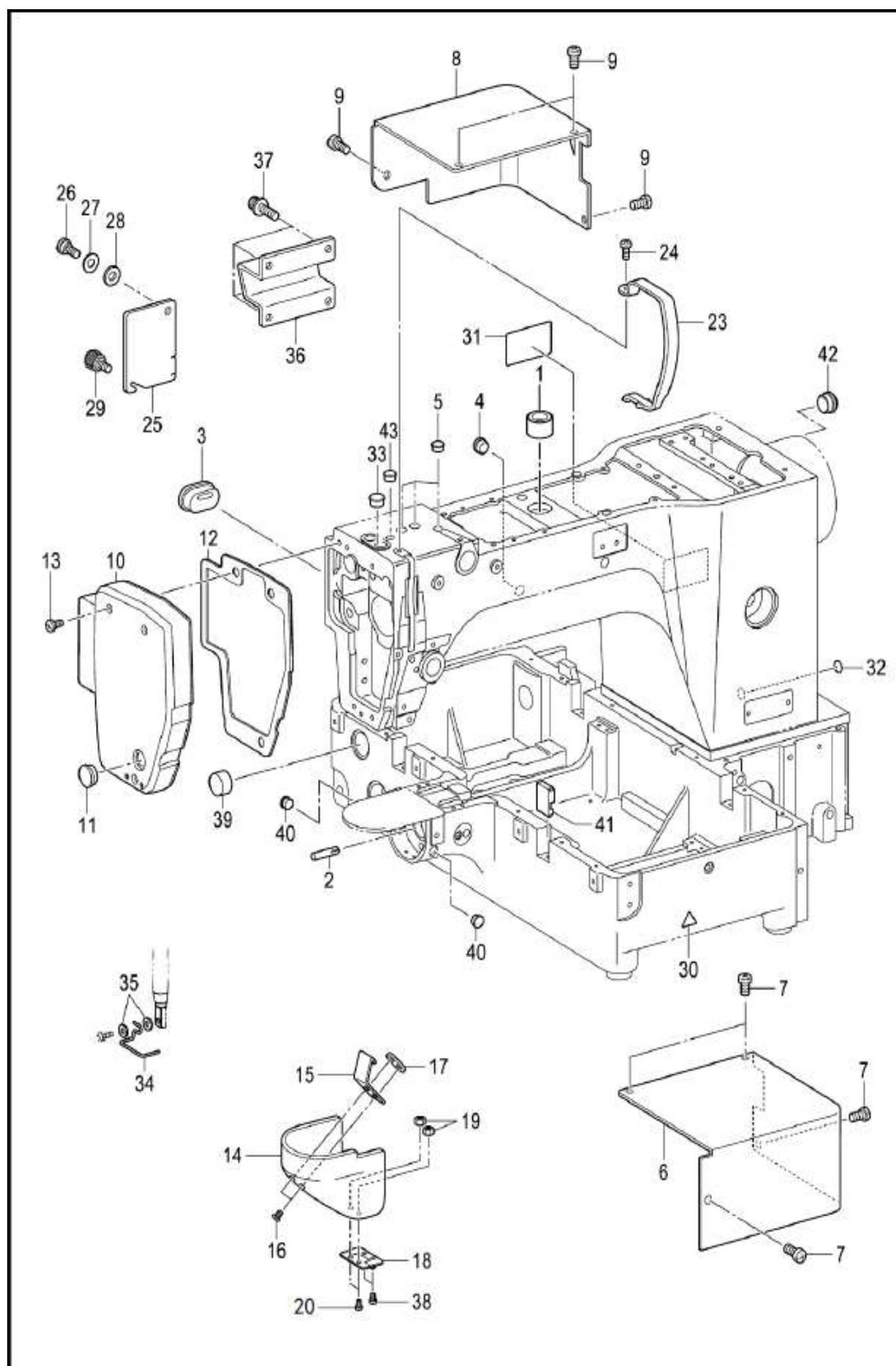
1310/2210 零件样本

1310/2210 PARTS BOOK

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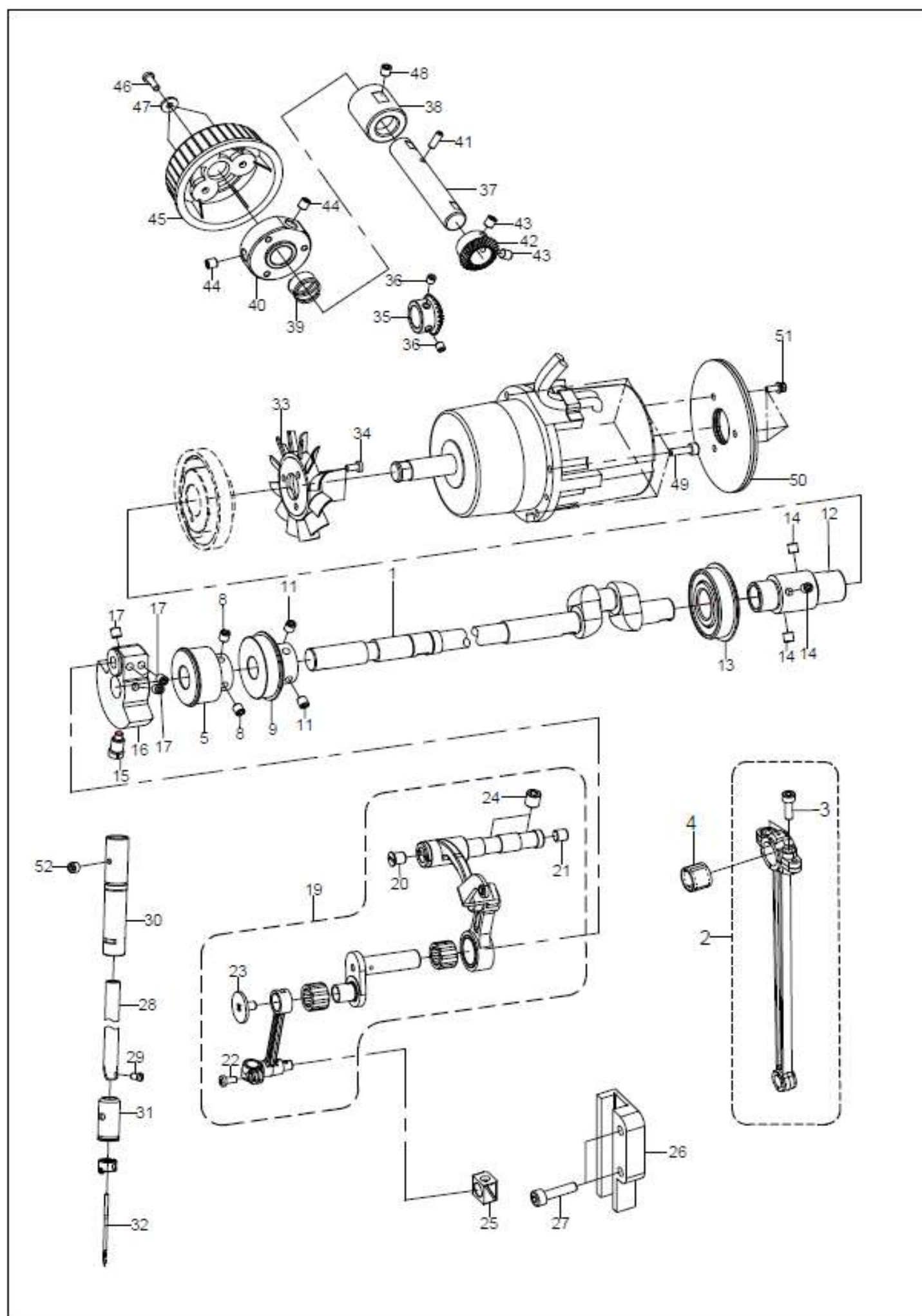
A. 机体部分/MACHINE BODY



A.机体部分/Machine body

序号 No.	件号 Part. No.	参考件号 Ref. No	零部件名称	NAME OF PARTS	数量 Amt.	备注
3	41722001	SA4596001	橡皮塞 20-15	RUBBER CAP 20-15	1	
4	41722002	117934001	橡皮塞 13. 5	RUBBER CAP 13. 5	1	
5	41722003	104821001	橡皮塞 10. 5	RUBBER CAP 10. 5	3	
6	41711205	SA4591001	马达盖 QR	MOTOR COVER QR	1	
7	S04038	62061016	螺钉 M6 X 10	SCREW PAN M6 X 10	4	
8	41711206	SA4598001	马达盖 QL	MOTOR COVER QL	1	
9	S04038	62061016	螺钉 M6X10	SCREW PAN M6 X 10	4	
10	930001863	SA4600001	面板	FACE PLATE	1	41701201
11	41722004	104449001	橡皮塞 15. 5	RUBBER CAP 15. 5	1	
12	41712003	SA4601001	面板垫片	F-PLATE PACKING	1	
13	S04038	62061016	螺钉 M6X10	SCREW PAN M6 X 10	3	
14	930001559	SA4603101	大旋梭盖	SHUTTLE RACE COVER	1	41712004
15	41712005	SA6272001	大旋梭盖挂钩 D	SHUTTLE RACE COVER HOOK D	1	
16	S02031	4300513	螺钉 M3X5	SCREW PAN M3 X 5	2	
17	41712006	SA3264001	板螺母	NUT PLATE	1	
18	4171220200	SA6207001	铰链	HINGE	1	
19	N01013	21300103	六角螺母 M3	STEPPING COVER	2	
20	421S10005	62300506	螺钉 M3×6	SCREW PAN M3 X 6	2	
23	930001560	SA3200101	挑线杆防护罩	THREAD TAKE-UP COVER	1	41712007
24	417S30025	062401006	复合槽圆柱头螺钉	SCREW PAN M4 X 10	1	
25	41711207	SA460400J	间歇盖板 Q	STEPPING COVER Q	1	
26	417S30012	SA3306001	段螺钉 7-3	SHOULDER SCREW 7-3	1	
27	41728020	120265002	弹簧垫圈	SPRING WASHER	1	
28	41728035	S07350002	垫圈	WAHER PLAIN	1	
29	41711208	S36475000	螺钉 M5Q	SCREW M5 Q	1	
33	41722009	S20164001	橡皮塞 13	RUBBER CAP 13	1	
34	41712009	S02445001	护指器	FINGER GUARD	1	
35	41728025	25350332	平垫圈 L3. 5	WASHER PLAIN L3. 5	2	
36	41712010	SA4605001	机头撑杆	HEAD REST	1	
37	417S30037	S42446001	螺钉 M6X14	BOLT SOCKETM6 X 14	4	
38	403S11035	62300506	十字槽圆柱头螺钉	SCREW PAN M3 X 5	2	
39	41722006	SA6194001	橡皮塞 26	RUBBER CAP 26	1	
40	41722007	S44010001	橡皮塞 11. 5	RUBBER CAP 11. 5	2	
41	41722008	SA6441001	橡皮盖	RUBBER CAP	2	
42	41722009	S20164001	橡皮塞 13	RUBBER CAP 13	1	

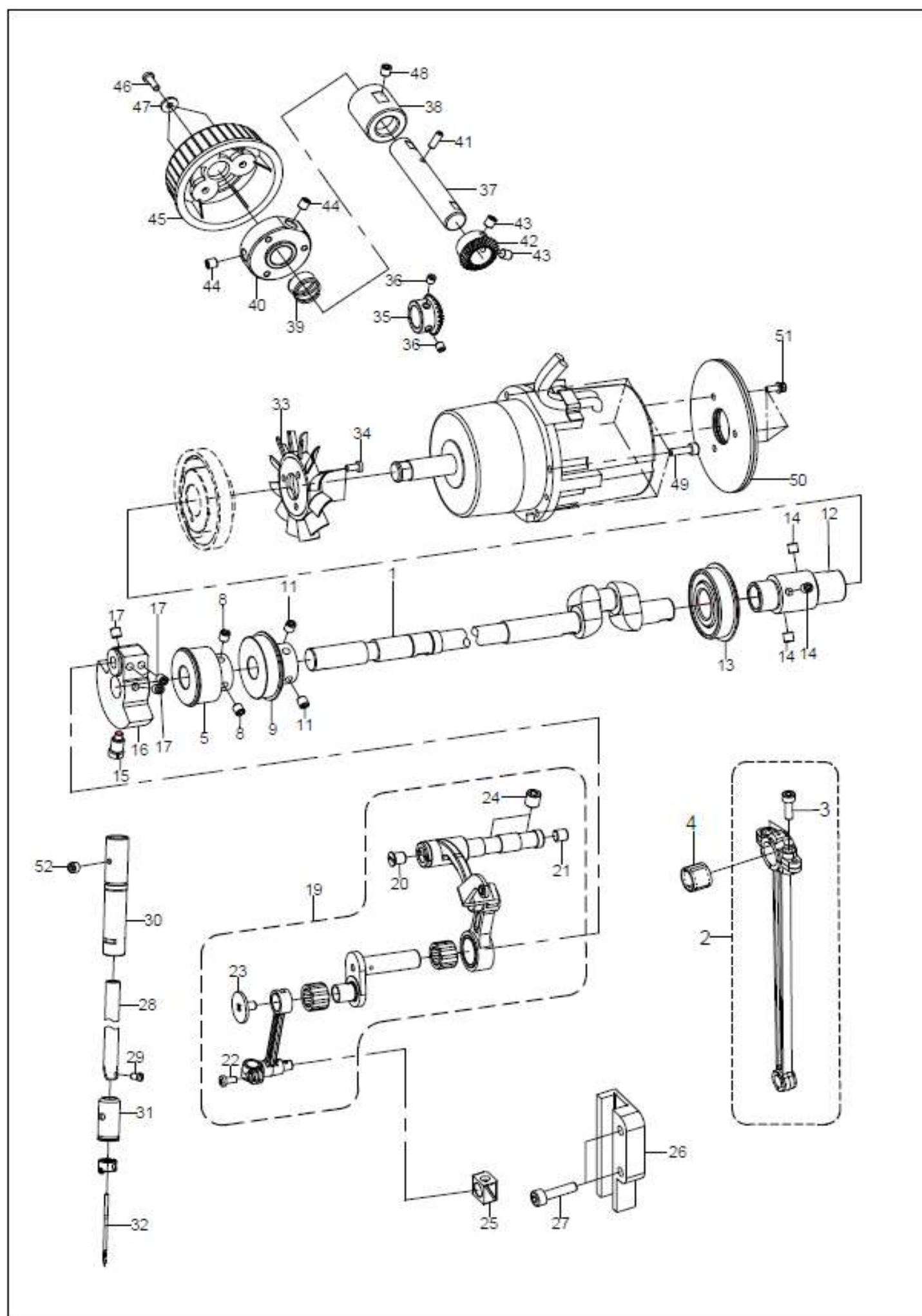
B. 上轴・针杆装置/Upper shaft and needle bar mechanism



B.上轴・针杆装置/ Upper shaft and needle bar mechanism

序号 No.	件号 Part.No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41702001	SA4606001	上轴	UPPER SHUFT	1	
2	4170501100	SA3499001	曲柄轴组件	CRANK ROD ASSY	1	
4	41724001	SA4172001	滚针轴承 K15×18×14	NEEDLE BEARTNG:BLUE	1	
5	141724027	SA4179001	一体式轴承(6904-LNRT)	6904DDUNR BALL BEARING	1	
8	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT) M6 X 6	2	
9	141724028	SA4177001	一体式轴承(6004-NR)	BALL BEARING 6004DDUNR	1	
11	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT) M6 X 6	2	
12	41703004	SA4608101	管接头 G	J01NT G	1	
13	B10013	SA4178001	深沟球轴承 6204	BALL BEARING 6204DDUNR	1	
14	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT)M6 X 6	4	
15	417S30002	S25235001	螺钉 M8	SCREW M8	1	
16	41704001	SA4609101	针杆曲柄 G	THREAD TAKE-UP CRANK G	1	
17	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT) M6 X 6	4	
18	41712133	110367001	垫圈 8	WASHER , PLAIN SPECIAL 8	1	
19	14170500400	SA6182001	针杆连杆组件 FK	THREAD TAKE-UP CRANK FK	1	
20	417S17003	SA2958001	螺钉 M5×6	SCREW FLAT M5 X 6	1	
22	S04078	0624008 16	螺钉 M4 × 8	SCREW PAN M4 X 8	1	
23	417S14001	1454650 01	螺钉 SM3. 57-40×6L	SCREW SM3. 57-40 X 6L	1	
24	S10019	12060636	螺钉 M6 × 6	SET SCREW SOCKET (FT) M6 X 6	2	
25	41709001	142211001	滑块	SLIDE BLOCK	1	
26	41709002	SA3528001	滑块导向 B	SLIDE BLOCK GUIDE	1	
27	S05118	18401636	螺栓 M4×16	BOLT SOCKET M4 X 16	2	
28	41702002	SA4622001	针杆	NEEDLE BAR	1	
29	417S15002	144458001	螺钉 SM3. 57-40×4. 5L	SET SCREW SM3. 57-40 X 4. 5	1	
30	41703005	SA4666001	针杆轴套 UK	NEEDLE BAR BUSH UK	1	
31	41703006	SA3224001	针棒轴套 D	NEEDLE RAR RUSH D	1	
33	12411002	S38713100	叶轮	FAN	1	
34	S04078	62400816	螺钉 M4 X 8	SCREW PAN M4 X 8	3	
35	40325010	SA6108001	齿轮 R	PULLEY GEAR R	1	
37	41702003	SA1626001	上轮轴	PULLEY SHUFT	1	
38	41703007	SA4627001	上轮轴套	PULLEY BUSH	1	
39	41727001	SA4628001	上轮弹簧	PULLEY SPRING	1	
40	41703008	SA4629001	上轮基座	PULLEY BASE	1	

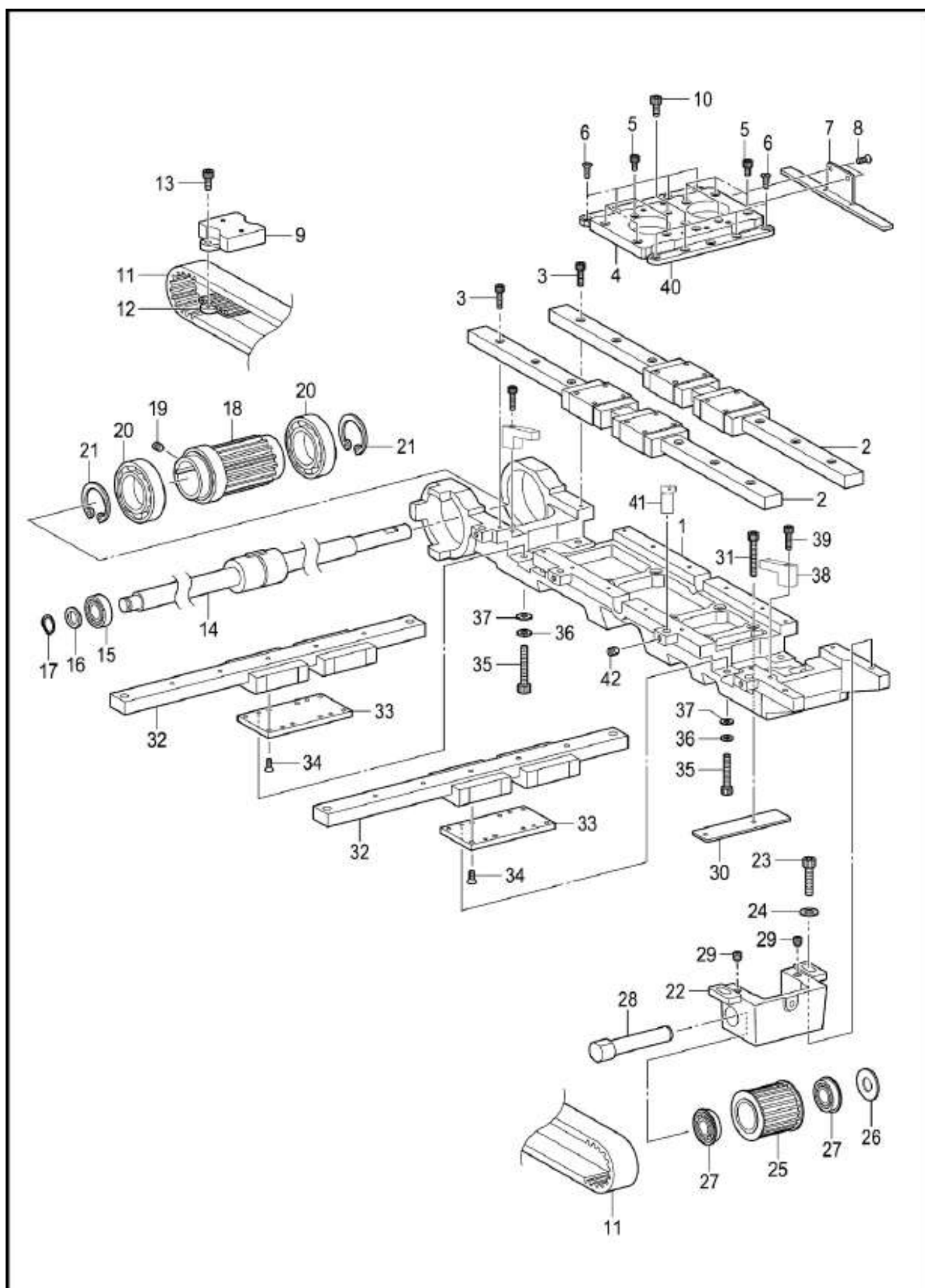
B. 上轴 • 针杆装置/Upper shaft and needle bar mechanism



B.上轴・针杆装置/ Upper shaft and needle bar mechanism

序号 No.	件号 Part.No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
41	P03027	47401242	弹簧销 4 X 12	PTN SPRJNG ROLL AW4	1	
42	41725002	SA4624001	齿轮	PULLEY GEAR	1	
44	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT) M6 X 6	2	
45	41711001	SA4630001	上轮	PULLEY	1	
46	S04081	62101006	复合槽圆柱头螺钉	SCREW PAN M4 X 10	3	
47	41728024	SA5158001	垫圈 L4	WASHER PLAIN L4	3	
48	S10019	12060636	螺钉 M6 X6	SET SCREW SOCKET (FT)M6 X 6	1	
49	S05124	18501636	螺栓 M5 X 16	BOLT SOCKET M5 X 16	4	
50	41712011	SA5230001	惯性轮 2	FRIES WHEEL 2	2	
51	403S11043	62401016	螺钉 M4 X 12	SCREW PAN M4 X 12	3	
52	S09041	12060536	螺钉 M6 X 5	SET SCREW SOCKET (FT) M6 X 5	1	

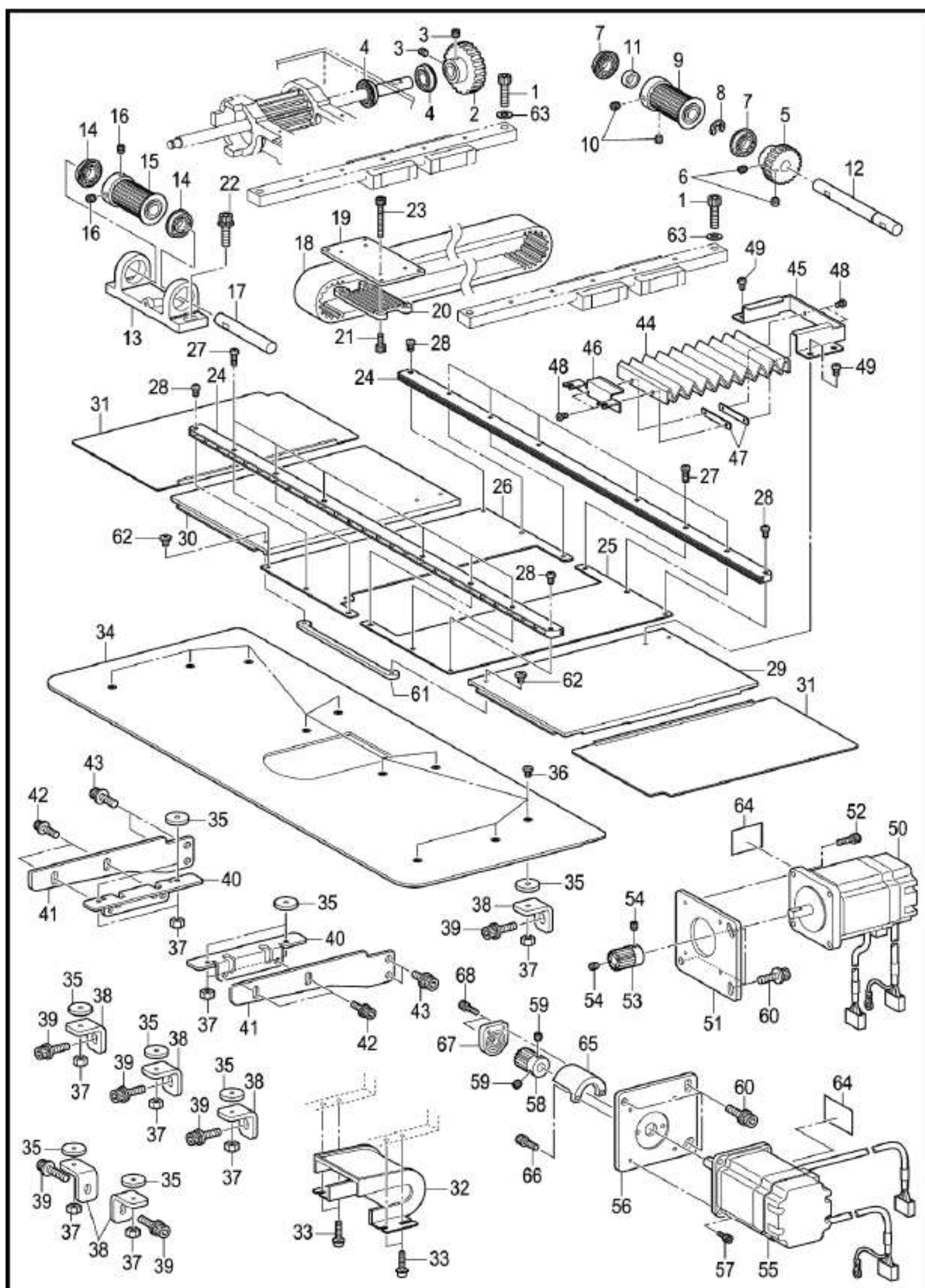
C1. 送料装置/Feed mechanism



C1.送料装置/Feed mechanism

序号 No.	件号 Part.No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	141712265	SA5229101	送布基座	FEED BRACKET ASSY	1	
2	141724044		Y-LM 导轨 C	Y-LM GUIDE	2	
3	413S14012	018301436	螺栓 M3 X 14	BOLT SOCKET M3 X 14	15	
4	41701003	SA4635101	送布台 (X)	FEED BRACKET X	1	
5	S05094	18300636	螺钉 M3×8(镀铬)	BOLT SOCKET M3 X 6	8	
6	S02032	61300616	螺钉 M3 X 6	SCREW FLAT M3 X 6	8	
7	41709004	SA4636101	传感器板 (X)	X-SENSOR PLATE	1	
8	S02032	61300616	螺钉 M3 X 6	SCREW FLAT M3 X 6	2	
9	41709005	SA4641001	皮带支架	X-BELT HOLDER	1	
10	421S13035	18400836	螺栓 M4 X 8	BOLT SOCKET M4 X 8	2	
11	41735001	SA4649001	X-GT 皮带	X-GT BELT	1	
12	41712012	SA4640001	皮带支架板 (X)	X-BELT HOLDER PLATE	1	
13	421S13035	18400836	螺栓 M4 X 8	BOLT SOCKET M4 X 8	2	
14	14170802000		花键轴组件 C	C-BALL SPLINE ASSY	1	
15	B06006	76000600	球轴承 6000VV	BALL BEARING RADIAL 6000vv	1	
16	41728001	S20356001	平垫圈 10	WASHER PLAIN 10	1	
17	H03008	48100142	轴用挡圈 C10	RETAINING RING EXTERNAL C10	1	
18	14173500900	SA4638001	X-左轮组件 5GT	X-LEFT PULLEY	1	
19	S10019	12060636	螺栓 M6 X 6	SET SCREW SOCKET (PT) M6 X 6	1	
20	B06007	76806606	球轴承 6806VV	BALL BEARING 6806VV	2	
21	H01004	48420242	孔用挡圈 C42	RETAINING RING EXTERNAL C42	2	
22	41701013	SA4642001	X-轮基座	X-PULLEY BRACKET	1	
23	S05035	18501636	螺栓 M5 X 16	BOLT SOCKET M5 X 16	2	
24	W01009	25050236	平垫圈 M5	WASHER PLAIN M5	2	
25	14173501000	SA4643001	X-右轮组件 5GT	X-RIGHT PULLEY ASSY	1	
26	41728001	S20356001	平垫圈 10	WASHER PLAIN 10	1	
27	B10015	SA4647001	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	2	
28	41702005	SA4648001	X-轮支点轴	X-PULLEY FULCRUMSHAFT	1	
29	S10019	0]2060636	螺钉 M6 X 6	SET SCRE\ V SOCKET (FT) M6 X 6	2	
30	41712013	SA4650001	Y-传感板	Y-SENSOR PLATE	1	
31	S05119	18402036	螺栓 M4 X 20	BOLT SOCKET M4 X 20	2	
32	141724041		X-LM 导轨 C	X-LM GUIDE	2	
33	141728011	SA4652101	Y-LM 垫片 4.5	Y-LM SPACER	2	
34	S02032	61300616	螺钉 M3 X 6	SCREW FLAT M3 X 6	16	
35	S05119	18402036	螺栓 M4 X 20	BOLT SOCKET M4X 20	8	
36	W01006	25040236	平垫圈 4	WASHER PLAIN M4	8	
37	W02008	28040246	弹簧垫圈 2-4	WASHER SPRING 2-4	8	
40	41711062		固定板	HOLDER PLATE	2	
41	41726020	SA5220001	调节销	ADJUST PIN	4	
42	S09005	12030536	螺钉 M3 X 5	SCREW FLAT M3 X 5	4	

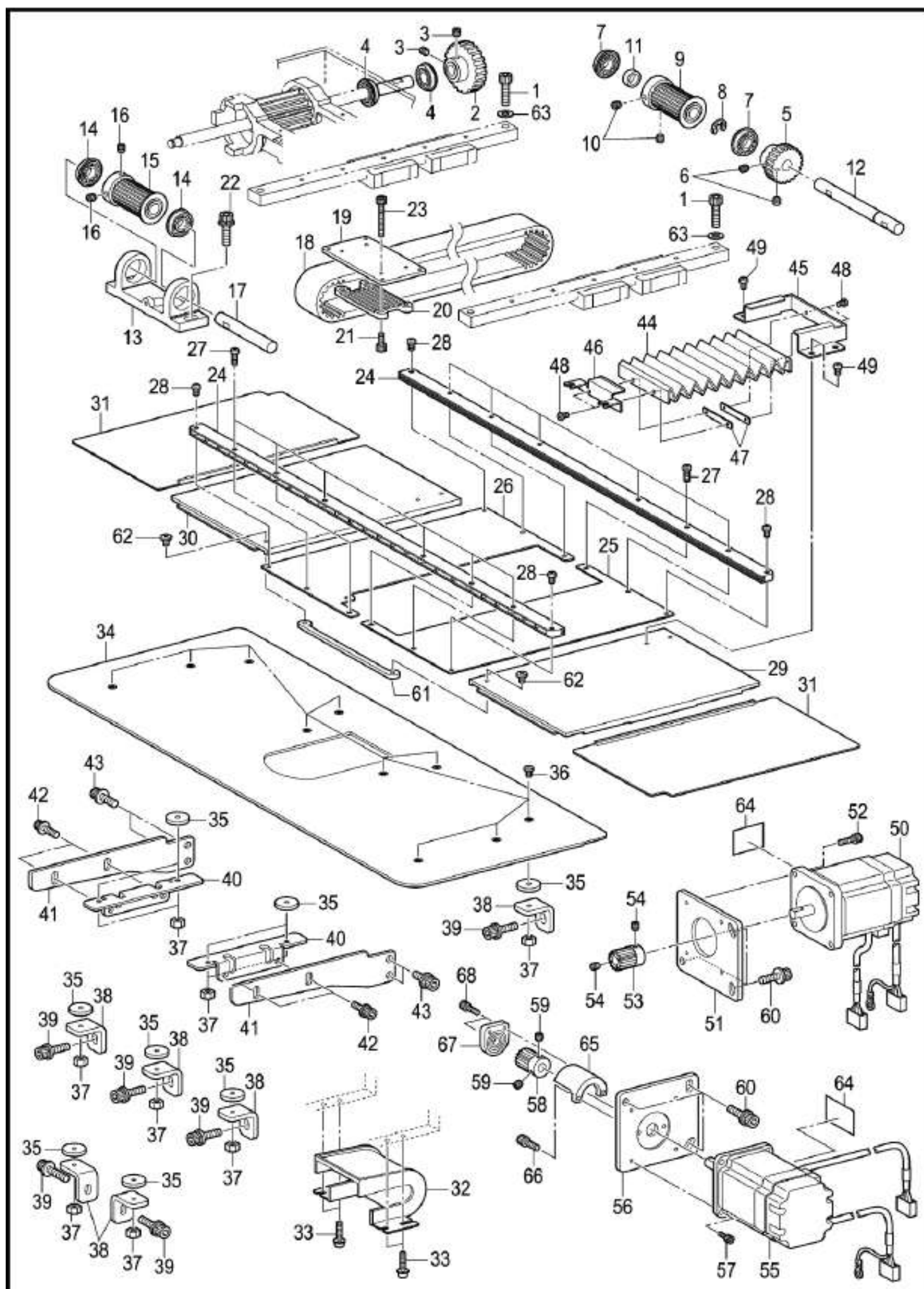
C2. 送料装置/Feed mechanism



C2.送料装置/Feed mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S05111	18062036	螺栓 M6 X 20	BOLT SOCKET M6 X 20	4	
2	41725003	SA4653001	X-送布齿轮	X-FEED GEAR	1	
3	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	2	
4	B10015	SA4647001	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	2	
5	41725004	SA4654001	Y-送布齿轮	Y-FEED GEAR	1	
6	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	2	
7	B10015	SA4647001	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	2	
8	H05011	48080342	卡簧 9	RETAINING RING 9	1	
9	14173501100	SA4655101	Y-轮组件	Y-PULLEY ASSY	1	
10	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	4	
11	41703009	SA4658001	Y-轮轴套	Y-PULLEY COLLAR	1	
12	41702006	SA4659001	Y-驱动轴	Y-PULLEY DRIVING SHAFT	1	
13	41701005	SA4661001	Y-轮基座	Y-PULLEY BRACKET	1	
14	B10015	SA4647001	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	2	
15	14173501200	SA4655101	基座带轮组件	Y-PULLEY ASSY	1	
16	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT)M6 X 6	2	
17	41702007	SA4662001	Y-轮支点轴	Y-PULLEY FULCRUM SHAFT	1	
18	41735005	SA4663001	Y-GT 皮带	Y-GT BELT	1	
19	41712014	SA4664001	Y-皮带支架板	BELT SUPPORT PLATEY	1	
20	41712015	SA4665001	Y-皮带支撑板	Y-BELT WORK CLAMP PLATE	1	
21	421S13035	18400836	螺栓 M4 X 8	BOLT SOCKET M4 X 8	4	
23	S05119	18402036	螺栓 M4 X 20	BOLT SOCKET M4 X 20	4	
24	41711204	SA4667101	盖轨道 Q	COVER RAIL Q	2	
25	41712017	SA4671001	固定盖 (R)	FIXATION R	1	
26	41712018	SA4672001	固定盖 (L)	FIXATION L	1	
27	403S11043		螺钉 M4 X 10	SCREW FAN M4 X 10	12	
28	417S30009	62400416	螺钉 M4 X 6	SCREW FAN M4 X 6	4	
29	41711201	SA4860101	内盖 QR	INSIDE COVER QR	1	
29	41722025		内盖橡皮块		4	
29	41722026		内盖橡皮条		2	
30	41711202	SA486 1101	内盖 QL	INSIDE COVER QL	1	
31	41711203	SA4670101	外盖组件 Q	OUTSDE COVER Q ASSY	2	
31	41722027		外盖橡皮条		2	
32	41711002	SA4673001	Y-皮带轮盖	BELT COVER Y	1	
33	417S30025	OA5401006	螺栓(带垫圈)M4X10DB	SCREW PAJ (S/ PWASHER) M4 X 10	2	
34	41712022	SA4675201	补助板	AUXI LIARY PLATE	1	
35	41722010	SA4677101	补助板缓冲	AUXILIARY PLATE CUSHION	10	
36	417S15003	S23849001	螺钉 M4 X 12	SCREW M4 X 12	10	
37	417N01002	21400216	自锁螺母	LOCKNUT	10	

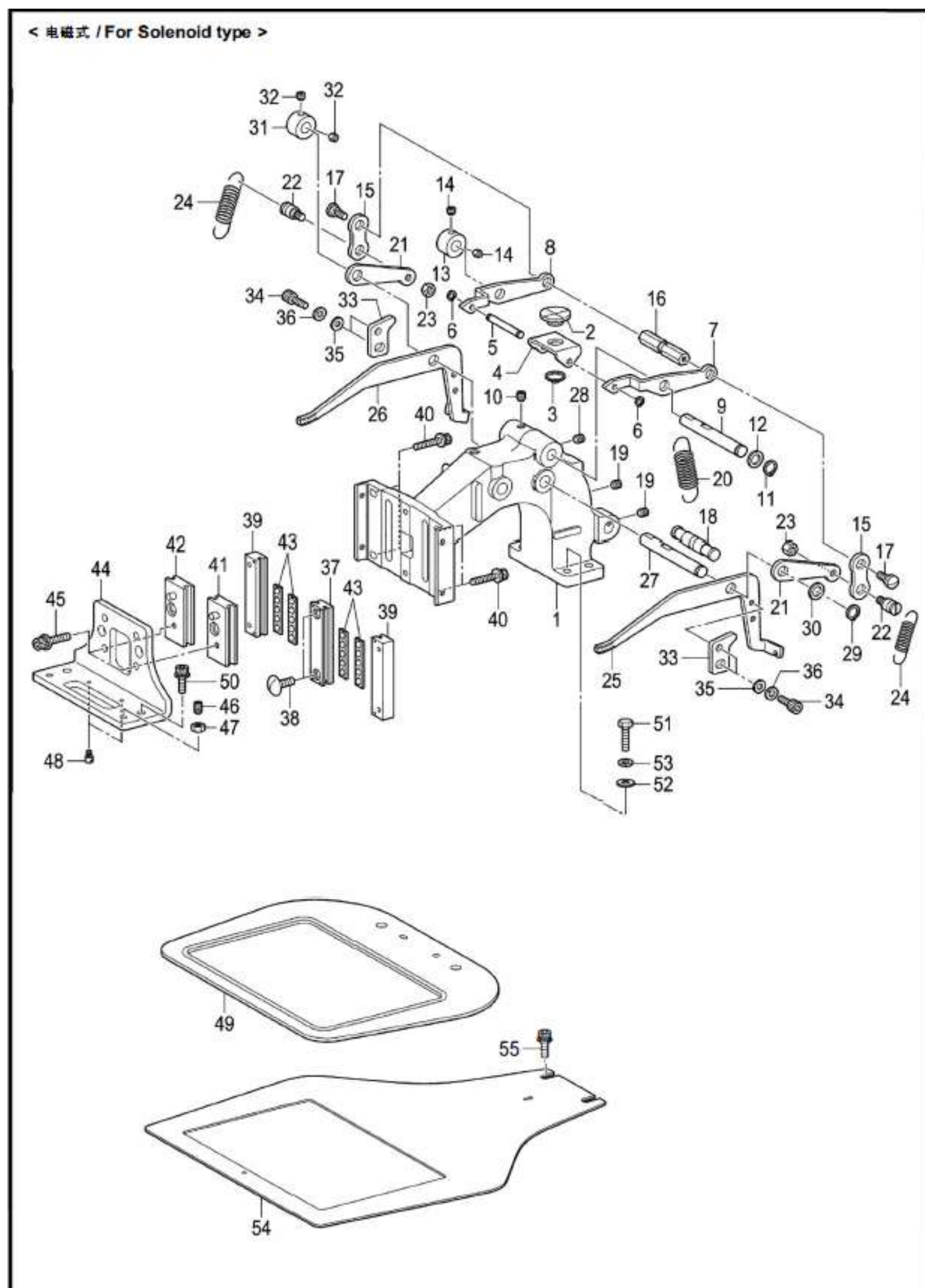
C2. 送料装置/Feed mechanism



C2.送料装置/Feed mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
38	41712023	SA4676001	补助板支架	AUXILIARY PLATE BRACKET	4	
38	41712064	SA4676001	L 型支架	L TYPE BRACKET	2	
39	417S30304	S42446001	螺栓 M6 X 20	BOLT <i>SOCKET</i> (S/P IVASHER) M6X20	10	
40	41712024	SA6434001	补助板支架 U	SUPPORT PLATE GUIDE U	2	
41	41712025	SA6435001	补助板支架 D	SUPPORT PLATE GUIOE D	2	
42	417S30035	S55484002	螺栓（带垫圈）M5 X10	BOLT SOCKET (<i>S/PIVA</i> 5HER) M5 X 10	4	
43	417S30304	S42446001	螺栓 M6 X 20	BOLT <i>SOCKET</i> (S/ <i>PIV</i> ASHER) M6 X 20	4	
44	41722011	SA4679101	蛇纹管	BELLOW	1	
45	41712026	SA4680101	蛇纹管支架 R	BELLOW PRESSER R	1	
46	41712027	SA4681001	蛇纹管支架 F	BELLOW PRES5ER F	1	
47	41712060	SA4682001	板螺母	BELLOW NUT	2	
48	413S11022	0623004 16	螺钉 M3 X 4	SCREW FAN M3 X 4	4	
49	417S30009		螺钉 M4 X 6	SCREW FAN M4 X 6	4	
51	41712029	SA4684001	马达安装板	MOTOR BRACKET PLATE	1	
52	413S13017	18401036	螺钉 M4 X 10	BOLT SOCKET M4 X 10	4	
53	41725005	SA3707001	驱动齿轮 16	GEAR 16	1	
54	S09041	12060536	螺钉 M6 X 5	SET SCREIV SOCKET (FT) M6 X 5	2	
56	41712029	SA4684001	马达安装板	MOTOR BRACET PLATE	1	
57	413S13017	18401036	螺钉 M4 X 10	BOLT SOCKET M4 X 10	4	
58	41725005	SA370700 1	驱动齿轮 16	GEAR 16	1	
59	S09041	12060536	螺钉 M6×5	SET SCREIV SOCKET (FT) M6 X 5	2	
60	417S30035	S42446001	螺栓 M5×10	BOLT SOCKET (S/P IVASHER) M6 X 14	10	
61	41712030	S42446001	盖连接板	BOLT SOCKET(S/ <i>PIV</i> ASHER) M6X20	1	
62	417S15006	S23418002	螺钉 M4×5	SCREW M4 X 5	2	
63	41728012	118735001	垫圈	WASHER	4	
65	41712100	SA6450101	轴承支架座	BEARING HOLDER BASE	2	
66	S05121	18401036	螺栓 M5×10	BOLT SOCKET M5 X 10	4	
67	41712101	SA370700 1	轴承支架	BEARING HOLDER	2	
67	41724005		调心球轴承 126	BALL BEARING 126	2	
68	413S13017	18401036	螺钉 M4×10	BOLT SOCKET M4 X 10	4	

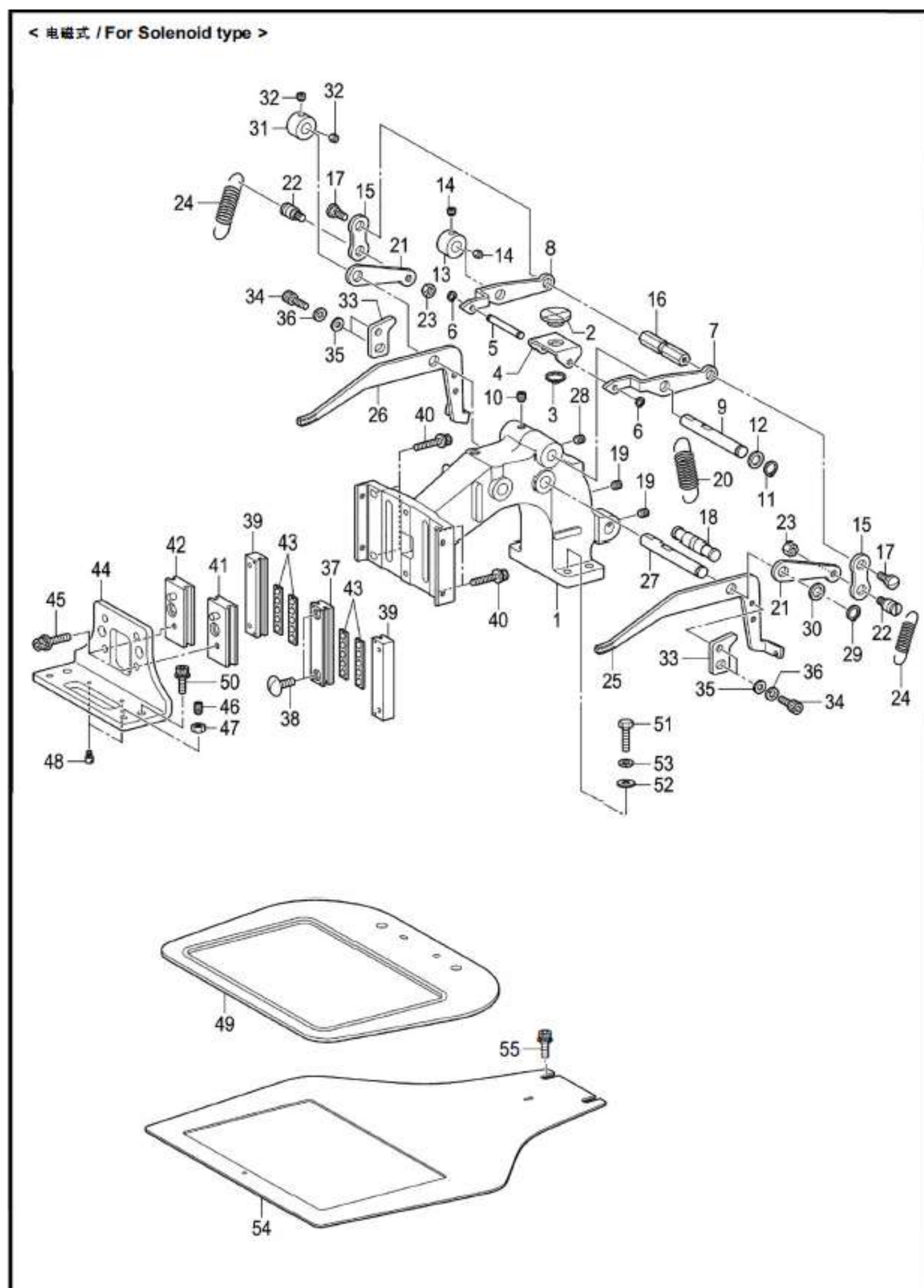
C3. 送料装置/Feed mechanism



C3.夹具装置/Feed mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
			〈电磁式〉	<For Solenoid type>		
1	41701006	SA4686101	压脚臂	WORK CLAMP	1	
2	41711007	SA4687101	滑块	SLIDER	1	
3	H03008	48100142	轴用挡圈C10	RETAINING RING EXTERNAL C10	1	
4	41712031	SA4688001	滑块支架	SUPPORT SLIDER	1	
5	41726001	SA4689001	滑块支架轴	SUPPORT SHAFT SL DER	1	
6	H03018	48040142	轴用挡圈C4	RETAINING RING EXTERNAL C4	2	
7	41712032	SA4690001	压脚柄R	WORK CLAMP LIFTER LEVER R	1	
8	41712033	SA4691001	压脚柄L	WORK< CLAMP LIFTER LEVER L	1	
9	41702012	SA4692001	压脚臂杆轴	WORK CLAMP LIFTER SHAFT	1	
10	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT) M6 X 6	1	
11	H03006	48080142	轴用挡圈C8	RETAINING RING EXTERNAL C8	1	
12	41712133	110367001	垫圈8	WASHER PLAIN SPECIAL 8	1	
13	41708002	SA3231001	紧圈B	SET SCREW COLLAR B	1	
14	S09041	12060536	螺钉M6 X 5	SET SCREW SOCKET (FT) M6 X 5	2	
15	41712034	SA4696001	连杆	CONNECTING ROD	2	
16	41702021	SA4693001	弹簧挂钩轴 A	SPR NG HOLDER SHAFT A	1	
17	417S30003	SA469700 1	段螺钉 M5	SHOULDER SCREW M5	2	
18	41702009	SA4694001	弹簧挂钩轴 B	SPRING HOLDER SHAFT B	1	
19	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT) M6 X 6	2	
20	41727002	SA4695001	弹簧	SPRING LIFT	1	
21	41712035	SA4698001	连接板	CONNECTING LINK	2	
22	417S12002	SA470000 1	弹簧挂钩	WORK CLAMP SPRING HOLDER	2	
23	N01017	0215002 16	六角螺母M5	NUT M5	2	
24	41727003	SA4701001	弹簧	WORK CLAMP SPRING	2	
25	41712036	SA470200 1	压脚臂杆R	WORK CLAMP LIFTER LEVER R	1	
26	41712037	SA4703001	压脚臂杆L	WORK CLAMP LIFTER LEVER L	1	
27	41702012	SA4692001	压脚臂杆轴	WORK CLAMP LIFTER LEVER	1	
28	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT) M6 X 6	1	
29	H03006	48080142	轴用挡圈C8	RETAINING RING EXTERNAL C8	1	
30	41712133	110367001	垫圈8	WASHER PLA IN SPECIAL 8	1	
31	41708002	SA323100 1	紧圈B	SET SCREW COLLAR B	1	
32	S09041	12060536	螺钉M6 X 5	SET SCREW SOCKET (FT)M6 X 5	2	
33	41712038	SA469900 1	定位块	STOPPER	2	
34	S05120	18500836	螺栓M5 X 8	BOLT SOCKET M5 X 8	4	
35	W01009	25050236	平垫圈M5	IVASHER PLAIN M5	4	
36	W02001	28050246	弹簧垫圈2-5	WASHER SPRING 2-5	4	
37	4170901300	SA4863001	压脚导向组件A	WORK CLAMP GUIDE A ASSY	1	
38	417S15003	S23849001	螺钉M4 X 16	SCREW M4 X 16	2	
39	4170901400	SA4864001	压脚导向组件 B	WORK CLAMP GUIDE B ASSY	2	

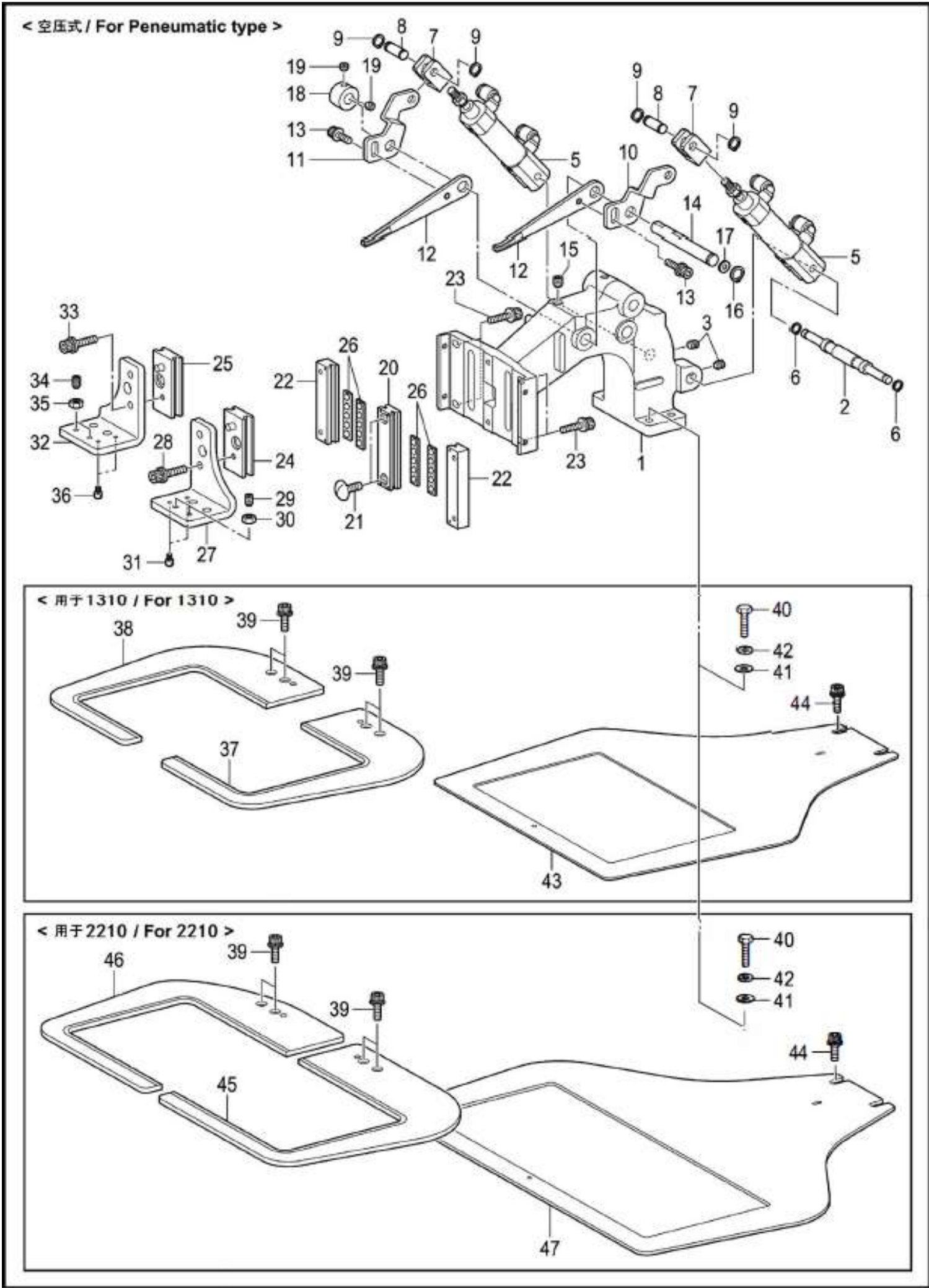
C3. 送料装置/Feed mechanism



C3.夹具装置/Feed mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
40	417S30034	S55482001	螺栓（带垫圈）M4X14	BOLT SOCKET（S/P WASHER） M4X14	4	
41	4170901500	SA4712001	压脚滑块组件R	WORK CLAMP SUDER ASSY R	1	
42	4170901600	SA4714001	压脚滑块组件L	WORK CLAMP SLIDER ASSY L	I	
43	141712271	SA4706101	压脚挡板组件	IVORK CLAMP RETAINER ASSY	4	
44	41712039	SA4708001	压脚	WORK CLAMP	1	
45	417S30035	855485001	螺栓(带垫圈) M5 X 10	BOLT SOCKET（S/P WASHER） M5 X 10	2	
46	S09009	12501031	螺钉 M5 X 10	SET SCREW SOCKET（FT）M5 X 10	2	
47	N01017	21500216	六角螺母M5	NUT 2 M5	2	
48	417S20001	SA4709001	定位段螺钉	SHOULDER SCREW	2	
49	401219	SA4866101	压板组件 1310	WORK CLAMP 1310 ASSY	1	41712040
50	417S30035	855484002	螺栓(带垫圈) M5 X 10	BOLT SOCKET(S/P WASHER) M5 X 10	2	
51	L02006	17501616	螺栓M5 X 16	BOLT M5 X 16	4	
52	W01009	25050236	平垫圈M5	WASHER PLAIN M5	4	
53	W02001	28050246	弹簧垫圈2-5	WASHER SPRING 2-5	4	
54	400992	SA471500 1	送料板 1310	FEED PLATE 1310	1	41712041
55	417S30035	855484002	螺栓(带垫圈) M5 X 10	BOLT SOCKET(S/P WASHER) M5 X 10	2	
55	41728004		垫圈	WASHER	2	

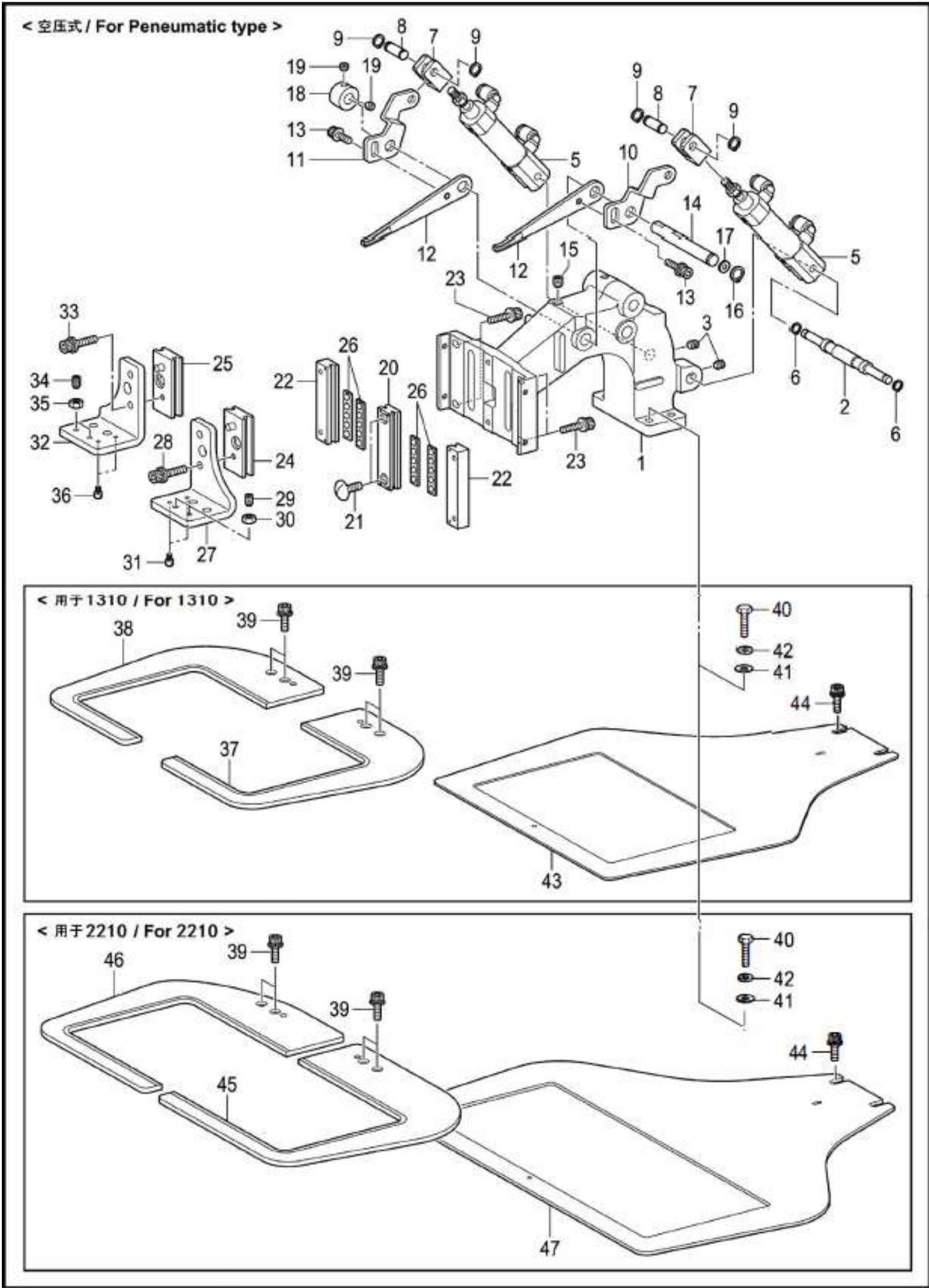
C4. 送料装置/Feed mechanism



C4.夹具装置/Feed mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41701006	SA4686101	压脚臂	WORK CLAMP	1	
2	41702011	SA4717001	气缸轴	CYLINOER SHAFT	1	
3	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	2	
5	41730035	SA4719001	气缸组件 R	AIR CYLINDER ASSY	2	
5	41736003	41736005	气管接头/接头 PA4		2	
6	H03019	48050142	轴用挡圈 C5	RETAINING RING EXTE AL C5	2	
7	41709012	SA4720001	气缸接头	CYLINDER JOINT	2	
8	41726002	SA4721001	气缸接头轴	CYL NDER JOINT SHAFT	2	
9	H03003	48060142	挡圈 5.6	RETAINING RING EXTE AL C6	4	
10	41712042	SA4722001	压脚柄 R(气压)	WORK CLAMP LIFTER LEVER R AIR	1	
11	41712043	SA4723001	压脚柄 L(气压)	WORK CLAMP LIFTER LEVER L AIR	1	
12	41712044	SA4724001	压脚臂杆(气压)	WORK CLAMP LIFTER SHAFT A R	2	
13	413S13008	S55479001	螺栓(带垫圈) M4 X 8	BOLT SOCKET (S/P WASHER) M4 X 8	2	
14	41702012	SA4692001	压脚臂杆轴	WORK CLAMP LIFTER SHAFT	1	
15	S10019	12060636	螺钉 M6X6	SET SCREW SOCKET (FT) M6 X 6	1	
16	H03006	48080142	轴用挡圈 C8	RETA NING RING EXTERNAL C8	1	
17	41712133	110367001	垫圈 8	WASHER PLAIN SPECIAL 8	1	
18	41708002	SA3231001	紧圈 B	SET SCREW COLLAR B	1	
19	S09041	12060536	螺钉 M6 X 5	SET SCREW SOCKET (FT)M6 X 5	2	
20	4170901300	SA4863001	压脚导向组件 A	WORK CLAMP GUIOE A ASSY	1	
21	417S15003	S23849001	螺钉 M4 X 12	SCREW M4 X 12	2	
22	4170901400	SA4864001	压脚导向组件 B	WORK CLMP GUIOE B ASSY	2	
23	417S30034	S55482001	螺栓(带垫圈) M4 X 14	BOLT SOCKET(S/P WASHER) M4X14	4	
24	4170901500	SA4712001	压脚滑块组件 R	WORK CLAMP SLIDER ASSY R	1	
25	4170901600	SA4714001	压脚滑块组件 L	WORK CLAMP SLIDER ASSY L	1	
26	41724002	SA4706101	压脚挡板组件	WORK CLAMP SLIDER ASSY	4	
27	41712045	SA4725001	压脚 R	WORK CLAMP R	1	
28	417S30036	S55485001	螺栓(带垫圈) M5 X 12	BOLT SOCKET(S/P WASHER) M5 X 12	1	
29	S09009	12501031	螺钉 M5 X 10	SET SCREW SOCKET (FT) M5 X 10	2	
30	N01017	21500216	六角螺母 M5	NUT 2 M5	2	
31	417S20001	SA4709001	定位段螺钉	SHOULDER SCREW	2	
32	41712046	SA4726001	压脚 L	WORK CLAMP L	1	
34	S09009	12501031	螺钉 M5 X 10	SET SCREW SOCKET (FT) M5 X 10	2	
35	N01017	21500216	六角螺母 M5	NUT 2 M5	2	
36	417S20001	SA4709001	定位段螺钉	SHOULDER SCREW	2	
39	417S30035	S55484002	螺栓(带垫圈) M5 X 10	BOLT SOCKET(S/P WASHER) M5 X 10	4	

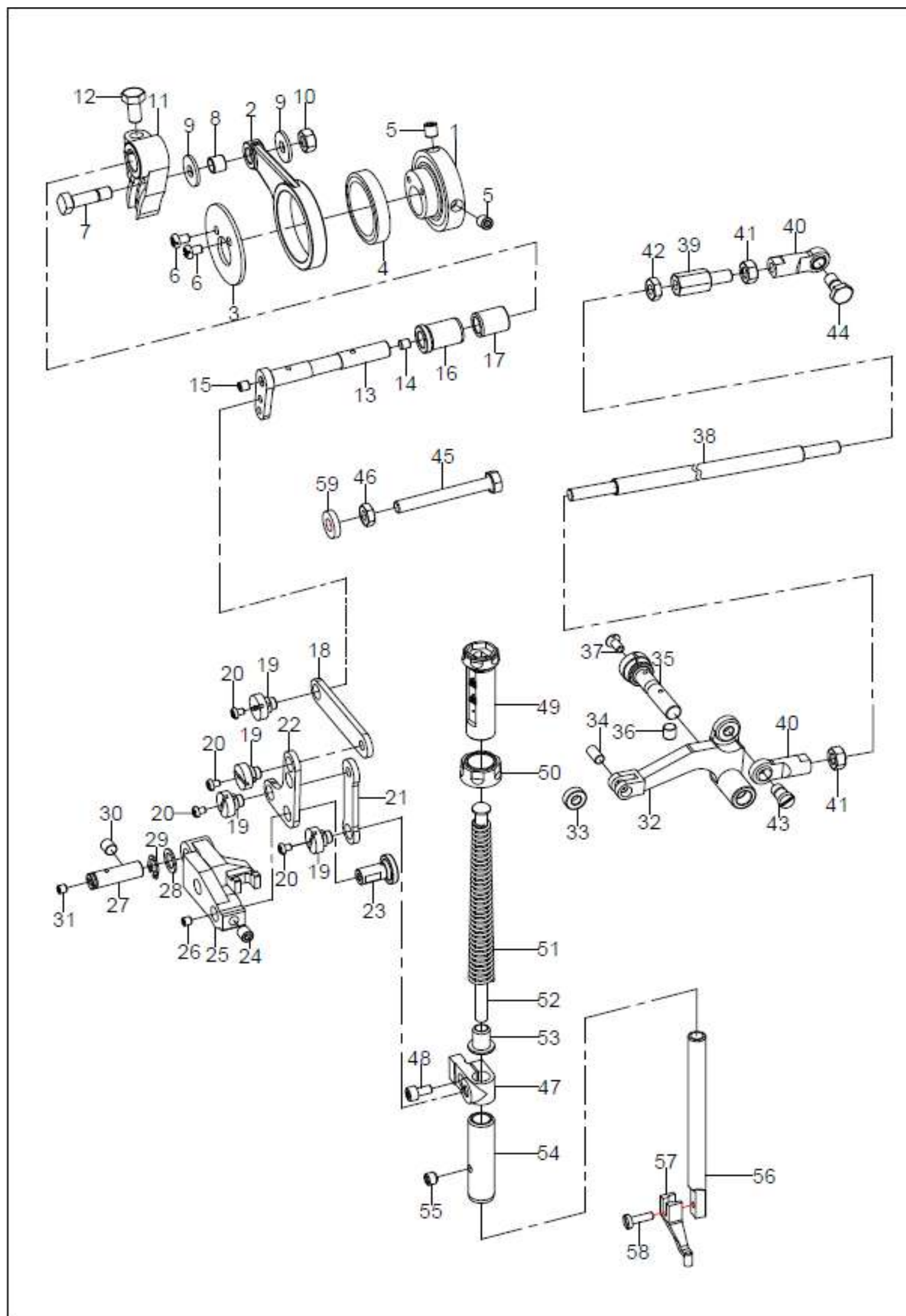
C4. 送料装置/Feed mechanism



C4.夹具装置/Feed mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
40	L02006	17501616	螺栓 M5×16 (镀镍)	BOLT M5X16	4	
41	W01009	25050236	平垫圈 M5	WASHER PLAIN M5	4	
42	W02001	28050246	弹簧垫圈 2-5	WASHER SPRING 2-5	4	
43	141712264	SA4852001	送料板	FEED PLATE 2210	1	
44	417S30035	S55484002	螺栓 (带垫圈) M5 X 10	BOLT SOCKET (S/P WASHER) M5 X 10	2	
45	41712441	SA4870101	压板组件 2210R	WORK CLAMP 2210R ASSY	I	
46	41712442	SA4871101	压板组件 2210L	WORK CLMP 2210L ASSY	1	

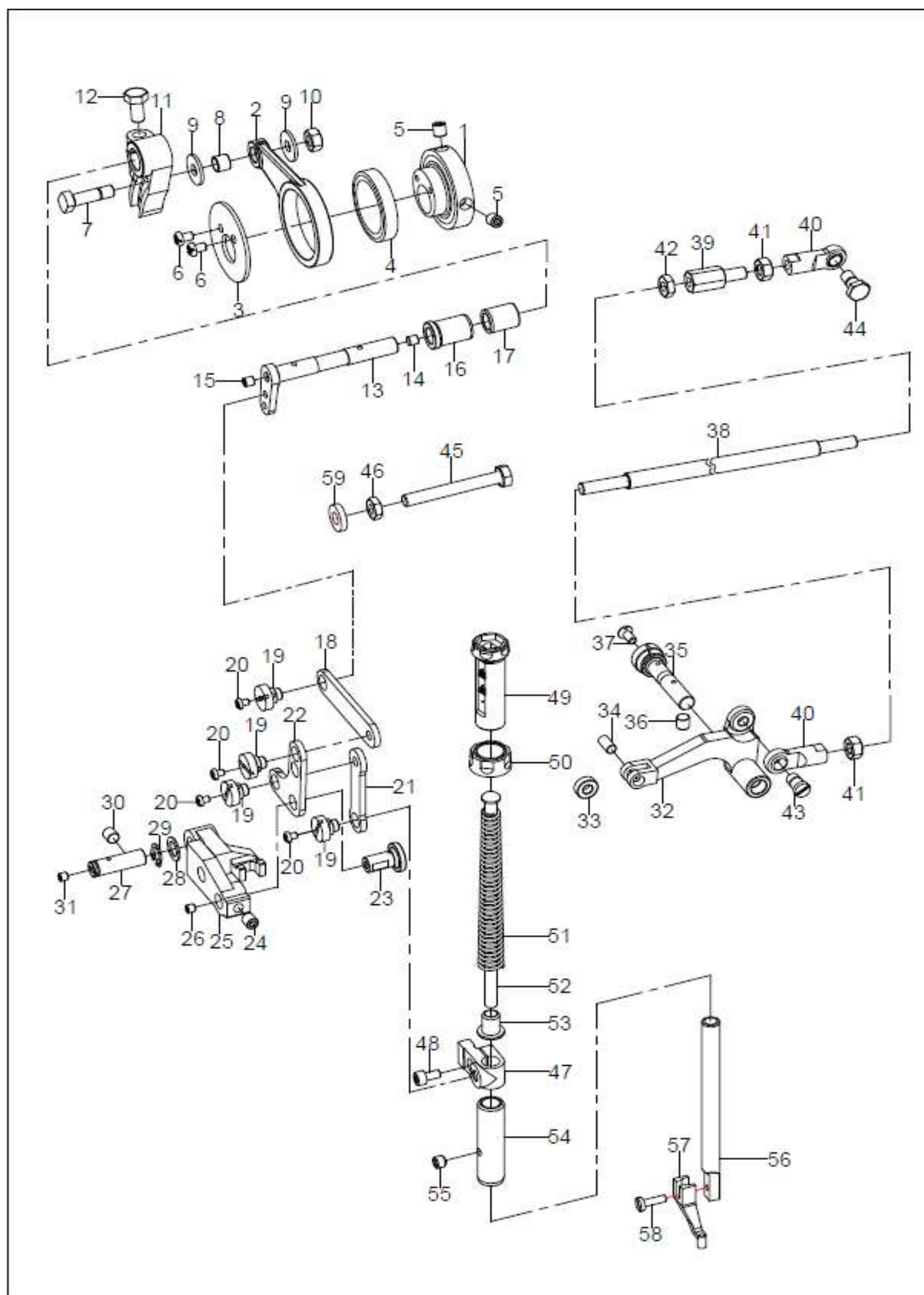
D1. 抬压装置/Work clamp lifter mechanism



D1 .抬压装置/ Work clamp lifter mechanism

序号 No.	件号 Part.No.	参考件号 Ref.No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41710001	SA4759001	凸轮	STEPPING CLAM CAM	1	
2	41705001	SA4760001	连杆	STEPPINGCLAMP CON. ROD	1	
3	41728003	SA4763001	垫圈	WASHER STEPPING CLAMP CAM	1	
4	B06008	623033000	轴承 6805VV	BALL BEARING 6805VV	1	
5	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT) M6 X 6	2	
6	S04035	62400616	螺钉 M4 X 6	SCREW PAN M4 X 6	2	
7	41726003	SA4761001	上轮轴	ROLLER SHAFT STEPPING CLAMP	1	
8	41703010	SA4762001	滚轮	ROLLER STEPPING CLAMP	1	
9	41728004	SA4302001	垫圈	WASHER	2	
10	205S16005	21060106	螺母	NUT 1 M6	1	
11	41709017	SA4764001	压臂 R	STEPPING CLAMP ARM R	1	
12	L02032	17061216	螺栓 M6 X 12	BOLT M6 X 12	1	
13	41702013	SA4765001	压臂 F	STEPP NG CLAMP ARM F	1	
14	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT)M6 X 6	1	
15	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT) M6 X 6	1	
16	41703011	SA4766001	压臂轴套 F	BUSH STEPPING CLAMP F	1	
17	41703012	SA4767001	压 臂轴套 R	BUSH STEPPING CLMW R	1	
18	41712053	SA4768001	间歇连杆 A	STEPP NG CLAMP LINK A	1	
19	417S30007	SA4769001	段螺钉 6	SHOULDER SCREW 6	4	
20	413S11022	62300416	螺钉 M3 X 4	SCREIV PAN M3 X 4	4	
21	41712054	SA4770001	间歇连杆 B	STEPPING CLAMP LINK B	1	
22	41712055	SA4772001	间歇联杆	STEPPING CLAMP LINK	1	
23	41726004	SA4773001	联杆轴	SHAFT STEPPING CLAMP LINK	1	
24	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT)M6 X 6	1	
25	S09103	12400436	螺钉 M4 X 4	SET SCREW SOCKET (FT)M4 X 4	1	
26	41709018	SA4770001	联接板	STEPP NG CLAMP LIFTER LINK	1	
27	41702014	SA4771001	联接板轴	SHAFT STEPPING CLAMP LIFTER LINK	1	
28	41728031	SA2161001	垫圈	WASHER	1	
29	H03006	48080142	轴用挡圈 C8	RETA NING RING EXTERNAL C8	1	
30	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	1	
31	S09103	12400436	内六角螺钉 M4×4	SET SCREW SOCKET (FT) M4 X 4	1	
32	41709019	SA4779001	间歇提升杆	STEPPING CLAMP LIFTER	1	
33	41703013	SA4781001	提升杆滑轮	ROLLER STEPPING CLAMP LIFTER	1	
34	41726005	141362001	滚轮轴	ROLLER	1	
35	41702015	SA4780001	提升杆轴	SHAFT STEPPING CLAMP LIFTER	1	
36	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	1	
37	S02039	S25310101	螺钉 M4	SCREW FLAT M4	1	
38	41702016	SA4775001	提升连杆	STEPPING CLAMP LIFTER ROD	1	
39	417S12003	SA4853001	提升连杆接头	JOINT STEPP NG CLAMP LIFTER	1	
40	4170500300	SA2663001	接头组件	BALL JOINT ASSY	2	
41	205S16005	21060306	螺母	NUT M6	2	
42	417S16001	SA3227001	螺母 M6 X 0. 75	NUT (FT) M6	1	
43	417S30008	SA4776001	段螺钉	SHOULDER SCREW	1	
44	417S12005	S32462001	段螺钉 B M6	SHOULDER SCREW B M6	1	
45	L01007	17065002	螺栓 M6 X 50	BOLT M6 X 50	1	
46	205S16005	21060106	螺母	NUT 1 M6	1	
47	41709020	SA4778001	压紧杆接头	PRESSER BAR CLAMP	1	

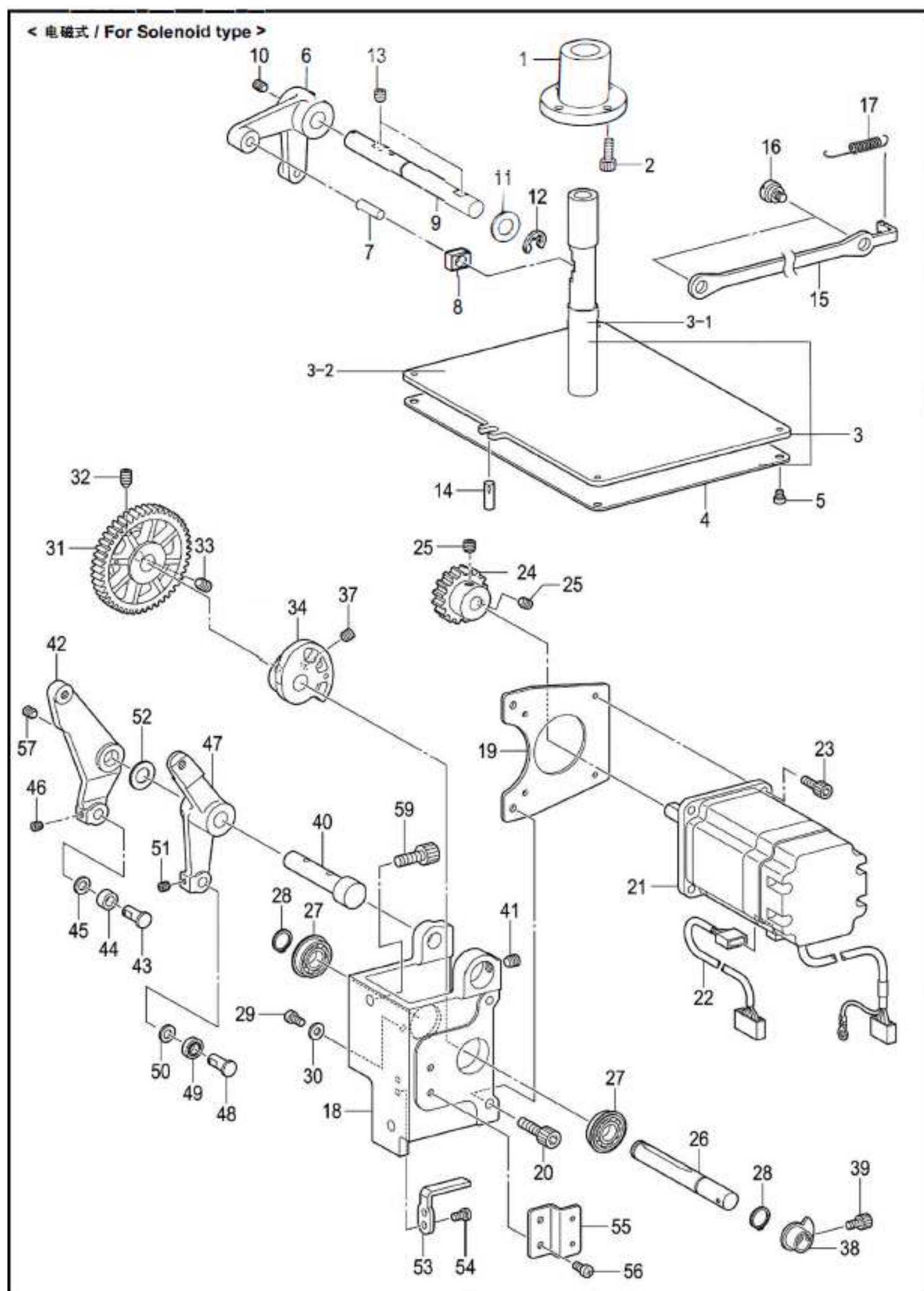
D1. 抬压装置/Work clamp lifter mechanism



D1 .抬压装置/ Work clamp lifter mechanism

序号 No.	件号 Part.No.	参考件号 Ref.No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
48	421S13035	18400836	螺栓 M4 X 8	BOLT SOCKET M4 X 8	1	
49	123S30002	SA1174001	调节螺栓 M14	PESSER ADJUSTING SCREW M14	1	
50	129S16001	SA 1175001	调节螺母 M14	ADJUST SCREW NUT	1	
51	41727004	SA5300001	弹簧	PRESSER BAR SPRING	1	
52	41702017	S10112001	弹簧导向	PRESSER BAR SPRING GUIOE	1	
53	41703014	SA5301001	弹簧管套	COLLAR PRESSER BAR SPRING	1	
54	41703015	SA2195001	压紧杆轴套	PRESSER BAR BUSH	1	
55	S09041	12060536	螺钉 M6 X 5	SET SCREW SOCKET (FT)M6 X 5	1	
56	41702018	111466101	压紧杆	PRESSER BAR	1	
57	41716001	*P. 67	压脚	WORK CLAMP	1	
58	417S15011	S13399001	螺钉 SM3. 57 X 12	SCREW SM3. 57 X 12	1	
59	41728032	151439102	垫圈	WASHER	1	

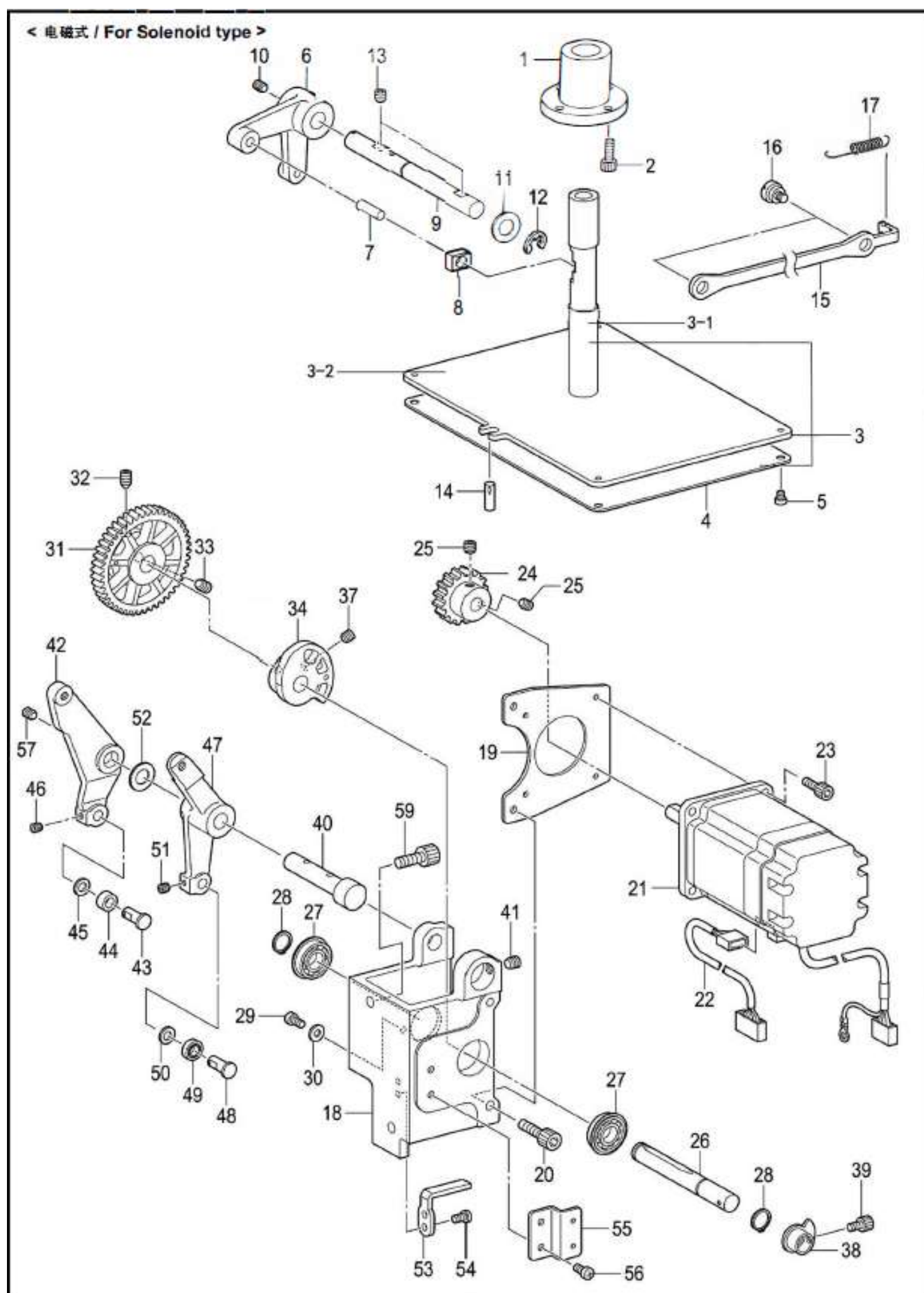
D2. 抬压装置/Work clamp lifter mechanism



D2.抬压装置/ Work clamp lifter mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
			〈电磁式〉	<For Solenoid type>		
1	41724004	SA4729001	滑杆轴套	SLIDE BUSH	1	
2	S05048	18401036	螺钉M4 X 10	BOLT SOCKET M4 X 10	4	
3	41712056	SA4731001	压脚提升板组件	WORK CLAMP LIFTER PATE ASSY	1	
3-1	41702008		压脚提升轴	PRESSER LIFT SHAFT	1	
3-2	41712076		压脚提升板	PRESSER FOOT LIFT PLATE	1	
4	400993	SA4734001	底座板E	SEAT E	1	41712057
5	S04080	62400416	螺钉M4 X 4	SCREW PAN M4 X 4	1	
6	41709021	SA4736001	压脚提升杆	WORK CLAMP LIFTER LEVER	1	
7	41726006	152744001	销	PIN	1	
8	41709022	102630001	压脚提升滑块	NEEDLE BAR GUIDE SLIDE BLOCK	1	
9	41702019	SA4737001	提升杆轴B	WORK CLAMP LEVER SHAFT B	1	
10	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT)M6 X 6	1	
11	41728001	S20356001	平垫圈10	WASHER PLAIN 10	1	
12	H05033	48080342	挡圈E8	RETAIN NG RING E8	1	
13	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT) M6 X 6	2	
14	41729002	118208001	带槽销	DOWEL PIN	1	
15	41712058	SA4738001	压脚提升杆	WORK CLAMP LIFTER PATE ASSY	1	
16	417S20010	SA343800 1	段螺钉	SHOULDER SCREW	2	
17	41727005	SA4739001	弹簧	PRESSER BAR SPRING	1	
18	41701008	SA4741101	马达座	MOTOR BRACKET	1	
19	41712063	SA474200 1	压脚马达板	WORK CLAMP MOTOR PLATE	1	
20	S05121	18501036	螺栓M5 X 10	BOLT SOCKET M5 X 10	2	
21	141733010	SA4826201	Z 向步进电机 3	PULSE MOTOR ASSY Z	1	
22	41730044	SA4828001	马达端线 P	MOTO1 HARNESS P	1	
23	S05133	18401036	螺钉M4 X 12	BOLT SOCKET M4 X 12	4	
24	41725009	SA4743001	驱动齿轮	WORK CLAMP DRIV NG GEAR	1	
25	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT) M6 X 6	2	
26	41702020	SA4744001	压脚支点轴	WORK CLAMP FULCRUM SHAFT	1	
27	B10015	SA4647001	球轴承6900ZZNR	BALL BEARING 6900ZZ	2	
28	H03008	48100142	轴用挡圈C10	RETAIN NG RING EXTERNAL C10	2	
29	S04035	62400616	螺钉M4 X 6	SCREW PA1IN M4 X 6	1	
30	W01001	25040236	平垫圈M4	WAS 也 R PLAIN M4	1	
31	41725010	SA4745001	凸轮齿轮	WORK CLAMP CAM GEAR	1	
32	S10021	16061031	螺钉M6 X 10	SET SCREW SOCKET (CN) M6 X 10	1	
33	S10019	12060636	螺钉M6 X 6	SET SCREW SOCK ET (FT)M6 X 6	1	
34	4171000200	SA4746001	压脚凸轮	WORK CLAMP CAM	1	
37	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT)M6 X 6	1	
38	4170301700	SA4747001	压脚原点挡块	WORK CLAMP H-POS TION DOG	1	
39	S05115	18400636	螺栓M4 X 6	BOLT SOCKET M4X 6	1	
40	41702025	SA4748001	压脚柄轴	WORK CLAMP LEVER SHAFT	1	
41	S10019	12060636	螺钉M6 X 6	SET SCREW SOCKET (FT) M6 X 6	1	
42	41709023	SA6210001	间歇驱动杆	STEPPING W-CLAMP DRIVING LEVER	1	
43	41702022	SA3441001	抬压滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	1	
44	B04026	70696800	轴承R-696ZZ	BALL BEARING RAD AL 696ZZ	1	
45	4 1728005	109763001	垫圈	WASHER	1	
46	S09019	12500536	螺钉M5 X 5	SET SCREW SOCKET (FT) M5 X 5	1	
47	400683	SA4750001	压脚驱动杆	WORK CLAMP DRIVING SHAFT	1	

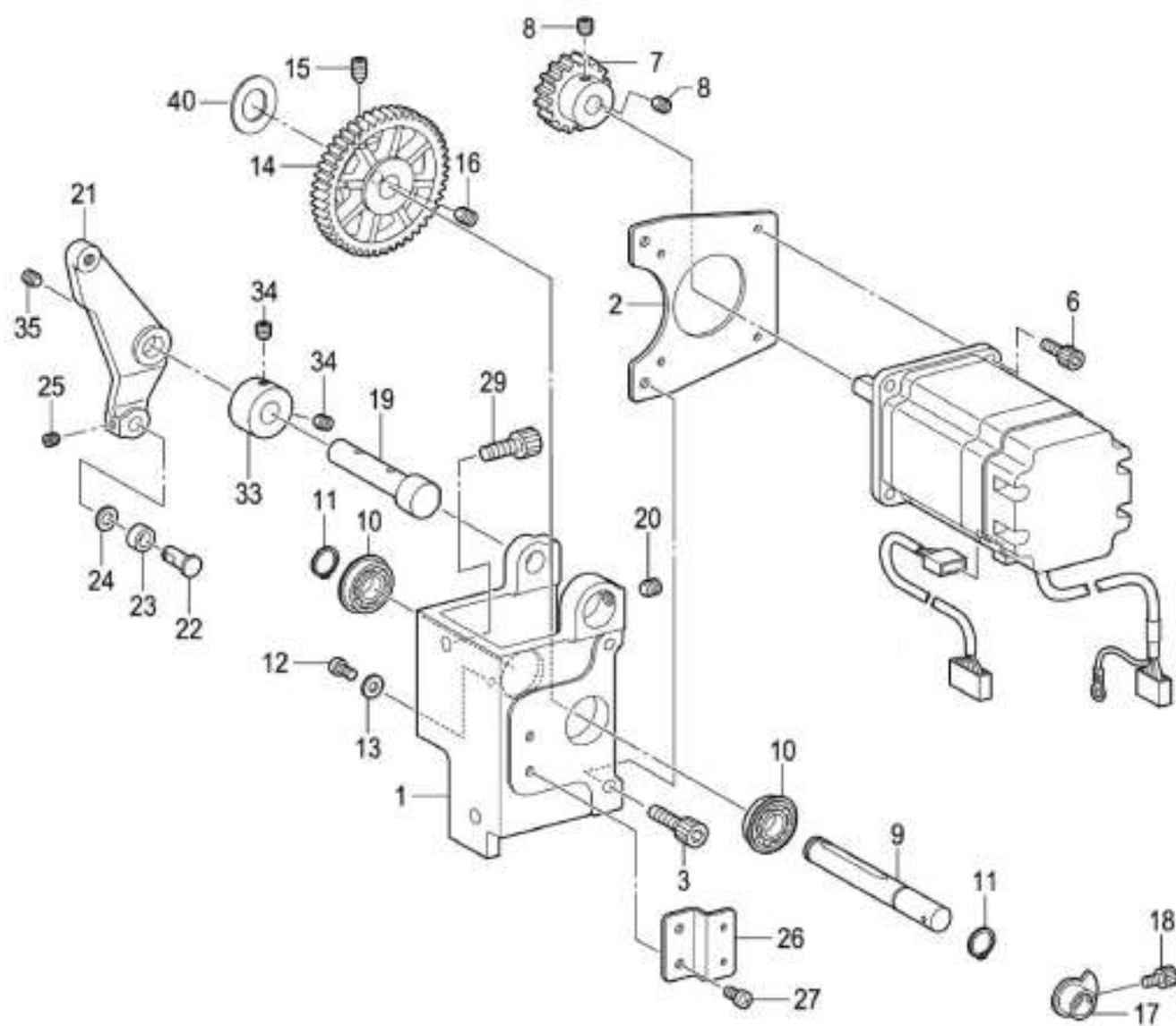
D2. 抬压装置/Work clamp lifter mechanism



D2.抬压装置/ Work clamp lifter mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
48	41702022	SA3441001	抬压滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	1	
49	B04026	70696800	轴承R-696ZZ	BALL BEARING RAD AL 696ZZ	1	
50	41728005	109763001	垫圈	WASHER	1	
51	S09019	12500536	螺钉M5 X 5	SET SCREW SOCKET (FT) M5 X 5	1	
52	41728001	S20356001	平垫圈10	WASHER PLAIN 10	1	
53	41712061	SA4752001	凸轮定位	WORK CLAMP CAM STOPPER	1	
54	S04035	62400616	螺钉 M4 X 6	SCREW PAN M4 X 6	2	
55	41712062	SA4753001	压脚传感器板	WORK CLAMP SENSOR PLATE	1	
56	S04035	62400616	螺钉 M4 X 6	SCREW PAN M4 X 6	2	
57	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	1	
59	S05110	18061236	螺栓 M6 X 12	BOLT SOCKET M6 X 12	2	

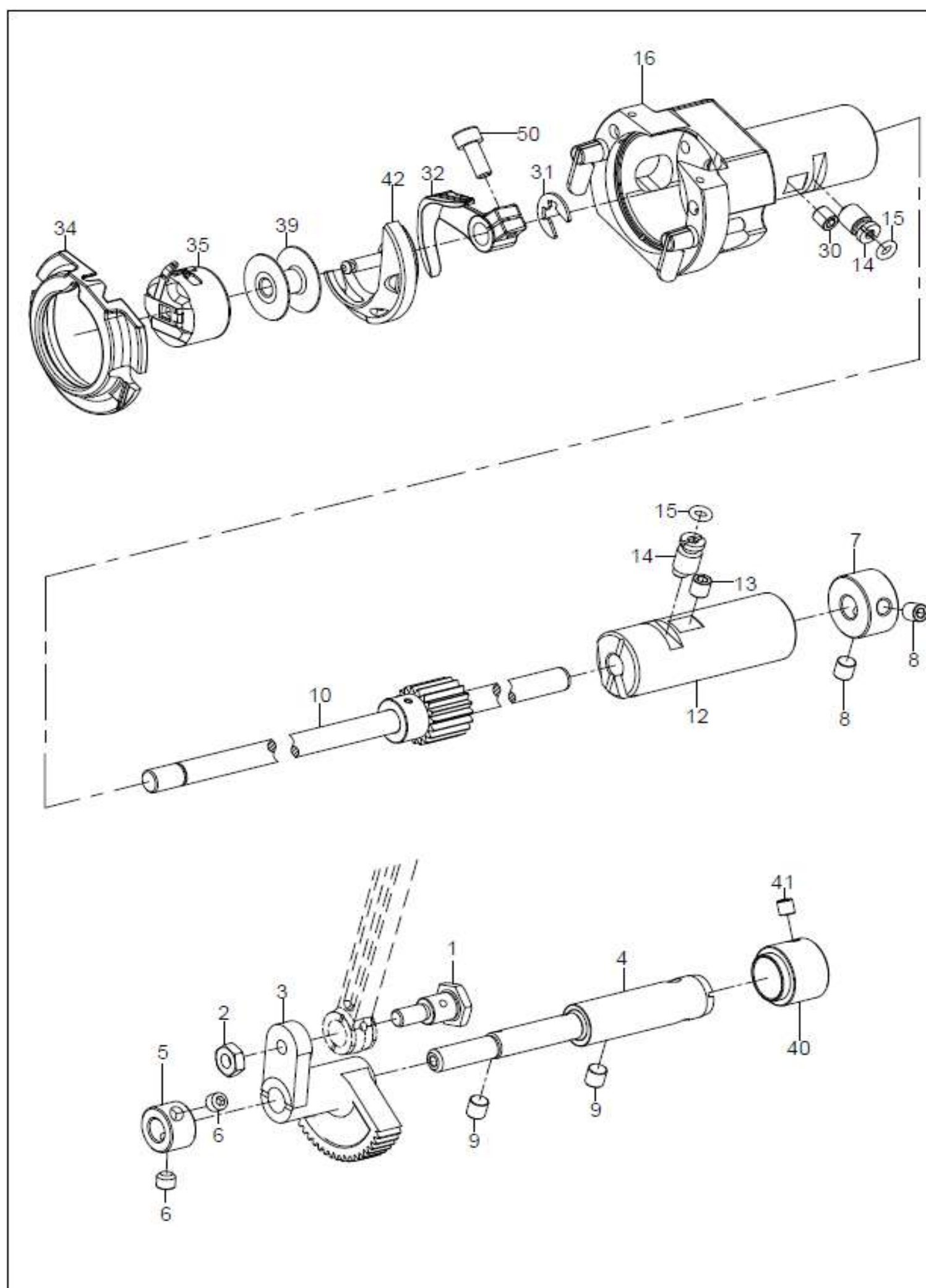
D3. 抬压装置/Work clamp lifter mechanism



D3.抬压装置/ Work clamp lifter mechanism

序号 No.	件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
			〈空压式〉	〈For Penumatic type〉		
1	41701008	AS4741101	马达座	MOTOR BRACKET	1	1
2	41712063	SA4742001	压脚马达板	WORK CLAMP MOTOR PLATE	1	2
3	S05121	18501036	螺栓 M5×10	BOLT SOCKET M5X10	2	3
6	S05133	18401036	螺栓 M4×12	BOLT SOCKET M4X10	4	6
7	41725009	SA4743001	驱动齿轮	WORK CLAMP DRIVING GEAR	1	7
8	S10019	12060636	螺钉 M6X6	SET SCREW SOCKET M6X6	2	8
9	41702020	SA4744001	压脚支点轴	WORK CLAMP FULCRUM SHAFT	1	9
10	B10015	SA1647001	球轴承 6900ZZNR	BALL BEARING 6900ZZNR	2	10
11	H03008	48100142	挡圈 10	RETAINING RING EXTERNAL C10	2	11
12	S04035	62400616	螺钉 M4×6	SCREW PAN M4X6	1	12
13	W01001	25040236	M4 垫片	WASHER PLAIN M4	1	13
14	41725010	SA4745001	凸轮齿轮	WORK CLAMP CAM GEAR	1	14
15	S10021	16061031	凹端紧定螺钉 M6×10	SET SCREW SOCKET M6X10	1	15
16	S10019	12060636	螺钉 M6X6	SET SCREW SOCKET M6X6	1	16
17	4170301700	SA4747001	压脚原点挡块	WORK CLAMP H-POSITION DOG	1	17
18	S05115	18400636	螺栓 M4×6	BOLT SOCKET M4X6	1	18
19	41702025	SA4748001	压脚柄轴	WORK CLAMP LEVER SHAFT	1	19
20	S10019	12060636	螺钉 M6X6	SET SCREW SOCKET M6X6	1	20
21	41709023	SA6210001	间歇驱动杆	STEPPING W-CLAMP DRIVING LEVER	1	21
22	41702022	SA3441001	抬压滚轮轴	W-CLAMP LIFTER ROLLER SHAFT	1	22
23	B04026	70696800	轴承 R-696ZZ	BALL BEARING RADIAL 696ZZ	1	23
24	41728005	109763003	垫圈	WASHER	1	24
25	S09019	12500536	螺钉 M5X5	SET SCREW SOCKET M5X5	1	25
26	41712062	SA4753001	压脚传感器板	WORK CLAMP SENSOR PLATE	1	26
27	S04035	62400616	螺钉 M4×6	SCREW PAN M4X6	2	27
29	S05962	18061236	内六角螺钉 M6×12	BOLT SOCKET M6X12	2	29
33	41708302	SA4757001	紧圈	SET SCREW COLLAR	1	33
34	S10019	12060636	螺钉 M6X6	SET SCREW SOCKET M6X6	2	34
35	S10019	12060636	螺钉 M6X6	SET SCREW SOCKET M6X6	1	35
40	41728001		平垫圈 10	WASHER PLAIN 10	1	40

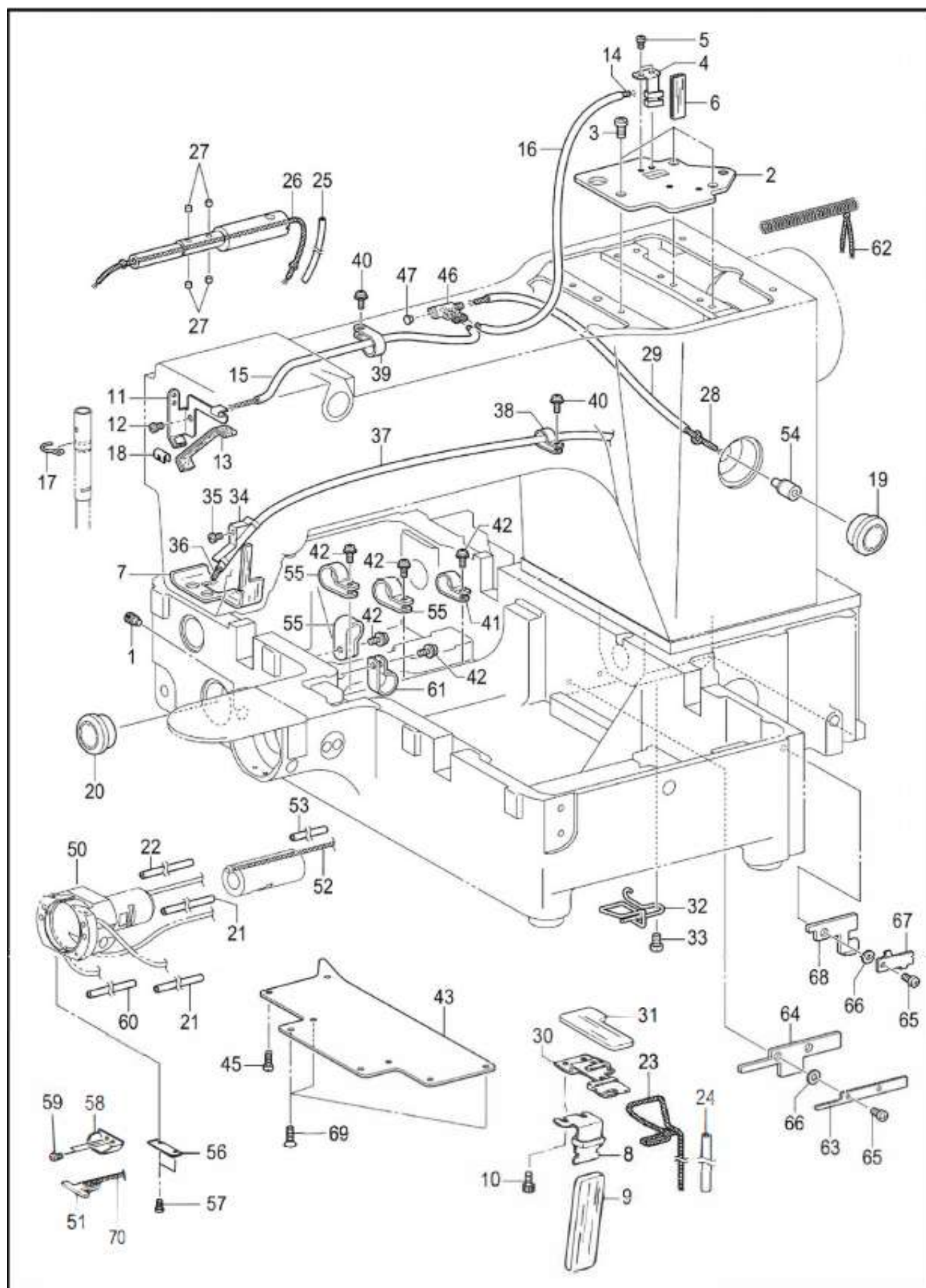
E. 下轴装置/Lower shaft mechanism



E.下轴装置/ Lower shaft mechanism

序号 No.	件号 Part.No.	参考件号 Ref.No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	417S20062	SA3226001	段螺钉 (DLC)	SHOULDER SCREW	1	
2	417S16001	SA3227001	螺母 M6 X 0.75	NUT (FT) M6	1	
3	41725011	SA3228101	摆动齿轮	ROCK GEAR	1	
4	41702027	SA4782001	摆动齿轮轴	ROCK GEAR SHAFT	1	
5	41708002	SA3231001	紧圈 B	SET SCREW COLLAR 8	1	
6	S09041	12060536	螺钉 M6 X 5	SET SCREW SOCKET (FT) M6 X 5	2	
7	41708006	SA3233001	紧圈	SET SCREW COLLAR	1	
8	403S14006	S23651001	内六角平端紧定螺钉	SET SCREW SOCKET (FT) M6 X 6	2	
9	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	2	
10	4170202800		下轴组件 (委外)	LOWER SHAFT ASSY	1	
12	41703019	SA6216001	下轴轴套	LOWER SHAFT BUSH	1	
13	S10019	12060636	螺钉 M6 X 6	SET SCREW SOCKET (FT) M6 X 6	1	
14	41702029	SA3238101	旋梭调节轴	ADJUSTING STUD	2	
15	41722015	81003670	O 形圈 PW3	O RING PW3	2	
16	41701009	SA6220001	大旋梭基座	SHUTTLE RACE BASE ASSY G	1	
30	S10019	12060636	螺钉 M6 X6	SET SCREW SOCKET (FT) M6 X 6	1	
31	H05032	48070342	挡圈 E7	RETAINING RING E7	1	
32	41718001	SA3284101	梭托 D	DRWER D	1	
34	41718002	*P. 66	外旋梭	SHUTTLE RACE BASE	1	
35	4171801700	*P. 66	梭芯套组件	BOBBIN CASE ASSY	1	
39	41718004	*P. 66	梭芯	BOBBIN	1	
40	41703020	SA3283101	紧圈 R	SET SCREW COLLAR R	1	
41	S09019	12500536	螺钉 M5 X 5	SET SCREW SOCKET (FT) M5 X 5	1	
42	41718018	*P. 66	中旋梭	SHUTTLE HOOK	1	
50	S05124		螺栓 M5×16	SET SCREW SOCKET (FT) M5 X 16	1	

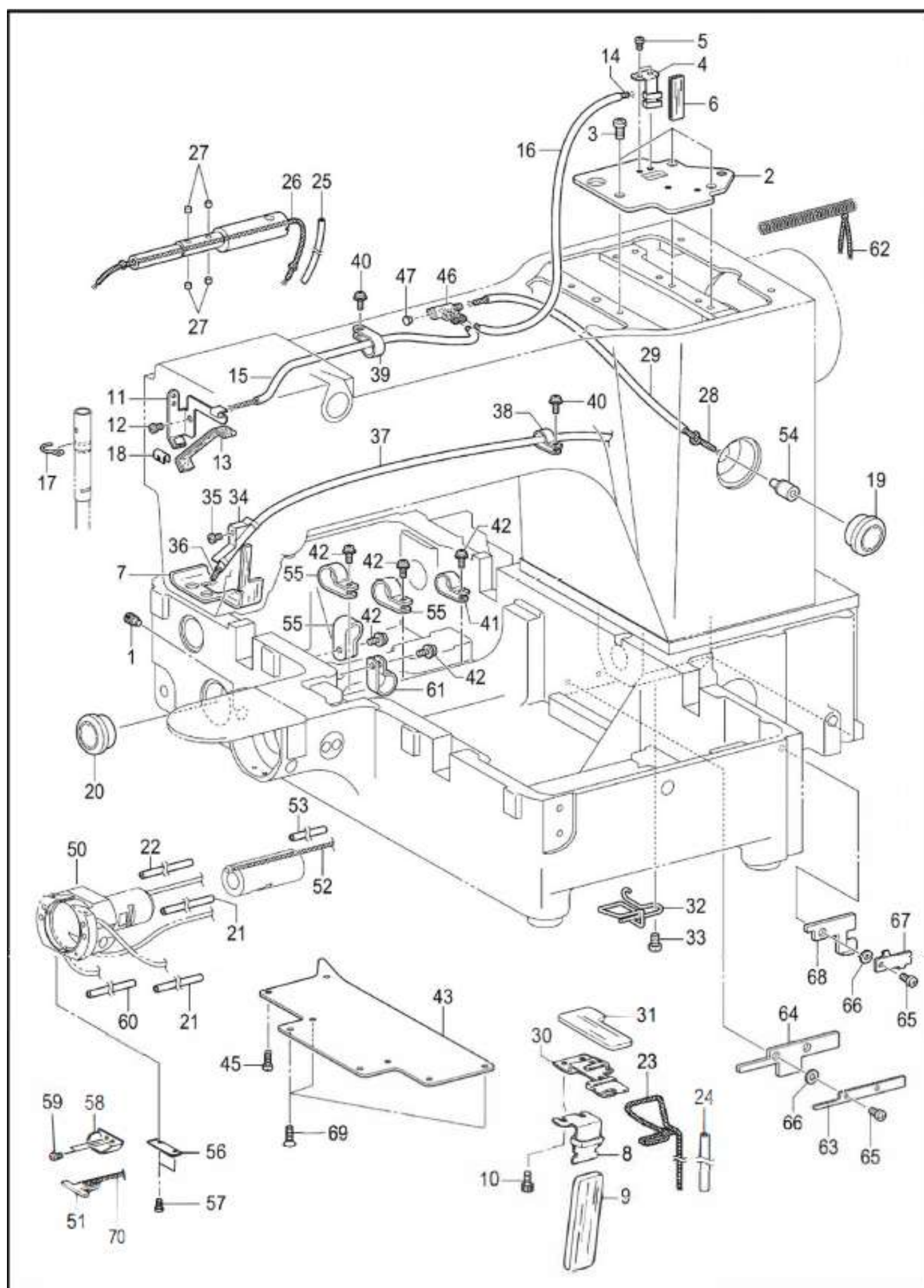
F. 供油润滑装置/Lubrication



F.供油润滑装置/Lubrication

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	417S30022	SA3244001	螺钉	SET SCREW	1	
2	41712065	SA4785001	曲柄盖	CRANK COVER	1	
3	S04038	062061016	螺钉 M6×10	SCREW PAN M6X10	3	
4	41712066	SA4787001	曲柄供油板	CRANK WICK PLATE	1	
5	S04035	062400616	螺钉 M4×6	SCREW PAN M4X6	2	
6	41723027	SA5294001	毡油线	FLAT WICK	0. 27	
7	41723005	SA4786101	油毡	FELT	1	
8	41712067	SA3503201	下轴给油支架	LOWER SHAFT WICK SUPPORT	1	
9	41723006	SA3504201	下轴齿轮油毡	LOWER SHAFT GEAR FELT	1	
10	S04035	018400636	螺钉 M4×6	BOLT SOCKET M4X6	2	
11	41712068	SA4788001	供油支架	WICK SUPPORT	1	
12	S04035	062400616	螺钉 M4×6	SCREW PAN M4X6	1	
14	41723026	SA5292001	油线 φ2. 5	FLAT WICK	1	
15~16	12921002	SA6576001	维尼龙油管	OIL TUBE	0. 21	
17	41712069	SA6087001	油线挂钩	WICK SUPPORT	1	
18	41712070	104567101	油线支架	WICK SUPPORT	1	
19	41711003	S49992000	油窗盖	OIL GAUGE WINDOW	1	
19	41711021		挡片		1	
19	41722030		橡胶圈		1	
20	41711004	152948001	油窗盖	OIL GAUGE WINDOW	1	
20	41711022		挡片		1	
20	41722031		橡胶圈		1	
21~22	12921002	SA6577001	维尼龙油管 (φ 3x φ 5)	OIL TUBE	1	
23	12923018	SA5292101	油线 4×4	WICK 4X4	0. 68	
24	12921002	S53175000	维尼龙油管	OIL TUBE	0. 45	
25	12921005	SA5072001	油管	OIL TUBE	0. 3	
25	12923018		油线 4×4	WICK 4X4	0. 4	
26	12923019	S45849000	油线 6×6	WICK 6X6	0. 3	
27	41723011	S09043000	油毡	FELT	4	
30	41712071	SA3246001	齿轮供油支架	GEAR WICK SUPPORT	1	
31	41723031	SA3280001	油毡	GEAR FELT	1	
32	41712072	SA47879101	油线夹 B	LOWER SHAFT WICK SUPPORT B	1	
33	S04033	062060816	螺钉 M6×8	SCREW PAN M6X8	1	
34	41712073	145547001	回油管管托	TUBE HOLDER	1	
35	S04035	062400616	螺钉 M4×6	SCREW PAN M4X6	1	
36	12923019	S49957000	油线 6×6	WICK 6X6	0. 7	
37	12921005	SA4791101	油管	OIL TUBE	0. 82	
38	41711014		电线夹 6. 4	CORD HOLDER 6. 4	1	
39	41711016	525567000	电线夹 8. 4	CORD HOLDER 8. 4	1	
40	417S30025	0A5401006	螺栓 (带垫圈)M4×10DB	SCREW PAN(S/P WASHER) M4X10	6	

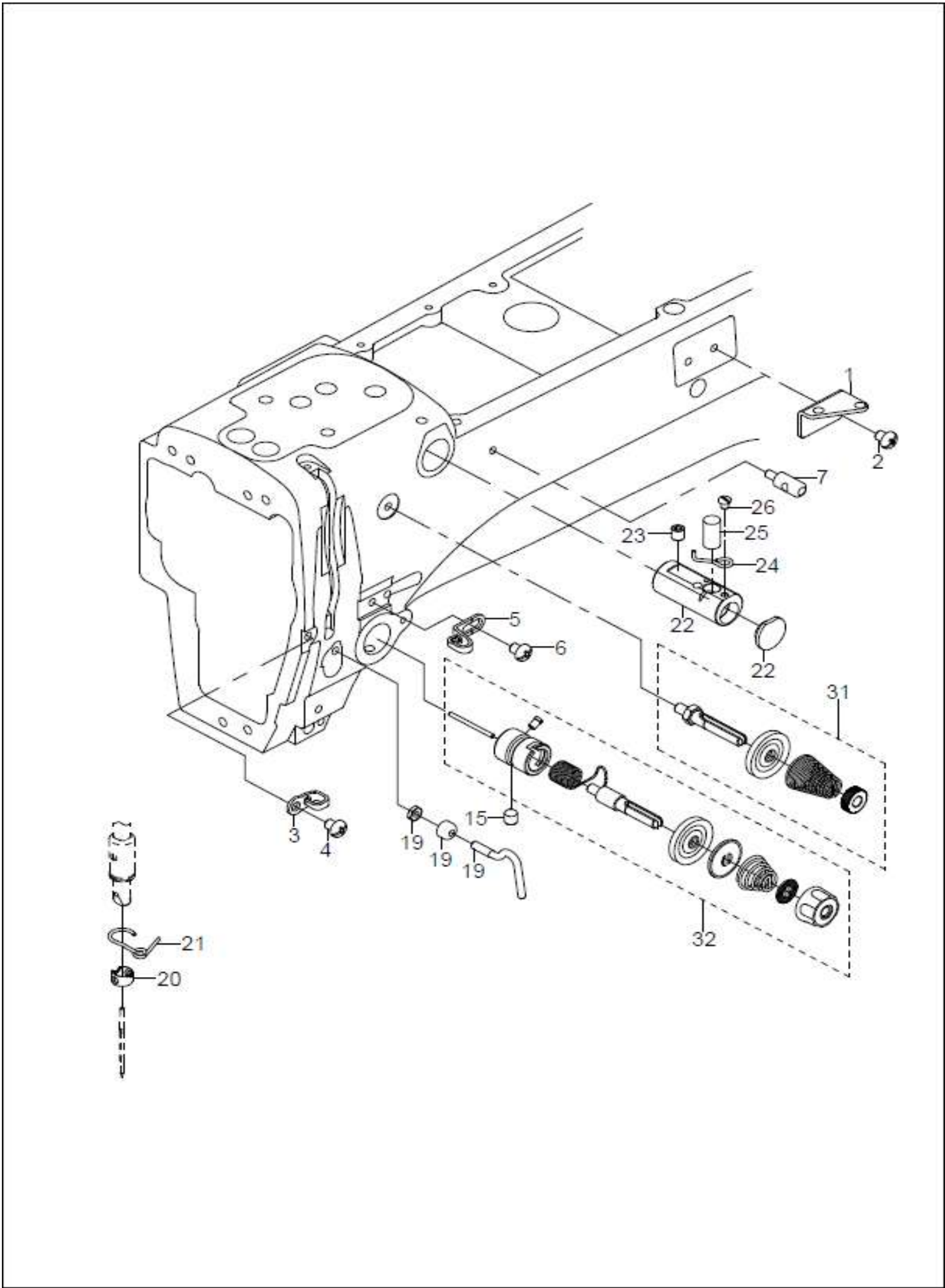
F. 供油润滑装置/Lubrication



F.供油润滑装置/Lubrication

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
41	41711014	525664000	电线夹 6.4	CORD HOLDER6.4	1	
42	417S30025	0A5401006	螺栓 (带垫圈)M4×10DB	SCREW PAN(S/P WASHER) M4X10	5	
43	41712074	SA5259001	油盖	OIL COVER	1	
45	403S11043	062401016	x 向传感器螺钉组件	SCREW PAN M4X10	5	
46	41736001	S38265000	管接头 L	TERMINAL L	1	
47	41722016	142274101	橡皮塞 4.2	RUBBER CAP 4.2	1	
51	12921002	SA6577001	维尼龙油管 (φ 3x φ 5)	OIL TUBE	0.32	
53	12921005	12921002	油管 (φ 4x φ 6) (进口)	OIL TUBE	0.11	
54	41736002	41736002	油嘴管	OIL FEEDING PIPE	1	
55	41711016	525567000	电线夹 8.4	CORD HOLDER 8.4	2	
60	12921002	SA6577001	维尼龙油管	OIL TUBE	0.3	
61	41711015	552907000	电线夹 13.2	CORD HOLDER 13.2	6	
63	41712110	SA6581001	油毡压板 L	WICK SUPPORT L	1	
64	41723024	SA6583001	底板油毡 L	FELT BED L	1	
65	S04035	062400616	螺钉 M4×6	SCREW PAN M4X6	3	
66	W02008	028040246	弹垫 2-4	WASHER SPRING 2-4	3	
67	41712130	SA6582001	油毡压板 R	WICK SUPPORT R	1	
68	41723018	SA6584001	底板油毡 R	FELT BED R	1	
69	S02039	S25310101	螺钉 M4×9	SCREW FLAT M4X9	3	

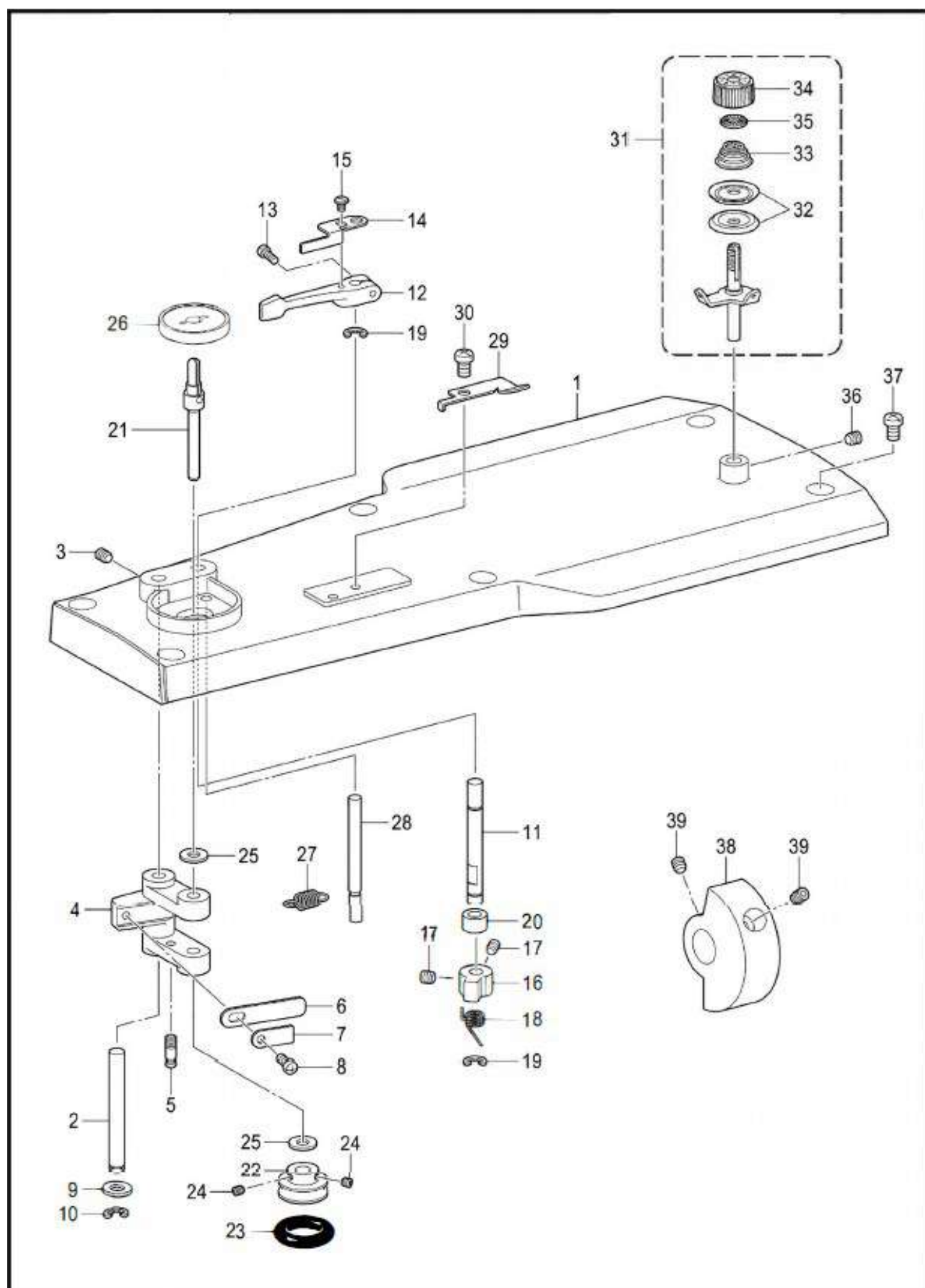
G. 穿线装置/Threading mechanism



G. 穿线装置/Threading mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41712077	SA3250001	过线导向 A	ARM THREAD GUIDE A	1	
2	S04030	062500616	螺钉 M5X6	SCREW PAN M5X6	1	
3	41712078	SA4333001	过线导向 B	ARM THREAD GUIDE B	1	
4	S04030	062500616	螺钉 M5X6	SCREW PAN M5X6	1	
5	41712079	SA6391001	过线器 C	ARM THREAD GUIDE C	1	
6	S04030	062500616	螺钉 M5X6	SCREW PAN M5X6	1	
7	41702030	153049001	面线导向杆	UPPER THREAD GUIDE STUD	2	
8	41713002	144588301	挑线弹簧 B	THREAD TAKE-UP SPRING B	1	
17	S12001	SA4143001	螺钉 M6X8	SET SCREW (FT) M6X8	1	
23	41713301	SA8691001	机壳线钩	THREAD GUIDE ARM	1	
24	41722320		减震橡皮		1	
24	N01024	021400306	六角螺母 M4	NUT 3M4	1	
25	41726014	SA3257101	针套	NEEDLE BAR THREAD GUIDE A	1	
26	41712082	SA3258001	针杆轴套线导向 D	N-BAR BUSH THREAD GUIDE D	1	
27	41203018	152881001	线冷却器架	NEEDLE COOLER ASSY	1	
27	41222019		塞头		1	
28	S10019	012060636	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	1	
29	41223043	152883000	油毡 8X15.5	FELT 8X15.5	1	
30	41213008	152884001	过线钩	NEEDLE COOLER THEAD GUIDE	1	
31	409S11017	062670412	螺钉 SM3. 57-40X4	SCREW PAN SM3. 57-40X4	1	
32	4171302000		主夹线器组件 Q	THREAD TENSION REGULATOR ASSY	1	
33	4171301400		副夹线器组件	THREAD TENSION REGULATOR ASSY	1	

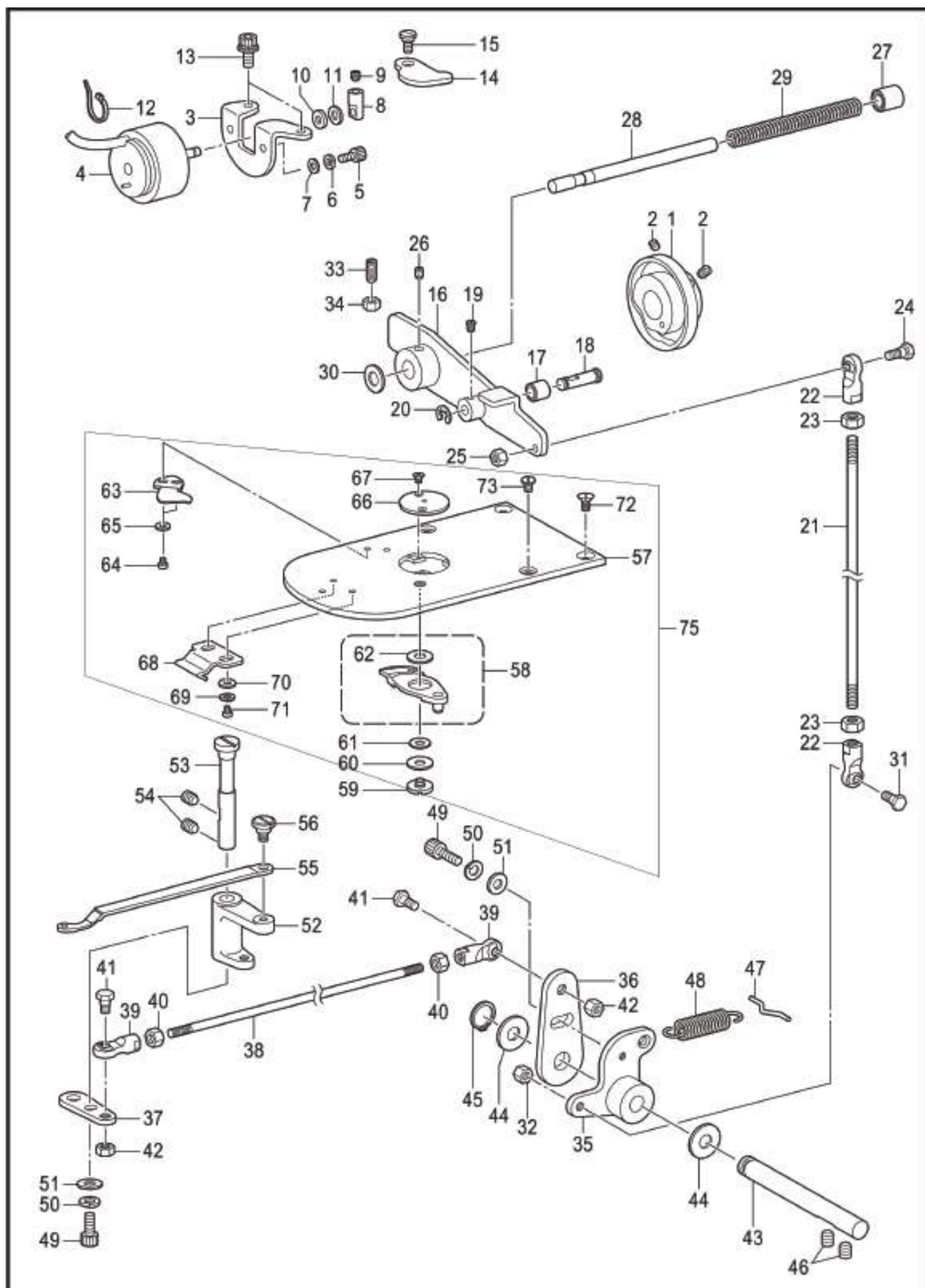
H. 卷线装置/Bobbin winder mechanism



H. 卷线装置/ Bobbin winder mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41701010	SA8650001	上盖	TOP COVER	1	
2	41702033	SA3290001	卷线手柄轴	SHAFT BW-LEVER	1	
3	S09019	012500536	螺钉 M5×5	SET SCREW SOCKET (FT) M5×5	1	
4	41709026	SA3291001	卷线手柄	BOBBIN WINDER LEVER	1	
5	41702034	SA4171001	弹簧挂钩	SPRING HOOK	1	
6	41712084	152936001	板弹簧	PLATE SPRING	1	
7	41712085	152937001	垫圈	WASHER	1	
8	S04077	062350616	螺钉 M3. 5×6	SCREW PAN M3. 5×6	1	
9	W01015	159486001	垫圈	WASHER	1	
10	H05006	048050342	挡圈 E5	RETAINING RING E5	1	
11	41702035	SA3293001	卷线卡爪轴	STUD B-WINDER	1	
12	41709027	SA1984001	梭芯压臂柄	BOBBINPRESSER ARM	1	
13	S04081	062401216	螺钉 M4×12	SCREW PAN 4×12	1	
14	41712086	SA3294001	梭芯压杆	BOBBIN PRESSER	1	
15	417S15006	S23418002	螺钉 M4×5	SCREW M4×5	1	
16	41709028	SA3295001	卷线卡爪	CLAW B-WINDER	1	
17	S09103	012400436	螺钉 M4×4	SET SCREW SOCKET (FT) M4×4	2	
18	41727007	S10438001	弹簧	SPRING TWIST	1	
19	H05006	048050342	挡圈 E5	RETAINING RING E5	2	
20	41708025	SA4796001	垫管	SPACER COLLER	1	
21	41702036	SA3296001	卷线轴	BOBBIN WINDER SHAFT	1	
22	41703021	SA3297001	卷线器	WHEEL B-WINDER	1	
23	41722017	120448001	橡皮圈	BOBBIN WINDER RUBBER BAND	1	
24	S09103	012400436	螺钉 M4×4	SET SCREW SOCKET (FT) M4×4	2	
25	W01015	159486001	垫圈	WASHER	2	
26	41711063	SA1988001	梭芯座	BOBBIN SUPPORT	1	
27	41727008	S10268001	拉簧	SPRING	1	
28	41702037	SA3298001	止动轴	STPPER SHAFT B-WINDER	1	
29	41719001	SA3299001	切刀	KNIFT	1	
30	S04030	062500616	螺钉 M5×6	SCREW PAN M5×6	1	
31	4171302100	SA1994101	卷线器夹线组件	BOBBIN WINDER TENSION ASSY	1	
36	S09019	012500536	螺钉 M5×5	SET SCREW SOCKET (FT) M5×5	1	
37	S04038	SA1359001	螺钉 M6×10	Screw M6×10	1	
38	41704002	SA4797101	卷线驱动轮	DRIVING WHEEL B-WINDER	1	
39	403S14006	062061016	内六角平端紧定螺钉	Allen socket flat end set screw	2	

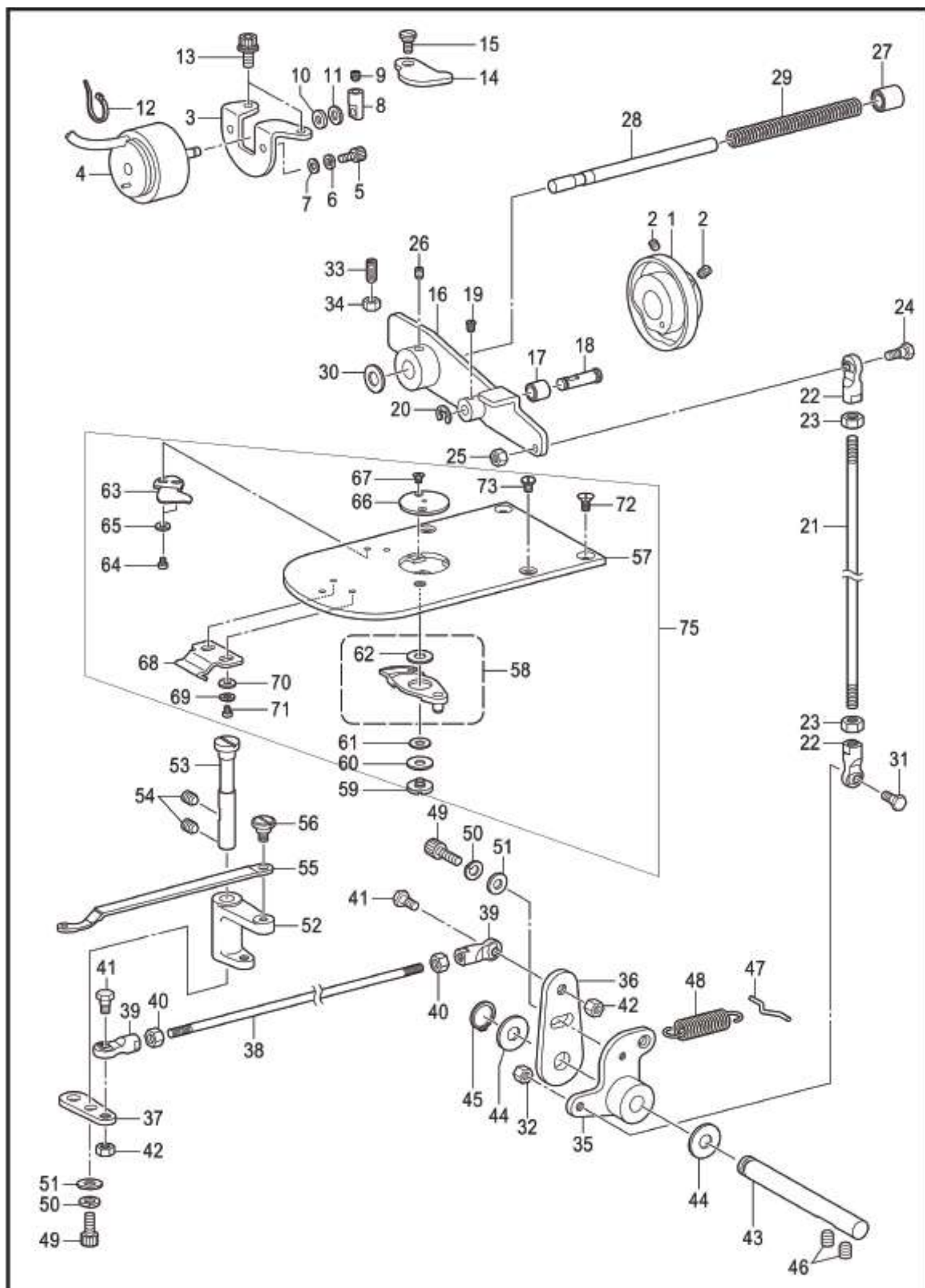
J. 切线装置/Thread trimmer mechanism



J.切线装置/Thread trimmer mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41710003	SA3301101	切线凸轮	THREAD TRIMMER CAM	1	
2	403S14006	S23651001	固定螺钉 M6×0.75-6	SET SCREW SOCKET (FT) M6×6	2	
3	41712087	SA4798001	电磁铁安装板	SETTING PLATE SOLENOID	1	
4	41730001	SA5135101	切线电磁铁	THREAD TRIMMER SOLENOID	1	
5	L02031	017400802	螺栓 M4×8	BOLT M4×8	2	
6	W02008	028040246	弹簧垫圈 2-4	WASHER SPRING 2-4	2	
7	W01001	025040236	平垫圈 M4	WASHER PLAIN M4	2	
8	41702038	SA3307001	电磁铁杆	SOLENOID LEVER	1	
9	S09103	012400436	螺钉 M4×4	SET SCREW SOCKET (FT) M4×4	1	
10	41722020	154599000	电磁铁缓冲垫圈	SOLENOID CUSHION	1	
11	41728033	S02445001	垫圈	WASHEWR	1	
13	417S30306	S55484002	螺栓(带垫圈) M5×15	BOLT SOCKET (SP/WASHER) M5×15	2	
14	41712088	SA4799001	驱动压杆	PUSHING LEVER D-LEVER	1	
15	417S30012	SA3306001	段螺钉 7-3	SHOULDER SCREW 7-3	1	
16	4171211100	SA3309101	切线驱动杆组件	TR-DRIVING LEVER	1	
17	41703022	SA3310001	切线滚轮	COLLAR TR-TRIMMER	1	
18	41702039	SA3311001	切线滚轮轴	COLLAR SHAFT	1	
19	417S12009	S46903001	螺钉 M4×5	SET SCREW M4×5	1	
20	H05029	048040342	挡圈 E4	RETAINING RING E4	1	
21~23	14170202200	SA3315001	切线杆 V 组件	Tangent rod V component	1	
24	417S12005	S32462001	段螺钉 BM6	SHOULDER SCREW B M6	1	
25	N01012	021060306	六角螺母 M6	NUT 3 M6	1	
26	403S14006	S23651001	固定螺钉 M6×0.75-6	SET SCREW SOCKET (FT) M6×6	1	
27	41703023	231071001	轴套 8×15	BUSH 8×15	1	
28	41702041	SA3312201	驱动杆导向轴	GUIDE SHAFT	1	
29	41727009	SA3313101	弹簧	SPRING COMPRESSION	1	
30	41722018	154596000	减震垫圈	CUSHION	1	
31	417S12005	S32462001	段螺钉 BM6	SHOULDER SCREW B M6	1	
32	N01012	021060306	六角螺母 M6	NUT 3 M6	1	
33	417S10003	S25475101	螺钉 M6×19	SET SCREW M6×19	1	
34	205S16005	021060106	螺母 M6	NUT 1 M6	1	
35	41712089	SA4546001	切线杠杆 V	THREAD TRIMMER LEVER V	1	
36	41712090	SA3317001	切线杠杆 H	THREAD TRIMMER LEVER H	1	
37	41712341	SA8652001	切线杠杆 D	MOVING KNIFE LEVER	1	
38~40	14170202400	SA8654001	切线杆 H 组件	Tangent rod H component	1	
41	417S12005	S32462001	段螺钉 BM6	SHOULDER SCREW B M6	2	
42	N01012	021060306	六角螺母 M6	NUT 3 M6	2	
43	41702042	SA3319101	切线杠杆轴	SHAFT TR-TRIMMER LEVER	1	
44	41728023	SA4545001	垫片	SPACER	2	
45	H03006	048080142	轴用挡圈 C8	RETAINING RING EXTERNAL C8	1	

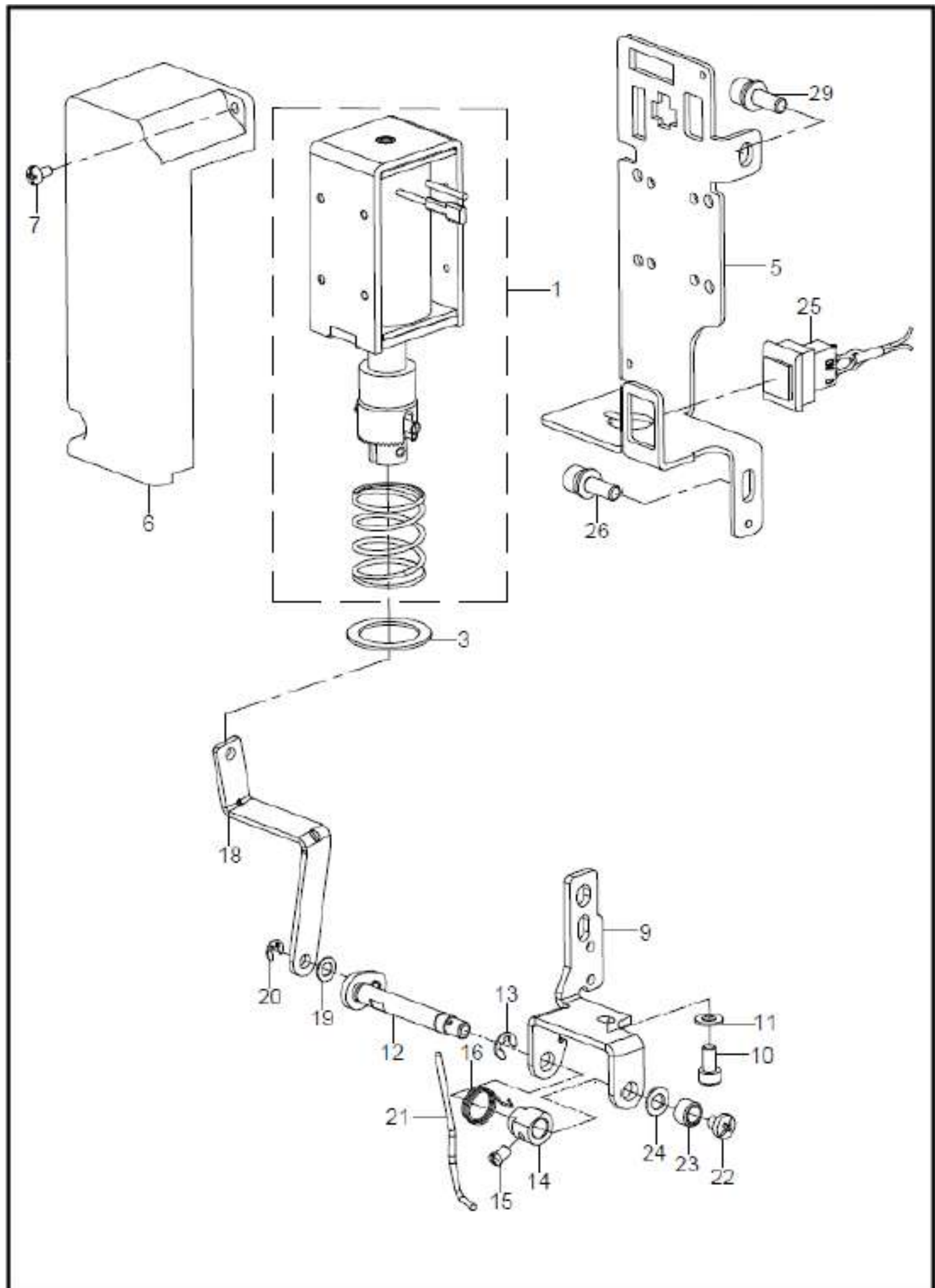
J. 切线装置/Thread trimmer mechanism



J.切线装置/Thread trimmer mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
46	S10019	012060636	螺钉 M6×6	SET SCREW SOCKET (FT) M6×6	2	
47	41712092	SA8655001	弹簧挂钩	SPRING HOOK	1	
48	41727010	SA3321001	切线复位弹簧	SPRING EXTENSION	2	
49	S05087	018501236	螺栓 M5×12	BOLT SOCKET M5×12	2	
50	W02001	028050246	弹簧垫圈 2-5	WASHER SPRING 2-5	2	
51	41728028	146354002	垫圈 5	WASHER PLAIN 5	2	
52	41704301	SA8656001	动刀杆	MOVING KNIFE LEVER	1	
53	41702311	SA8657001	动刀杆轴	SHAFT MOVABLE KNIFE LEVER	1	
54	S10019	012060636	螺钉 M6×6	SET SCREW SOCKET (FT) M6×6	2	
55	41712343	SA8658101	动刀连杆	M-KNIFE CONNECTING PLATE	1	
56	417S30013	SA4354001	段螺钉 6-1.8	SHOULDER SCREW 6-1.8	1	
72	S02039	S25310101	针板螺钉(进口)	SCREW, FLAT M4	2	
73	417S15008	SA3538001	螺钉 M4×8	SCREW, M4×8	2	
75	4171500100	SA5157101	针板 A 组件	NEEDLE PLATE A ASSY	1	

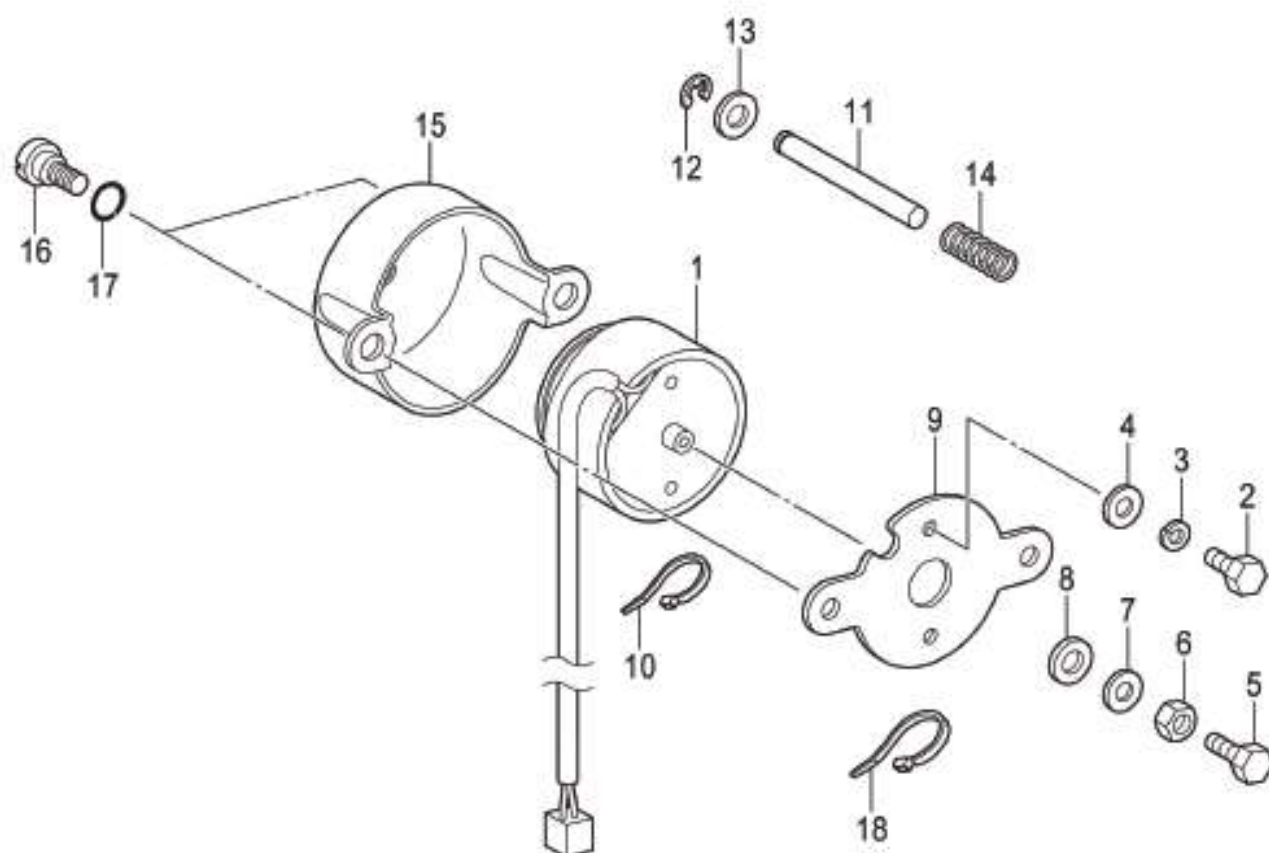
K. 扫线装置/Thread wiper mechanism



K.扫线装置/Thread wiper mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41730002	SA5208001	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	1	
1	41730022		电磁阀接线		1.5	
3	41728011	S41205001	平垫圈	WASHER PLAIN	1	
5	41712210	SA5217001	扫线电磁铁安装板	T-WIPER SOLENOID SETTING PLATE	1	
6	41711210	SA4806001	电磁铁盖 Q	SOLENOID COVER	1	
7	421S10005	060400525	螺钉 M3X6	BOLT SOCKET M3X6	6	
8	421S10005	060400516	螺钉 M3X6	BOLT SOCKET M3X6	2	
9	41712096	SA5218001	扫线轴托架	THREAD WIPER SHAFT BRACKET	1	
10	421S13035	018400836	螺栓 M4X8	BOLT SOCKET M4X8	1	
11	W01001	025040236	垫圈 4	WASHER PLAN M4	1	
12	4170204400	SA1967001	扫线曲柄组件	THREAD WIPER CRANK ASSY	1	
13	H05029	048040342	挡圈 E4	RETAINING RING E4	1	
14	41708007	S25454001	螺纹紧圈	SET SCREW COLLAR	1	
15	417S15005	S25279001	螺钉 M3. 5-5	SET SCREW (CP)M3. 5-5	1	
16	41727012	SA2287001	扭簧	SPRING	1	
18	41712097	SA5219001	扫线杆	THREAD WIPER ROD	1	
19	W01024	110735001	垫圈	WASHER	1	
20	H05002	048030342	挡圈 3	RETAINING RING E3	1	
21	41712098	S10470101	扫线钢丝	WIPER	1	
22	417S15013	060400516	螺钉 M4X5	SCREW BIND M4X5	1	
23	41708008	146288001	挡线轴挡圈	THREAD WIPER STUD COLLAR	1	
24	41728034	S03677001	垫圈	WASHER	1	
25	141730078	SA5213001	急停开关组件	STOP SWITCH ASSY	1	
26	417S30306	S55485001	螺栓(带垫圈)M5X15	BOLT SOCKET (S/P WASHER) M5X15	1	
29	417S30036	S55486001	螺栓(带垫圈)M5×12	BOLT SOCKET (S/P WASHER) M5X12	1	

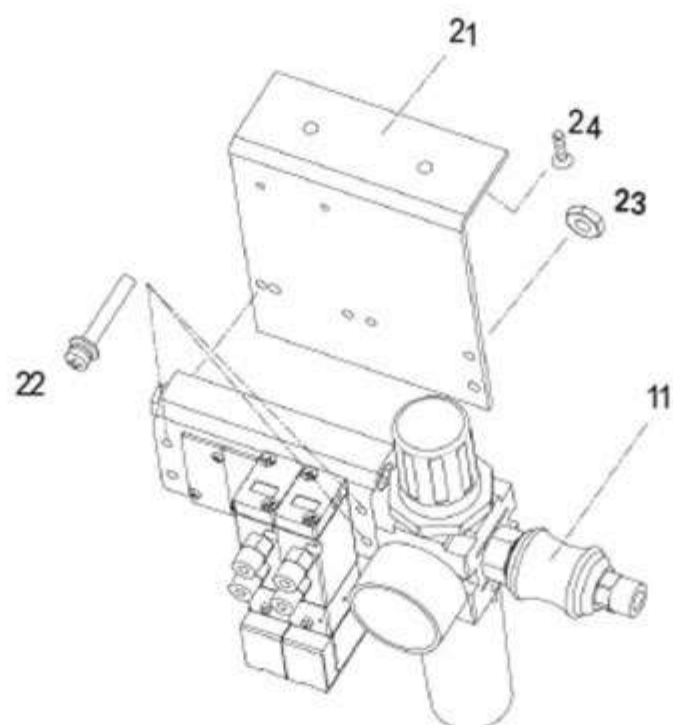
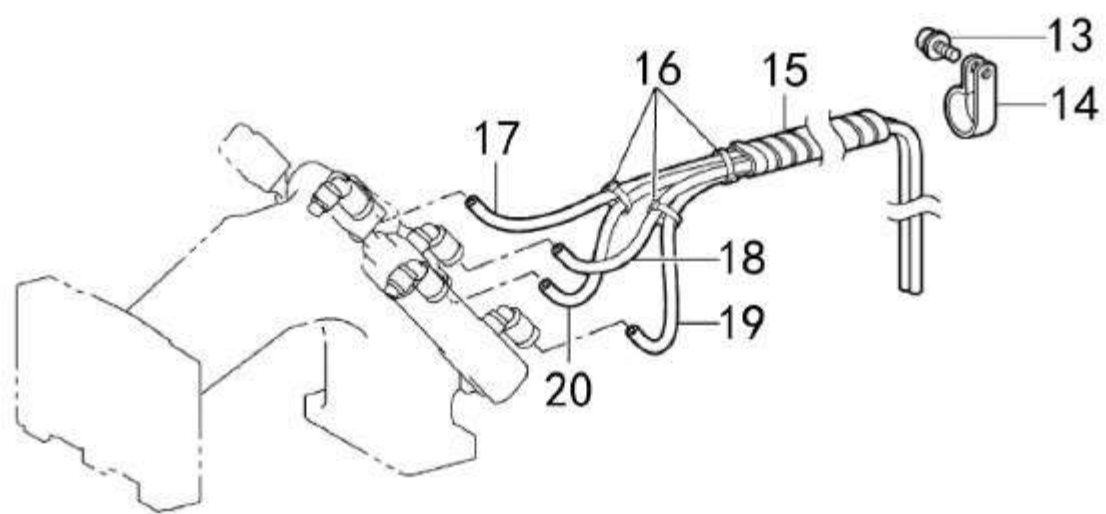
L. 松线装置/Tension release mechanism



L.松线装置/Tension release mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41730004	SA4855001	松线电磁铁 HV	TENSION RELEASE SOLENOID HV	1	
2	L02031	017400802	螺栓 M4X8	BOLT M4X8	2	
3	W02008	028040246	弹簧垫圈 2-4	WASHER SPRING 2-4	2	
4	W01001	025040236	垫圈 4	WASHER PLAIN M4	2	
5	L02071	017401415	六角螺栓 M4×18	BOLT M4X18	1	
9	41712099	SA6389001	电磁铁安装板	SETTING PLATE SOLENOID	1	
11	41702045	SA3347001	松线杆	TENSION RELEASE BAR	1	
12	H05029	048040342	挡圈 E4	RETAINING RING E4	1	
13	W01009	025050236	垫圈 5	WASHER PLAIN M5	1	
14	41727013	SA3348001	弹簧	SPRING COMPRESSION	1	
15	41711211	SA3349001	电磁铁盖 Q	SOLENOID COVER	1	
16	417S30012	SA3306001	段螺钉 7-3	SHOULDE SCREW 7-3	2	
17	41722021	081007070	O 形圈 P7	O RING P7	2	

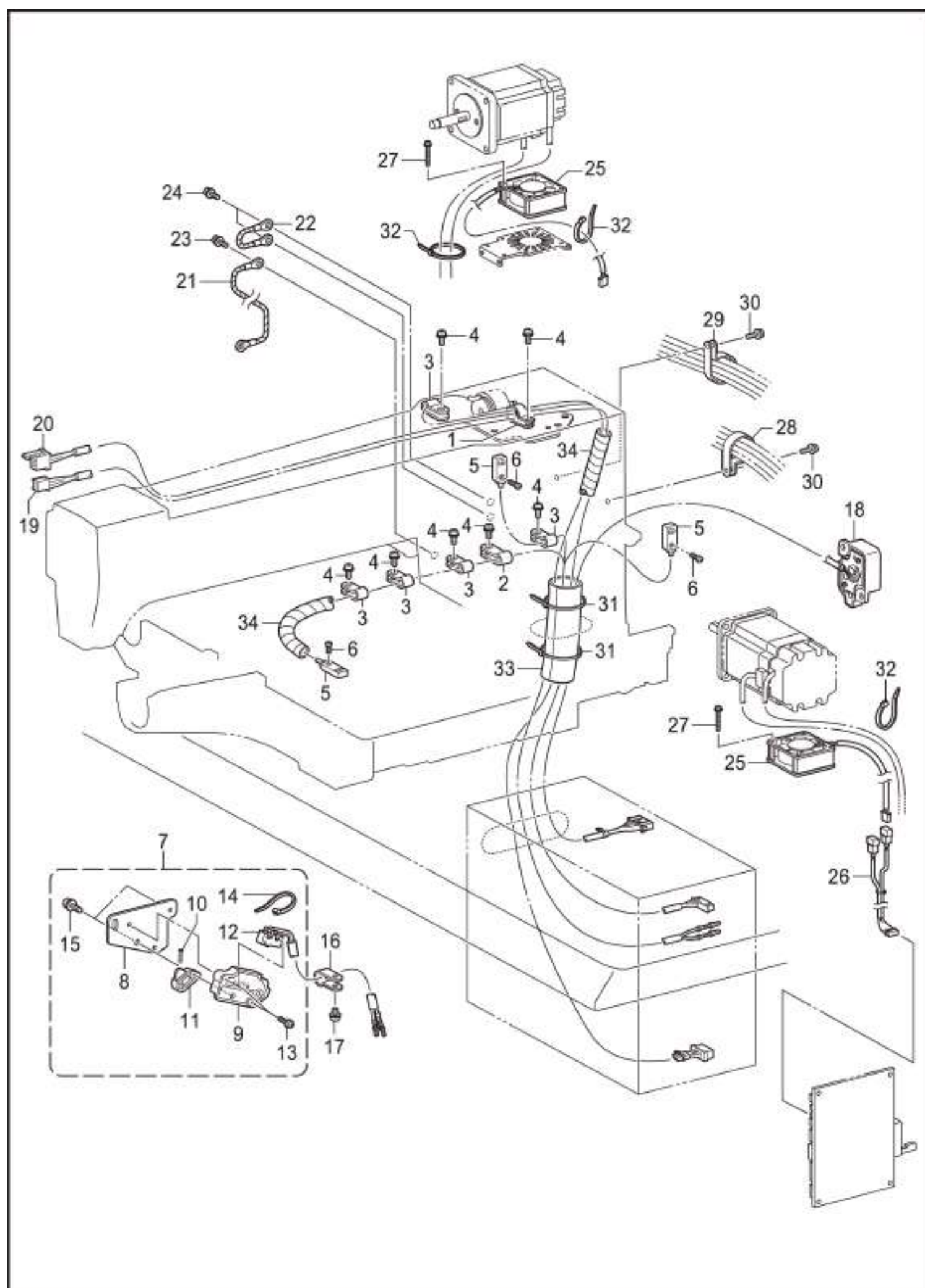
P. 空压装置/Air pressure mechanism



P.空压装置/Air pressure mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
11	14174503500		气阀组合TZ(四位两阀)	SOLENOID VALVE(4-2)	1	
13	417S30025	0A5401005	螺栓 M4×10DB(切换)	SCREW PAN M4X10	3	
14	41711015	525664000	电线夹13.2	CORD HOLDER 13.2	1	
17	61911006	SA8659001	空气管小4×2.5	AIR TUBE R	2	
18	61911006	SA8659002	空气管小4×2.5	AIR TUBE R	2	
19	61911006	SA8660001	空气管小4×2.5	AIR TUBE L	2	
20	61911006	SA8660002	空气管小4×2.5	AIR TUBE L	2	
21	41712106	SA5286010	阀安装板	SETTING PLATE VALVE	1	
22	417S30024	018503036	螺栓M4×30	BOLT SOCKET M5X30	2	
23	N01024	021400306	螺母M4	NUT 3 M4	2	
24	417s30015	032422003	木螺钉	WOOD SCREW	1	

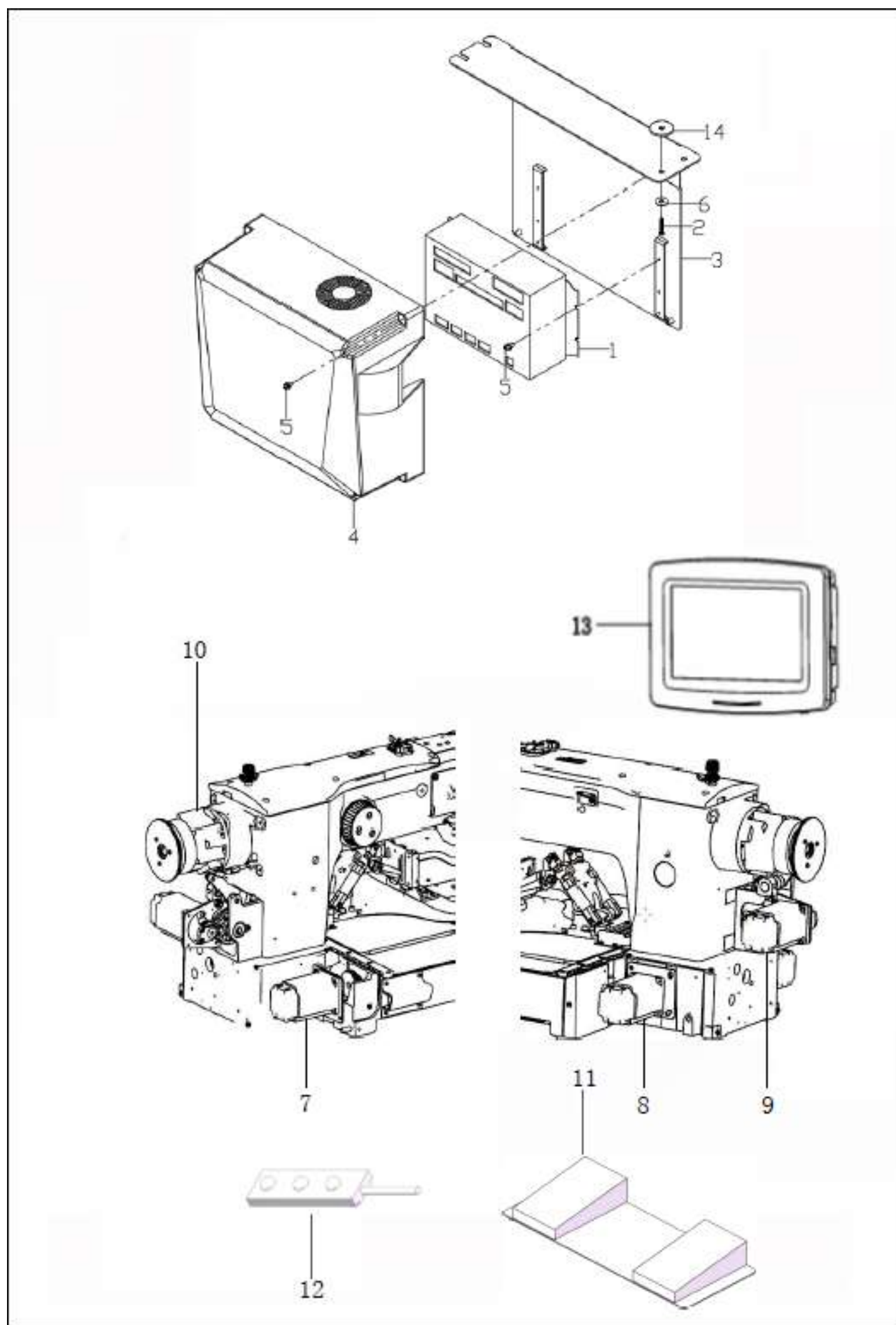
Q. 电气部品装置/Power supply equipment mechanism



Q.电气部品装置/Power supply equipment mechanism

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41711017	525567000	电线夹 16	CORD HOLDER 16	1	
2	41711015		电线夹 13.2		1	
3	41711014	149547000	电线夹 6.4(切换)	CORD HOLDER 13.2	5	
4	417S30025	0A5401006	螺栓 (带垫圈)M4X10DB	SCREW PAN(S/P WASHER)M4X10	7	
6	421S10015	062300816	螺钉 M 3 X8	SCREW PAN M 3 X8	3	
8	41712344	SA8523001	安全开关板 T3020	SAFETY SWITCH PLATE 3020	1	
9	41711314	SA5730101	开关基座	SAFETY SWITCH BASE	1	
10	41727302	SA5731001	开关弹簧	SAFETY SWITCH SPRING	1	
11	41711315	SA5732101	开关手柄	SAFETY SWITCH LEVER	1	
13	417S30308	SA7293001	螺栓(带垫圈) M 3 X 12	SCREW PAN(S/P WASHER)M3X12	2	
15	417S30025	0A5401006	螺栓 (带垫圈)M4X10DB	SCREW PAN(S/P WASHER)M4X10	2	
28	41711026	554482000	电线夹 23	CORD HOLDER 23	1	
30	417S30025	0A5401006	螺栓 (带垫圈)M4X10DB	SCREW PAN(S/P WASHER)M4X10	2	

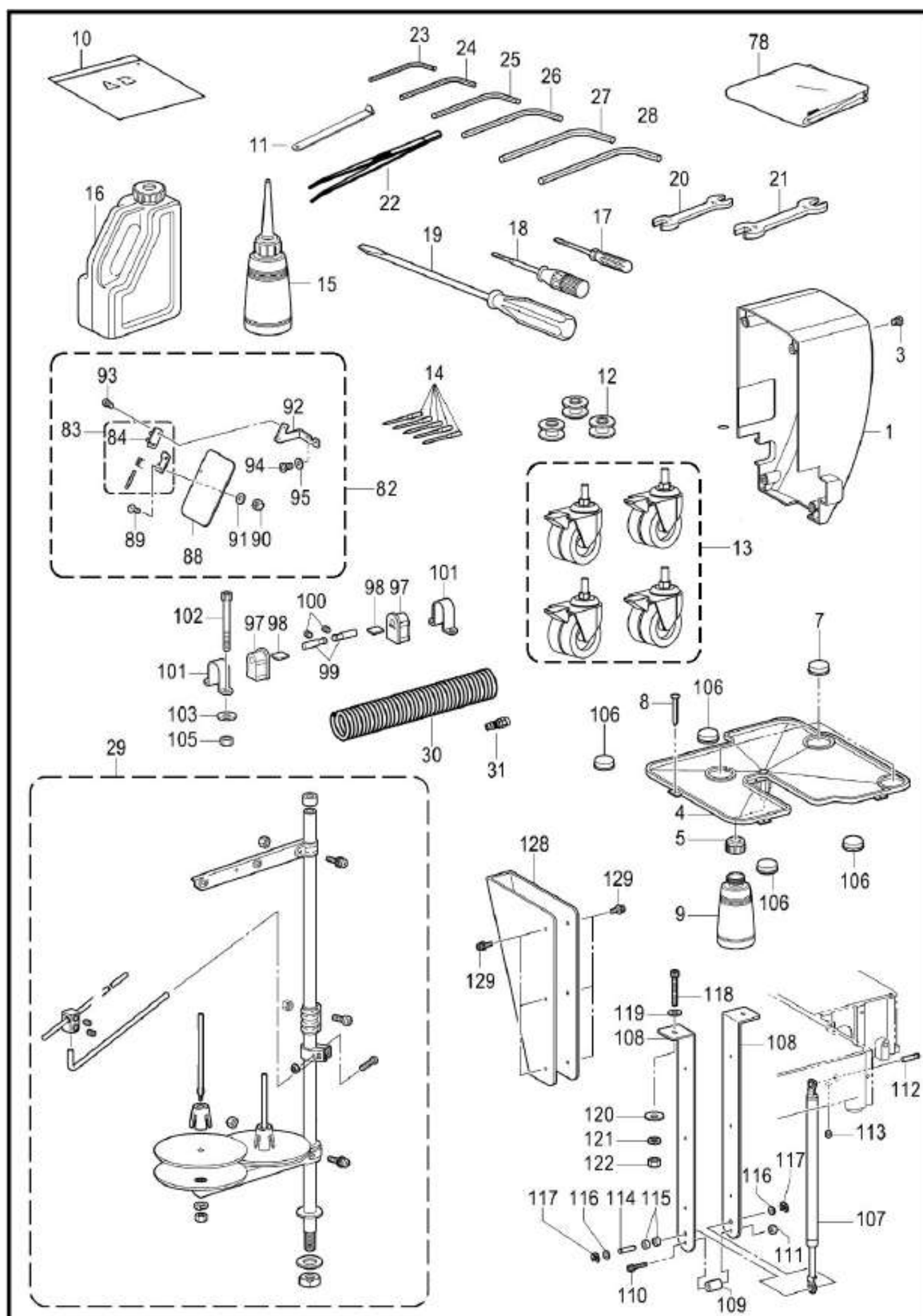
U. 电控箱装置/Power supply equipment mechanism



U.电控箱装置/Power supply equipment mechanism

序号 No.	公司件号 Part. No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	141730162		2210 电控 (6T)	ELECTRICAL CONTROL (6T)	1	
2	403S30014		木螺钉	WOOD SCREWS	4	
3	141732115		电控安装板 (6T)	ELECTRIC CONTROL BOX MOUNTING PLATE	1	
4	141744046		电控罩壳 (6T)	ELECTRIC CONTROL ENCLOSURE (6T)	1	
5	417S30025		十字槽盘头螺钉	CROSS GROOVE PAN HEAD SCREWS	8	
6	41728004		平垫圈	FLAT WASHERS	4	
7	141733092		X 向步进电机	MOTOR(X)	1	
8	141733093		Y 向步进电机	MOTOR(Y)	1	
9	141733095		Z 向步进电机	MOTOR(Z)	1	
10	141733094		主轴电机	SOINDLE MOTOR	1	
11	141730163		脚踏板	FOOT PEDALS	1	
12	41730070		LED 灯 (TD-5)	LED LIGHT (TD-5)	1	
13	141730168		显示屏	DISPLAY SCREEN	1	
14	41931008		缓震垫	CUSHIONING PADS	4	

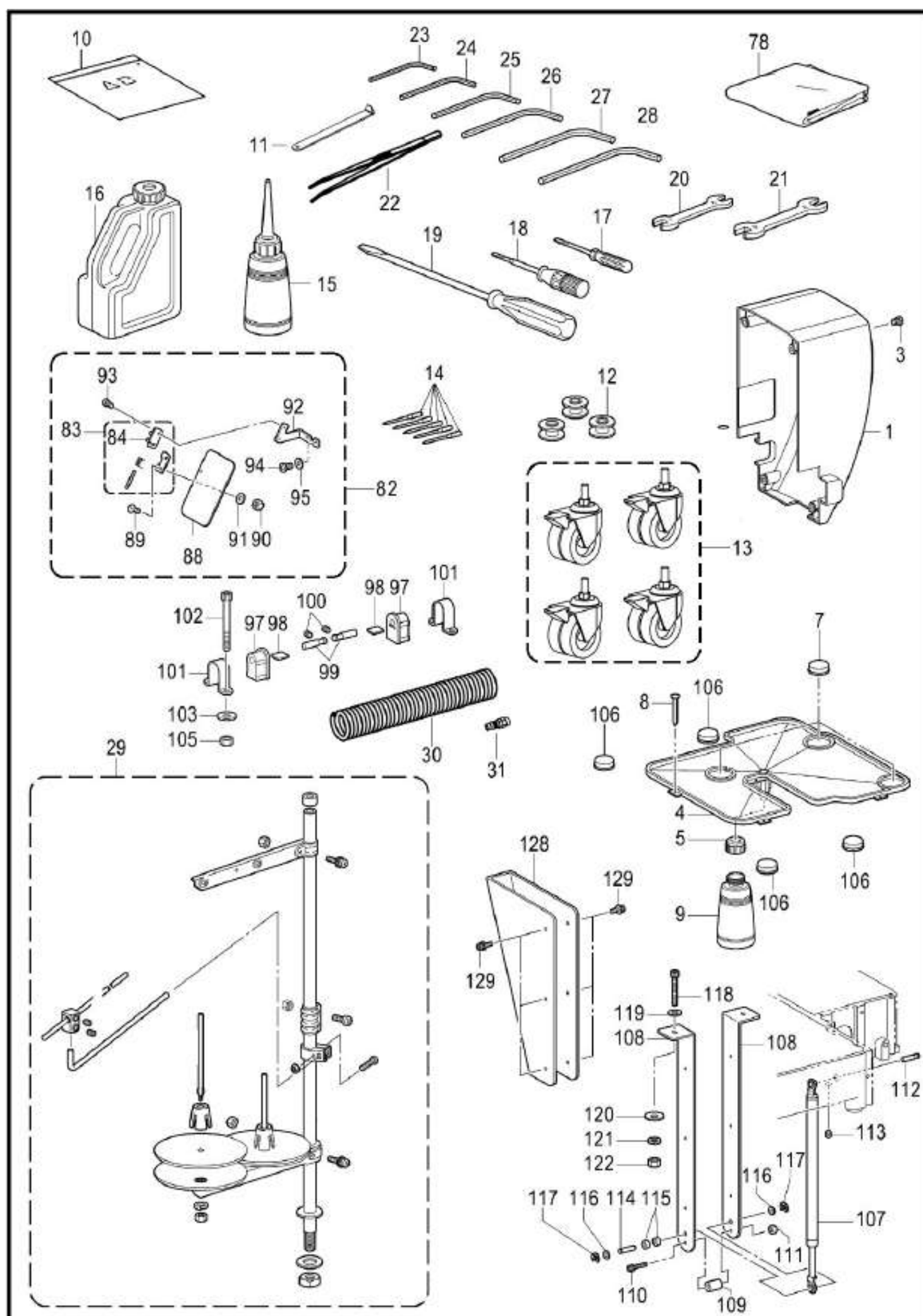
Z. 附件/Accessories



Z.附件/Accessories

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41711212		马达盖 Q	MOTOR COVER Q	1	
3	S04038		螺钉 M6 X 10	SCREW PAN M6 X 10	4	
4	41711031		油盘	OIL PAN	1	
5	41711006		废油回收壶盖	DUST OILER COVER	1	
7	41722005		缓冲橡皮垫	RUBBER CUSHION	3	
8	101530010		钉	NAIL	7	
9	41711066		废油壶	DUST OILER	1	
10	20131076		15×9 袋	ACCESSORY BAG	1	
11	41712355		针板专用螺丝刀	SCREW-DRIVER FOR	1	
12	41718004		梭芯 LAN	BOBBIN LAN	3	
13	14173202300		脚轮	CASTERS	4	
14	41217002		机针	NEEDLE	5	
15	11631008		油壶组件	OILER ASSY	1	
16	110211011		油袋（400ml）		1	
17	10131004		螺丝刀(小)	SCREW-DRIVER 1.9 X 52	1	
18	10131003		螺丝刀(中)	CREW-DRIVER 3.4 X 70	1	
19	10131002		螺丝刀(大)	SCREW-DRIVER 5.5 X 190	1	
20	30131005		扳手 6 X 7	WRENCH 6 X 7	1	
21	30131006		双头扳手 8 X 10	WRENCH 8 X 10	1	
22	20131051		镊子	TWEEZERS	1	
23	30131007		内六角扳手 1.5	HEXAGONAL WRENCH 1.5	1	
24	20131046		内六角扳手 2	HEXAGONAL WRENCH 2	1	
25	30131010		内六角扳手 2.5	HEXAGONAL WRENCH 2.5	1	
26	30131012		内六角扳手 3	HEXAGONAL WRENCH 3	1	
27	30131047		内六角扳手 4	HEXAGONAL WRENCH 4	1	
28	20131056		内六角扳手 5	HEXAGONAL WRENCH 5	1	
29	1383100300		线架组件	COTTON STAND ASSY	1	
30	40730010		螺旋气管	SPIRAL TUBE	1	
31	40736001		螺纹套管接头	SPIRAL TUBE JOINT	1	
78	140744001		防锈袋	RUST-PROOF BAG	1	
82	4121208400		护眼板组件	EYE GUARD ASSY	1	
83	4121208100		铰链组件	HINGE ASSY	1	
84	41212082		护眼板铰链	EYE GUARD HINGE	1	
88	41211005		护眼板	EYE GUARD	1	
89	412S17004		螺钉 SM3. 18-40 X 8	SCREW FLAT SM3. 18-40 X 8	2	
90	412S16012		螺母 M3. 18	NUT M3. 18	2	
91	41228047		平垫固 M3	WASHER PLAIN M3	2	
92	41211005		护眼板架 A	EYE GUARD HOLDER A	2	
93	401S11022		螺钉 SM3. 57-40 X 5	SCREW PAN SM3.57-40 X 5	2	
94	S04035		螺钉 M4 X 6	SCREW PAN M4 X 6	2	
97	41722033		橡皮校链	RUBBER CUSHION	2	
98	41712131		垫片	SPACER	2	
99	41726019		机头支承销	PIN	2	

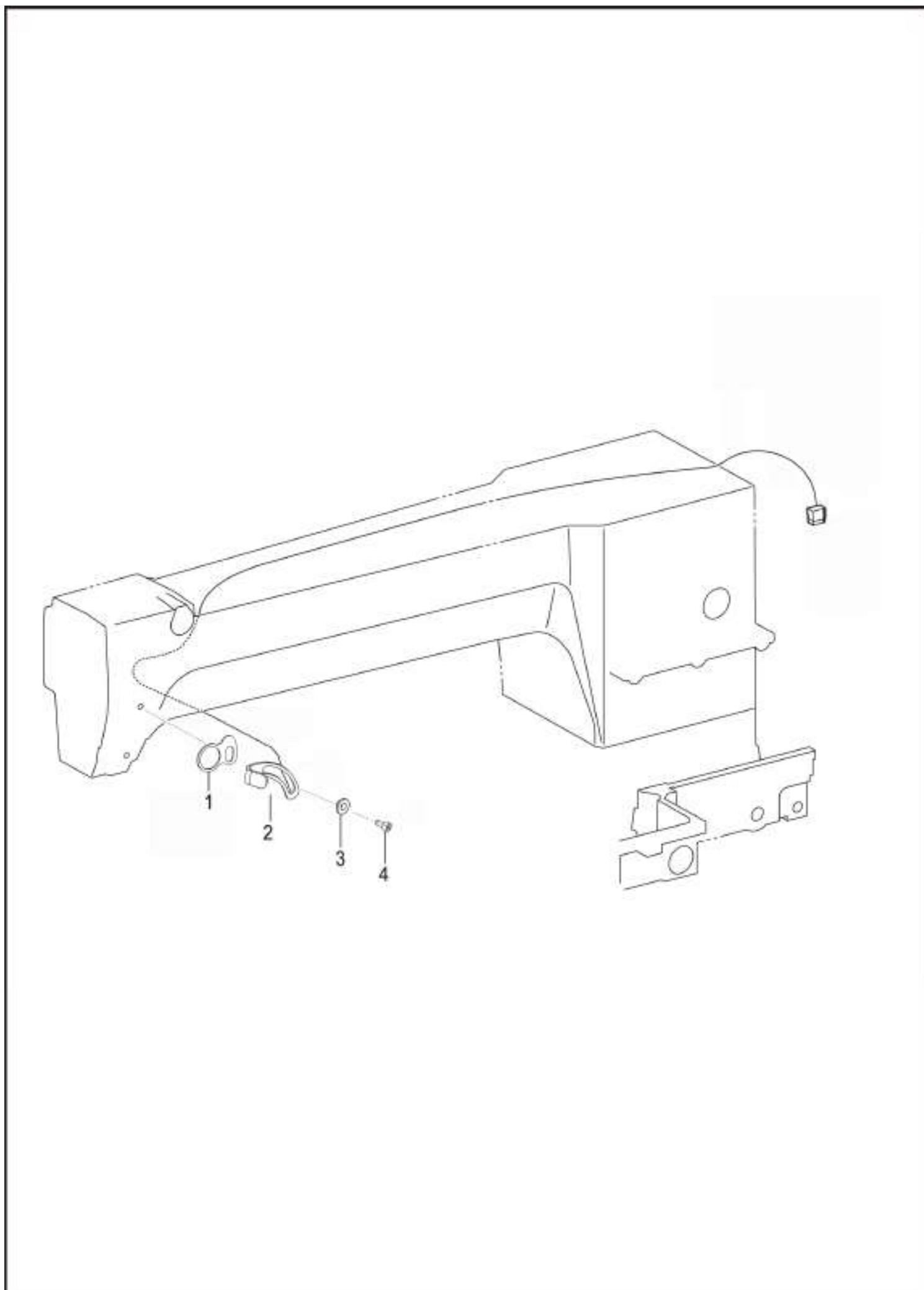
Z. 附件/Accessories



Z.附件/Accessories

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
100	S10019		螺钉 M6 X 6	SET SCREW SOCKET (CP) M6 X 6	2	
101	41712132		头部铰链座	HINGE HOLDER	2	
102	S05112		螺栓 M6 X 60	BOLT SOCKET M6 X 60	4	
103	41728030		垫圈 2.3 X 8.5 X 38	垫圈 2.3 X 8.5 X 38	4	
105	N01021		螺母 M6	螺母 M6	4	
106	41722005		缓冲橡皮垫	缓冲橡皮垫	4	
107	41730010		缓冲器	缓冲器	2	
108	301671		缓冲器支架	缓冲器支架	1	
109	41703027		垫圈	垫圈	1	
110	S05117		螺栓 M6 X 40	螺栓 M6 X 40	1	
111	N01021		螺母 M6	螺母 M6	1	
112	41702023		轴 U	轴 U	1	
113	S10019		螺钉 M6 X 6	螺钉 M6 X 6	1	
114	41702024		轴 D	轴 D	1	
115	41703028		轴套 GS	轴套 GS	2	
116	41728018		垫圈 S8	垫圈 S8	2	
117	H05031		挡圈 E6	挡圈 E6	2	
118	S05112		螺栓 M6 X 60	螺栓 M6 X 60	2	
119	W01003		平垫圈 M6	平垫圈 M6	2	
120	41728030		垫圈 2.3 X 8.5 X 38	垫圈 2.3 X 8.5 X 38	2	
121	W02009		弹簧垫圈 2-6	弹簧垫圈 2-6	2	
122	N01021		螺母 M6	螺母 M6	2	
128	301672		支架盖	支架盖	1	
129	417S13008		螺栓(带垫圈) M4 X 8	螺栓(带垫圈) M4 X 8	6	

W4. 断线感应装置/Thread broken sensors



W4.断线感应装置/Thread broken sensors

序号 No.	件号 Part No.	参考件号 Ref. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41711054		传感器内绝缘片	insulation sheet in sensor	1	
2	42212837	1007061	感应铜片	Cable	1	
3	41711053		传感器外绝缘片	External insulationg of the sensor	1	
4	S05116		螺栓 M4×8	BOLT SOCKET M4×8	1	