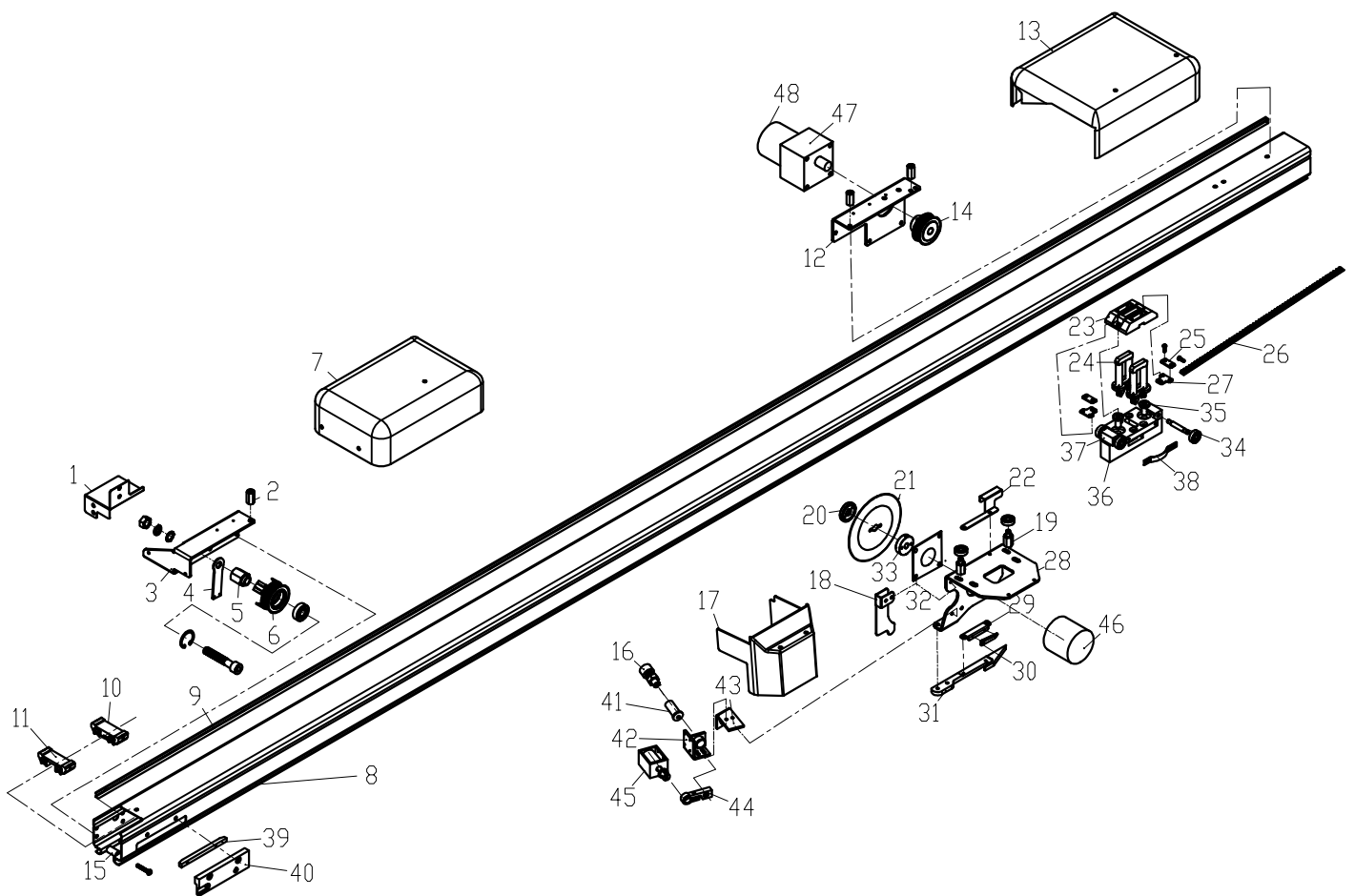


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1. 伺服切刀及刀驱部件

Servo knife and knife drive



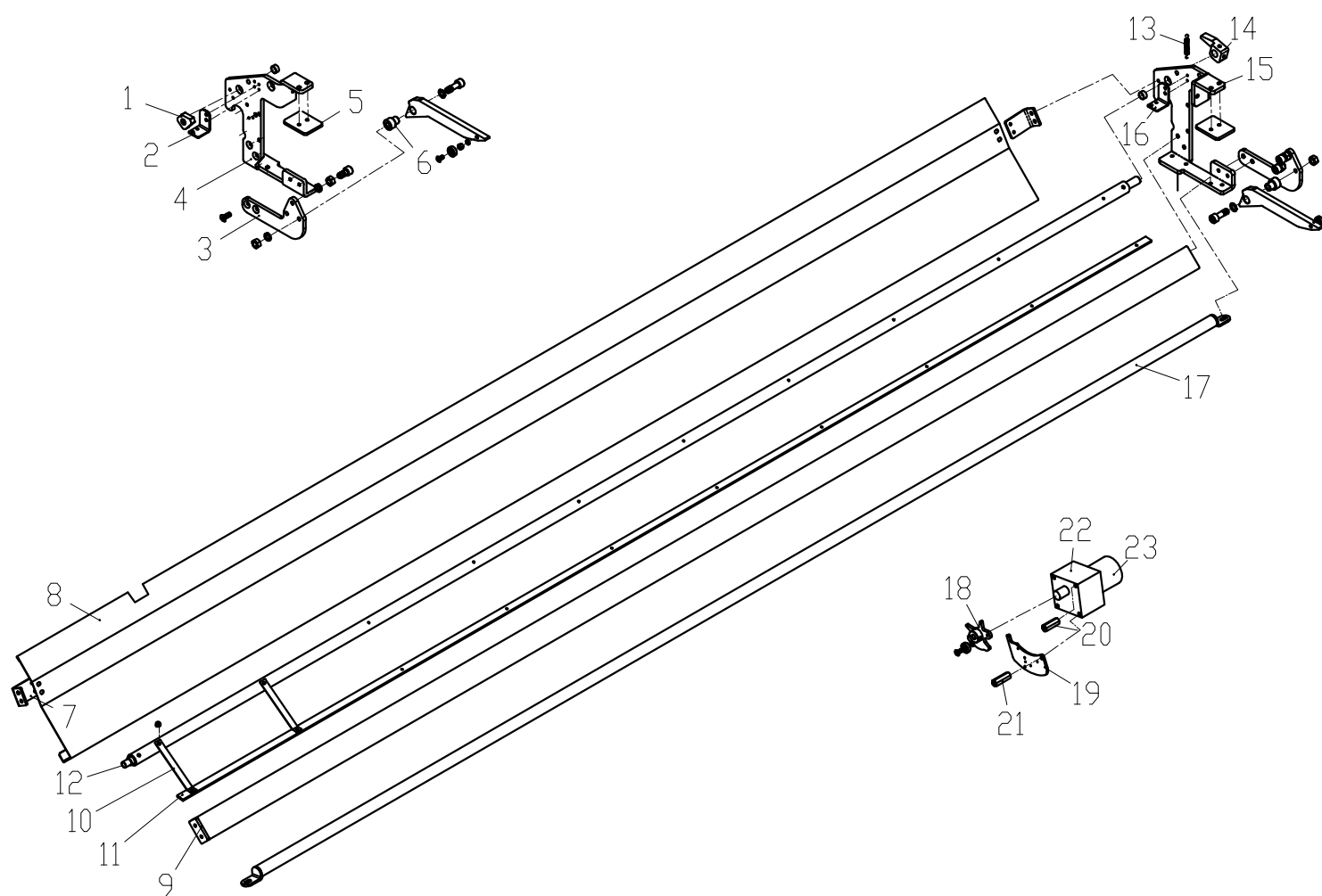
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1. 伺服切刀及刀驱部件					Servo knife and knife drive
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84612001	KW2000-0101	切刀线固定板	1	dead plate of cutting knife line
2	846N16001	KW2000-0102	M5螺帽柱	3	M5 nut columns
3	84612002	KW2000-0103	切刀A侧L板	1	A side L plate
4	84612003	KW2000-0104	刀行量近接座	1	knife walking quantity proximity support
5	84603001	KW2000-0105	套筒	1	sleeve
6	8462500100	KW2000-0106	刀行时规皮带惰轮	1	knife walking timing kit belt idler
7	302374	KW2000-0107	切刀A侧盖	1	cutting knife A side cover
8	303150	KW2000-1715-21	切刀电轨-2100	1	cutting knife power rail---2100
8	303185	KW2000-1715-19	切刀电轨-1900	1	cutting knife power rail---1900
8	303188	KW2000-1715-22	切刀电轨-2200	1	cutting knife power rail---2200
9	84602305	KW2000-0167	电轨铜条	2	electric rail copper bar
9	84602307	KW2000-0167	电轨铜条-1900	2	electric rail copper bar---1900
9	84602328	KW2000-0167-2200	电轨铜条-2200	2	electric rail copper bar---2200
10	84601169	KW2000-0166	电轨卡块2	2	electric rail card block 2
11	84601170	KW2000-0166	电轨卡块(不加工)	6	electric rail card block(not machined)
12	84612005	KW2000-0112	切刀B侧L板	1	cutting knife B side L plate
13	302375	KW2000-0114	切刀B侧盖	1	cutting knife B side cover
14	8462500200	KW2000-0115	切刀同步轮	1	cutting knife synchronizing wheel
15	84611002	KW2000-0116	PU 胶管	2	PU rubber pipes
16	8463100900	KW2000-0120	磨刀石组件	1	sharpening stone subassembly
17	302376	KW2000-0121	圆刀马达盖	1	circular knife motor cover
18	302377	KW2000-0122	退刀护片	1	retract guard strip
19	84602001	KW2000-0123	刀行导轮轴	2	knife walking guide wheel shafts

20	84612009	KW2000-0125	圆刀片铜盖A	1	circular knife copper cover A
21	84619001	KW2000-0126	圆刀片	1	circular knife
22	84612010	KW2000-0127	刀行近接感光片	1	knife walking proximity plate
23	84611022	KW2000-0128	滑车盖	1	pulley cover
24	84630002	KW2000-0129	板块集电子	2	Electronic plate sets
25	84612011	KW2000-0131	刀行皮带上固定片	2	knife walking belt upper stators
26	84635021	KW2000-0132	刀行皮带	1	knife walking belt
27	84612012	KW2000-0133	刀行皮带下固定片	2	knife walking belt lower stators
28	84622025	KW2000-1717	圆刀马达板	1	circular knife motor plate
29	84612014	KW2000-0136	底刀板	1	dead knife plate
30	84619002	KW2000-0137	底刀片	1	dead knife
31	84612015	KW2000-0138	底刀座	1	dead knife base
32	84612154	KW2000-0159	电机垫片	5	motor gaskets
33	84612155	KW2000-0160	圆刀片铜盖B	1	circular knife copper cover B
34	84602194	KW2000-0161	滑车导轮轴	2	pulley guide wheel shafts
35	84602195	KW2000-0162	滑车块连接螺钉	2	pulley block coupling screws
36	84622008	KW2000-0164	滑车导向块	1	pulley guide block
37	84622024	KW2000-1716	滑车导向块	1	pulley link block
38	84622016	KW2000-1720	弹簧铜片	1	Spring sheet
39	84622021	KW2000-1725	铜电极	1	Copper electrode
40	84622017	KW2000-1721	塑料档板	1	Plastic baffle
41	84622026	KW2000-1718	磨石螺母	1	Stone nut
42	8462201800	KW2000-1722	电磁铁固定座	1	Electromagnet fixing seat
43	84622020	KW2000-1724	磨刀装置固定座	1	Grinding device fixed seat
44	84622019	KW2000-1723	磨刀装置连接板	1	Grinding device connecting plate
45	84503123	TAU1040	电磁铁TAU1040(超诚)	1	electromagnet TAU1040
46	84632134		圆刀马达 (国产)	1	circular knife motor
47	84630045	G-4N3	减速机G-4N3	1	Gear-box motor G--4N3
48	84633001	KW2000-0109	刀行马达	1	knife walking motor

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2.压布机构 cloth pressing mechanism

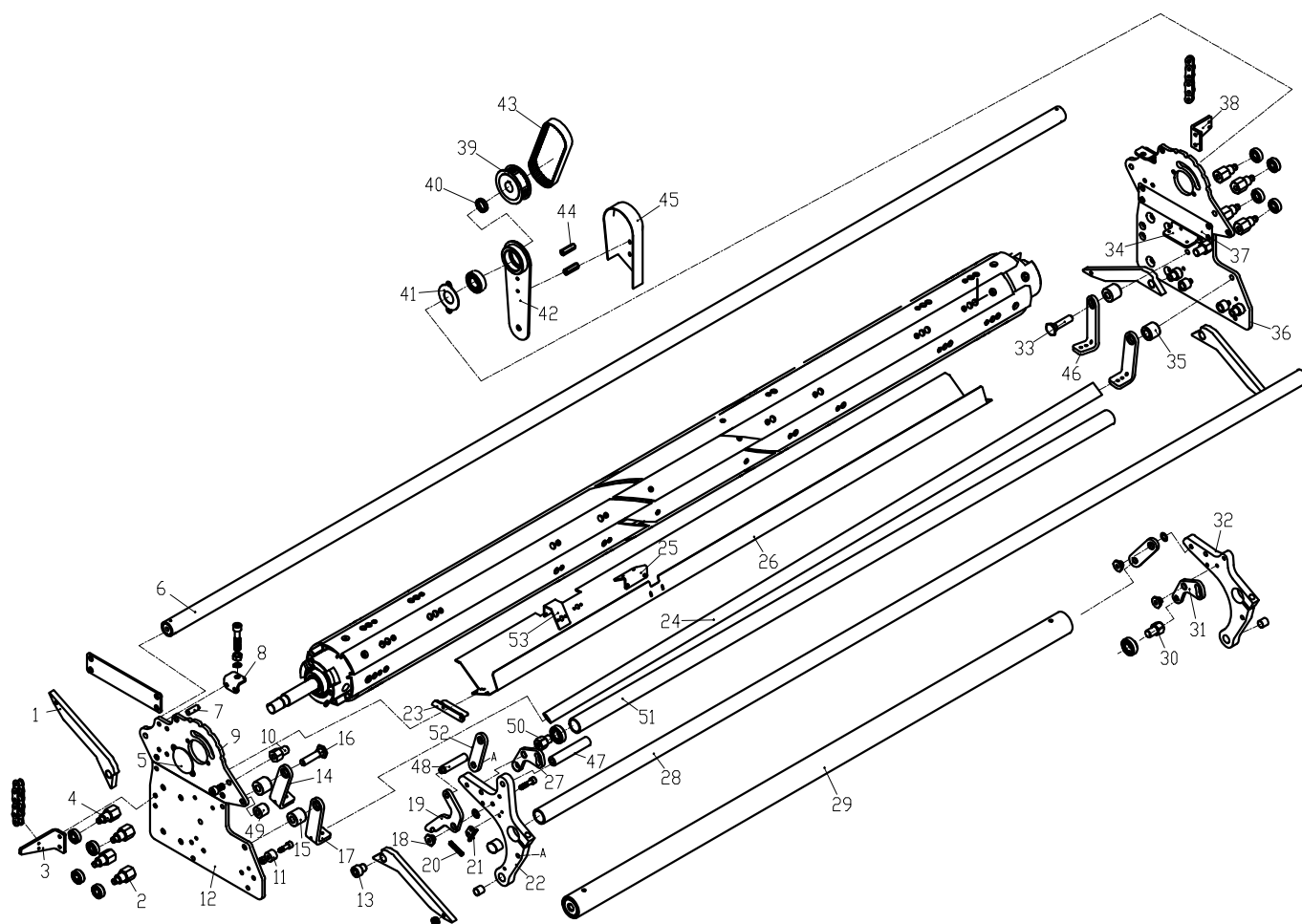


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2. 压布机构					cloth pressing mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84601003	KW2000-0201	压定位感应器	1	Orientation inductor
2	84612016	KW2000-0202	刀行A近接座	1	knife walking A proximity support
3	84601004	KW2000-0204	突杆座A	2	outrigger support A
4	302378	KW2000-0205	切刀壁A	1	wall of cutting knife A
5	302379	KW2000-0206	电轨M5螺帽片	2	power rail M5 nut plates
6	84602017	KW2000-0315	突杆轴套	2	outrigger shaft sleeves
7	84612020	KW2000-0209	滑板固定座	2	sliding plate fixed support
8	84612021	KW2000-0210	滑板-2100	1	sliding plate-2100
8	84612183	KW2000-0210	滑板-1900	1	sliding plate-1900
8	84612219	KW2000-0212-22	滑板-2200	1	sliding plate-2200
9	302380	KW2000-0211	连结扁管-2100	1	link flat tube-2100
9	303084	KW2000-0211	连结扁管-1900	1	link flat tube-1900
9	303189	KW2000-0211-22	连结扁管-2200	1	link flat tube-2200
10	84612022	KW2000-0212	压布弹簧片	10	leaf springs
11	84602004	KW2000-0213	压布铝扁条-2100	1	Aluminium Flat Bar-2100
11	84602225	KW2000-0213	压布铝扁条-1900	1	Aluminium Flat Bar-1900
11	84602330	KW2000-0213-22	压布铝扁条-2200	1	Aluminium Flat Bar-2200
12	8460200500	KW2000-0214	压布轴组件-2100	1	shaft assembly-2100
12	8460221100	KW2000-0214	压布轴组件-1900	1	shaft assembly-1900
12	8460232900	KW2000-0214-22	压布轴组件-2200	1	shaft assembly-2200
13	84627002	KW2000-0215	压布轴拉簧	1	cloth pressing shaft tension spring
14	84601006	KW2000-0216	压布轴B侧铝块	1	cloth pressing shaft B side aluminium block
15	302381	KW2000-0217	切刀壁B	1	wall of cutting knife B

16	84612023	KW2000-0218	感应器安装架	1	inductor mounting rack
17	8460200600	KW2000-0220	扫风杆组件	1	Wind sweep bar subassembly
18	8462500300	KW2000-0221	压布马达凸轮组件	1	cloth pressing cam pack
19	84612024	KW2000-0222	压布LS固定板	1	cloth pressing LS dead plate
20	84602007	KW2000-0223	压布马达柱短	1	cloth pressing motor column--short
21	84602008	KW2000-0224	压布马达柱长	1	cloth pressing motor column--long
22	84630046	G-2N150	减速机	1	Gear-box motor G-2N150
23	84633003	KW2000-0226	压布马达M-2RK	1	cloth pressing motor M-2RK6N-C

3. 伺服升降展布机构 Servo lifting mechanism



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3. 伺服升降展布机构					Servo lifting mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84602009	KW2000-0301	突杆	4	outriggers
2	84602010	KW2000-0302	升降608轴（正心）	4	lifting 608 shafts (orthocore)
3	84612025	KW2000-0303	升降链条连结器A	1	lifting chain linker A
4	84602011	KW2000-0304	升降608轴（偏心）	4	lifting 608 shafts (eccentric)
5	84612026	KW2000-0305	送布展轮端盖A	1	cloth feeding unfolded wheel end cover A
6	8460201200	KW2000-0306	升降壁连杆-2100	1	lifting wall connecting rod-2100
6	8460222700	KW2000-0306	升降壁连杆-1900	1	lifting wall connecting rod-1900
6	8460233300	KW2000-0306-22	升降壁连杆-2200	1	lifting wall connecting rod-2200
7	84602013	KW2000-0307	M8螺丝柱	1	M8 screw column
8	84612027	KW2000-0308	马头挡铁A	1	horse head stops A
9	84601010	KW2000-0310	升降壁上	2	
10	84602015	KW2000-0311	马头轴	2	horse head shafts
11	84611003	KW2000-0313	PU胶	4	PU glues
12	84601011	KW2000-0314	升降壁A下	1	
13	84602017	KW2000-0315	突杆轴套	4	outrigger shaft sleeves
14	84601012	KW2000-0316	投布L铁B	2	delivery L irons B
15	84602018	KW2000-0317	L铁垫圈	3	L iron gaskets
16	846S12001	KW2000-0318	轴位螺钉	3	shoulder screws
17	84601013	KW2000-0319	投布L铁A	1	delivery L irons A
18	84602019	KW2000-0320	马头卡位器轴	3	horse head screens shafts
19	84601180	KW2000-1746	马头固定器	1	horse head screens
20	84627003	KW2000-0322	卡位器压簧	1	screens compressed spring
21	84612028	KW2000-0323	压簧座	1	compressed spring support

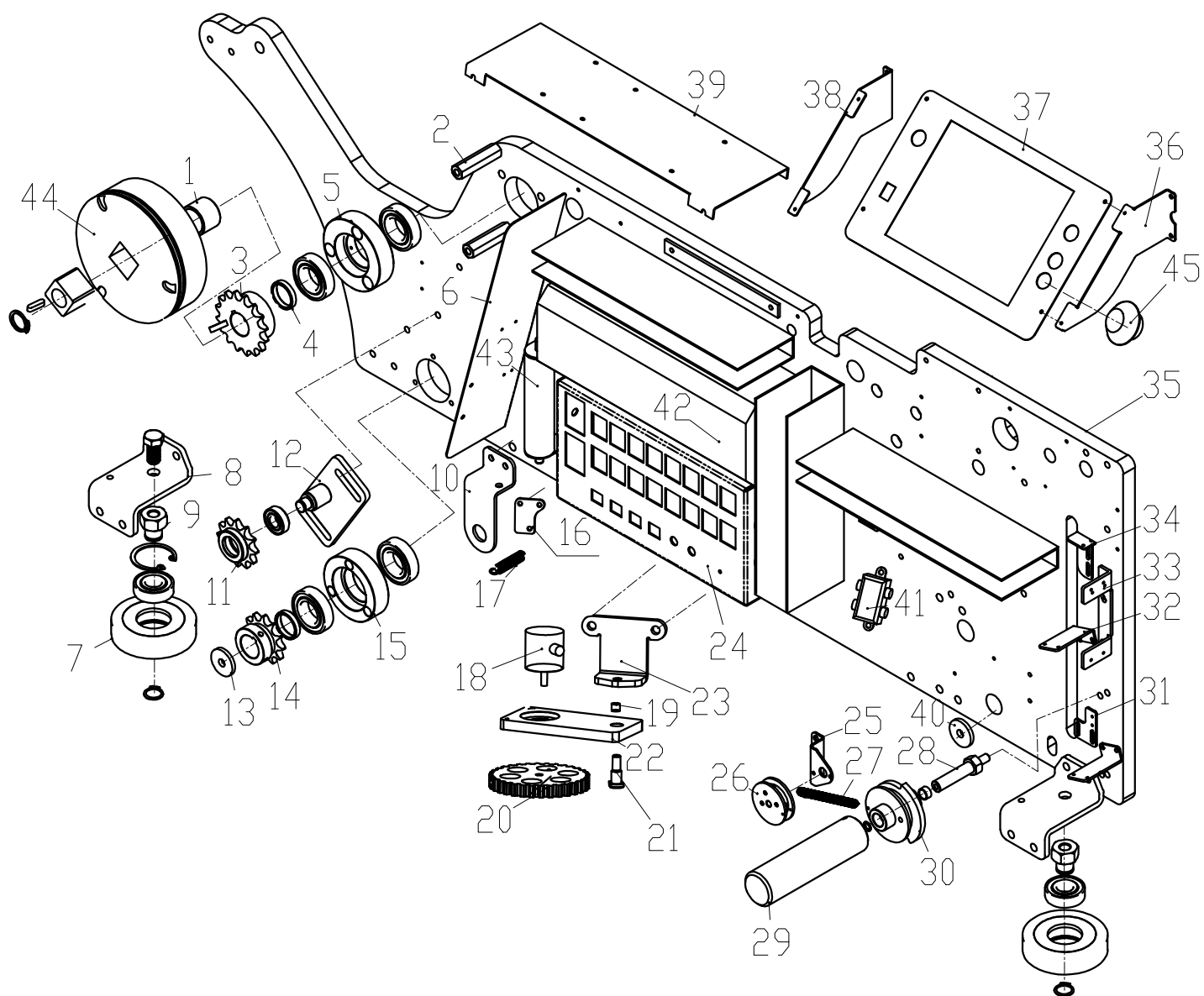
22	84601015	KW2000-0325	马头A	1	horse headc A
23	84612029	KW2000-0326	U型槽固定座A	1	U groove permanent seat A
24	84602020	KW2000-0327	椭圆管-2100	2	oval tubes-2100
24	84602228	KW2000-0327	椭圆管-1900	2	oval tubes-1900
24	84602337	KW2000-0327-22	椭圆管-2200	2	oval tubes-2200
25	84612030	KW2000-0328	PH1电眼座	1	PH1 electric eye support
26	303151	KW2000-1719-21	投布器上槽板-2100	1	delivery upper trough plate-2100
26	303186	KW2000-1719-19	投布器上槽板-1900	1	delivery upper trough plate-1900
26	303190	KW2000-1719-22	投布器上槽板-2200	1	delivery upper trough plate-2200
27	84601175	KW2000-1747	内压布滚轮臂A	1	inner cloth pressing idler wheel arm A
28	84602023	KW2000-0334	马头连杆-2100	1	horse head connecting rod-2100
28	84602212	KW2000-0334	马头连杆-1900	1	horse head connecting rod-1900
28	84602334	KW2000-0334-22	马头连杆-2200	1	horse head connecting rod-2200
29	8460232600	KW2000-1751-21	外压布杆组件-2100	1	outer cloth pressing rod subassembly - 2100
29	8461228600	KW2000-1751-19	外压布杆组件-1900	1	outer cloth pressing rod subassembly - 1900
29	8460233600	KW2000-1751-22	外压布杆组件-2200	1	outer cloth pressing rod subassembly - 2200
30	84602025	KW2000-0336	内压布滚轮轴B	1	inner cloth pressing idler wheel shaft B
31	84601176	KW2000-1748	内压布滚轮臂B	1	inner cloth pressing idler wheel arm B
32	84601018	KW2000-0338	马头B	1	horse head B
33	846S12002	KW2000-0340	L铁轴丝B前	1	L iron axial filament B front
34	84612034	KW2000-0341	U型槽固定座B	1	U groove permanent seat B
35	84603003	KW2000-0342	L铁垫圈B前	1	L iron gasket B front
36	84601019	KW2000-0343	升降壁B下	1	
37	84612035	KW2000-0344	升降联结片	2	lifting linking pieces
38	84612037	KW2000-0346	升降链条连接器B	1	lifting chain linker B
39	8463502200	KW2000-1750	展布同步轮	1	cloth unfolding Synchronous wheel
40	84603004	KW2000-0348	送布滚轮垫圈	1	cloth feeding idler wheel gasket
41	84612038	KW2000-0349	送布展轮端盖B	1	cloth feeding unfolded wheel end cover B

42	8460118100	KW2000-1733	伺服展布轮曲臂组件	1	Servo cloth unfolding wheel crank arm
43	84635002	KW2000-0351	皮带XL162W15	1	belt XL162W15
44	84602026	KW2000-0352	M4螺帽柱	2	M4 nut columns
45	84612283	KW2000-1732	伺服铁曲臂盖	1	Servo iron crank arm cover
46	84602191	KW2000-0370	投布L铁C	1	delivery L irons C
47	84602152	KW2000-0371	马头扳手轴	1	horse head wrench shaft
48	84602153	KW2000-0372	马头卡位器扳手轴	1	horse head screens wrench shaft
49	84612146	KW2000-0373	马头靠垫	2	horse head cushions
50	84602154	KW2000-0374	内压布滚轮轴A	1	inner cloth pressing idler wheel shaft A
51	84602024	KW2000-0335	内压布滚轮-2100	1	inner cloth pressing idler wheel-2100
51	84602229	KW2000-0335	内压布滚轮-1900	1	inner cloth pressing idler wheel-1900
51	84602335	KW2000-0335-22	内压布滚轮-2200	1	inner cloth pressing idler wheel-2200
52	84605001	KW2000-0376	外压布滚轮连杆	2	outer cloth pressing idler wheel connecting
53	303153	KW2000-1726	电眼钣金	1	electric eye sheet metal

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4. 电控机构

Servo electronic control mechanism



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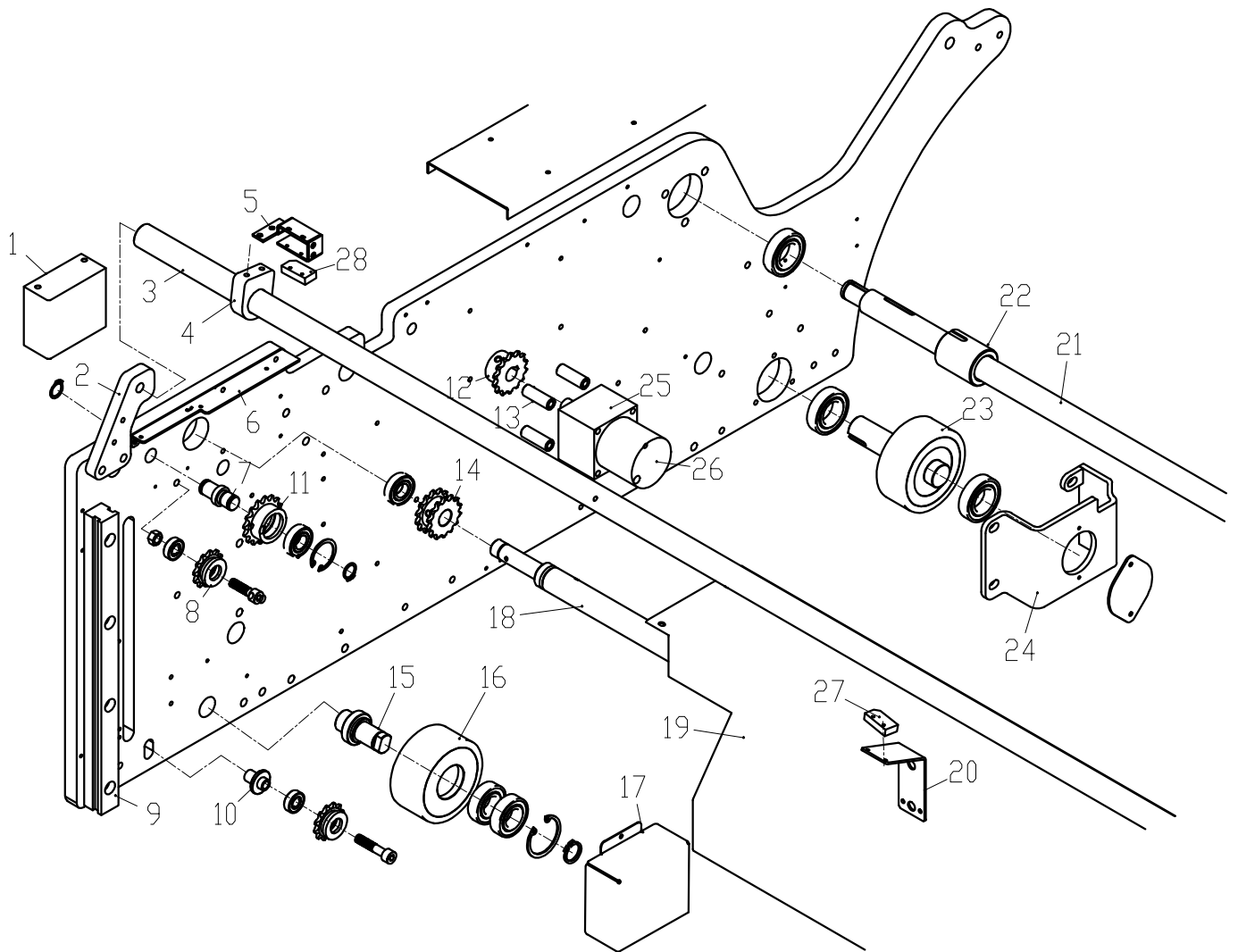
4. 电控机构

Servo electronic control mechanism

序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84603005	KW2000-0402	铝垫圈	1	Aluminum gasket
2	84602027	KW2000-0403	六角柱	3	hexagon prisms
3	84625006	KW2000-0404	上链轮	1	upper chain wheel
4	84603006	KW2000-0405	垫圈	2	gaskets
5	84603007	KW2000-0406	上法兰	1	upper flange
6	302384	KW2000-0407	防污板	1	Anti-fouling plate
7	84611005	KW2000-0408	PU导轮	2	PU guide wheels
8	84612041	KW2000-1753	导轮座A	2	guide wheel supports A
9	84602028	KW2000-0410	导轮轴A	2	guide wheel shafts A
10	84612042	KW2000-0412	更新近接板	1	update proximity plate
11	84625007	KW2000-0413	驱动惰链轮	1	drive idle chain wheel
12	8461204300	KW2000-0414	驱动链条调节板组件	1	drive chain adjusting plate subassembly
13	84603008	KW2000-0415	垫圈	4	gaskets
14	84625008	KW2000-0416	驱动下链轮	1	drive lower chain wheel
15	84603009	KW2000-0417	下法兰	1	lower flange
16	84632133	KW2000-1743	译码拉簧勾	1	
17	84627004	KW2000-0418	译码组拉簧	1	
18	84611084		编码器TRD-2T2000BF光洋	1	
19	84624011		干式轴承DU1210	1	
20	84632120	KW2000-1907	T10Z32编码轮	1	
21	84632119	KW2000-1908	编码器固定板销轴	1	
22	84632117	KW2000-1904	编码器固定板	1	
23	303176	KW2000-1906	译码组固定座(长)(喷漆)	1	
24	84612242	KW2000-1710	伺服继电器盒	1	Servo relay box
25	84612050	KW2000-0433	寸动VR座	1	inch VR support

26	84625009	KW2000-0435	寸动VR绞轮	1	inch VR torsional spring
27	84627005	KW2000-0434	寸动VR扭簧	1	inch VR reel
28	84602030	KW2000-0438	寸动凸轮盘轴心	1	inch cam plate axis
29	84602539	KW2000-0482	塑料寸动把手	1	Plastic inch handle
30	84625010	KW2000-0437	寸动凸轮盘	1	inch cam plate
31	84612051	KW2000-0440	降限近接座	1	lower limit proximity support
32	84612052	KW2000-0443	寸动近接座	2	inch proximity supports
33	84612174	KW2000-0446	端子安装板	1	terminal mounting plate
34	84612053	KW2000-0444	升降近接座	1	lifting proximity support
35	303154	KW2000-1701	伺服机壁A	1	servo machine wall A
36	303155	KW2000-1929	面板架B	1	panel holder B
37	84637030	KW2000-01931	伺服对德面板	1	
38	303156	KW2000-1928	面板架A	1	panel holder A
39	84612156	KW2000-0485	电源安装板	1	power mounting plate
40	84603015	KW2000-0717	M10大垫片	1	M10 big gasket
41	84630026	KW2000-0447	滤波器10A	1	10 A filtert
42	84602417	DVP60ES200T	PLC	1	PLC
43	84630018	KW2000-0428	刹车电阻70W	1	70 W braking resistor
44	84625005	KW2000-0401	电磁刹车	1	electromagnetic brake
45	70131179	LA42BJ-11/R	急停开关蘑菇头（天逸）	1	

5.主升降传动机构 Servo main lifting transmission mechanism



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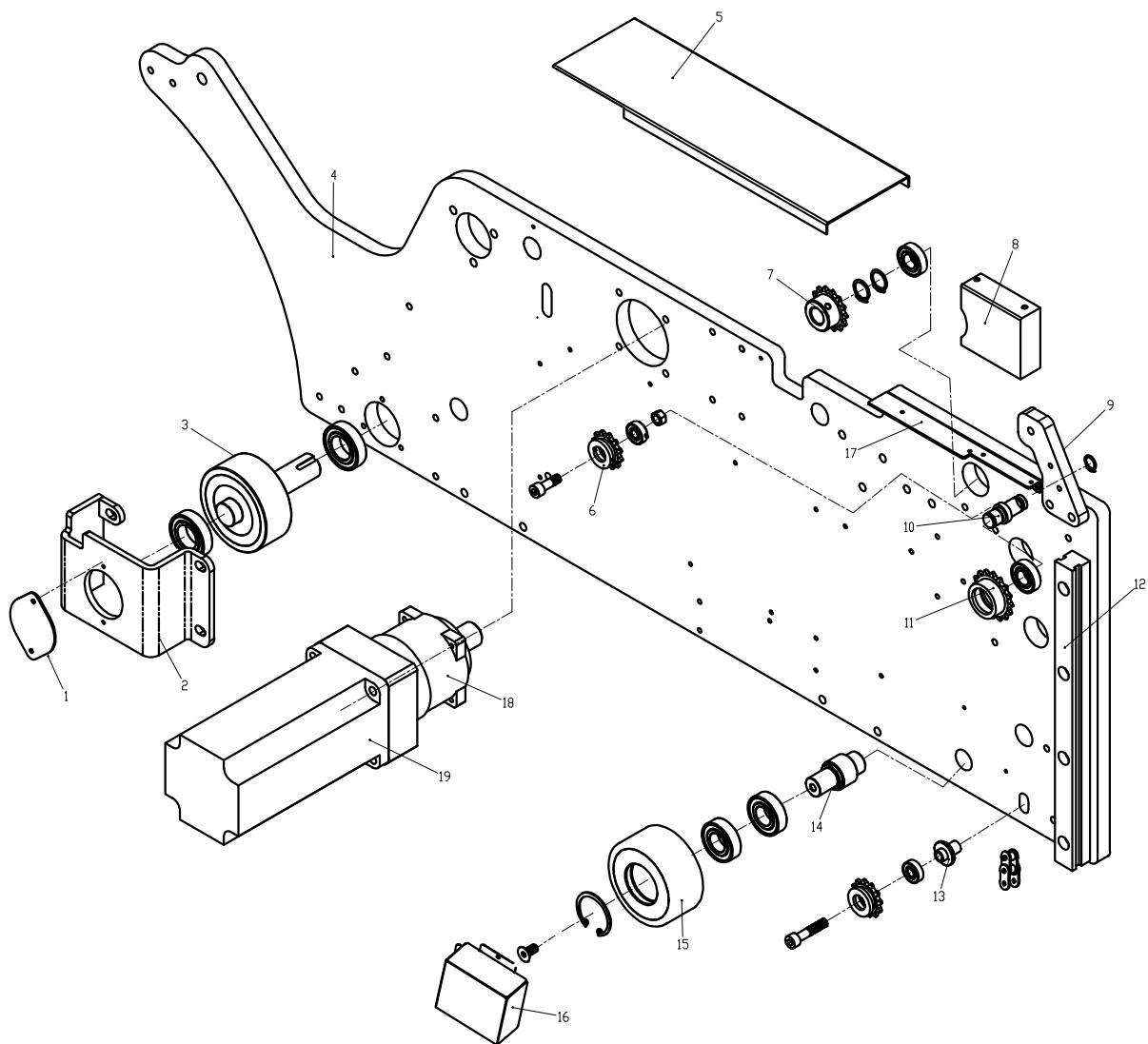
5. 主升降传动机构					Servo main lifting transmission mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	302395	KW2000-0501	升降上链轮盖A	1	lifting upper sprocket cover A
2	84601022	KW2000-0502	对边电眼柱	1	aligning electric eye column
3	8460203200	KW2000-0503	对边电眼管组件-2100	1	aligning electric eye tube-2100
3	8460221300	KW2000-0503	对边电眼管组件-1900	1	aligning electric eye tube-1900
3	8460233900	KW2000-0503-22	对边电眼管组件-2200	1	aligning electric eye tube-2200
4	84601023	KW2000-0504	对边电眼固定铝块	1	aligning electric eye fixed aluminium block
5	8460253000	KW2000-1918	对边电眼固定块组件	1	aligning electric eye fixed block subassembly
6	84612061	KW2000-0508	上盖耳A	1	upper lug cover A
7	84602033	KW2000-0509	升降上链轮轴	1	lifting upper sprocket shaft
8	84625011	KW2000-0510	R35惰链轮	2	R35 idle sprockets
9	84609002	KW2000-0511	矮板升降轨道	1	short board lifting rail
10	84602034	KW2000-0512	升降下链轮轴	1	lifting lower sprocket shaft
11	84625013	KW2000-0514	升降上链轮	1	lifting upper sprocket
12	84625014	KW2000-0515	升降马达链轮	1	lifting motor sprocket
13	84602035	KW2000-0517	升降马达柱	3	lifting motor columns
14	84625015	KW2000-0518	升降双链轮	1	lifting double sprocket
15	84602036	KW2000-0519	前轮A轴	1	front wheel A axis
16	84611008	KW2000-0520	前轮	1	front wheel
17	302396	KW2000-0521	前轮盖	1	front wheel cover
18	8460203700	KW2000-0522	升降轴-2100	1	lifting shaft-2100
18	8460219800	KW2000-0522	升降轴-1900	1	lifting shaft-1900
18	8460233800	KW2000-0522-22	升降轴-2200	1	lifting shaft-2200
19	302397	KW2000-0524	升降轴上盖-2100	1	lifting shaft upper cover-2100

19	303086	KW2000-0524	升降轴上盖-1900	1	lifting shaft upper cover-1900
19	303191	KW2000-0524-22	升降轴上盖-2200	1	lifting shaft upper cover-2200
20	302398	KW2000-0525	启动对边电眼板	1	starting aligning electric eye plate
21	84602038	KW2000-0528	驱动轴心-2100	1	Drive axis-2100
21	84602214	KW2000-0528	驱动轴心-1900	1	Drive axis-1900
21	84602340	KW2000-0528-22	驱动轴心-2200	1	Drive axis-2200
22	84611009	KW2000-0529	驱动轴心中央塑胶套	1	Drive axis middle plastic cover
23	84611010	KW2000-0530	驱动轮	1	driving wheel
24	302399	KW2000-0531	轴承座A组件	1	bearing block A subassembly
25	84630047	G-5U180	减速机	1	Gear-box motor G--5U180
26	84633004	KW2000-0516	升降马达M-5RK60U-CS	1	lifting motor M-5RK60U-CS
27	84630001	KW2000-0354	布有无光电开关PH1(442)	1	fabric detect sensor PH1(442)
28	84630031	KW2000-0532	对边光电BGS-Z30N	2	edage detect electronic sensor BGS-Z30N

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6. 副升降及展布轮传动机构

secondary lifting transmission and cloth folded roller mechanism

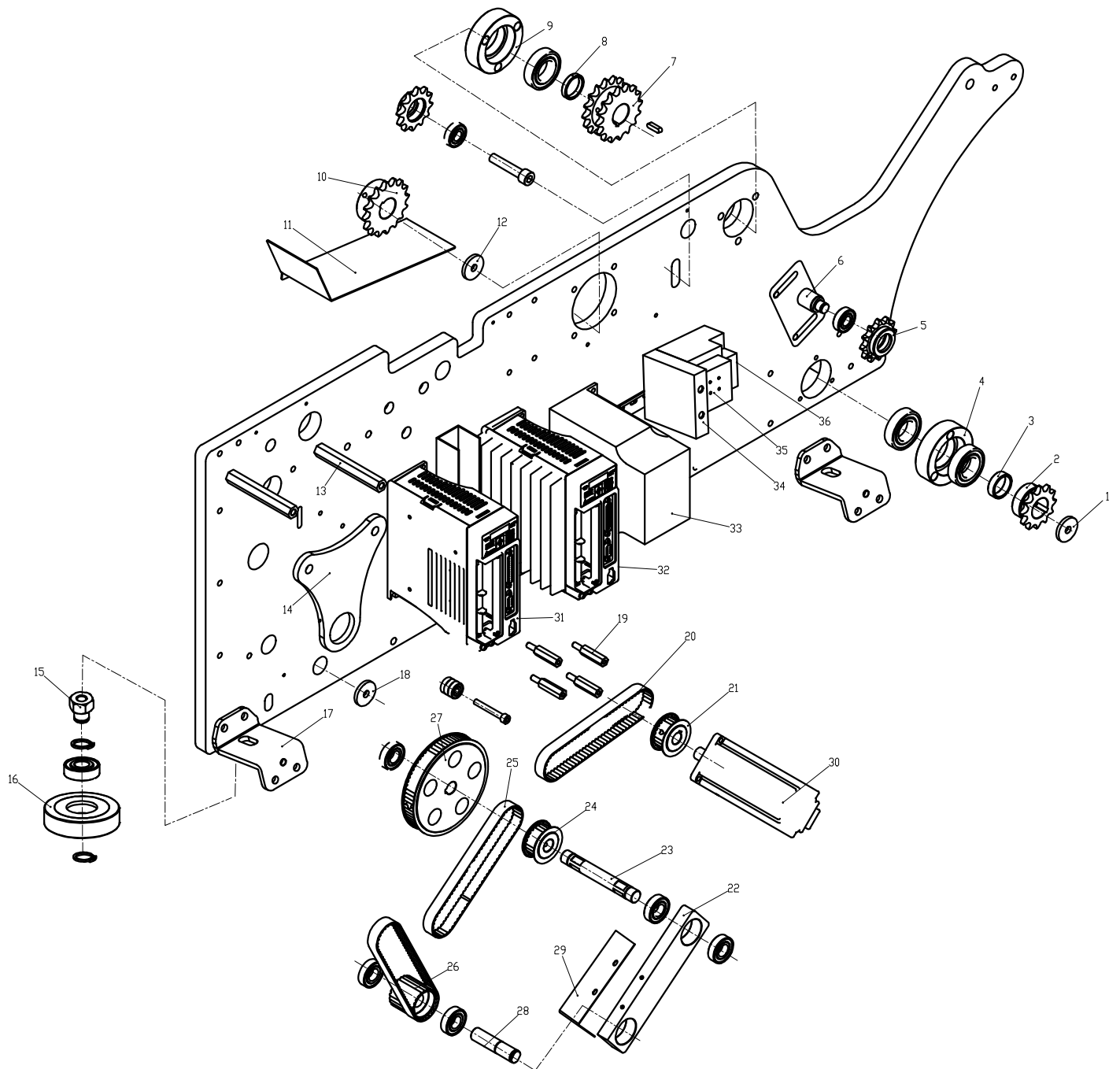


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6. 副升降及展布轮传动机构					secondary lifting transmission and cloth folded roller mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	302400	KW2000-0601	轴承座轴承盖	2	bearing block covers
2	302401	KW2000-0602	驱动轮轴承座B	1	driving wheel bearing block B
3	84611079	KW2000-1713	伺服电机侧驱动轮	1	Servo motor drive wheels
4	303158	KW2000-1702	伺服机壁B	1	servo machine wall B
5	84632132	KW2000-1742	内线上盖B	1	upper inside cover B
6	84625011	KW2000-0510	R35惰链轮	2	R35 idle sprockets
7	84625024	KW2000-0625	升降轴链轮	1	lifting shaft sprocket
8	302405	KW2000-0626	升降上链轮盖B	1	lifting upper sprocket cover B
9	84601022	KW2000-0502	对边电眼柱	1	aligning electric eye column
10	84602033	KW2000-0509	升降上链轮轴	1	lifting upper sprocket shaft
11	84625013	KW2000-0514	升降上链轮	1	lifting upper sprocket
12	84609002	KW2000-0511	矮板升降轨道	1	short board lifting rail
13	84602034	KW2000-0512	升降下链轮轴	1	lifting lower sprocket shaft
14	401456	KW2000-0519	前轮A轴心	1	front wheel A axis
15	84611008	KW2000-0520	前轮	1	front wheel
16	303159	KW2000-1927	前轮盖B	1	front wheel cover B
17	84612071	KW2000-0623	上盖耳B	1	upper lug cover B
18	84602416	ECMAC11010RS	伺服电机	1	Servo motor
19	84630127	PS II C10/1APEX	减速机	1	Gear-box motor PS II C10/1APEX

7. 伺服离合器传动机构

Servo clutch transmission mechanism

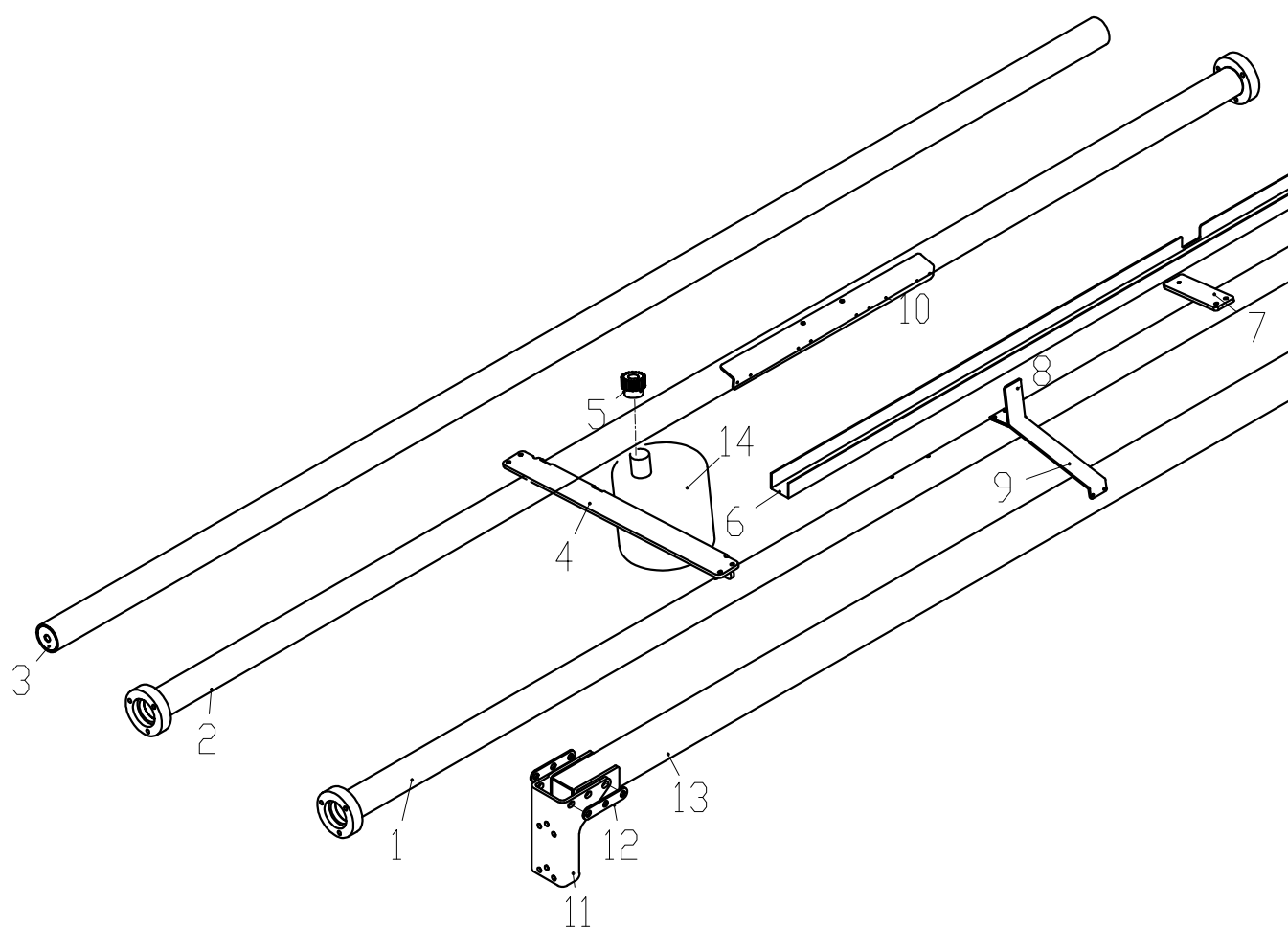


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7. 伺服离合器传动机构					Servo clutch transmission mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84603008	KW2000-0415	垫圈	3	gasket
2	84625008	KW2000-0416	驱动下链轮	1	lower driving sprocket
3	84632114	KW2000-1714	伺服驱动轮垫圈	1	Servo drive wheel gasket
4	401444	KW2000-0417	下法兰	1	lower flange
5	84625007	KW2000-0413	驱动惰链轮	2	driving idle sprockets
6	8463502500	KW2000-1712-00	伺服驱动链轮调节板	1	Servo drive sprocket plate adjustment
7	84625029	KW2000-0710	双链轮	1	double sprocket
8	401441	KW2000-0405	垫圈	1	gaskets
9	401442	KW2000-0406	上法兰	1	upper flange
10	84628012	KW2000-1942	伺服电机M6垫片	1	Servo motor M6 gasket
11	84625055	KW2000-1708	伺服驱动链轮	1	Servo driving sprocket
12	303160	KW2000-1703	伺服防污板2	1	Servo Anti-fouling plate 2
13	84612240	KW2000-1706	伺服外侧板柱	2	Servo outer panel column
14	84601179	KW2000-1705	伺服外侧板	1	Servo outer panel
15	84602028	KW2000-0410	导轮轴A	2	guide wheel shaft of A
16	84611005	KW2000-0408	PU导轮	2	PU guide wheel
17	84602275	KW2000-1757	导轮座B内	2	inner guide wheel support B
18	84603015	KW2000-0717	M10大垫片	1	M10 big gasket
19	84612241	KW2000-1704	伺服电机安装柱	4	Servo motor installed column
20	84635031	KW2000-1912	皮带210XL	1	210XL belt
21	8463502400	KW2000-1711-00	伺服马达同步轮	1	Servo motor synchronous wheel
22	401470	KW2000-0729	铝曲臂	1	aluminum crank arm
23	84602407	KW2000-1707	铝曲臂轴心	1	crank arm connecting axis

24	8463500400	KW2000-0707	时规皮带轮	1	timing kit belt pulley
25	84635009	KW2000-0768	时规皮带	1	time kit belt
26	84635005	KW2000-0721	时规皮步带轮	1	Step in leather belt wheel
27	84635032	KW2000-1911	时规皮带轮	1	timing kit belt pulley
28	84602051	KW2000-0723	曲臂连接轴心	1	crank arm connecting axis
29	84612074	KW2000-0728	铝曲臂盖	1	aluminum crank arm cover
30	84530362	ECMAC20604RS	伺服电机(吐布)	1	Servo motor (Spit cloth)
31	84530361	ASDB20421B	伺服驱动器	1	Servo driver B2
32	84637013	ASDA2102L	伺服驱动器	1	Servo driver A2
33	84602419	VFD007E21T	变频器	1	Frequency converter VFD007E21T
34	70130021	PSR-SCP- 24UC	安全继电器	1	Safety relay
35	70130140	DILMP 20	接触器	1	Contactactor
36	84530415	FAZ-C6/1	安全开关（穆勒）	1	Safety switch (moeller)

8.下主机框架机构 Servo lower host frame mechanism

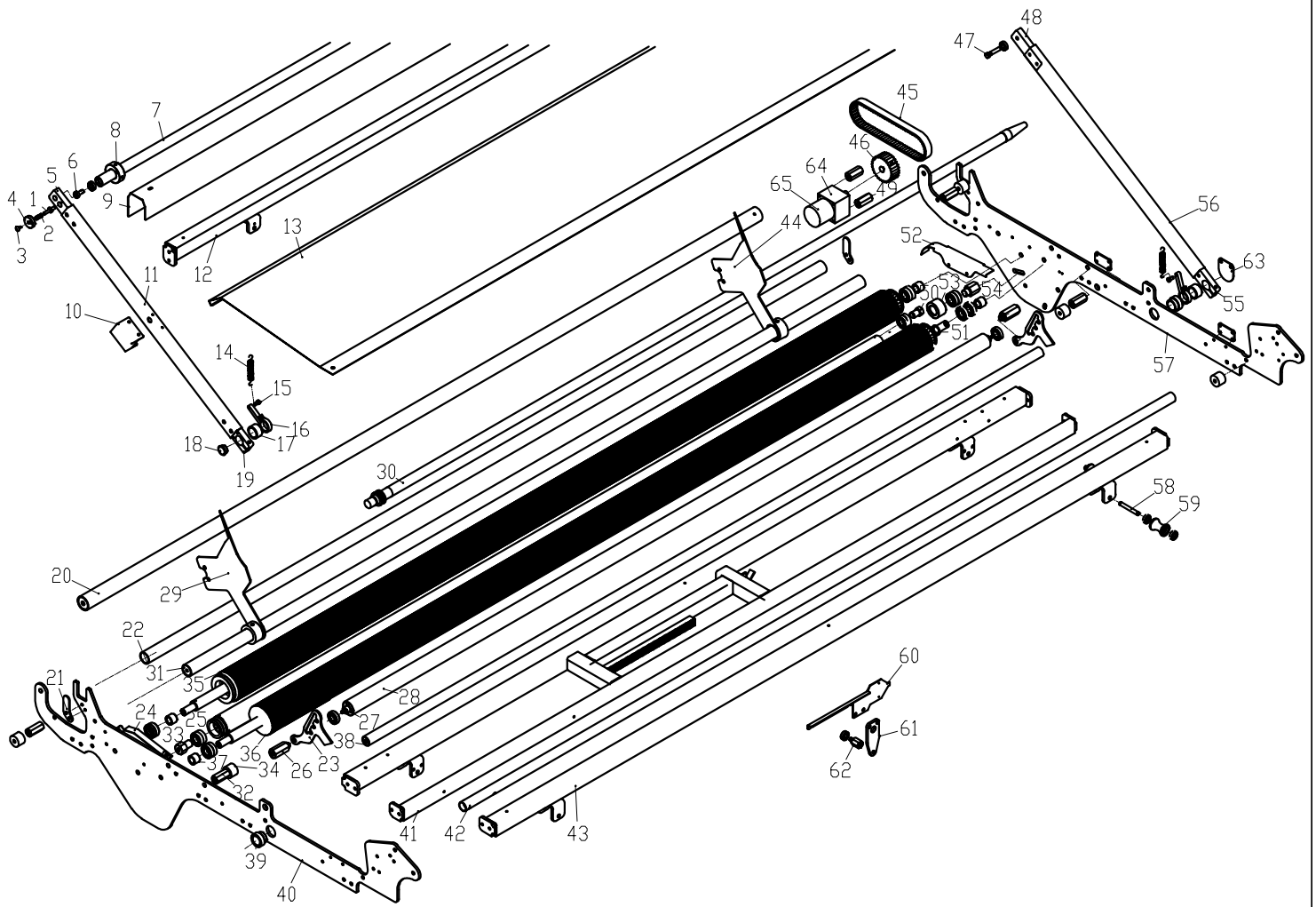


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8. 伺服下主机框架机构					Servo lower host frame mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	302316	KW2000-0801	前干管-2100	1	front dry tube-2100
1	302696	KW2000-0801	前干管-1900	1	front dry tube-1900
1	303192	KW2000-0801-22	前干管-2200	1	front dry tube-2200
2	302317	KW2000-0802	中干管-2100	1	middle dry tube-2100
2	302697	KW2000-0802	中干管-1900	1	middle dry tube-1900
2	303193	KW2000-0802-22	中干管-2200	1	middle dry tube-2200
3	302318	KW2000-0803	尾干管-2100	1	tail dry tube-2100
3	302698	KW2000-0803	尾干管-1900	1	tail dry tube-1900
3	303194	KW2000-0803-22	尾干管-2200	1	tail dry tube-2200
4	302319	KW2000-0804	对边马达座	1	Edge detect motor support
5	84625036	KW2000-0805	对边马达齿轮	1	Edge detect motor gear
6	84612227	KW2000-1758-21	塑料线槽（加盖）-2100	1	Plastic trunking (and cover) - 2100
7	303161	KW2000-1759	线槽支撑板	1	the support trunking
8	84612082	KW2000-0809	上盖补助片1	1	upper cover complementation piece 1
9	84612083	KW2000-0810	上盖补助片2	1	upper cover complementation piece 2
10	84612084	KW2000-0811	对边LS板	1	Edge detect LS plate
11	84612088	KW2000-0815	方型干管座A	1	square dry tube support A
12	84612089	KW2000-0816	3孔垫片	2	three-hole gaskets
13	302326	KW2000-0817	方型干管-2100	1	square dry tube -2100
13	303097	KW2000-0817	方型干管-1900	1	square dry tube -1900
13	303206	KW2000-0817-22	方型干管-2200	1	square dry tube -2200
14	84633008	KW2000-0806	对边马达PMEE	1	Edge detect motor PMEE

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9. 布斗传动及上主机框架机构 Servo cloth bucket drive and upper host frame mechanism



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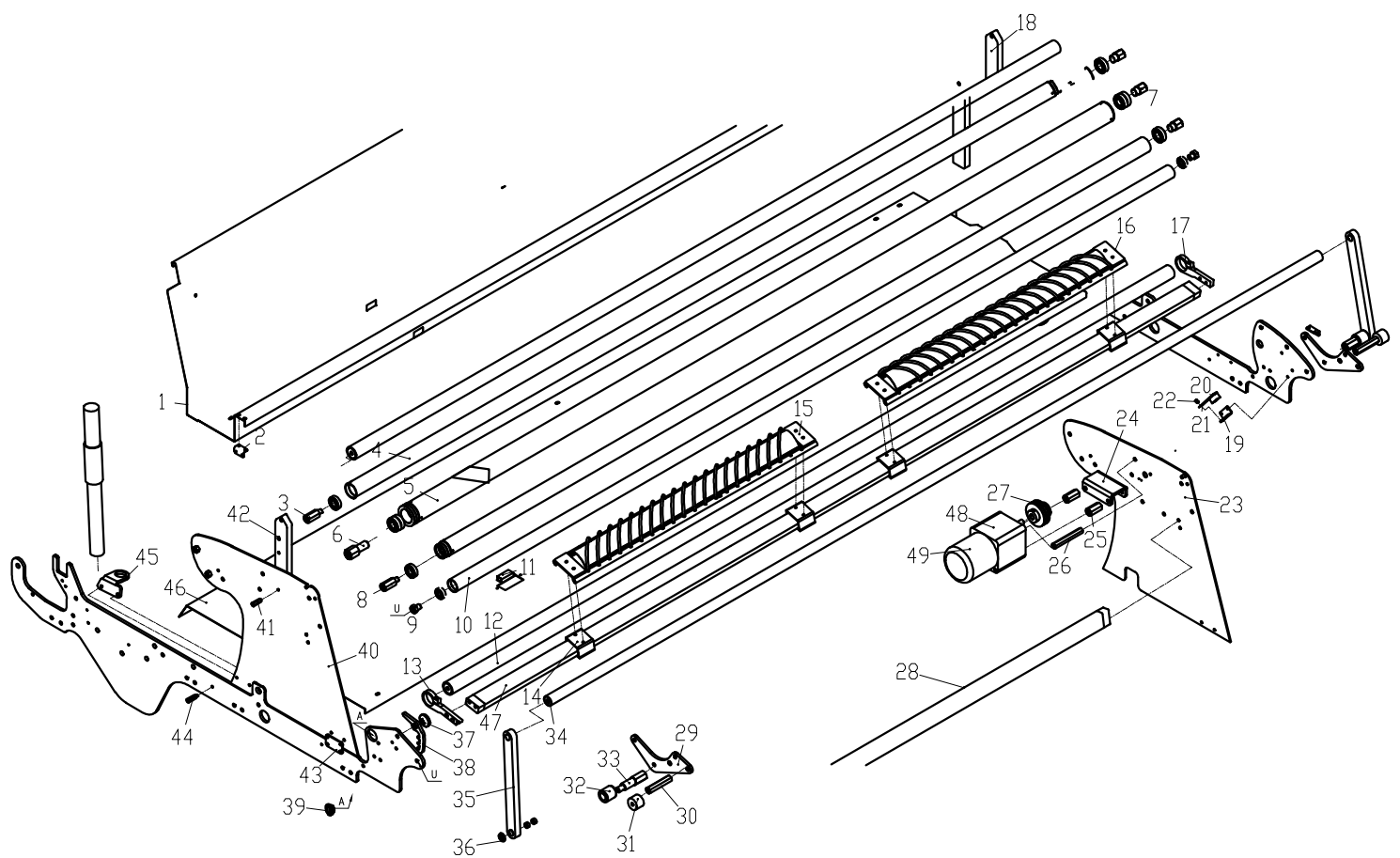
9. 伺服布斗传动及上主机框架机构					Servo cloth bucket drive and upper host frame mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84602061	KW2000-0901	拖布杆止转栓	1	cloth towing rod
2	84627008	KW2000-0902	拖布杆止转栓压簧	1	stop bolt compressed spring
3	84601039	KW2000-0903	拖布杆止转栓座	1	stop bolt support
4	84603021	KW2000-0904	拖布杆止转栓抓盘	1	holding chuck of stop bolt support
5	84601040	KW2000-0905	拖布杆臂A	1	cloth towing rod arm A
6	84602062	KW2000-0906	拖布杆轴A	2	cloth towing rod shaft A
7	84602063	KW2000-0907	拖布杆管-2100	1	cloth towing rod tube-2100
7	84602232	KW2000-0907	拖布杆管-1900	1	cloth towing rod tube-1900
7	84602345	KW2000-0907-22	拖布杆管-2200	1	cloth towing rod tube-2200
8	84603022	KW2000-0908	拖布杆止转圈套	1	stop ferrule
9	302328	KW2000-0909	布台尾梁盖-2100	1	tail beam cover-2100
9	303089	KW2000-0909	布台尾梁盖-1900	1	tail beam cover-1900
9	303195	KW2000-0909-22	布台尾梁盖-2200	1	tail beam cover-2200
10	84612091	KW2000-0910	解布寸动按钮板	1	Inching button plate of cloth unfolding
11	302329	KW2000-0911	拖布杆臂扁管A	1	flat tube of cloth towing rod arm A
12	302330	KW2000-0912	布台尾梁组件-2100	1	tail beam subassembly-2100
12	303090	KW2000-0912	布台尾梁组件-1900	1	tail beam subassembly-1900
12	303196	KW2000-0912-22	布台尾梁组件-2200	1	tail beam subassembly-2200
13	84612092	KW2000-0913	布斗盖板	1	roll bucket driver motor cover plate
13	84612092	KW2000-0913	布斗盖板-1900	1	roll bucket driver motor cover plate-1900
13	84612301	KW2000-0913-22	布斗盖板-2200	1	roll bucket driver motor cover plate-2200
14	84627009	KW2000-0914	拖布杆拉簧	2	tension spring of cloth towing rod

15	84602066	KW2000-0915	拉簧柱螺丝	2	tension spring column screw
16	84602067	KW2000-0916	拖布杆拉簧柱	2	tension spring column of cloth towing rod
17	84603023	KW2000-0917	铝套管	2	aluminum casing pipe
18	84622003	KW2000-0918	Φ25.4管塑胶塞	2	Φ25.4 tube Plastic plug
19	84601041	KW2000-0919	拖布杆臂头A	1	head of cloth towing rod arm
20	303162	KW2000-1760-21	拖布杆护管组件-2100	1	cloth towing rod Protective tube
20	303187	KW2000-1760-19	拖布杆护管组件-1900	1	cloth towing rod Protective tube
20	303197	KW2000-1760-22	拖布杆护管组件-2200	1	cloth towing rod Protective tube
21	303165	KW2000-1766	布斗尾活动尾管挡片	2	flexible tail tube baffle
22	8460225900	KW2000-1761-21	布斗活动尾管-2100	1	flexible tail tube -2100
22	8460245800	KW2000-1761-19	布斗活动尾管-1900	1	flexible tail tube -1900
22	8460234800	KW2000-1761-22	布斗活动尾管-2200	1	flexible tail tube -2200
23	84602263	KW2000-1762	布斗活动惰轮臂	2	flexible idler arm
24	302332	KW2000-0926	布斗PU带盖	1	PU belt cover
25	8460207600	KW2000-0936	布斗中滚轮组件	1	middle idler wheel subassembly
25	8460223100	KW2000-0936	布斗中滚轮组件-1900	1	middle idler wheel subassembly-1900
25	8460235300	KW2000-0936-22	布斗中滚轮组件-2200	1	middle idler wheel subassembly-2200
26	84602071	KW2000-0928	布斗活动惰轮臂柱	2	flexible idler arm column
27	8460226400	KW2000-1763-21	惰轮活动轴组件-2100	1	flexible shaft of idler subassembly-2100
28	84602073	KW2000-0931	Φ38.1惰轮-2100	1	idle pulley Φ38.1-2100
28	84602236	KW2000-0931	Φ38.1惰轮-1900	1	idle pulley Φ38.1-1900
28	84602350	KW2000-0931-22	Φ38.1惰轮-2200	1	idle pulley Φ38.1-2200
29	8460226200	KW2000-1764	挡布板A组件	1	cloth blocking plate A subassembly
30	8460207400	KW2000-0934	布棍	1	rod
30	8460220700	KW2000-0934	布棍-1900	1	rod-1900
30	8460235100	KW2000-0934-22	布棍-2200	1	rod-2200
31	8460207500	KW2000-0935	挡布板固定管-2100	1	fixed tube of cloth blocking plate -2100
31	8460220800	KW2000-0935	挡布板固定管-1900	1	fixed tube of cloth blocking plate -1900
31	8460235200	KW2000-0935-22	挡布板固定管-2200	1	fixed tube of cloth blocking plate -2200

32	84602090	KW2000-0965	PU管柱	2	PU tube column
33	84602077	KW2000-0937	布斗中滚轮A侧轴	1	middle idler wheel A side shaft
34	84611015	KW2000-0940	PU管	4	PU tube
35	8460207800	KW2000-0938	轴承头花管组件-2100	1	bearing head floral tube subassembly-2100
35	8460223700	KW2000-0938	轴承头花管组件-1900	1	bearing head floral tube subassembly-1900
35	8460235600	KW2000-0938-22	轴承头花管组件-2200	1	bearing head floral tube subassembly-2200
36	8463501100	KW2000-0927	皮带轮花管组件-2100	1	belt wheel floral tube subassembly-2100
36	8460223000	KW2000-0927	皮带轮花管组件-1900	1	belt wheel floral tube subassembly-1900
36	8460235400	KW2000-0927-22	皮带轮花管组件-2200	1	belt wheel floral tube subassembly-2200
37	84603024	KW2000-0942	花管塑胶垫圈	4	floral tube plastic gasket
38	8460208000	KW2000-0943	布斗壁联结管-2100	1	connecting tube of cloth bucket wall-2100
38	8460220900	KW2000-0943	布斗壁联结管-1900	1	connecting tube of cloth bucket wall-1900
38	8460236100	KW2000-0943-22	布斗壁联结管-2200	1	connecting tube of cloth bucket wall-2200
39	84603025	KW2000-0944	拖布杆塑料套	2	plastic jacket of cloth towing rod
40	303163	KW2000-1734	伺服布台壁A	1	Servo wall of cloth platform A
41	302334	KW2000-0946	布台支架-2100	1	cloth platform support-2100
41	303092	KW2000-0946	布台支架-1900	1	cloth platform support-1900
41	303198	KW2000-0946-22	布台支架-2200	1	cloth platform support-2200
42	84602082	KW2000-0947	拖布杆轴管-2100	1	tube of cloth towing rod shaft-2100
42	84602215	KW2000-0947	拖布杆轴管-1900	1	tube of cloth towing rod shaft-1900
42	84602359	KW2000-0947-22	拖布杆轴管-2200	1	tube of cloth towing rod shaft-2200
43	302335	KW2000-0948	布台前梁-2100	1	front-axle beam-2100
43	303093	KW2000-0948	布台前梁-1900	1	front-axle beam-1900
43	303199	KW2000-0948-22	布台前梁-2200	1	front-axle beam-2200
44	8460226300	KW2000-1765	挡布板B组件	1	cloth blocking plate B assembly
45	84635014	KW2000-0952	同步带	1	synchronous belt
46	84635015	KW2000-0953	布斗马达同步轮	1	synchronizing wheel of cloth bucket motor
47	84602084	KW2000-0954	拖布杆轴B	1	cloth towing rod shaft B
48	84601045	KW2000-0955	拖布杆臂B	1	cloth towing rod arm B

49	84602085	KW2000-0956	布斗马达柱	2	Cloth bucket motor column
50	84602087	KW2000-0958	布头中滚轮B侧轴	1	middle idler wheel B side shaft
51	8460208800	KW2000-0961	花管轴-2100	2	floral tube shaft-2100
51	8460219900	KW2000-0961	花管轴-1900	1	floral tube shaft-1900
51	8460236200	KW2000-0961-22	花管轴-2200	1	floral tube shaft-2200
52	302336	KW2000-0962	布斗皮带盖	1	belt cover
53	84625037	KW2000-0963	布斗皮带惰轮	1	belt cover idle pulley
54	84602089	KW2000-0964	皮带惰轮轴	1	belt idle shaft
55	84601046	KW2000-0966	拖布杆臂头B	1	head of cloth towing rod arm B
56	302337	KW2000-0967	拖布杆臂扁管B	1	flat tube of cloth towing rod arm B
57	303164	KW2000-1735	伺服布台壁B	1	Servo wall of cloth platform B
58	84602092	KW2000-0969	布台轮轴心	6	axis of cloth platform wheel
59	84625038	KW2000-0970	布台轮	6	wheel of cloth platform
60	302339	KW2000-0971	端子台座板	1	terminal riser plate
61	84612099	KW2000-0972	防翘轴承板	4	anti bending bearing plate
62	84602093	KW2000-0973	布台防翘轴承轴	4	anti bending bearing shaft
63	84601147	KW2000-0978	拖布杆轴封盖	1	seal cover of cloth towing rod shaft
64	84630049	G-5U5	减速机	1	Gear-box motor G--5U5
65	84530351	M5IK150U-SF	布斗电机	1	Roll bucket driver motor M5IK150U-SF

10. 伺服展布机构 Servo fabric spreading device



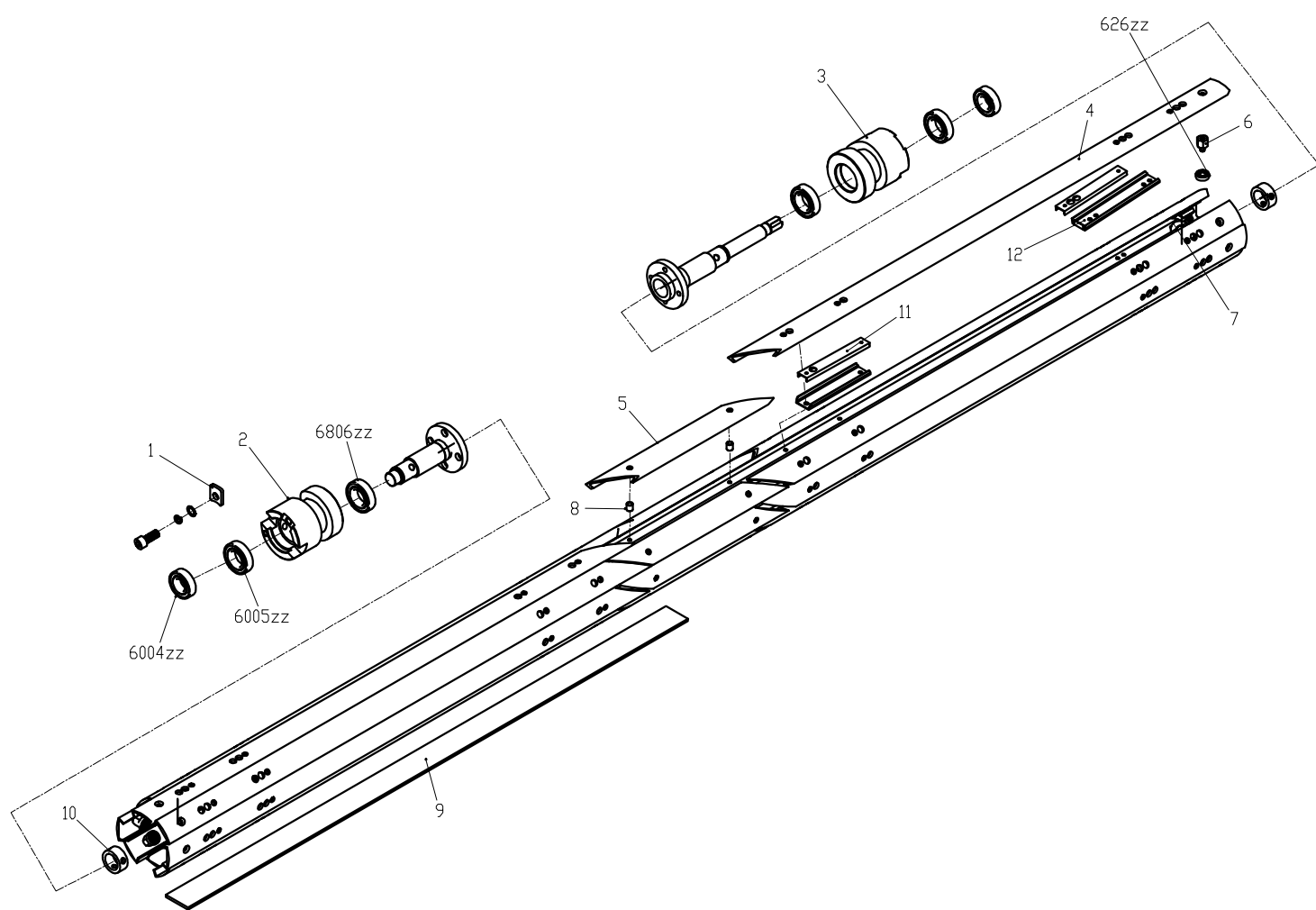
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10. 伺服展布机构					Servo cloth unfolding mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84612100	KW2000-1001	解布槽-2100	1	cloth unfolding groove-2100
1	84612188	KW2000-1001	解布槽-1900	1	cloth unfolding groove-1900
1	84612224	KW2000-1001-22	解布槽-2200	1	cloth unfolding groove-2200
2	84612101	KW2000-1002	解布槽固定耳	2	fixed lug of cloth unfolding groove
3	84602519	KW2000-1096	滚轮轴B2	2	Roller shaft B2
4	8460252000	KW2000-1095-00	解布助落滚轮组件2	2	cloth unfolding roller subassembly 2
4	8460253400	KW2000-1095-00 -19	解布助落滚轮组件2-1900	2	cloth unfolding roller subassembly 2-1900
4	8460236400	KW2000-1033-00 -22	解布助落滚轮组件-2200	2	cloth unfolding roller subassembly -2200
5	8460210100	KW2000-1027-00	解布滚轮-2100	1	cloth unfolding roller-2100
5	8460224300	KW2000-1027-00	解布滚轮-1900	1	cloth unfolding roller-1900
5	8460236300	KW2000-1027-00-22	解布滚轮-2200	1	cloth unfolding roller-2200
6	84602383	KW2000-1768	解布滚轮轴A	1	cloth unfolding roller shaft A
7	84602384	KW2000-1774	解布滚轮轴B	1	cloth unfolding roller shaft B
8	84602104	KW2000-1031	滚轮轴A	2	roller shaft A
9	84602106	KW2000-1035	前柱滚轮轴	2	roller shaft of front column
10	84602107	KW2000-1036	前柱滚轮-2100	1	front column roller -2100
10	84602245	KW2000-1036	前柱滚轮-1900	1	front column roller -1900
10	84602365	KW2000-1036-22	前柱滚轮-2200	1	front column roller -2200
11	84612172	KW2000-1039	解布光电座	1	cloth unfolding photoelectricity support
12	8460209700	KW2000-1010	顶架白铁连杆-2100	1	The top frame tin rod -2100
12	8460221600	KW2000-1010	顶架白铁连杆-1900	1	The top frame tin rod -1900
12	8460249800	KW2000-1010-22	顶架白铁连杆-2200	1	The top frame tin rod -2200
13	84601052	KW2000-1037	斜展轮扁管臂	1	flat tube arm of oblique unfolding roller

14	8461214900	KW2000-1087	扁管夹组件	4	Flat tube clip subassembly
15	8460256400	KW2000-1738-21	伺服展布网组件A-2100	1	Servo distribution network component A-2100
16	8460256500	KW2000-1737-21	伺服展布网组件B-2100	1	Servo distribution network component B-2100
17	84601116	KW2000-1084	斜展轮扁管臂	1	flat tube arm of oblique unfolding roller
18	84601053	KW2000-1041	顶架柱B	1	upper frame column B
19	84612113	KW2000-1070	前柱滚轮制动座	1	Front column roller brake seat
20	84611021	KW2000-1069-1	制动缓冲垫	1	braking Cushion
21	84601060	KW2000-1069	前柱滚轮制动片	1	braking piece
22	84627010	KW2000-1068	前柱滚轮制动压簧	1	braking compressed spring of front column roller
23	84602289	KW2000-1775	顶架壁B	1	upper frame column B
24	84602267	KW2000-1777	解布电机座	1	Cloth distributing motor seat
25	84602117	KW2000-1065	马达柱	2	motor column
26	84612356	KW2000-1935	解布电机长安装柱	1	Loose fabric motor long mounting column
27	84602266	KW2000-1773	解布PU皮带轮	1	PU belt wheel
28	303046	KW2000-1061	解布槽扁管-2100	1	flat tube of cloth unfolding groove-2100
28	303095	KW2000-1061	解布槽扁管-1900	1	flat tube of cloth unfolding groove-1900
28	303201	KW2000-1061-22	解布槽扁管-2200	1	flat tube of cloth unfolding groove-2200
29	84602287	KW2000-1771	稳布杆壁	2	cloth steadying rod arm
30	84602292	KW2000-1772	稳布杆臂档柱	2	stop column of cloth steadying rod arm
31	84611018	KW2000-1056	稳布杆胶套	2	Steady cloth glue set
32	84611017	KW2000-1055	拖布杆胶套	2	Tow cloth glue set
33	84602390	KW2000-1770	稳布杆旋转轴	2	Steady cloth Rotation axis
34	8460211200	KW2000-1052	稳布杆-2100	1	cloth steadying rod-2100
34	8460224800	KW2000-1052	稳布杆-1900	1	cloth steadying rod-1900
34	8460236600	KW2000-1052-22	稳布杆-2200	1	cloth steadying rod-2200
35	84602286	KW2000-1769	稳布杆臂(临海)	2	cloth steadying rod arm
36	401527	KW2000-1051	垫圈(临海)	2	Washer
37	84602110	KW2000-1045	定位板轴	1	Locating plate shaft
38	84601054	KW2000-1044	定位板	1	Locating plate

39	84603030	KW2000-1034	垫圈	2	Washer
40	303166	KW2000-1767	顶架壁A	1	upper frame arm A
41	84602102	KW2000-1029	上外壳柱U	4	upper shell columns U
42	84601051	KW2000-1028	顶架柱A	1	upper frame column A
43	84612151	KW2000-1088	连接片	2	connection straps
44	84602103	KW2000-1030	上外壳柱D	8	upper shell columns D
45	303168	KW2000-1776	信号灯座(喷漆)	1	Signal lamp (painting)
46	302344	KW2000-1043	布台板-2100	1	cloth bedplate -2100
46	303094	KW2000-1043	布台板-1900	1	cloth bedplate -1900
46	303200	KW2000-1043-22	布台板-2200	1	cloth bedplate -2200
47	8460211100	KW2000-1046	斜展轮扁管组件-2100	1	oblique unfolding roller flat tube subassembly-2100
47	8460224700	KW2000-1046	斜展轮扁管组件-1900	1	oblique unfolding roller flat tube subassembly-1900
47	8460255300	KW2000-1046-22	斜展轮扁管组件-2200	1	oblique unfolding roller flat tube subassembly-2200
48	84630051	G-5N3	减速机	1	Gear-box motor G--5N3
49	84633010	KW2000-1058	解布马达M-5IK60N	1	Loose fabric motor M-5IK60N

11. 伺服大展布轮机构 Servo unfolding roller mechanism



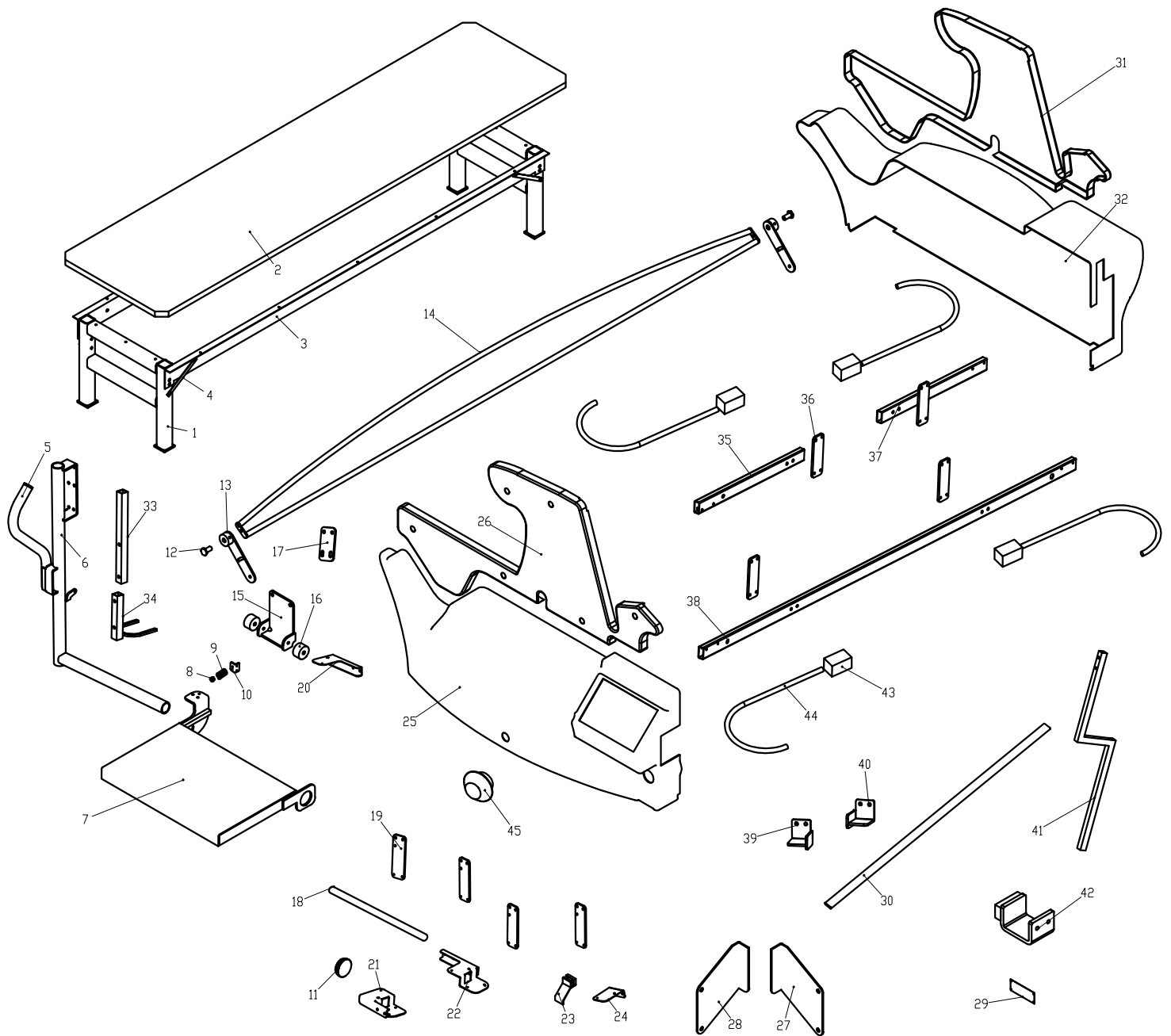
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11. 伺服大展布轮机构					Servo unfolding roller mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84601062	KW2000-1101	凸轮垫片	2	
2	84625040	KW2000-1102	凸轮A	1	
3	84625041	KW2000-1105	凸轮B	1	
4	84612115	KW2000-1106	叶片965-2100	16	
4	84612182	KW2000-1106	叶片865-1900	16	
4	84602611	KW2000-1106-22	叶片1015-2200	16	
5	84612116	KW2000-1107	叶片338	8	
6	84602121	KW2000-1108	叶片PU轮轴	16	
7	8460212300	KW2000-1111	十六边滚轮组件-1900	1	
7	8460222200	KW2000-1111	十六边滚轮组件-2100	1	
7	8460261200	KW2000-1111-22	十六边滚轮组件-2200	1	
8	84603032	KW2000-1113	垫圈	16	
9	84623008	KW2000-1114	展布轮黑色发泡海绵	8	
10	84608001	KW2000-1126	展布轮轴心3孔隔套	2	
11	84609003		滑轨A	16	
12	84609004		滑轨2	16	

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12.配件附件

Double matching device-fixed folding device

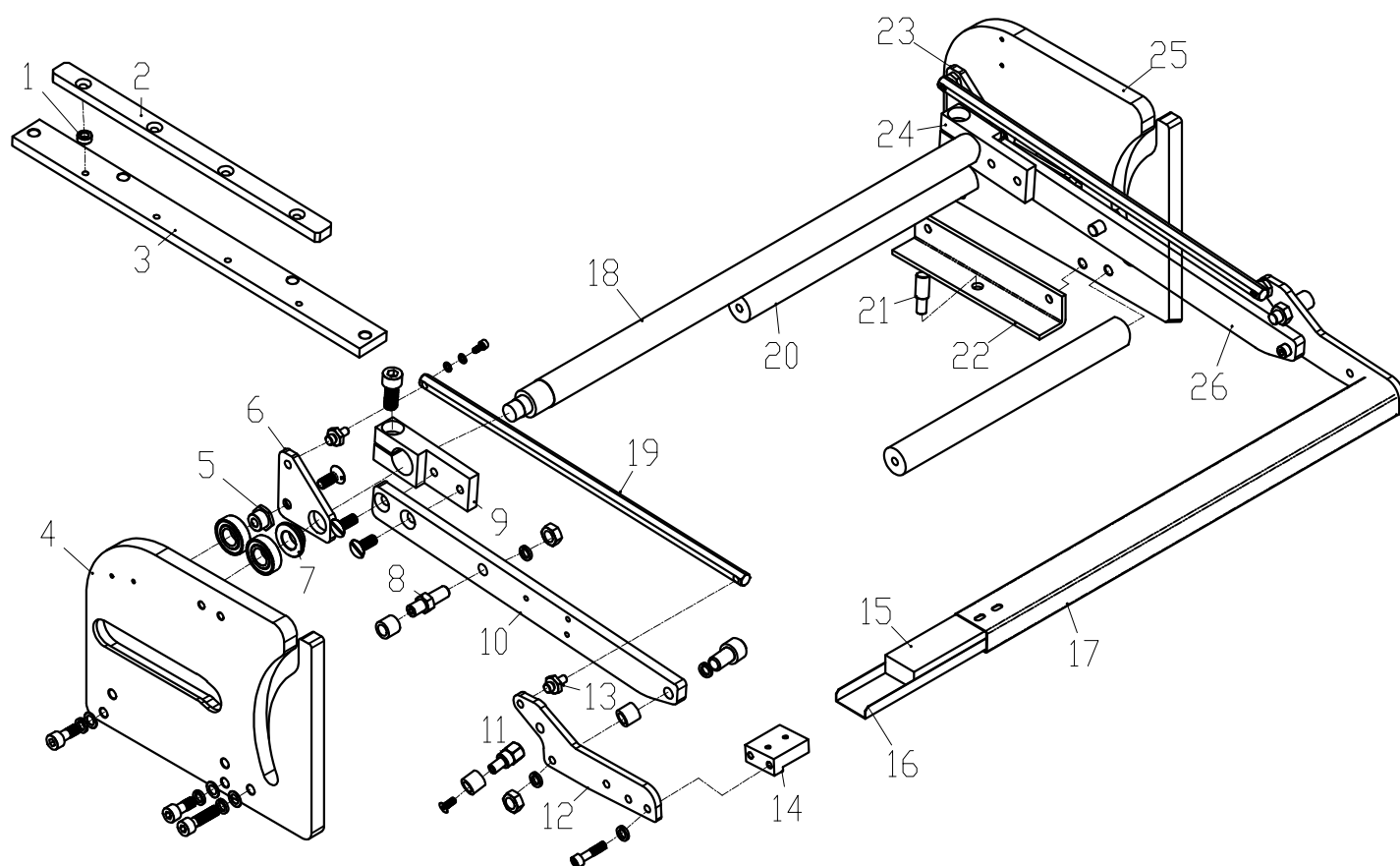


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12. 配件附件					attachment mechanism
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	303177	KW2000-1901	脚踏板支架	2	Foot Treadle Bracket
2	84601102	KW2000-1402	脚踏板	1	Foot Treadle
3	303178	KW2000-1902	脚踏板支撑角铁	2	Foot Treadle Support Angle
4	303179	KW2000-1903	加强筋	4	reinforcing rib
5	8461219200	KW2000-1456	支撑扶手组件	1	supporting handrail subassembly
6	303074	KW2000-1455	支撑臂组件	1	supporting arm subassembly
7	303175	KW2000-1913	站台组件	1	platform subassembly
8	84702060	W1800-1107	站台弹簧卡块	1	fixture block of platform spring
9	84727005	W1800-1105	站台弹簧	1	platform spring
10	84712104	W1800-1106	站台弹簧安装角铁	1	instalation angle iron of platform spring
11	84712101	W1800-1103	支撑臂盖板	1	supporting arm cover plate
12	84702024	W1800-1318	齿条旋转套	1	Rack rotating set
13	8460251400	KW2000—1916	展布杆摆臂组件	2	Distribution lever arm components
14	8460251100	KW2000-1917-21	展布杆组件-2100	1	Distribution lever components - 2100
14	8460252800	KW2000-1917-19	展布杆组件-1900	1	Distribution lever components - 1900
14	8460237800	KW2000-1917-22	展布杆组件-2200	1	Distribution lever components - 2200
15	303169	KW2000-1727	双向大挡铁组件	2	Two-way big block iron components
16	8462200600	KW2000-1406	缓冲橡胶直径42×26	4	Buffer rubber diameter 42 * 26
17	303170	KW2000-1728	上下主机固定板	2	Host a fixed plate up and down
18	84602197	KW2000-1444	承重杠杆	4	bearing lever
19	303080	W1800-1459	防撞感应器连接板	4	anticollision inductor mounting plate
20	303078	W1800-1452	防撞感应器安装板3	1	anticollision inductor mounting plate 3
21	303077	W1800-1451	防撞感应器安装板2	1	anticollision inductor mounting plate 2

22	303076	W1800-1450	防撞感应器安装板1	1	anticollision inductor mounting plate 1
23	8461217300	KW2000-1407	归零定规	1	Zero determined
24	84712090	W1800-1453	防撞感应器安装板4	1	anticollision inductor mounting plate 4
25	303174	KW2000-1798	操作侧下罩壳	1	Operating side cover
26	303172	KW2000-1796	操作侧上罩壳	1	Operating on the side of the cover
27	84601107	KW2000-1424	切刀组支撑板A	1	knife set supporting plate A
28	84601108	KW2000-1425	切刀组支撑板B	1	knife set supporting plate B
29	84637001	KW2000-1441	机器铭牌	1	The machine nameplate
30	84631008	KW2000-1429	木条	1	batten
31	303173	KW2000-1797	非操作侧上罩壳	1	Not operation on the side of the cover
32	303171	KW2000-1795	非操作侧下罩壳	1	Under the cover not operation side
33	84631009	KW2000-1445	拨叉连接杆	1	shifting fork connecting rod
34	303081	KW2000-1446	电轨拨叉	1	shifting fork of power rail
35	303245	KW2000-1921	防撞短方管A	1	Anticollision short square tube A
36	303246	KW2000-1923	防撞连接板	1	anticollision mounting plate (paint)
37	303244	KW2000-1922	防撞短方管B	1	Anticollision short square tube B
38	303243	KW2000-1924	防撞连接方管	1	Anti-collision connection tube (paint)
39	84612197	KW2000-1909	首尾限位挡块A	1	Fore and aft limit stop A
40	84612198	KW2000-1910	首尾限位挡块B	1	Fore and aft limit stop B
41	84631014	KW2000-1445	拨叉连杆(传动式)	1	shifting fork connecting rod (Transmission
42	84540070	TBC2100-03-09	感应块组件	1	Induction block component
43	70130466	T4V.336-11Z-M20-2203	限位开关	4	
44	70501051		长黄色弯管	4	
45	84530381	LW42B1-1824	凸轮开关（天逸）	1	

13. 双拉选配装置——固折器机构 Zig-zag option -- fixed folding device

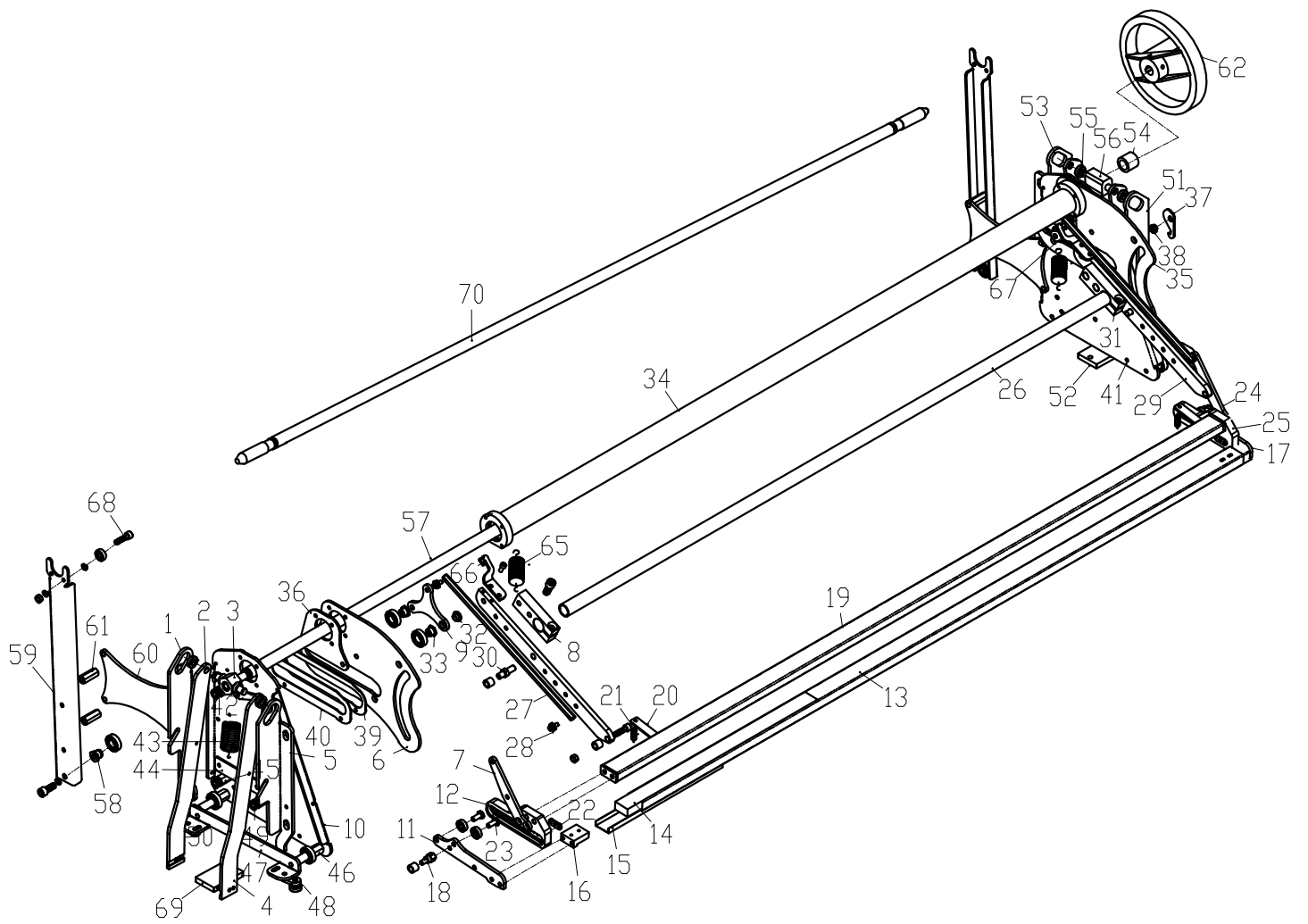


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13. 双拉选配装置——固折器机构					Double matching device-fixed folding device
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84603033	KW2000-1201	固折器滑座垫圈	8	slide carriage gasket
2	84601063	KW2000-1202	固折器滑座上压板	2	upper pressing plate of slide carriage gasket
3	84601064	KW2000-1203	固折器滑座底板	2	slide carriage baseplate
4	302348	KW2000-1204	固折器壁A	1	fixed folding device wall A
5	84602140	KW2000-1334	水平轴承轴	2	level bearing shaft
6	84601066	KW2000-1206	固折器持平板A	1	level off plate A
7	84603034	KW2000-1208	持平板衬套	2	level off plate bush
8	84602139	KW2000-1331	滑道轴承轴	2	slide bearing shaft
9	84601067	KW2000-1210	固折器升降臂夹头A	1	lifting arm collet A
10	84601068	KW2000-1211	固升降臂A	1	lifting arm A
11	84602135	KW2000-1318	81512轴承轴	2	81512 bearing shaft
12	84601069	KW2000-1213	固折器针板臂	2	needle plate arm
13	84602128	KW2000-1214	持平六角棒轴心	4	level off hexagonal rod axis
14	84601088	KW2000-1316	针布槽端盖	2	end cover of needle cloth groove
15	84601087	KW2000-1314	拉布海棉条	1	sponge pad
16	84601071		针板	2	needle plate
17	84602134	KW2000-1313	针布槽-2100	1	needle cloth groove-2100
17	84602223	KW2000-1313	针布槽-1900	1	needle cloth groove-1900
17	84602374	KW2000-1313-22	针布槽-2200	1	needle cloth groove-2200
18	302349	KW2000-1220	固折器ARM轴-2100	1	arm shaft of fixed folding device -2100
18	302675	KW2000-1220	固折器ARM轴-1900	1	arm shaft of fixed folding device -1900
18	303202	KW2000-1220-22	固折器ARM轴-2200	1	arm shaft of fixed folding device -2200

19	84602137	KW2000-1328	持平六角棒	2	level off hexagonal rod
20	302350	KW2000-1222	固折器干管-2100	2	fixed folding device dry tube-2100
20	302674	KW2000-1222	固折器干管-1900	2	fixed folding device dry tube-1900
20	303203	KW2000-1222-22	固折器干管-2200	2	fixed folding device dry tube-2200
21	84602133	KW2000-1223	插销	4	bolt
22	84612121	KW2000-1224	固折器壁定位角铁	2	locating angle iron of fixed folding device wall
23	84601072	KW2000-1225	固折器持平板B	1	level off plate B
24	84601073	KW2000-1226	固折器升降臂夹头B	1	lifting arm collet B
25	302351	KW2000-1227	固折器壁B	1	fixed folding device wall B
26	84601075	KW2000-1228	固升降臂B	1	lifting arm B

14. 双拉选配装置——移折器机构 Zig-zag option--mobile folding device



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14. 双拉选配装置——移折器机构					Double matching device-mobile folding device
序号 No.	件号 Code	图号	名称	数量 Quantity	Description
1	84601076	KW2000-1301	移折器锁固滑板座1	1	locking slide chair 1
2	84601077	KW2000-1302	移折器锁固滑板B前	1	locking sliding plate B front
3	84601078	KW2000-1303	移折器锁固轴滑块B	1	locking shaft sliding block
4	84601079	KW2000-1304	移折器锁固滑板B后	1	locking sliding plate B back
5	84601080	KW2000-1305	移折器锁固滑板座2	1	locking slide chair 2
6	84601081	KW2000-1306	K9弧轨b	1	K9 arc rail B
7	84601082	KW2000-1307	升降板B	1	lifting board B
8	84601083	KW2000-1308	升降臂夹头B	1	lifting arm collet B
9	84601084	KW2000-1309	持平三角板B	2	level off triangle B
10	302352	KW2000-1310	移折器壁B	1	wall of mobile folding device B
11	84601086	KW2000-1311	针板壁B	1	needle plate wall
12	84609005	KW2000-1312	滑轨B	1	sliding rail B
13	84602134	KW2000-1313	针布槽-2100	1	needle cloth groove-2100
13	84602223	KW2000-1313	针布槽-1900	1	needle cloth groove-1900
13	84602374	KW2000-1313-22	针布槽-2200	1	needle cloth groove-2200
14	84601087	KW2000-1314	拉布海绵条	1	sponge pad
15	84601071		针板	2	needle plate
16	84601088	KW2000-1316	针布槽端盖	2	end cover of needle cloth groove

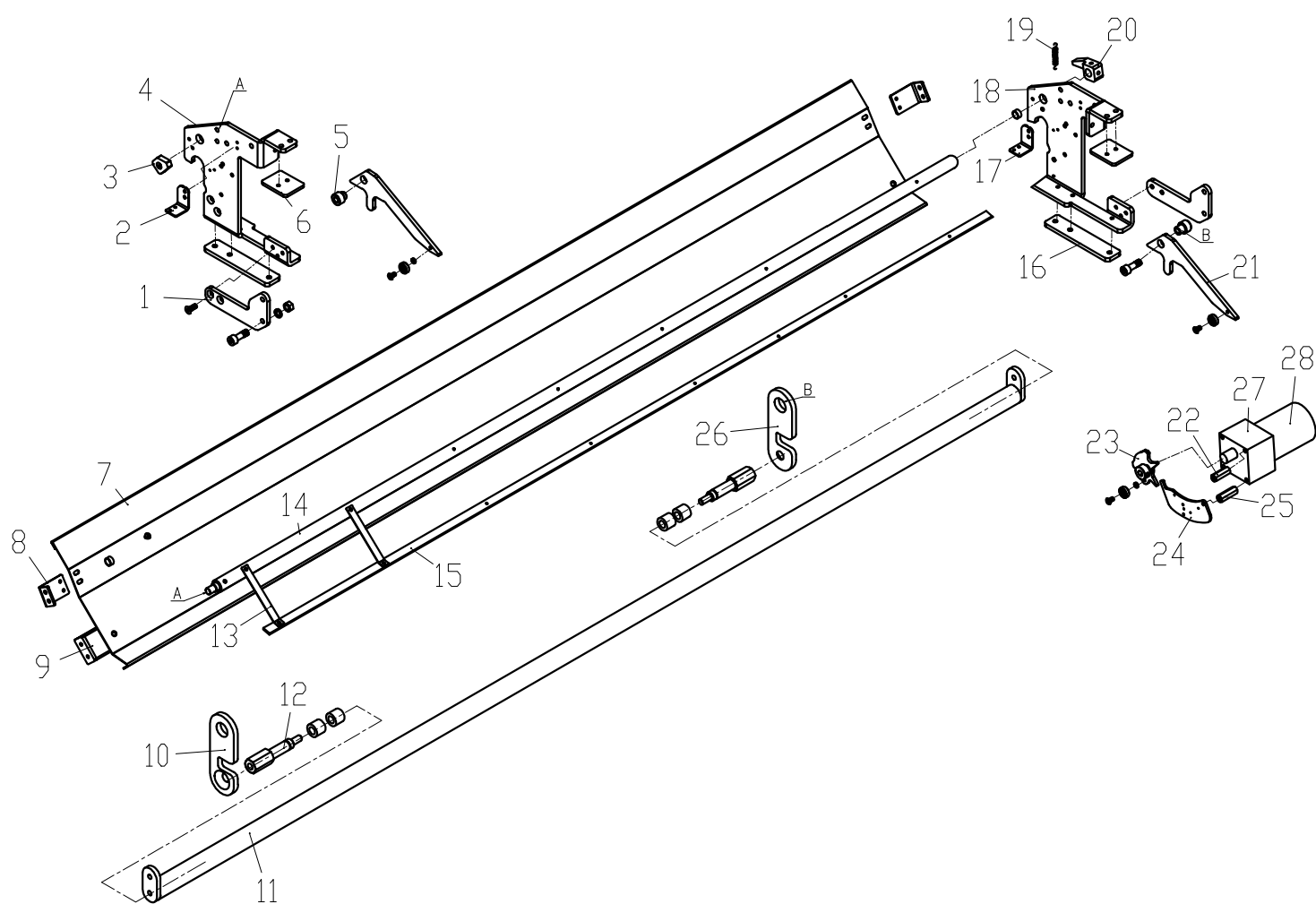
17	84601089	KW2000-1317	针板壁A	1	needle plate wall A
18	84602135	KW2000-1318	81512轴承轴	2	81512 bearing shaft
19	302353	KW2000-1319	连结扁管-2100	1	connecting flat tube-2100
19	303096	KW2000-1319	连结扁管-1900	1	connecting flat tube-1900
19	303204	KW2000-1319-22	连结扁管-2200	1	connecting flat tube-2200
20	84612123	KW2000-1320	伸缩拉板	2	stretch pulling plate
21	84627011	KW2000-1321	伸缩拉簧板	2	stretch tension spring plate
22	302354	KW2000-1322	止伸缩挡片	2	stop stretch separation blade
23	846S12003	KW2000-1323	608轴位螺钉	2	608 axial view screw
24	84601091	KW2000-1324	升降板A	1	lifting board A
25	84609006	KW2000-1325	滑轨A	1	sliding rail A
26	84602136	KW2000-1327	移折器ARM-2100	1	mobile folding device arm-2100
26	84602219	KW2000-1327	移折器ARM-1900	1	mobile folding device arm-1900
26	84602373	KW2000-1327-22	移折器ARM-2200	1	mobile folding device arm-2200
27	84602137	KW2000-1328	持平六角棒	2	level off hexagonal rod
28	84602138	KW2000-1329	持平六角棒轴心前	4	level off hexagonal rod axis front
29	84601092	KW2000-1330	升降臂	2	lifting arm
30	84602139	KW2000-1331	滑道轴承轴	2	slide bearing shaft
31	84601093	KW2000-1332	升降臂夹头A	1	lifting arm collet A
32	84601094	KW2000-1333	夹头A	2	collet A
33	84602140	KW2000-1334	水平轴承轴	4	level bearing shaft
34	302355	KW2000-1335	移折器干管-2100	1	mobile folding device dry tube-2100
34	302795	KW2000-1335	移折器干管-1900	1	mobile folding device dry tube-1900

34	303205	KW2000-1335-22	移折器干管-2200	1	mobile folding device dry tube-2200
35	84601095	KW2000-1338	K9弧轨a	1	K9 arc rail A
36	84612126	KW2000-1339	垫板	2	subplate
37	84612127	KW2000-1340	上位勾	1	hook
38	84602143	KW2000-1341	上位勾轴	1	hook shaft
39	84612128	KW2000-1342	横轨垫板2	2	crossrail subplate 2
40	84612129	KW2000-1343	横轨垫板1	2	crossrail subplate 1
41	302356	KW2000-1344	移折器壁A	1	wall of mobile folding device A
42	84612131	KW2000-1345	移折器吊簧上勾板	2	hanging spring upper hook plate
43	84627012	KW2000-1346	移折器拉簧	2	tension spring
44	84612132	KW2000-1347	移折器吊簧勾板	2	hanging spring hook plate
45	84602144	KW2000-1348	滑板座固定柱	8	fixed column of slide chair
46	84602145	KW2000-1349	轴	4	shaft
47	302357	KW2000-1350	边导轮板座	2	edge guide wheel bracket
48	8461213400	KW2000-1351-00	边导轮轴心a	2	edge guide wheel axis A
49	84603035	KW2000-1352	滑板座垫圈	8	slide chair gasket
50	8460109600	KW2000-1353-00	边导轮轴心b	2	edge guide wheel axis B
51	84601097	KW2000-1354	移折器锁固滑板A前	1	locking sliding plate A front
52	84601098	KW2000-1355	锁固夹头	1	locking collet
53	84601099	KW2000-1356	移折器锁固滑板A后	1	locking sliding plate A back
54	84603036	KW2000-1357	锁固轴垫套	1	locking shaft cushion cover
55	84603037	KW2000-1358	滑块圈套	4	sliding block ferrule
56	84601100	KW2000-1359	移折器锁固轴滑块	1	locking shaft sliding block

57	8460214600	KW2000-1360	锁固轴焊件-2100	1	locking shaft weldment-2100
57	8460220000	KW2000-1360	锁固轴焊件-1900	1	locking shaft weldment-1900
57	8460237600	KW2000-1360-22	锁固轴焊件-2200	1	locking shaft weldment-2200
58	84602147	KW2000-1361	6002轴心	2	6002 axis
59	302358	KW2000-1362	支柱	2	prop
60	302359	KW2000-1363	支撑板	2	supporting plate
61	84602148	KW2000-1364	支柱	4	prop
62	84601152	KW2000-1365	方向转盘	1	steering wheel
63	84612137	KW2000-1367	固折器外壳A	1	shell A
64	84612138	KW2000-1368	固折器外壳B	1	shell B
65	84627013	KW2000-1369	减重拉簧	2	weight loss tension spring
66	84612139	KW2000-1370	减重勾板A	1	weight loss hook plate A
67	84612140	KW2000-1371	减重勾板B	1	weight loss hook plate B
68	846S12004	KW2000-1386	608轴位螺钉	2	608 axial view screw
69	84601122	KW2000-1389	锁固夹头1	1	locking collet 1
70	8460217000	KW2000-1390	杆	1	rod
70	8460221000	KW2000-1390	杆-1900	1	rod-1900
70	8460237700	KW2000-1390-22	杆-2200	1	rod-2200

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15.单拉压布选配装置——单拉压布机构 one way cutting with end cather option--cutting blade part

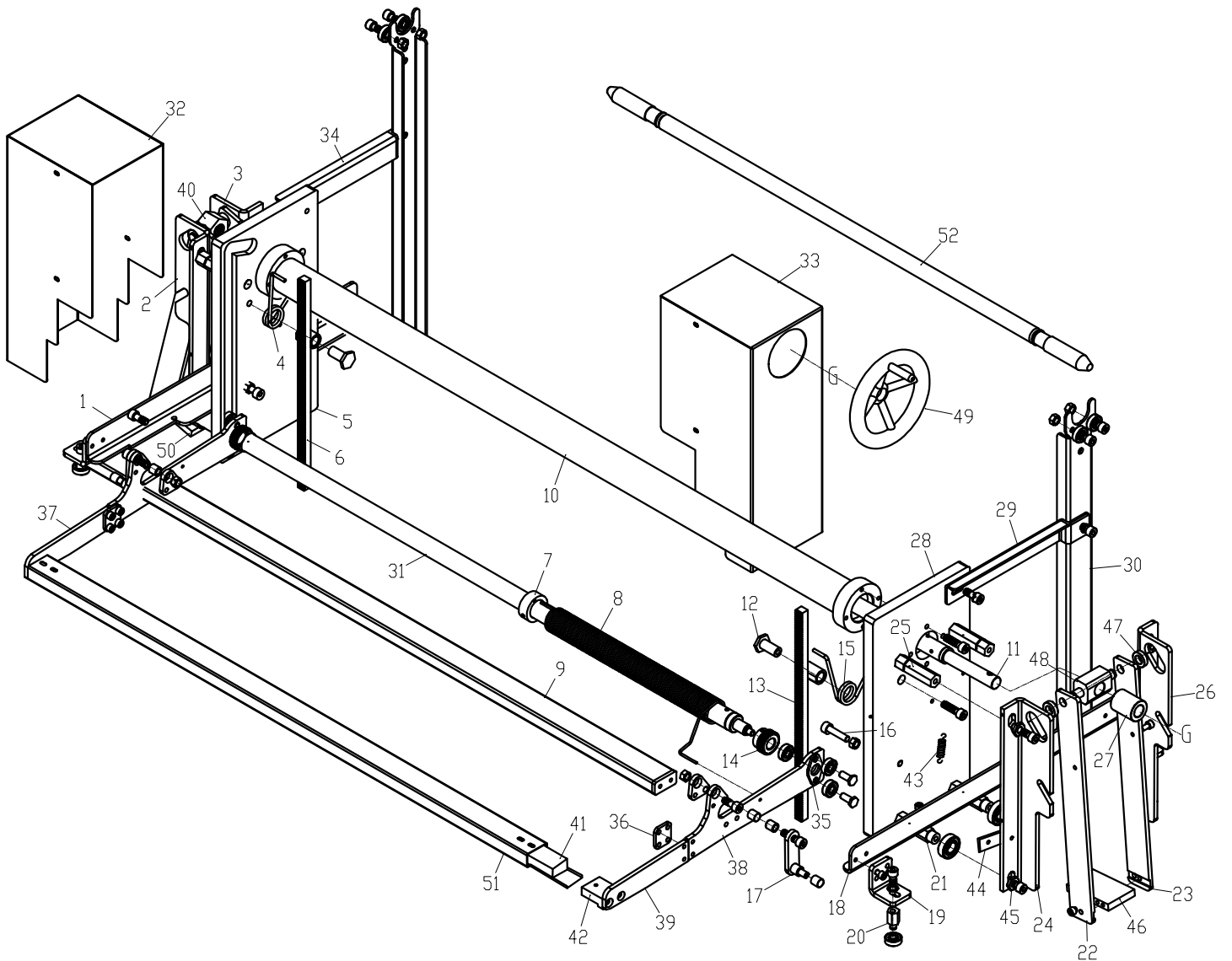


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15. 单拉压布选配装置——单拉压布机构

序号 No.	件号 Code	图号	名称	数量 Quantity
1	84712071	W1800-0210A	突杆座A	2
2	84612016	KW2000-0202	刀行A近接座	1
3	84601003	KW2000-0201	压定位感应器	1
4	303133	W1800-0214	切刀壁A	1
5	84702062	W1800-0218	刀驱突杆轴套	2
6	302379	KW2000-0206	电轨M5螺帽片	2
7	84702114	W1800-0298-21	单拉滑板-21	1
7	84712045	W1800-0223	抓布滑板-19	1
7	84712134	W1800-0298-22	单拉滑板-22	1
8	84612020	KW2000-0209	滑板固定座	2
9	302729	W1800-0297-00-21	单拉连接扁管组件-21	1
9	302726	W1800-0244	连接扁管组件-19	1
9	303149	W1800-0297-00-22	单拉连接扁管组件-22	1
10	84712121	W1800-0205	扫风杆臂A	1
11	8470211500	W1800-0299-00-21	单拉可动式扫风杆组件—21	1
11	8471213300	W1800-0299-00-22	单拉可动式扫风杆组件—22	1
12	84702102	W1800-0219	扫风杆轴	2
13	84712049	W1800-0225	压布弹簧片	10
14	8460200500	KW2000-0214	压布轴组件-2100	1
14	8460221100	KW2000-0214	压布轴组件-1900	1
14	8460232900	KW2000-0214-22	压布轴组件-2200	1
15	84602004	KW2000-0213	压布铝扁条-2100(委外后)	1
15	84602225	KW2000-0213	压布铝扁条-1900	1
15	84602330	KW2000-0213-22	压布铝扁条-2200	1
16	84712073	W1800-0287	切刀壁补强板	2
17	84612023	KW2000-0218	感应器安装架	1
18	303134	W1800-0256	切刀壁B	1
19	84627002	KW2000-0215	压布轴拉簧	1
20	401421	KW2000-0216	压布轴B侧铝块(临海)	1
21	84712075	W1800-0293	切刀突杆	2
22	84602007	KW2000-0223	压布马达柱短	1
23	8462500300	KW2000-0221	压布马达凸轮组件	1
24	84612024	KW2000-0222	押布LS固定板	1
25	84602008	KW2000-0224	压布马达柱长	1
26	84712122	W1800-0206	扫风杆臂B	1
27	84630046	G-2N150	减速机	1
28	84633003	KW2000-0226	压布马达M-2RK	1

16.单拉压布选配装置——单拉移折器 one way cutting with end catcher option- mobile folding device



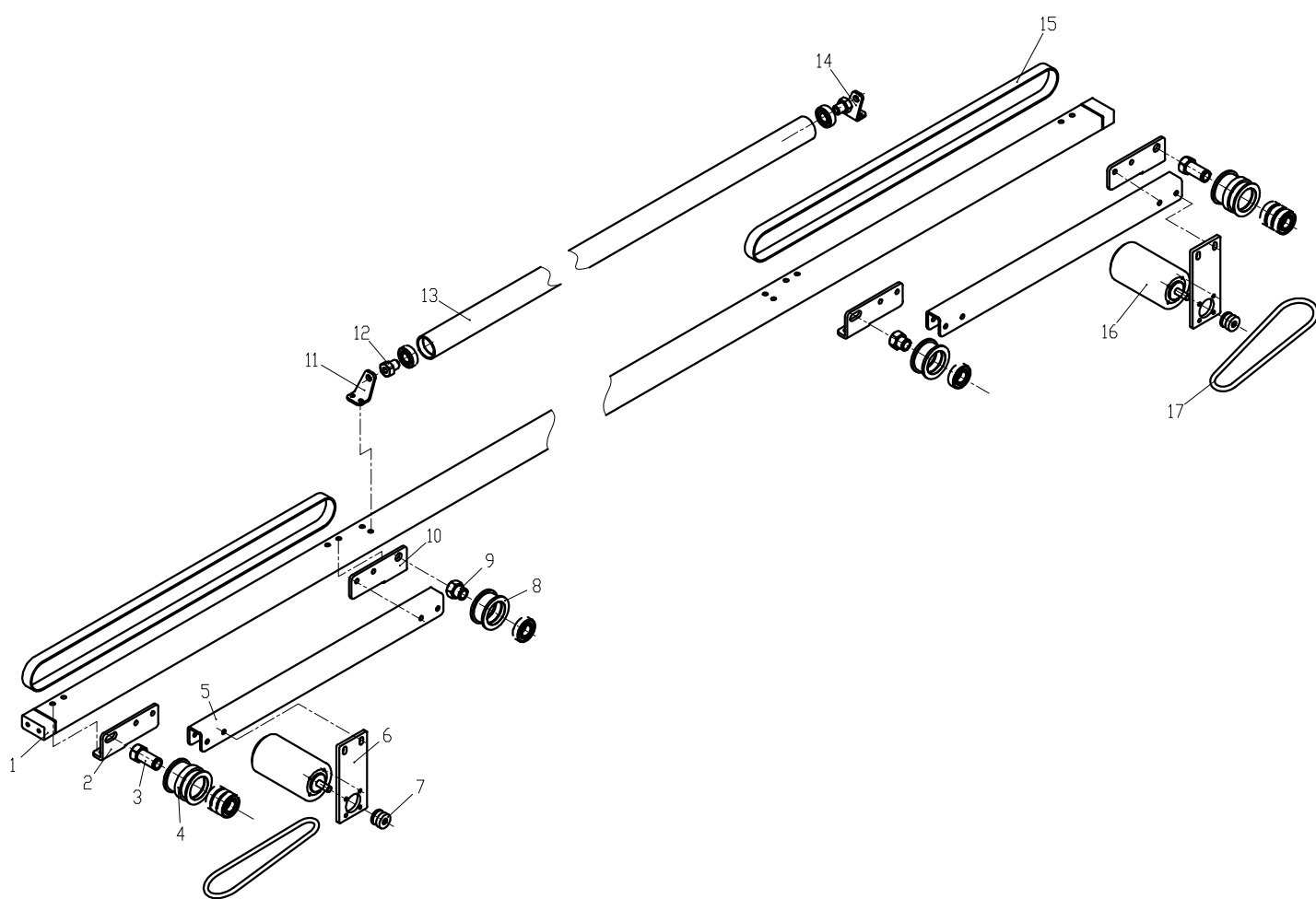
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16. 单拉压布选配装置——单拉移折器

序号 No.	件号 Code	图号	名称	数量 Quantity
1	303121	W1800-1305	移折器导轮角铁A	1
2	84712058	W1800-1306	移折器锁固滑板座1	1
3	84712059	W1800-1308	移折器锁固滑板座2	1
4	84727002	W1800-1309	移折器扭簧A	1
5	303122	W1800-1310	移折器升降壁A	1
6	8472500100	W1800-1311	移折器齿条组件A	1
7	84703005	W1800-1312	大扭簧挡圈	1
8	84727004	W1800-1313	移折器大扭簧	1
9	302798	W1800-1382-00-21	单拉移折器扁管组件—21	1
9	302737	W1800-1314N	移折器扁管组件—19	1
9	303207	W1800-1382-00-22	单拉移折器扁管组件—22	1
10	303249	W1800-1383-00-21	单拉移折器干管组件—21	1
10	302727	W1800-1316	移折器干管—19	1
10	303208	W1800-1383-00-22	单拉移折器干管组件—22	1
11	8470211800	W1800-1384-00-21	单拉移折器锁固轴组件—21	1
11	8460206300	W1800-1317	移折器锁固轴—19	1
11	8470212800	W1800-1384-00-22	单拉移折器锁固轴组件—22	1
12	84702024	W1800-1318	齿条旋转套	2
13	8472500200	W1800-1320	移折器齿条组件B	1
14	84725003	W1800-1321	移折器齿轮	2
15	84727003	W1800-1323	移折器扭簧B	1
16	8471100400	W1800-1324-00	齿条顶紧螺钉组件	2
17	8471210800	W1800-1335	移折器轴承轴组件	2
18	303123	W1800-1338	移折器导轮角铁B	1
19	84712064	W1800-1339	移折导轮固定座	4
20	84702025	W1800-1340	移折器导轮轴	4
21	84702027	W1800-1344	锁固滑板下支柱	4
22	84712062	W1800-1347	移折器锁固滑板前	2
23	84712063	W1800-1349	移折器锁固滑板后	2
24	84712060	W1800-1351	移折器锁固滑板座3	1
25	84702026	W1800-1352	锁固滑板上支柱	4
26	84712061	W1800-1355	移折器锁固滑板座4	1
27	84703006	W1800-1356	手轮隔套(临海)	1
28	303124	W1800-1357	移折器升降壁B	1
29	84712053	W1800-1358	支柱固定板A	1
30	303125	W1800-1359N	移折器支柱组件	2
31	303250	W1800-1385-00-21	移折器ARM轴组件-21	1
31	303126	W1800-1364	移折器ARM轴	1
31	303209	W1800-1385-00-22	移折器ARM轴组件-22	1
32	303129	W1800-1368	移折器外壳B	1
33	303130	W1800-1369	移折器外壳A	1

34	84712057	W1800-1370	支柱固定板B	1
35	84712044	W1800-1372	移折器垫板	2
36	84712085	W1800-1381	针板臂连接片	2
37	84712041	W1800-13P1	前端针板臂A	1
38	84712043	W1800-13P3	针板升降臂	2
39	84712042	W1800-13P2	前端针板臂B	1
40	84601078	KW2000-1303	移折器锁固轴滑块B	1
41	84601087	KW2000-1314	拉布海棉条	1
42	84601088	KW2000-1316	针布槽端盖	2
43	84627012	KW2000-1346	移折器拉簧	2
44	84612132	KW2000-1347	移折器吊簧勾板	2
45	84603035	KW2000-1352	滑板座垫圈	8
46	84601098	KW2000-1355	锁固夹头	2
47	84603037	KW2000-1358	滑块圈套	4
48	84601100	KW2000-1359	移折器锁固轴滑块	1
49	84601152	KW2000-1365	方向转盘	1
50	84601122	KW2000-1389	锁固夹头1	1
51	84602134	KW2000-1313	针布槽-2100	1
51	84602223	KW2000-1313	针布槽-1900	1
51	84602374	KW2000-1313-22	针布槽-2200	1
52	8460217000	KW2000-1390	杆	1
52	8460221000	KW2000-1390	杆-1900	1
52	8460237700	KW2000-1390-22	杆-2200	1

17.选配装置——拨边装置 option device --Margin flatting device



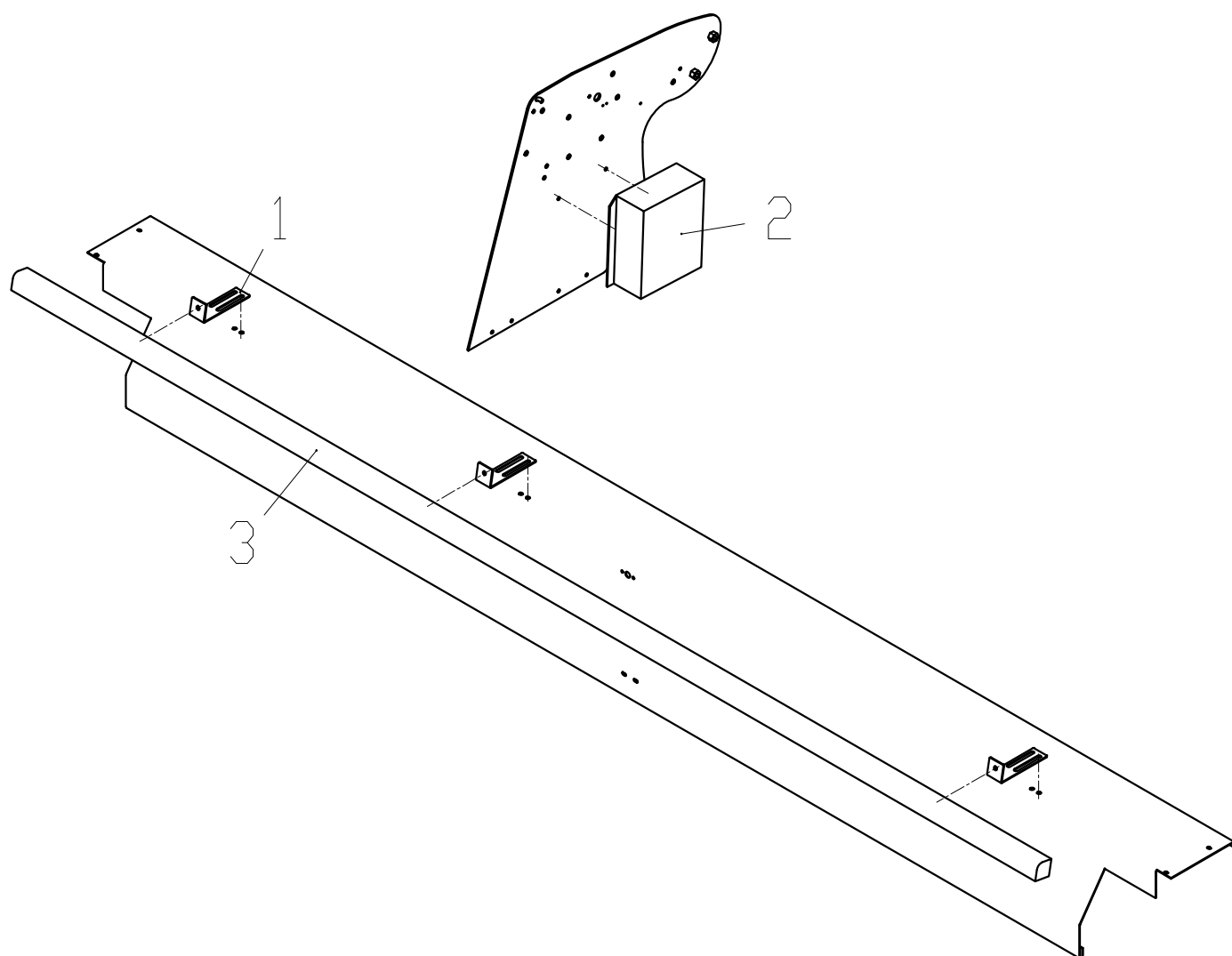
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17. 选配装置——拨边装置

序号 No.	件号 Code	图号	名称	数量 Quantity
1	303251	KW2000-1601-00	拨边安装管-2100	1
1	302358	KW2000-1601-00-19	拨边安装管-1900	1
1	303259	KW2000-1601-00-22	拨边安装管-2200	1
2	303251	KW2000-1602	带轮安装板A	2
3	84602404	KW2000-1607	塑料轮轴2	2
4	84602401	KW2000-1604	塑料带轮1	2
5	303254	KW2000-1608	U型管	2
6	303257	KW2000-1611	电机安装板	2
7	84602405	KW2000-1612	电机带轮	2
8	84602402	KW2000-1605	塑料带轮2	2
9	84602403	KW2000-1606	塑料轮轴1	2
10	303253	KW2000-1603	带轮安装板B	2
11	303255	KW2000-1609	长管安装座1	1
12	84602106	KW2000-1035	前柱滚轮轴	2
13	84612236	KW2000-1610	中间传递长管	1
13	84612336	KW2000-1610-19	中间传递长管-1900	1
13	84612335	KW2000-1610-22	中间传递长管-2200	1
14	303256	KW2000-1613	长管安装座2	1
15	84535013	450L 120齿 15mm宽	梯形齿同步带	2
16	84612232	54ZYT203B	直流电机	2
17	84622014	绿色PU	圆带	2

18.选配装置——除静电装置

Option device --Antistick device

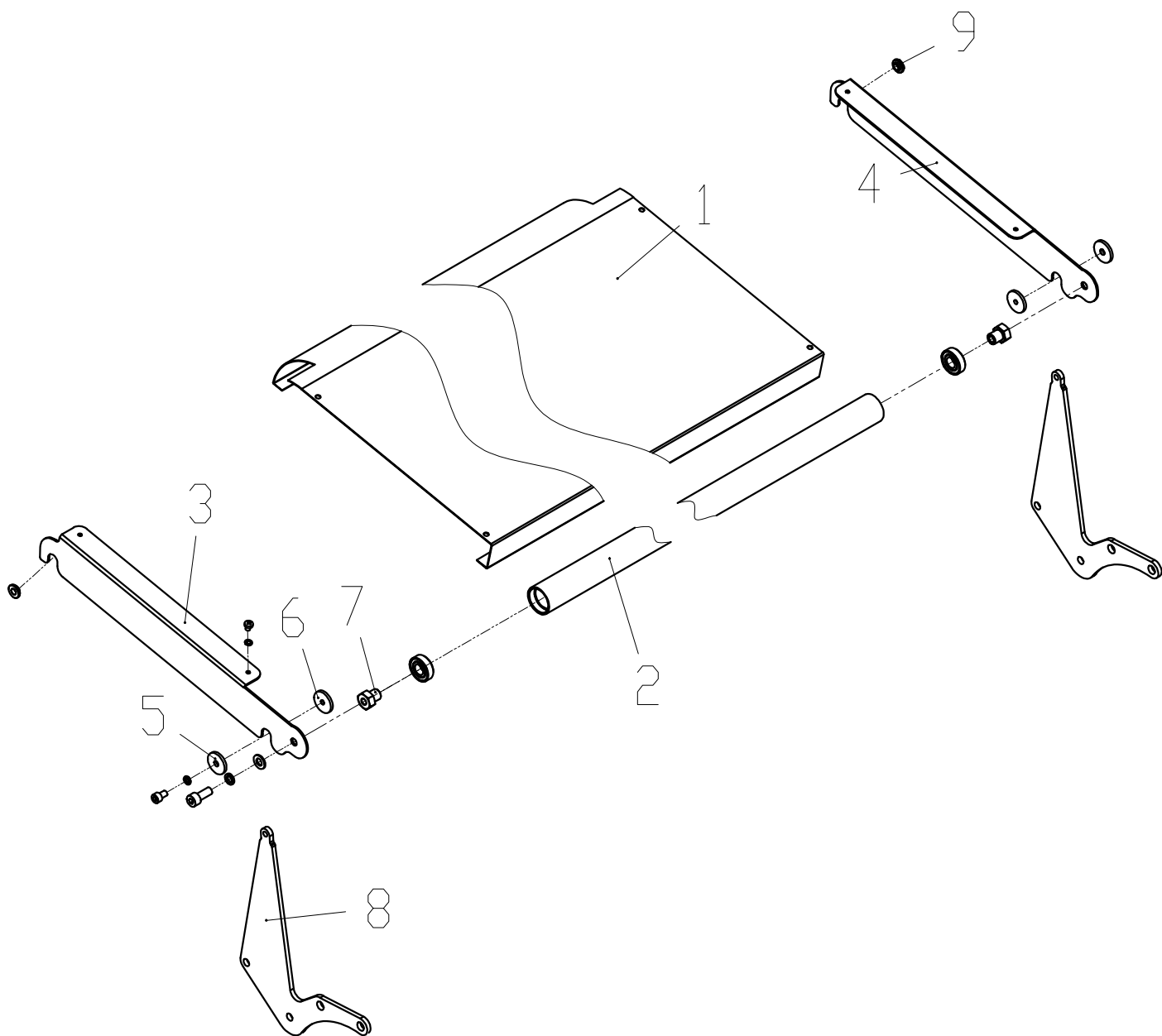


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18. 选配装置——除静电装置

序号 No.	件号 Code	图号	名称	数量 Quantity
1	84612243	KW2000-0533	除静电装置安装板	3
2	84612231	DRP024V060W1AA	开关电源	1
3	70130964		除静电装置-2100	1
3	84612340		除静电装置-1900	1
3	84612341		除静电装置-2200	1

19.圆筒布选配装置——盖板机构 tubular device- cover part



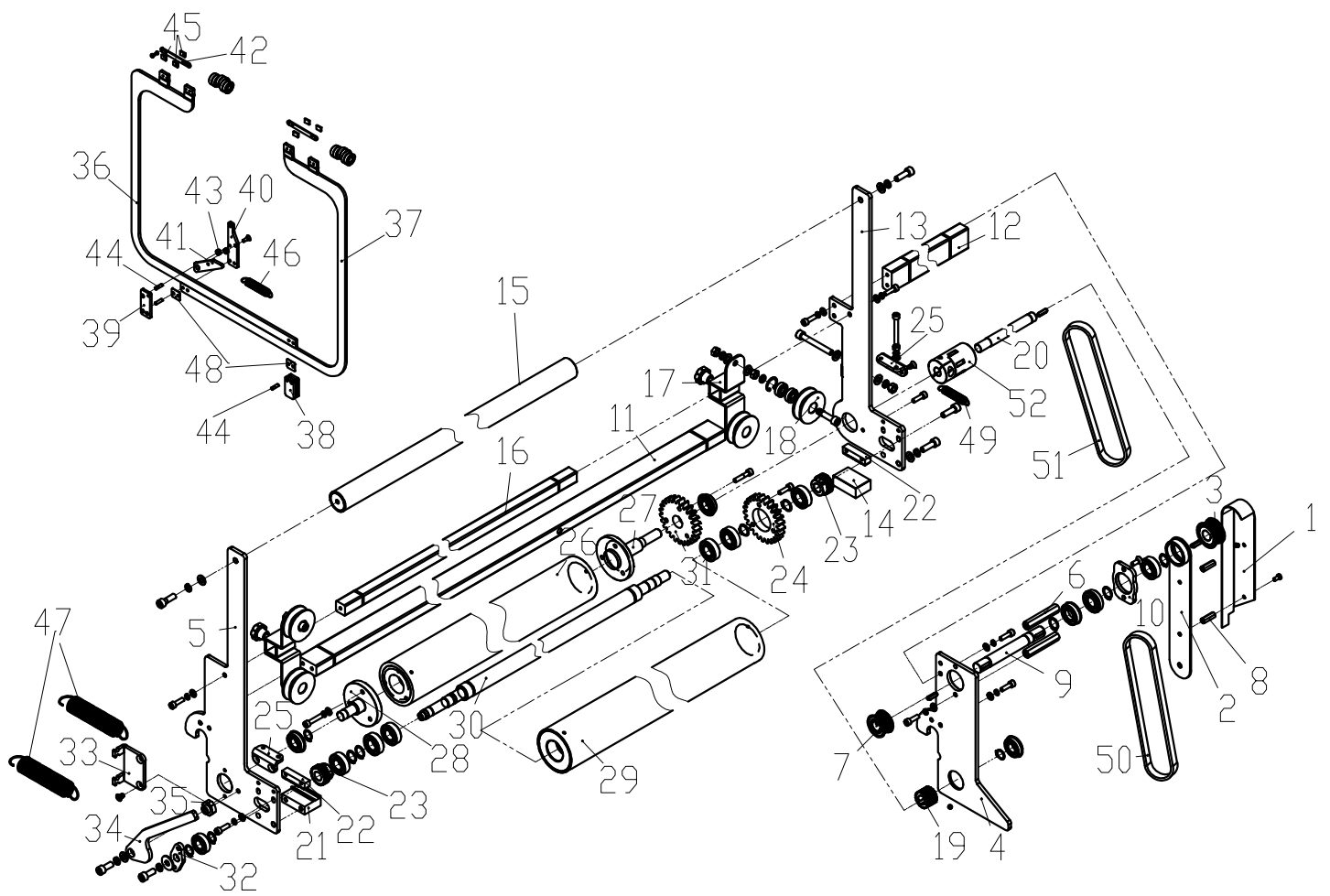
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19. 圆筒布选配装置——盖板机构

序号 No.	件号 Code	图号	名称	数量 Quantity
1	84632078	KW2000-1553	大盖板-21	1
1	84632072	KW2000-1553	大盖板-19	1
1	84632141	KW2000-1553	大盖板-22	1
2	84632105	KW2000-1554	KW2000-1554 辅助圆	1
3	303321	KW2000-1555	KW2000-1555 大盖板	1
4	303322	KW2000-1556	KW2000-1556 大盖板	1
5	84632110	KW2000-1558	垫圈1	2
6	84632111	KW2000-1559	垫圈2	2
7	84602106	KW2000-1035	前柱滚轮轴	2
8	303323	KW2000-1561	稳布杆壁	2
9	84603047	KW2000-1562	法兰垫	2

20.圆筒布选配装置——圆筒布机构

tubular device--tubular part



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20. 圆筒布选配装置——圆筒布机构

序号 No.	件号 Code	图号	名称	数量 Quantity
1	303310	KW2000-1501	同步带罩壳	1
2	8463203600	KW2000-1502-00	支撑板组件	1
3	8463203800	KW2000-1503-00	同步带轮组件	1
4	303311	KW2000-1504	右支撑板	1
5	303312	KW2000-1505	左支撑板	1
6	84632042	KW2000-1506	六角棱柱1	2
7	8463204300	KW2000-1507-00	同步带轮组件2	1
8	84632045	KW2000-1508	六角棱柱2	2
9	84632046	KW2000-1509	主传动轴	1
10	84632047	KW2000-1510	轴承固定板	1
11	303314	KW2000-1511-00	支撑方管组件1-21	1
12	303317	KW2000-1512-00	支撑方管组件2-21	1
13	303319	KW2000-1513	支撑板	1
14	84632053	KW2000-1514	轴承滚道1	1
15	8463205400	KW2000-1515-00	辅助圆管组件1	1
16	303393	KW2000-1516-00	导向方管组件	1
17	303320	KW2000-1517-00	定位件组件	2
18	84632062	KW2000-1518	导向轮	4
19	84632063	KW2000-1519	同步带轮3	1
20	84632059	KW2000-1520	主连接轴-21	1
21	84632065	KW2000-1521	轴承滚道2	1
22	84632066	KW2000-1522	齿条	2
23	84632067	KW2000-1523	齿轮	2
24	84632068	KW2000-1524	大齿轮	1
25	84632069	KW2000-1525	调节角件	2
26	8463207000	KW2000-1526	主动滚轮	1
27	84632073	KW2000-1527	主动滚轮连接主轴	1
28	84632074	KW2000-1528	主动滚轮连接副轴	1
29	8463207500	KW2000-1529-00	从动轴圆管组件	1
30	8463207900	KW2000-1530-00	从动轴组件	1
31	84632083	KW2000-1531	大齿轮2	1
32	84632084	KW2000-1532	轴承盖板	1
33	84632085	KW2000-1533	弹簧挂钩	1
34	84632086	KW2000-1534	扳手	1
35	84632087	KW2000-1535	隔垫	1
36	84632088	KW2000-1536	过布杆1	1
37	84632089	KW2000-1537	过布杆2	1
38	84632090	KW2000-1538	过布杆连接件1	3
39	84632091	KW2000-1539	过布杆连接件2	3
40	84632092	KW2000-1540	过布杆连接件3	3

41	84632093	KW2000-1541	过布杆顶紧件	3
42	84632094	KW2000-1542	轴承支撑杆	6
43	84632095	KW2000-1543	隔圈1	6
44	84632096	KW2000-1544	铜杆	24
45	84632097	KW2000-1545	隔片	18
46	84632098	KW2000-1546	拉簧1	3
47	84632099	KW2000-1547	拉簧2	2
48	84632104	KW2000-1552	隔片2	6
49	84627007	KW2000-0753	拉簧	1
50	84535011		同步带220XL	1
51	84535010		同步带188XL	1
52	70103188		联轴器14-14	1