

# UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

## MODEL

UH9303  
UH9304  
UHD9303  
UHD9304  
UHD93A3  
UHD93A4  
&  
BH  
SS  
CP  
EG  
EF  
MN  
TL  
SE  
TR  
CV



## SUPER HIGH SPEED CYLINDER BED OVERLOCK MACHINE

### Parts List

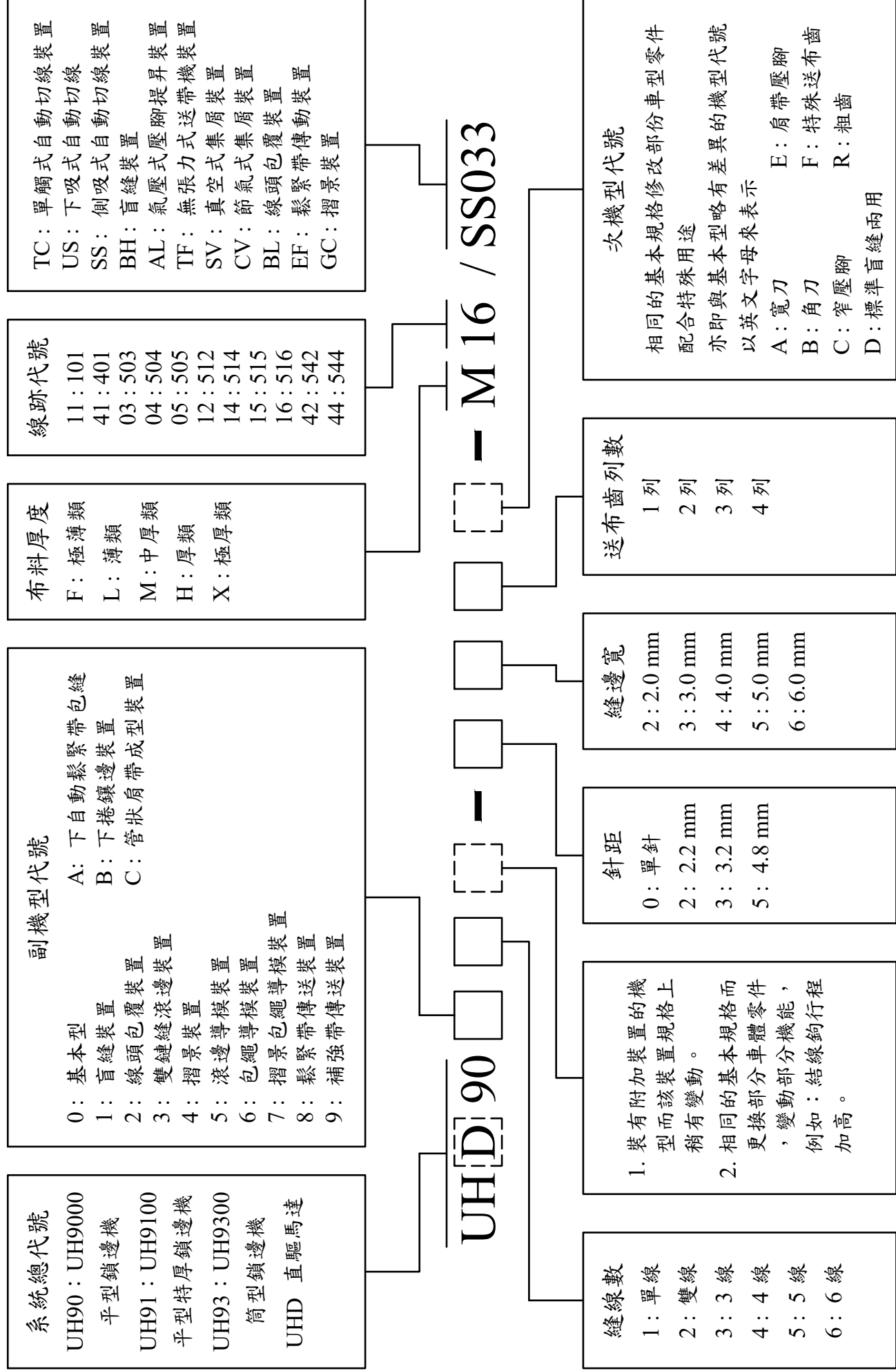


精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD  
<http://www.kingtexsewing.com.tw>

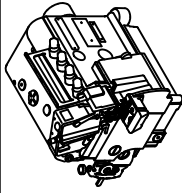
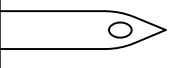
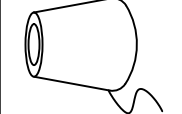
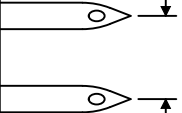
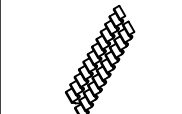
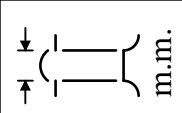
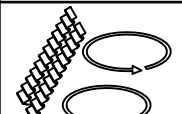
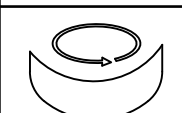
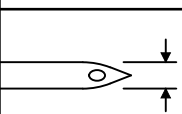
Ver 8.0 2019.10  
NO. UH9300-8-10-04  
6UH9300-1



# UH9000 系列機型車型編號系統 Description of the UH9000 series code



# UH9300 系列機型規格表 UH9300 SUBCLASS SPECIFICATIONS

|  |  |  |  |  |  |  |  |  |  |  |      |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------|
| 適用範圍<br>Application                                                                 | 縫針數<br>Number Of Needles                                                            | 縫線數<br>Number Of Threads                                                            | 針距<br>Needle Distance (mm)                                                          | 包邊寬<br>Overedge Width (mm)                                                          | 齒列數<br>Feed Dog Rows                                                                | 縫距<br>Stitch Length Max (mm)                                                      | 差動比<br>Diff. Feed Ratio                                                           | 壓腳提昇<br>Presserfoot Lift                                                          | 轉數<br>Max Speed (s.p.m)                                                           | 縫針<br>Needle Size                                                                 | 標準配備 |
| 一般包縫<br>Plain Seaming                                                               | 1                                                                                   | 3                                                                                   | -                                                                                   | 3                                                                                   | 2                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 6                                                                                 | 7000                                                                              | DC*27#11                                                                          |      |
|                                                                                     | 1                                                                                   | 3                                                                                   | -                                                                                   | 4                                                                                   | 3                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 6                                                                                 | 7000                                                                              | DC*27#11                                                                          |      |
| 盲縫<br>Blind Hemming                                                                 | 1                                                                                   | 3                                                                                   | -                                                                                   | 3                                                                                   | 2                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 5                                                                                 | 7000                                                                              | DC*27#9                                                                           |      |
| 一般包縫<br>Plain Seaming                                                               | 2                                                                                   | 4                                                                                   | 2.2                                                                                 | 5   7                                                                               | 3                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 5.5                                                                               | 7000                                                                              | DC*27#11                                                                          |      |
|                                                                                     | 2                                                                                   | 4                                                                                   | 2.2                                                                                 | 5   7                                                                               | 3                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 5.5                                                                               | 7000                                                                              | DC*27#11                                                                          |      |
|                                                                                     | 2                                                                                   | 4                                                                                   | 2.2                                                                                 | 5   7                                                                               | 3                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 5.5                                                                               | 7000                                                                              | DC*27#11                                                                          |      |
| 鬆緊帶包縫<br>Elastic Tape Attaching                                                     | 1                                                                                   | 3                                                                                   | -                                                                                   | 4                                                                                   | 3                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 6                                                                                 | 7000                                                                              | DC*27#11                                                                          |      |
|                                                                                     | 2                                                                                   | 4                                                                                   | 2.2                                                                                 | 5   7                                                                               | 3                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 5.5                                                                               | 7000                                                                              | DC*27#11                                                                          |      |
| 接合<br>Butt-End Sewing                                                               | 1                                                                                   | 2                                                                                   | -                                                                                   | 3                                                                                   | 2                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 6                                                                                 | 7000                                                                              | DC*27#11                                                                          |      |
|                                                                                     | 1                                                                                   | 2                                                                                   | -                                                                                   | 5                                                                                   | 3                                                                                   | 3.8                                                                               | 0.8~1.8                                                                           | 6                                                                                 | 7000                                                                              | DC*27#11                                                                          |      |

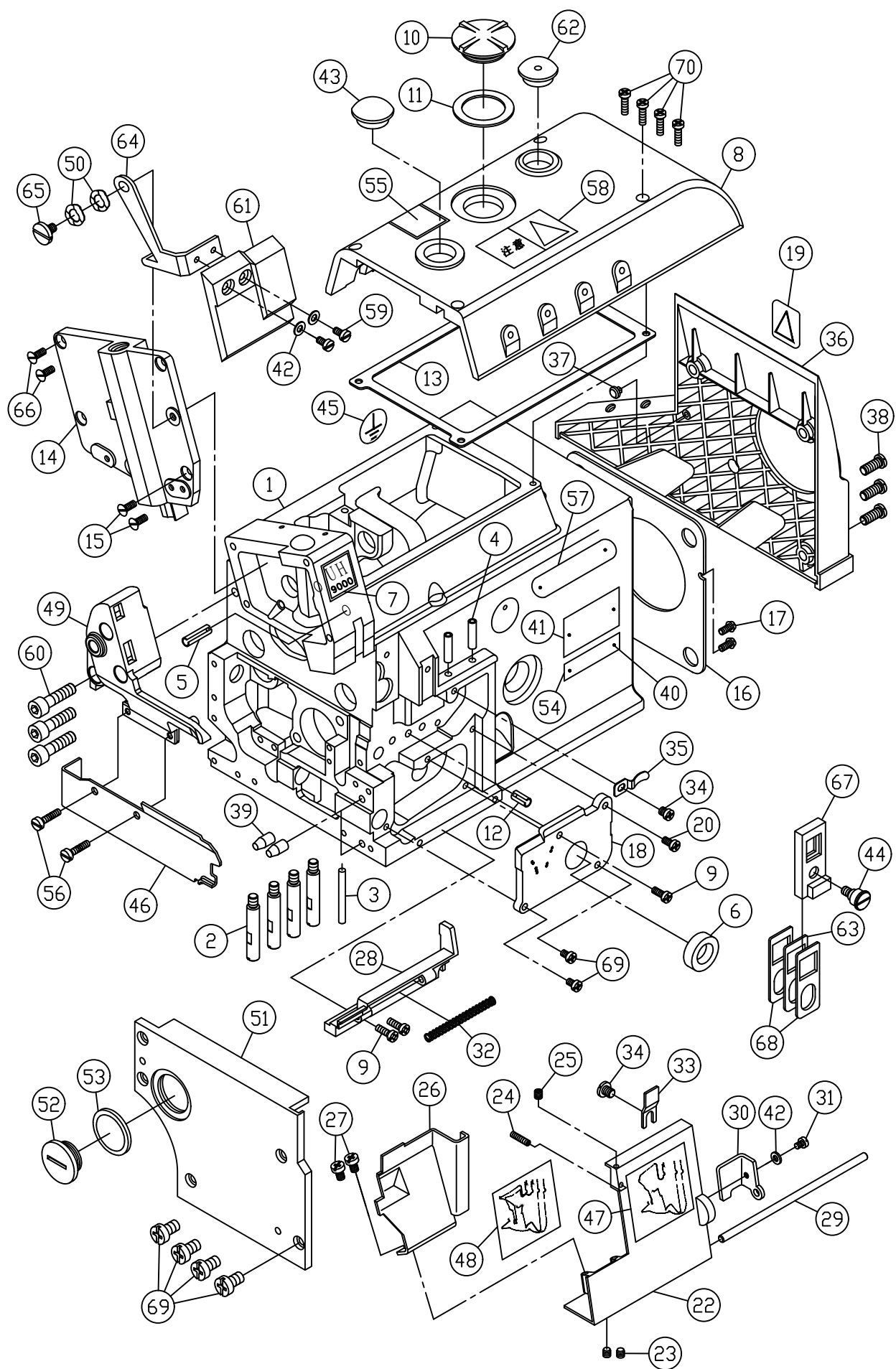
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## 附件與副機型專用零件 SPECIFIC PARTS

|                                                                        |                                                                                           |          |
|------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|----------|
| BH. 盲縫導模                                                               | Blind Hemming (BH003) (For UH9313) -----                                                  | 33       |
| SS. 側吸式切刀                                                              | Side Suction Type (SS034) -----                                                           | 35       |
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| EG. 導邊器                                                                | Edge Guide Device (EG006) -----                                                           | 37       |
| EF. 鬆緊帶張力調整機構                                                          | Elastic Tape Attaching (EF016) (For UH9383 UH9384) -----                                  | 39       |
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| CV. 節氣式集屑裝置                                                            | Air Guide System -----<br>(CV08A、C、E、E-3、H-2、I-2)<br>(CV28B、D、F-2、G-2、K、M-2)<br>(CV68F-2) | ( 1~24 ) |

# 1. 本體與外裝零件 FRAME AND COVER

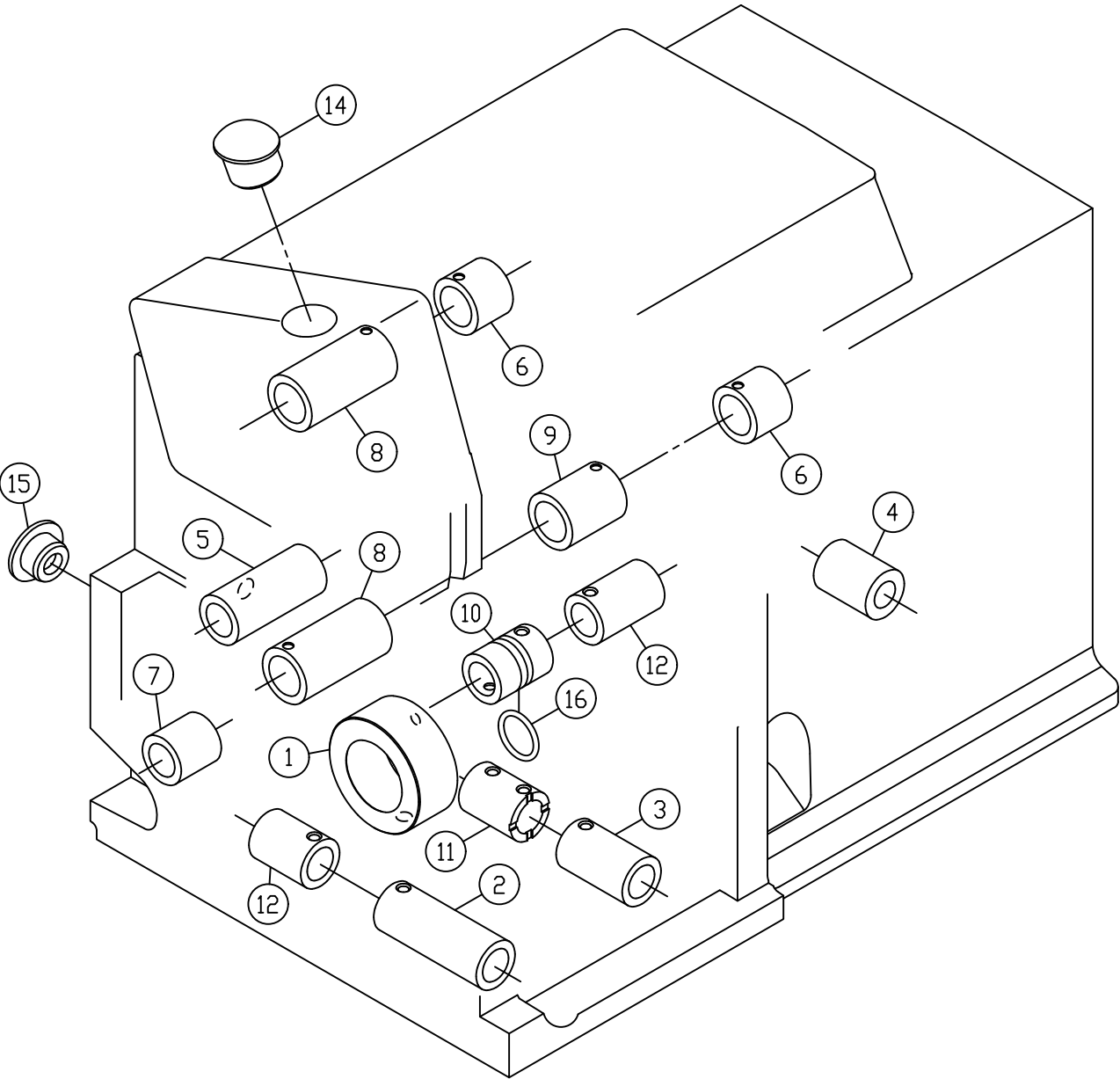


# 1. 本體與外裝零件

## Frame And Cover

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                            | 單位<br>Amt. | 用量<br>Req. |
|----------------|-------------------|------------------|------------------------------|------------|------------|
| 1              | 2130000101        | 縫機本體             | Framee                       | 1          | 1          |
| 2              | 2130000102        | 支柱               | Frame Support                | 4          | 4          |
| 3              | 2120000103        | 回油管              | Pipe                         | 1          | 1          |
| 4              | 2100000212        | 導線管              | Thread Guide                 | 2          | 2          |
| 5              | 90SP0520          | 彈簧銷              | Spring Pin                   | 1          | 1          |
| 6              | 2120000106        | 油封               | Oil Seal                     | 1          | 1          |
| 7              | 66479-7           | 方型銘板             | Name Plate                   | 1          | 1          |
| 8              | 2130000108        | 上蓋               | Top Cover                    | 1          | 1          |
| 9              | 8MC04281207D      | 螺絲               | Screw                        | 3          | 3          |
| 10             | 2120000110        | 油窗               | Oil Sight Window             | 1          | 1          |
| 11             | 2120000111        | 油封               | Oil Seal                     | 1          | 1          |
| 12             | 90SP0512          | 定位銷              | Pin                          | 1          | 1          |
| 13             | 2130000113        | 防漏墊片             | Gasket                       | 1          | 1          |
| 14             | 2130000114        | 針棒側蓋             | Side Cover                   | 1          | 1          |
| 15             | 8ME04281008A      | 螺絲               | Screw                        | 2          | 2          |
| 16             | 2120000116        | 風扇封蓋             | Fan Cover                    | 1          | 1          |
| 17             | 8MB04280705K      | 螺絲               | Screw                        | 2          | 2          |
| 18             | 2120000118        | 封蓋               | Cover                        | 1          | 1          |
| 19             | 66453-3           | 安全指示貼紙           | Name Plate                   | 1          | 1          |
| 20             | 8MC04281007D      | 螺絲               | Screw                        | 1          | 1          |
| 21             | 2120000194        | - - - - -        | - - - - -                    | 1          | 1          |
| 22             | 2130000122        | 前蓋               | Front Cover                  | 1          | 1          |
| 23             | 8MN04280400A      | 螺絲               | Screw                        | 2          | 2          |
| 24             | 8MN03201200A      | 螺絲               | Screw                        | 1          | 1          |
| 25             | 8MN03200400A      | 螺絲               | Screw                        | 1          | 1          |
| 26             | 2130000126        | 導布屑              | Chip Guard                   | 1          | 1          |
| 27             | 8MC04280607D      | 螺絲               | Screw                        | 2          | 2          |
| 28             | 2130000128        | 鉸鏈               | Hinge                        | 1          | 1          |
| 29             | 2130000129        | 樞銷               | Pin                          | 1          | 1          |
| 30             | 2120000130        | 前蓋側檔             | Front Cover Hook             | 1          | 1          |
| 31             | 8MB03200606A      | 螺絲               | Screw                        | 1          | 1          |
| 32             | 2120000132        | 彈簧               | Spring                       | 1          | 1          |
| 33             | 2130000133        | 扣緊掛鉤             | Hook                         | 1          | 1          |
| 34             | 8MC04280507D      | 螺絲               | Screw                        | 2          | 2          |
| 35             | 2120000135        | 鎖扣               | Latch                        | 1          | 1          |
| 36             | 21200001361       | 皮帶護蓋             | Belt Cover                   | 1          | 1          |
| 37             | 2120000137        | 孔塞               | Plug                         | 1          | 1          |
| 38             | 8MC05321209D      | 螺絲               | Screw                        | 3          | 3          |
| 39             | 2130000139        | 定位銷              | Pin                          | 2          | 2          |
| 40             | 66620             | 鉚釘               | Rivet                        | 6          | 6          |
| 41             | 66479-10          | 銘板-型號牌           | Name Plate                   | 1          | 1          |
| 42             | 90PW030           | 墊圈               | Washer                       | 3          | 3          |
| 43             | 21200001121       | 孔塞               | Plug                         | 1          | 1          |
| 44             | 2130000172        | 螺絲               | Screw                        | 1          | 1          |
| 45             | 66453-1           | 警示標示             | Name Plate                   | 1          | 1          |
| 46             | 2130000146        | 側檔               | Guide                        | 1          | 1          |
| 47             | 66442-3           | 穿線貼紙             | Threading Diagram For UH9303 | 1          | 1          |
| 48             | 66442-4           | 穿線貼紙             | Threading Diagram For UH9304 | 1          | 1          |
| 49             | 2130000149        | 刀組座              | Bracket                      | 1          | 1          |
| 50             | 2120000150        | 波形墊圈             | Waved Washer                 | 2          | 2          |
| 51             | 2130000151        | 側蓋               | Cover                        | 1          | 1          |
| 52             | 2130000152        | 調整蓋              | Cover                        | 1          | 1          |
| 53             | 21300001531       | 油封               | Oil Seal                     | 1          | 1          |
| 54             | 66479-9           | 銘板               | Name Plate                   | 1          | 1          |
| 55             | 66453-4           | 警示標示             | Name Plate                   | 1          | 1          |
| 56             | 8MC95300708A      | 螺絲               | Screw                        | 2          | 2          |
| 57             | 66479-11          | 銘板               | Name Plate                   | 1          | 1          |
| 58             | 66453-2           | 安全指示貼紙           | Name Plate                   | 1          | 1          |
| 59             | 8MB03200505K      | 螺絲               | Screw                        | 2          | 2          |
| 60             | 8MM06402510A      | 螺絲               | Screw                        | 3          | 3          |
| 61             | 2120000161        | 護目鏡              | Eye Guard                    | 1          | 1          |
| 62             | 2120000210        | 孔塞               | Plug                         | 1          | 1          |
| 63             | 2130000170        | 油封               | Oil Seal                     | 1          | 1          |
| 64             | 2120000164        | 支架               | Bracket                      | 1          | 1          |
| 65             | 8MB04280711E      | 螺絲               | Screw                        | 1          | 1          |
| 66             | 8ME04281408A      | 螺絲               | Screw                        | 2          | 2          |
| 67             | 2130000167        | 油封座              | Seal Guide                   | 1          | 1          |
| 68             | 2130000168        | 油封               | Gasket                       | 2          | 2          |
| 69             | 8MC04280807D      | 螺絲               | Screw                        | 6          | 6          |
| 70             | 8MC04281407D      | 螺絲               | Screw                        | 4          | 4          |

2. 軸襯及孔塞 BUSHING AND PLUG

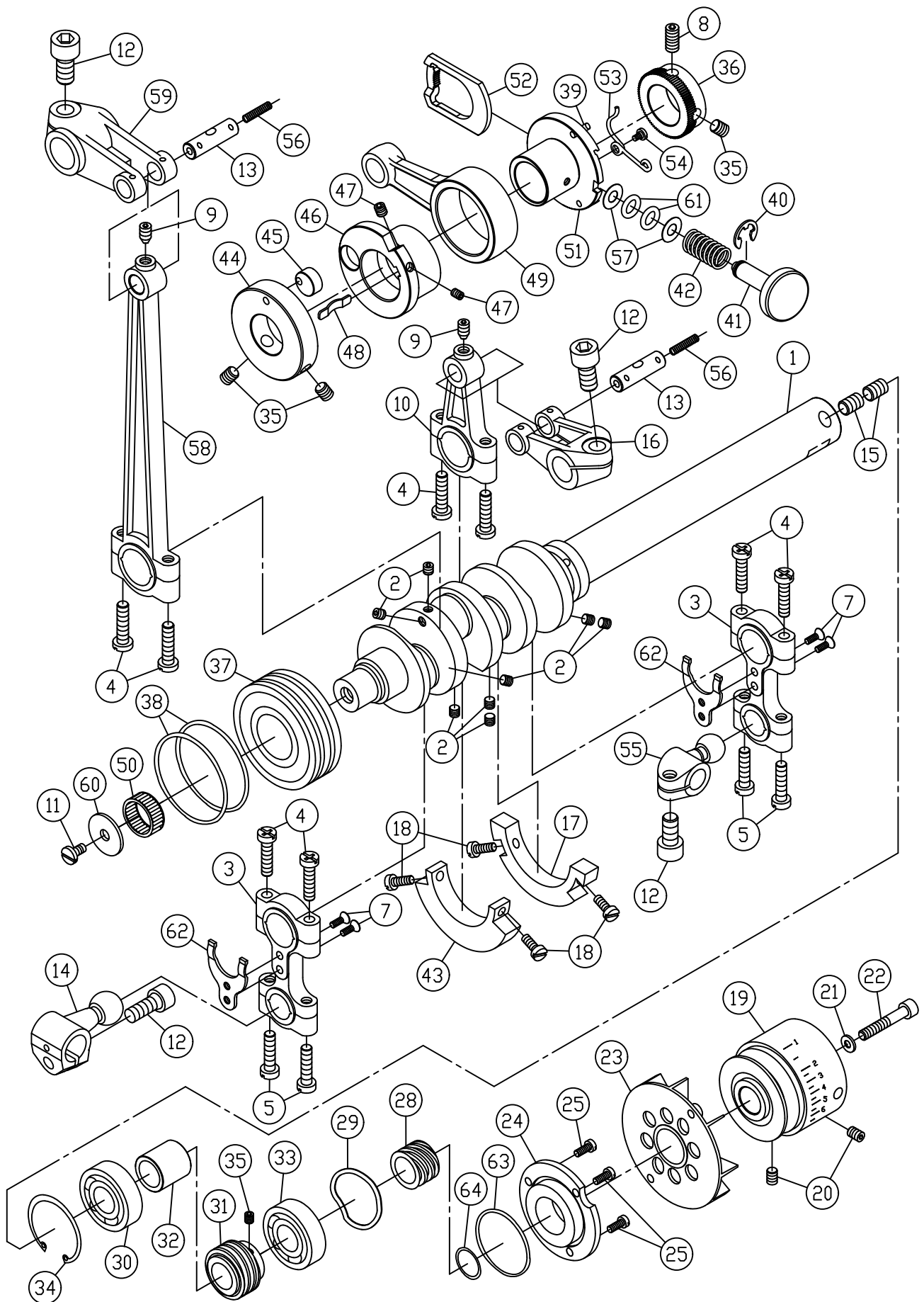


## 2. 軸襯及孔塞

### Bushing And Plug

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱       | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|---------|-------------------|
| 1              | 2130000201        | 軸襯               | Bushing | 1                 |
| 2              | 2130000202        | 軸襯               | Bushing | 1                 |
| 3              | 2130000203        | 軸襯               | Bushing | 1                 |
| 4              | 2130000204        | 軸襯               | Bushing | 1                 |
| 5              | 2130000205        | 軸襯               | Bushing | 1                 |
| 6              | 2130000206        | 軸襯               | Bushing | 2                 |
| 7              | 21300002071       | 軸襯               | Bushing | 1                 |
| 8              | 2120000204        | 軸襯               | Bushing | 2                 |
| 9              | 2120000205        | 軸襯               | Bushing | 1                 |
| 10             | 2122000109        | 軸襯               | Bushing | 1                 |
| 11             | 2120000203        | 軸襯               | Bushing | 1                 |
| 12             | 2120000212        | 軸襯               | Bushing | 2                 |
| 13             | 2120000213        | - - - - -        |         | 停用                |
| 14             | 2120000209        | 孔塞               | Plug    | 1                 |
| 15             | 240001031         | 孔塞               | Plug    | 1                 |
| 16             | 2120000608        | 油環               | O-Ring  | 1                 |

### 3. 主軸及嵌附零件 MAIN SHAFT COMPONENTS



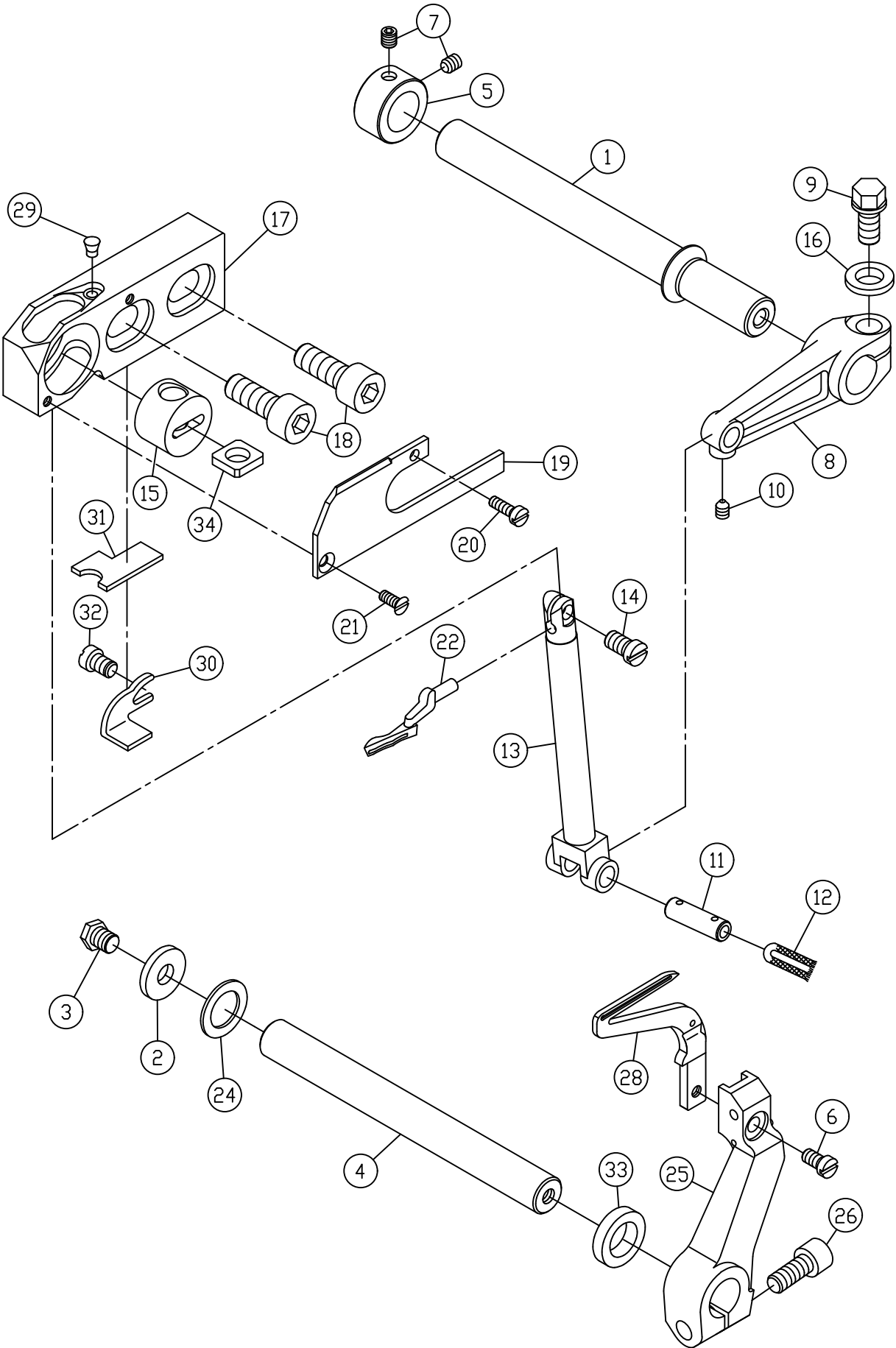
### 3. 主軸及嵌附零件

#### Main Shaft Components

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名稱<br>Description | 單位<br>Amt.         | 用量<br>Req. |
|----------------|-------------------|-------------------|--------------------|------------|
| 1              | 2130000301        | 主軸                | Crankshafe         | 1          |
| 2              | 8MN85240300A      | 螺絲                | Screw              | 8          |
| 3              | 2120000303        | 連桿                | Looper Rod         | 2          |
| 4              | 8MB04281507B      | 螺絲                | Screw              | 8          |
| 5              | 8MC04281407D      | 螺絲                | Screw              | 4          |
| 6              | 2121001523        | -----             | -----              | 停用         |
| 7              | 8MB03200505K      | 螺絲                | Screw              | 4          |
| 8              | 8MN05321000A      | 螺絲                | Screw              | 1          |
| 9              | 8MN04280600C      | 螺絲                | Screw              | 2          |
| 10             | 2120000310        | 連桿                | Upper Kniferod     | 1          |
| 11             | 8MB04280607D      | 螺絲                | Screw              | 1          |
| 12             | 8MM06401210A      | 螺絲                | Screw              | 4          |
| 13             | 2120000313        | 曲柄銷               | Level Pin          | 2          |
| 14             | 2130000314        | 球頭曲柄              | Crank              | 1          |
| 15             | 8MN06400500A      | 螺絲                | Screw              | 2          |
| 16             | 2120000316        | 曲柄                | Level              | 1          |
| 17             | 2130000317        | 配重                | Balance Weight     | 1          |
| 18             | 8MB03200806K      | 螺絲                | Screw              | 4          |
| 19             | 2120000319        | 手輪                | Pulley             | 1          |
| 20             | 8MN06400800A      | 螺絲                | Screw              | 2          |
| 21             | 2200000910        | 墊圈                | Washer             | 1          |
| 22             | 8MM06403510B      | 螺絲                | Screw              | 1          |
| 23             | 2120000323        | 風扇                | Fan                | 1          |
| 24             | 2120000324        | 封蓋                | Thrust Holder      | 1          |
| 25             | 8MC04281007D      | 螺絲                | Screw              | 3          |
| 26             | 2120000326        | -----             | -----              | 停用         |
| 27             | 2120000327        | -----             | -----              | 停用         |
| 28             | 2120000328        | 聚油環               | Position Lock Ring | 1          |
| 29             | 2100000316        | 波型墊圈              | Waved Washer       | 1          |
| 30             | 90BB174012        | 滾珠軸承              | Ball Bearing       | 1          |
| 31             | 2120000331        | 蝸桿                | Worm               | 1          |
| 32             | 2130000332        | 隔環                | Collar             | 1          |
| 33             | 90BB1740121       | 滾珠軸承              | Ball Bearing       | 1          |
| 34             | 2120000334        | 扣環                | Ring               | 1          |
| 35             | 8MN05320500E      | 螺絲                | Screw              | 4          |
| 36             | 2130000336        | 離合齒輪              | Ratchat Gear       | 1          |
| 37             | 90BB1535112       | 滾珠軸承              | Ball Bearing       | 1          |
| 38             | 2120000338        | 油環                | O-Ring             | 2          |
| 39             | 90SP7510          | 彈簧銷               | Spring Pin         | 2          |
| 40             | 90ER060           | E形扣環              | E-Ring             | 1          |
| 41             | 2130000341        | 止動按鈕              | Puch Botton        | 1          |
| 42             | 2130000342        | 彈簧                | Spring             | 1          |
| 43             | 2130000343        | 配重                | Balance Weight     | 1          |
| 44             | 2130000344        | 基準定位輪             | Regulator          | 1          |
| 45             | 2120000345        | 導環                | Feed Pin           | 1          |
| 46             | 2130000346        | 變距偏心輪             | Eccentric          | 1          |
| 47             | 8MN03200400A      | 螺絲                | Screw              | 2          |
| 48             | 2130000348        | 簧片                | Spring             | 1          |
| 49             | 2130000349        | 連桿                | Connection         | 1          |
| 50             | 90NB101310        | 滾針軸承              | Needle Bearing     | 1          |
| 51             | 2130000351        | 偏心輪               | Eccentric          | 1          |
| 52             | 2130000352        | 離合板               | Pawl               | 1          |
| 53             | 2130000353        | 彈簧                | Spring             | 1          |
| 54             | 2120000354        | 螺樁                | Stud               | 1          |
| 55             | 2120000315        | 球頭曲柄              | Crank              | 1          |
| 56             | 66800             | 油線                | Oil Wick           | 2          |
| 57             | 2130000357        | 墊圈                | Washer             | 2          |
| 58             | 2120000375        | 連桿                | Needle Bar Rod     | 1          |
| 59             | 2130000376        | 曲柄                | Level              | 1          |
| 60             | 2130000360        | 平墊圈               | Washer             | 1          |
| 61             | 2130000362        | O型環               | O-Ring             | 2          |
| 62             | 2100000335        | 導軌                | Guide              | 2          |
| 63             | 21200003261       | 油環                | O-Ring             | 1          |
| 64             | 21200003271       | O形油環              | O-Ring             | 1          |

4. 上, 下結線鉤傳動機構

UPPER & LOWER LOOPER DRIVING MECHANISM



#### 4. 上,下結線鉤傳動機構

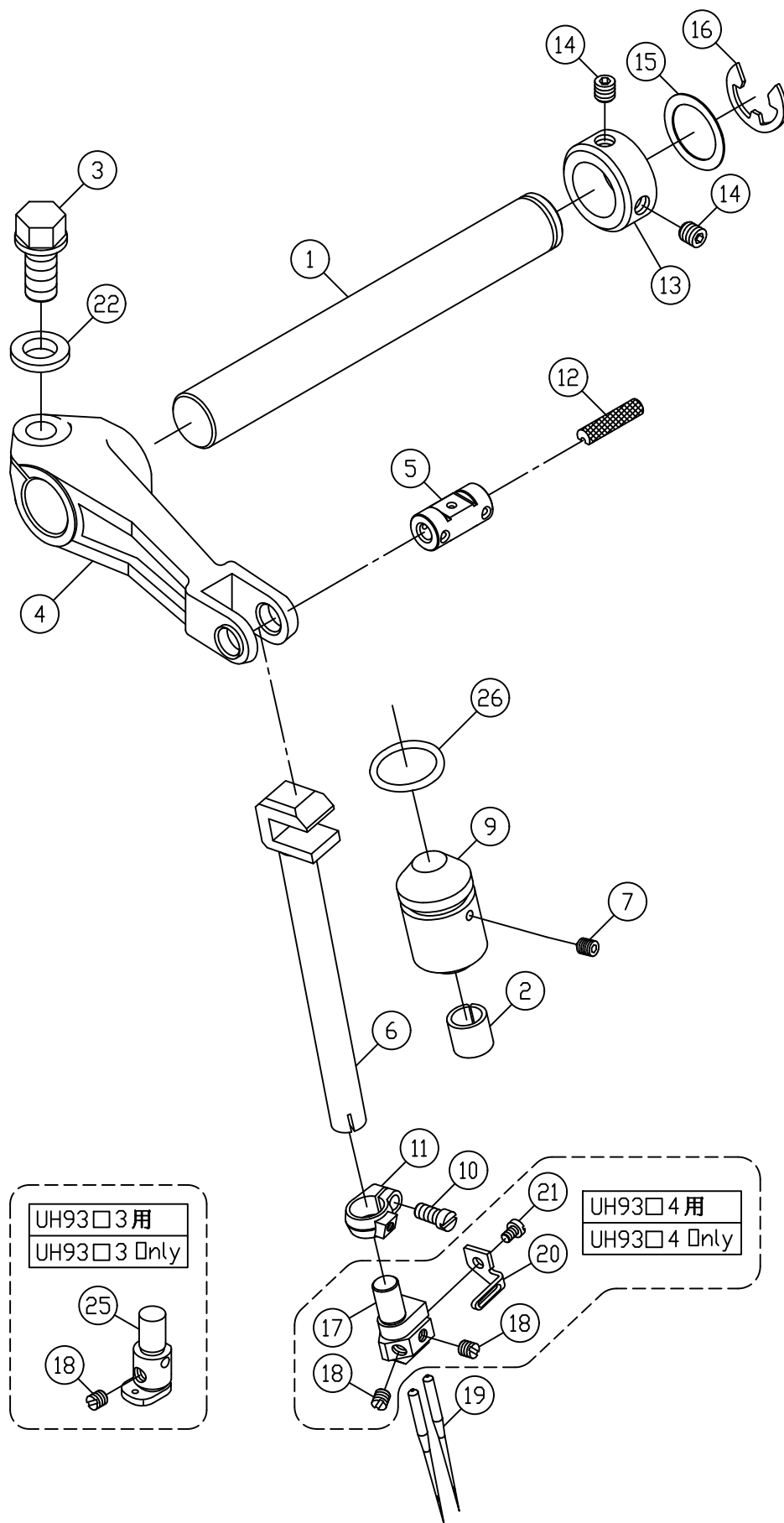
##### Upper & Lower Looper Driving Mechanism

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                         | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|---------------------------|-------------------|
| 1              | 2130000401        | 軸                | Shaft                     | 1                 |
| 2              | 2120000402        | 止推墊圈             | Washer                    | 1                 |
| 3              | 8MK05320808A      | 螺絲               | Screw                     | 1                 |
| 4              | 2130000404        | 軸                | Shaft                     | 1                 |
| 5              | 2120000405        | 變距隔環             | Spacer                    | 1                 |
| 6              | 8MB85240806A      | 螺絲               | Screw                     | 1                 |
| 7              | 8MN04280400A      | 螺絲               | Screw                     | 2                 |
| 8              | 21200004081       | 曲柄               | Lever                     | 1                 |
| 9              | 8MK06301408J      | 螺絲               | Screw                     | 1                 |
| 10             | 8MN03200400C      | 螺絲               | Screw                     | 1                 |
| 11             | 2120000411        | 曲柄銷              | Pin                       | 1                 |
| 12             | 2120000412        | 羊毛氈              | Felt                      | 1                 |
| 13             | 2130000413        | 上結線鉤座            | Upper Looper Holder       | 1                 |
| 14             | 8MB85240705A      | 螺絲               | Screw                     | 1                 |
| 15             | 21200004151       | 擺動軸承             | Upper Looper Holder Guide | 1                 |
| 16             | 2120000440        | 墊圈               | Washer                    | 1                 |
| 17             | 2130000417        | 軸承座              | Upper Looper Holder Base  | 1                 |
| 18             | 8MM06401610A      | 螺絲               | Screw                     | 2                 |
| 19             | 2130000419        | 封蓋               | Cover                     | 1                 |
| 20             | 8MB75180805A      | 螺絲               | Screw                     | 1                 |
| 21             | 8ME75180605A      | 螺絲               | Screw                     | 1                 |
| 22             | *****             | 上結線鉤             | Upper Looper              | 1                 |
| 23             | 90SW050           | -----            | -----                     | 停用                |
| 24             | 2120000424        | 止推墊圈             | Washer                    | 1                 |
| 25             | 2130000425        | 擺動臂              | Lower Looper Arm          | 1                 |
| 26             | 8MM05321409A      | 螺絲               | Screw                     | 1                 |
| 27             | 4BD0800114        | -----            | -----                     | 停用                |
| 28             | *****             | 下結線鉤             | Lower Looper              | 1                 |
| 29             | 2120000436        | 孔塞               | Plug                      | 1                 |
| 30             | 2120000430        | 壓板               | Cover                     | 1                 |
| 31             | 2120000431        | 羊毛氈              | Felt                      | 1                 |
| 32             | 8MB03200406A      | 螺絲               | Screw                     | 1                 |
| 33             | 2120050502        | 油封               | Oil Seal                  | 1                 |
| 34             | 2120000443        | 羊毛氈              | Felt                      | 1                 |

\*\*\*\*\* 詳細資料請參照附件

\*\*\*\*\* is one of the gauge parts

## 5. 針棒傳動機構 NEEDLE BAR COMPONENTS



## 5. 針棒傳動機構

### Needle Bar Components

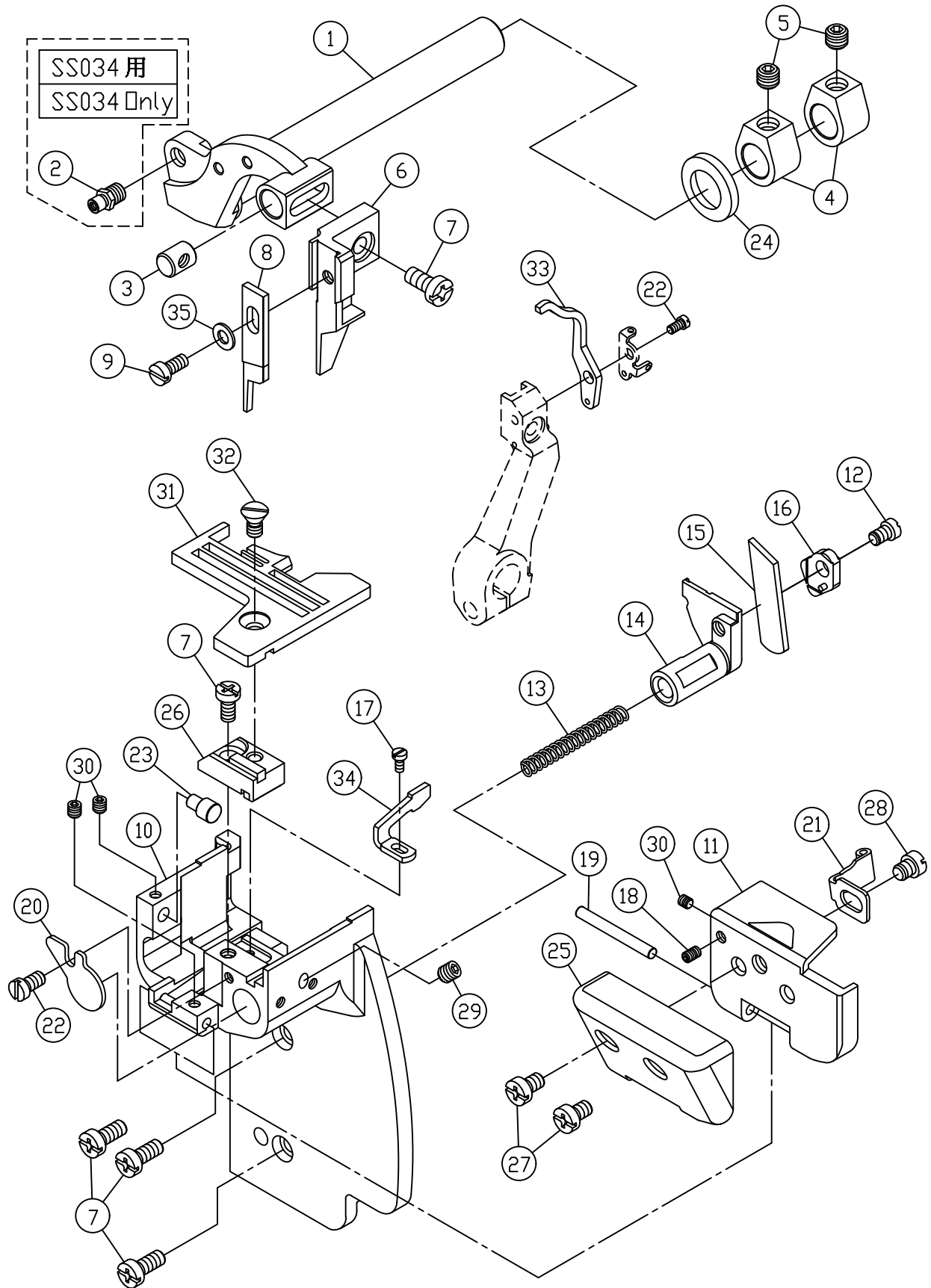
| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱             | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|---------------|-------------------|
| 1              | 2130000601        | 軸                | Shaft         | 1                 |
| 2              | 2120000630        | 羊毛氈              | Felt          | 1                 |
| 3              | 8MK06301408J      | 螺絲               | Screw         | 1                 |
| 4              | 2120000625        | 針棒驅動臂            | Lever         | 1                 |
| 5              | 2120000626        | 連結銷              | Pin           | 1                 |
| 6              | 2120000627        | 針棒               | Needle Bar    | 1                 |
| 7              | 8MN04280500C      | 螺絲               | Screw         | 1                 |
| 8              | 2120000608        | - - - - -        | - - - - -     | 停用                |
| 9              | 2120000628        | 軸襯               | Bushing       | 1                 |
| 10             | 8MB03200604A      | 螺絲               | Screw         | 1                 |
| 11             | 2120000629        | 束圈               | Clamp         | 1                 |
| 12             | 2120000612        | 羊毛氈              | Felt          | 1                 |
| 13             | 2130000613        | 定位環              | Collar        | 1                 |
| 14             | 8MN03200300A      | 螺絲               | Screw         | 2                 |
| 15             | 2120000615        | 止推墊圈             | Washer        | 1                 |
| 16             | 90ER080           | E形扣環             | E-Ring        | 1                 |
| 17             | * * * * *         | 針留               | Needle Holder |                   |
| 18             | 8SH32440300A      | 螺絲               | Screw         | 1(3) 2(4)         |
| 19             | * * * * *         | 針                | Needle        |                   |
| 20             | 2120040620        | 導線               | Thread Guide  | 1                 |
| 21             | 8MB02160304A      | 螺絲               | Screw         | 1                 |
| 22             | 2120000440        | 墊圈               | Washer        | 1                 |
| 23             | 21200006081       | - - - - -        | - - - - -     | 停用                |
| 24             | 8MH03200300A      | - - - - -        | - - - - -     | 停用                |
| 25             | * * * * *         | 針留               | Needle Holder |                   |
| 26             | 21200006083       | 油環               | O-Ring        | 1                 |

\* \* \* \* \* 詳細資料請參照附件

\* \* \* \* \* is one of the gauge parts

## 6. 上, 下刀修邊機構

### UPPER AND LOWER KNIFE COMPONENTS



## 6. 上,下刀修邊機構

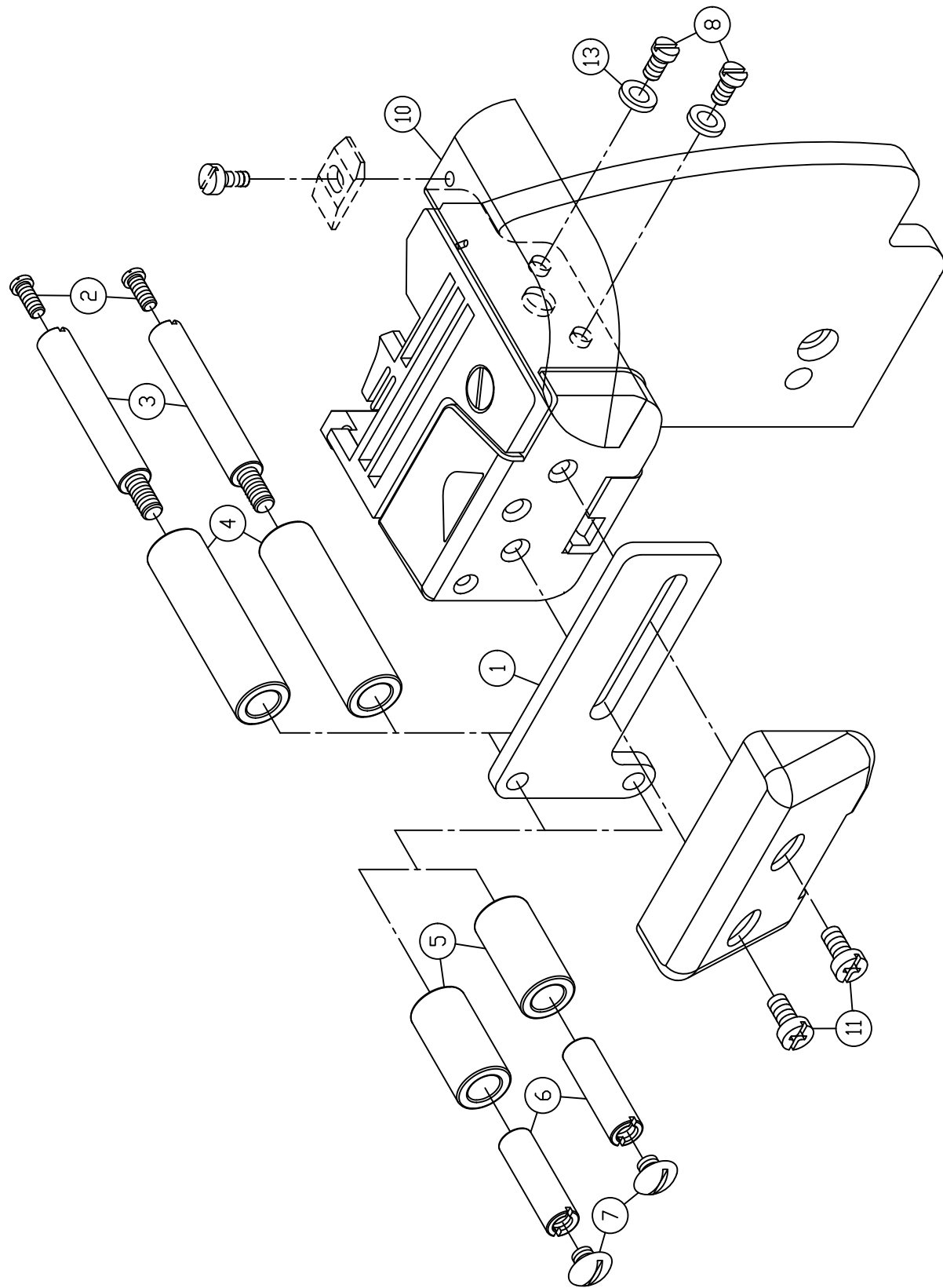
### Upper And Lower Knife Components

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                      | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|------------------------|-------------------|
| 1              | 2130000701        | 上刀軸              | Upper Knife Shaft      | 1                 |
| 2              | 2120000702        | 驅動銷              | Pin                    | 1                 |
| 3              | 2120000703        | 固定銷              | Pin                    | 1                 |
| 4              | 2120000704        | 定位環              | Collar                 | 2                 |
| 5              | 8MN06400500A      | 螺絲               | Screw                  | 2                 |
| 6              | 21200307061-1     | 上刀座              | Upper Knife Clamp      | 1                 |
| 7              | 8MC04280807D      | 螺絲               | Screw                  | 5                 |
| 8              | 2120000708        | 上刀               | Upper Knife            | 1                 |
| 9              | 8MB85240806A      | 螺絲               | Screw                  | 1                 |
| 10             | 2130000710        | 下刀座              | Bracket                | 1                 |
| 11             | 2130000711        | 側蓋               | Cover                  | 1                 |
| 12             | 8MB04280807K      | 螺絲               | Screw                  | 1                 |
| 13             | 2130000713        | 緊迫彈簧             | Spring                 | 1                 |
| 14             | 2130000714        | 下刀架              | Lower Knife Holder     | 1                 |
| 15             | *****             | 下刀               | Lower Knife/Thick      | 1                 |
| 16             | 2130000716        | 壓板               | Lower Knife Clamp      | 1                 |
| 17             | 8MB75180505A      | 螺絲               | Screw                  | 1                 |
| 18             | 8MN03200500A      | 螺絲               | Screw                  | 1                 |
| 19             | 2130000719        | 軸                | Shaft                  | 1                 |
| 20             | 2130000720        | 封蓋               | Plate                  | 1                 |
| 21             | 2130000721        | 鎖扣               | Latch                  | 1                 |
| 22             | 8MB03200606A      | 螺絲               | Screw                  | 2                 |
| 23             | 2130000723        | 止動軸              | Shaft                  | 1                 |
| 24             | 2120050502        | 油封               | Oil Seal               | 1                 |
| 25             | 2130000725        | 護蓋               | Feed Mechanish Cover   | 1                 |
| 26             | 2130000726        | 針板座              | Suppopt                | 1                 |
| 27             | 8MC04280507D      | 螺絲               | Screw                  | 2                 |
| 28             | 8MB04280407A      | 螺絲               | Screw                  | 1                 |
| 29             | 8MN05320400A      | 螺絲               | Screw                  | 1                 |
| 30             | 8MN03200300A      | 螺絲               | Screw                  | 3                 |
| 31             | *****             | 針板               | Needle Plate           | 1                 |
| 32             | 8MF04280807C      | 螺絲               | Screw                  | 1                 |
| 33             | *****             | 活動導針器            | Traveling Needle Guide | 1                 |
| 34             | *****             | 前導針器             | Needle Guard (Front)   | 1                 |
| 35             | 2100000223        | 墊圈               | Washer                 | 1                 |

\*\*\*\*\* 詳細資料請參照附件

\*\*\*\*\* is one of the gauge parts

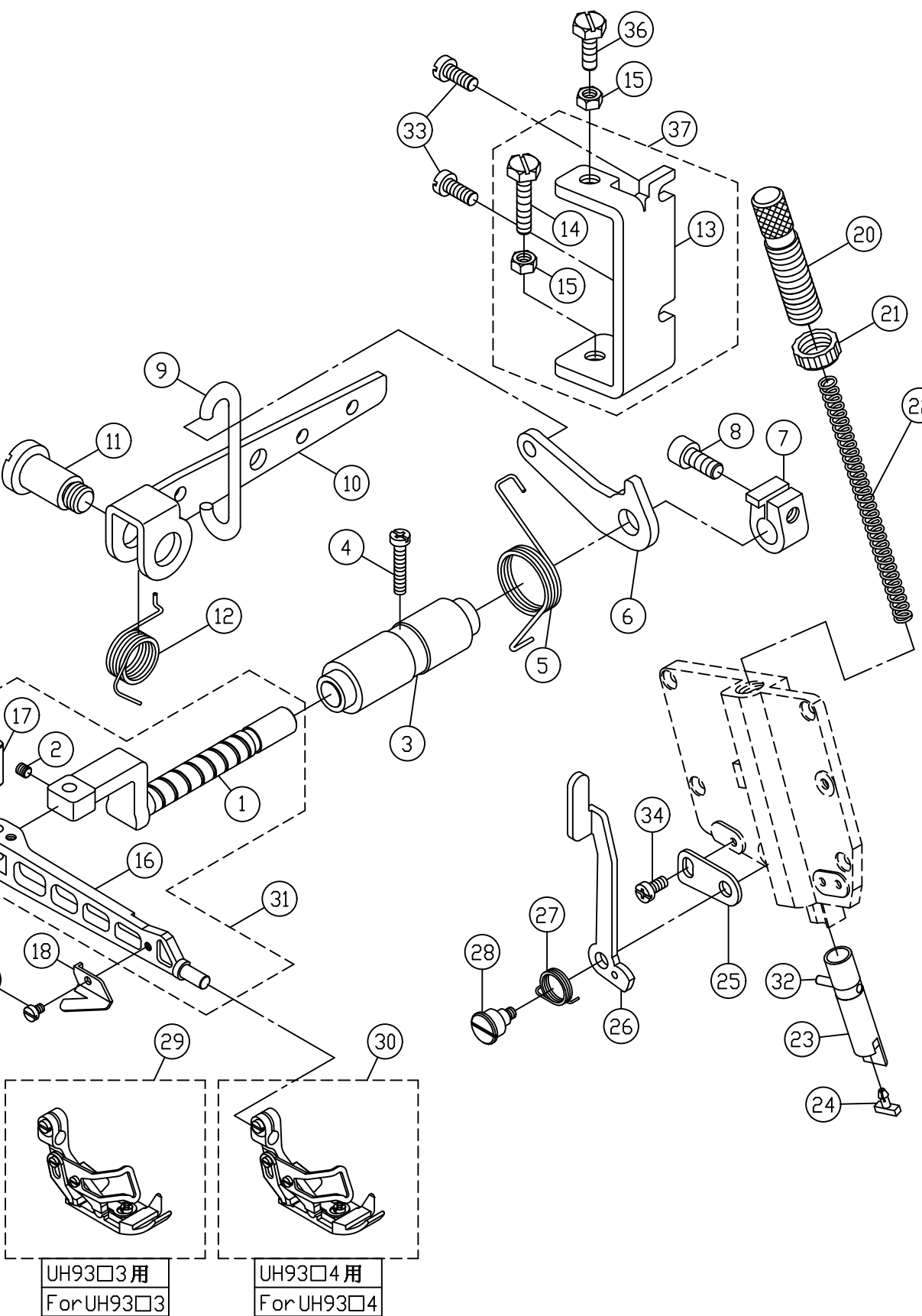
# 6-1 TR013 擴張滾輪組零件列表 PARTS LIST FOR TR013 ROLLER SET



## 6-1 TR013 擴張滾輪組零件列表 Parts List For TR013 Roller Set

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱           | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-------------|-------------------|
| 1              | 4TR0130101        | 支架               | Bracket     | 1                 |
| 2              | 8SC36400707D      | 螺絲               | Screw       | 2                 |
| 3              | 4TR0130103        | 右側軸              | Shaft (R)   | 2                 |
| 4              | 4TR0130104        | 右滾輪              | Roller (R)  | 2                 |
| 5              | 4TR0130105        | 左滾輪              | Roller (L)  | 2                 |
| 6              | 4TR0130106        | 左側軸              | Shaft (L)   | 2                 |
| 7              | 8SD36400508A      | 螺絲               | Screw       | 2                 |
| 8              | 8MB03200506K      | 螺絲               | Screw       | 2                 |
| 9              | 4TR0130109        | - - - - -        | - - - - -   | 停用                |
| 10             | 4TR01301101       | 前蓋               | Front Cover | 1                 |
| 11             | 8MC04280807D      | 螺絲               | Screw       | 2                 |
| 12             | 8MB03200806K      | - - - - -        | - - - - -   | 停用                |
| 13             | 90PW030           | 墊圈               | Washer      | 2                 |
| 14             | 4TR0130111        | - - - - -        | - - - - -   | 停用                |
| 15             | 4TR0130112        | - - - - -        | - - - - -   | 停用                |

## 7. 壓腳提昇機構 PRESSER FOOT COMPONENTS



## 7. 壓腳提昇機構

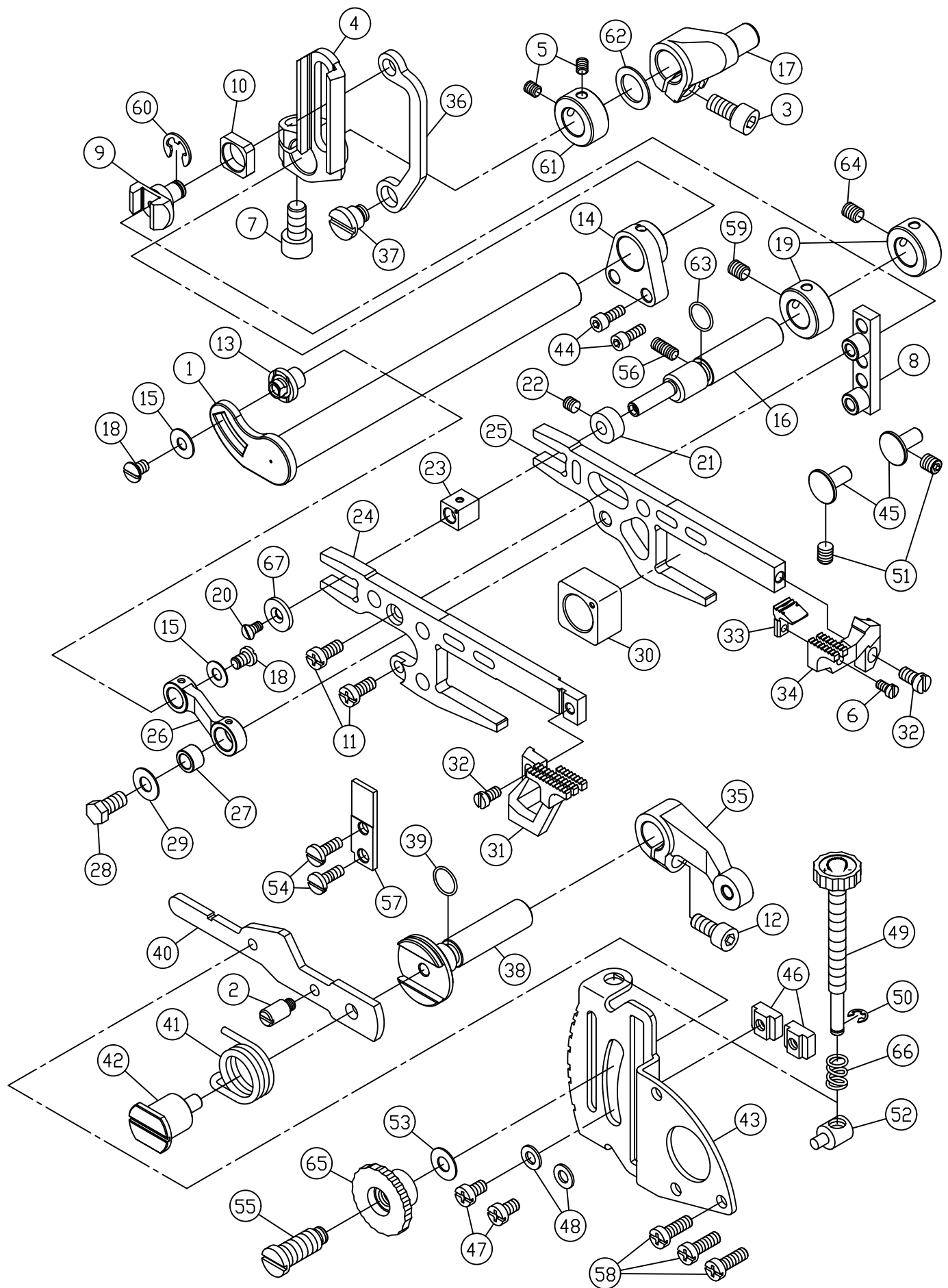
### Presser Foot Components

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                    | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|----------------------|-------------------|
| 1              | 2120000801        | 軸                | Shaft                | 1                 |
| 2              | 8MN04280400A      | 螺絲               | Screw                | 1                 |
| 3              | 2120000803        | 軸襯               | Bushing              | 1                 |
| 4              | 8MC04281607D      | 螺絲               | Screw                | 1                 |
| 5              | 2130000805        | 回復彈簧             | Spring               | 1                 |
| 6              | 2120000806        | 拉桿               | Level                | 1                 |
| 7              | 21200008071       | 定位環              | Collar               | 1                 |
| 8              | 8MM06301210A      | 螺絲               | Screw                | 1                 |
| 9              | 2120000809        | 掛鉤               | Lifting Hook         | 1                 |
| 10             | 2120000810        | 拉桿               | Level                | 1                 |
| 11             | 2120000811        | 螺樁               | Stud                 | 1                 |
| 12             | 2120000812        | 回復彈簧             | Spring               | 1                 |
| 13             | 21200008361       | 限位片              | Stopper              | 1                 |
| 14             | 8MK05322710A      | 螺絲               | Screw                | 1                 |
| 15             | 8MA05320408A      | 螺帽               | Nut                  | 2                 |
| 16             | 2120000816        | 壓腳臂              | Presser Arm          | 1                 |
| 17             | 2100001004        | 樞銷               | Pin                  | 1                 |
| 18             | 2120000818        | 割線刀              | Chain Cutter         | 1                 |
| 19             | 8MB03200406A      | 螺絲               | Screw                | 1                 |
| 20             | 2120000820        | 調節螺樁             | Adjusting Screw      | 1                 |
| 21             | 2120000821        | 螺帽               | Nut                  | 1                 |
| 22             | 2120000822        | 彈簧               | Spring               | 1                 |
| 23             | 2120000823        | 壓桿               | Presser Bar          | 1                 |
| 24             | 2120000824        | 壓子               | Plunger              | 1                 |
| 25             | 2120000825        | 止動片              | Stopper              | 1                 |
| 26             | 2120000826        | 搬手               | Lever                | 1                 |
| 27             | 2120000827        | 彈簧               | Spring               | 1                 |
| 28             | 8MB04281412R      | 螺樁               | Stud                 | 1                 |
| 29             | *****             | 壓腳組              | Presser Foot Asm.    |                   |
| 30             | *****             | 壓腳組              | Presser Foot Asm.    |                   |
| 31             | 212A0000816       | 壓腳臂組             | Presser Arm Asm.     | 1                 |
| 32             | 90SP0316          | 彈簧銷              | Spring Pin           | 1                 |
| 33             | 8MC04280807D      | 螺絲               | Screw                | 2                 |
| 34             | 8MC04280607D      | 螺絲               | Screw                | 1                 |
| 35             | 212A0000837       | -----            | -----                | 停用                |
| 36             | 8MK05321408A      | 螺絲               | Screw                | 1                 |
| 37             | 212A00008371      | 調節螺樁組            | Adjusting Screw Asm. | 1                 |

\*\*\*\*\* 詳細資料請參照附件

\*\*\*\*\* is one of the gauge parts

## 8. 進給驅動機構 FEED MECHANISM COMPONENTS



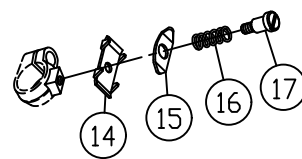
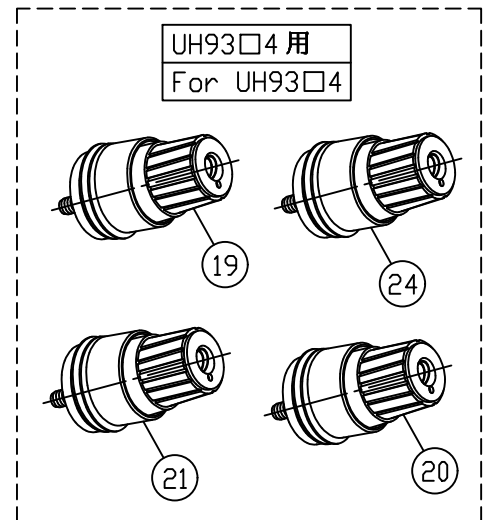
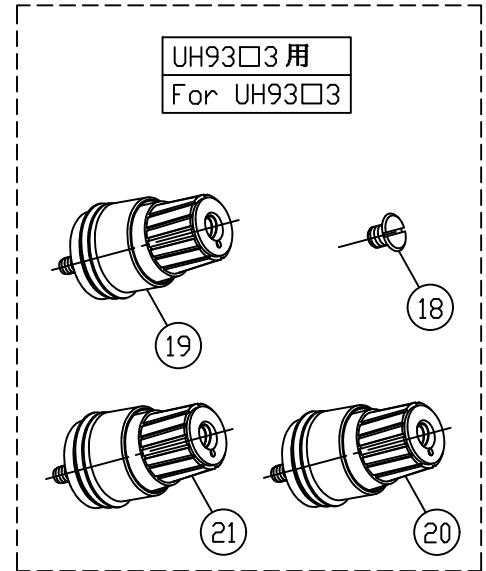
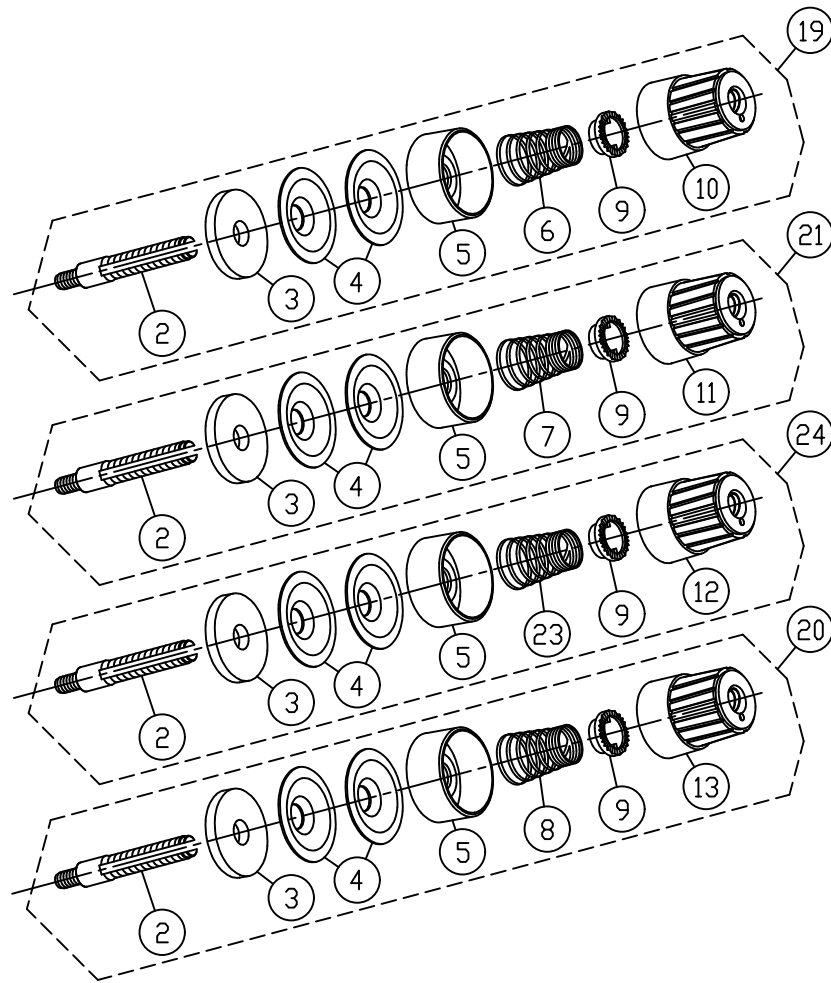
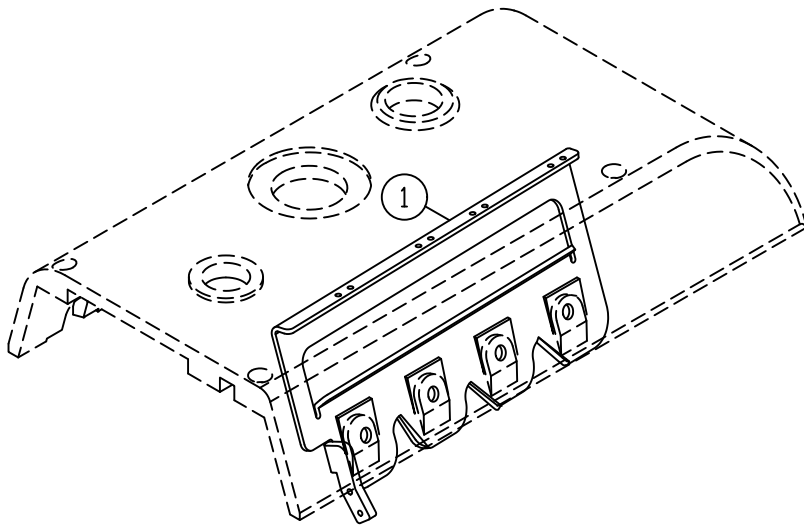
## 8. 進給驅動機構

### Feed Mechanism Components

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-------------------------|-------------------|
| 1              | 2130000901        | 曲柄               | Crank                   | 1                 |
| 2              | 2130000902        | 螺樁               | Stud                    | 1                 |
| 3              | 8MM06401210A      | 螺絲               | Screw                   | 1                 |
| 4              | 2130000904        | 變距滑軌             | Differential Feed Roker | 1                 |
| 5              | 8MN04280400A      | 螺絲               | Screw                   | 2                 |
| 6              | 8MC75180605A      | 螺絲               | Screw                   | 1                 |
| 7              | 8MM06401210C      | 螺絲               | Screw                   | 1                 |
| 8              | 2130000908        | 導軌               | Guide                   | 1                 |
| 9              | 2130000909        | 滑塊               | Slider                  | 1                 |
| 10             | 2130000910        | 滑塊               | Block                   | 1                 |
| 11             | 8MC04281007D      | 螺絲               | Screw                   | 2                 |
| 12             | 8MM06401210A      | 螺絲               | Screw                   | 1                 |
| 13             | 2130000913        | 變距連結銷            | Pin                     | 1                 |
| 14             | 2130000914        | 固定座              | Hing Seat               | 1                 |
| 15             | 2130000915        | 平墊圈              | Washer                  | 2                 |
| 16             | 2130000916        | 懸臂軸              | Shaft                   | 1                 |
| 17             | 2130000917        | 曲柄               | Crank                   | 1                 |
| 18             | 8MB04280607G      | 螺絲               | Screw                   | 2                 |
| 19             | 2130000919        | 定位環              | Collar                  | 2                 |
| 20             | 8ME03200606A      | 螺絲               | Screw                   | 1                 |
| 21             | 2120000921        | 定位環              | Collar                  | 1                 |
| 22             | 8MN04280400A      | 螺絲               | Screw                   | 1                 |
| 23             | 2130000923        | 滑塊               | Block                   | 1                 |
| 24             | 2130000924        | 差動送布齒台架          | Differential Feed Bar   | 1                 |
| 25             | 2130000925        | 主動送布齒台架          | Main Feed Bar           | 1                 |
| 26             | 2130000926        | 連桿               | Link                    | 1                 |
| 27             | 2130000927        | 隔環               | Bushing                 | 1                 |
| 28             | 8MK05201007G      | 螺絲               | Screw                   | 1                 |
| 29             | 2130000929        | 平墊圈              | Washer                  | 1                 |
| 30             | 2130000930        | 滑塊               | Block                   | 1                 |
| 31             | *****             | 差動送布齒            | Differential Feed Dog   | 1                 |
| 32             | 8MB85240806A      | 螺絲               | Screw                   | 2                 |
| 33             | *****             | 輔助送布齒            | Auxiliary Feed Dog      | 1                 |
| 34             | *****             | 主送布齒             | Main Feed Dog           | 1                 |
| 35             | 2130000935        | 拉桿               | Lever                   | 1                 |
| 36             | 2130000936        | 吊桿               | Link                    | 1                 |
| 37             | 8MB05320711G      | 螺絲               | Screw                   | 1                 |
| 38             | 2130000938        | 樞軸               | Shaft                   | 1                 |
| 39             | 90OR070           | O形環              | O-Ring                  | 1                 |
| 40             | 2130000940        | 搬手               | Lever                   | 1                 |
| 41             | 2130000941        | 彈簧               | Spring                  | 1                 |
| 42             | 2120000942        | 螺樁               | Stud                    | 1                 |
| 43             | 2130000943        | 指示板              | Regulator Plate         | 1                 |
| 44             | 8MM04281207A      | 螺絲               | Screw                   | 2                 |
| 45             | 2130000945        | 定位銷              | Pin                     | 2                 |
| 46             | 2120000946        | 限位環              | Spacer                  | 2                 |
| 47             | 8MC04280607D      | 螺絲               | Screw                   | 2                 |
| 48             | 2100000223        | 墊圈               | Washer                  | 2                 |
| 49             | 2120000949        | 調節螺樁             | Stud                    | 1                 |
| 50             | 90ER030           | E形扣環             | E-Ring                  | 1                 |
| 51             | 8MN04280600A      | 螺絲               | Screw                   | 2                 |
| 52             | 2120000952        | 微調定位銷            | Pin                     | 1                 |
| 53             | 2120000953        | 墊圈               | Washer                  | 1                 |
| 54             | 8MB04280807A      | 螺絲               | Screw                   | 2                 |
| 55             | 8MB06301608Q      | 螺絲               | Screw                   | 1                 |
| 56             | 8MN04281000A      | 螺絲               | Screw                   | 1                 |
| 57             | 2130000957        | 固定板              | Setting Plate           | 1                 |
| 58             | 8MC04280807D      | 螺絲               | Screw                   | 3                 |
| 59             | 8MN04280400A      | 螺絲               | Screw                   | 1                 |
| 60             | 90ER050           | E形扣環             | E-Ring                  | 1                 |
| 61             | 2120000613        | 定位環              | Collar                  | 1                 |
| 62             | 2120000615        | 止推墊圈             | Washer                  | 1                 |
| 63             | 90OR060           | O形環              | O-Ring                  | 1                 |
| 64             | 8MN04280400A      | 螺絲               | Screw                   | 1                 |
| 65             | 2120000954        | 螺帽               | Nut                     | 1                 |
| 66             | 2120000951        | 彈簧               | Spring                  | 1                 |
| 67             | 2130000967        | 平墊圈              | Washer                  | 1                 |

\*\*\*\*\* 詳細資料請參照附件  
\*\*\*\*\* is one of the gauge parts

9. 縫線張力調節機構 (UH93□3 UH93□4 用)  
 THREAD TENSION COMPONENTS (FOR UH93□3 UH93□4)

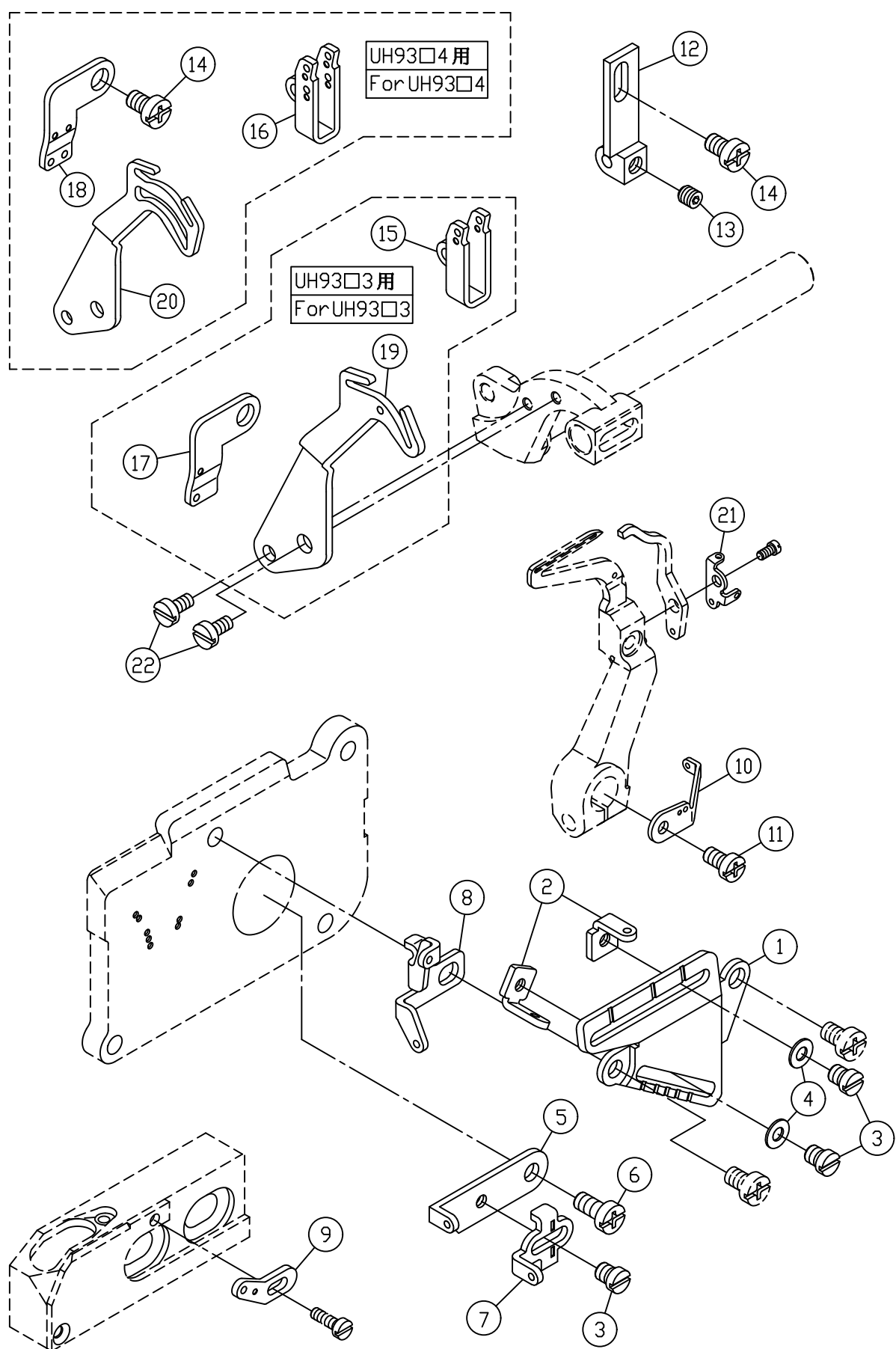


## 9. 縫線張力調節機構(UH93□3 UH93□4用)

### Thread Tension Components(For UH93□3 UH93□4)

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-------------------------|-------------------|
| 1              | 2120001059        | 導線板              | Thread Guide Plate      | 1                 |
| 2              | 2100001120        | 螺樁               | Stud                    | 3(3) 4(4)         |
| 3              | 2100001127        | 羊毛氈              | Felt                    | 3(3) 4(4)         |
| 4              | 2100001126        | 張力控制盤            | Tension Disc            | 6(3) 8(4)         |
| 5              | 2100001125        | 彈簧座              | Tension Spring Retainer | 3(3) 4(4)         |
| 6              | 2100001132        | 錐型彈簧(藍)          | Spring (Blue)           | 1(3、4)            |
| 7              | 2100041131        | 錐型彈簧(黃)          | Spring (Yellow)         | 1(3、4)            |
| 8              | 2100001123        | 錐型彈簧(紅)          | Spring (Red)            | 1(3、4)            |
| 9              | 2100001122        | 止滑齒輪             | Thread Guide            | 3(3) 4(4)         |
| 10             | 2100001121        | 張力調整螺帽(藍)        | Tension Nut (Blue)      | 1(3、4)            |
| 11             | 2100001121        | 張力調整螺帽(黃)        | Tension Nut (Yellow)    | 1(3、4)            |
| 12             | 2100001121        | 張力調整螺帽(綠)        | Tension Nut (Green)     | 1(4)              |
| 13             | 2100001121        | 張力調整螺帽(紅)        | Tension Nut (Red)       | 1(3、4)            |
| 14             | 2120031045        | 穩線壓板             | Tension Control Plate   | 1(3、4)            |
| 15             | 2120001047        | 穩線壓板             | Tension Control Plate   | 1(3、4)            |
| 16             | 2120001048        | 彈簧               | Spring                  | 1(3、4)            |
| 17             | 2120001049        | 螺樁               | Stud                    | 1(3、4)            |
| 18             | 8SB44400608K      | 螺絲               | Screw                   | 1(3)              |
| 19             | 212A0001052       | 張力控制組(藍)         | Tension Controlle Asm.  | 1(3、4)            |
| 20             | 212A0001055       | 張力控制組(紅)         | Tension Controlle Asm.  | 1(3、4)            |
| 21             | 212A0001056       | 張力控制組(黃)         | Tension Controlle Asm.  | 1(3、4)            |
| 22             | 210A0001124       | -----            | -----                   | 停用                |
| 23             | 2100001124        | 錐型彈簧(綠)          | Spring (Green)          | 1(4)              |
| 24             | 212A0041054       | 張力控制組(綠)         | Tension Controlle Asm.  | 1(4)              |

# 10. 導線揚線機構 THREAD GUIDE AND THREAD TAKEUP

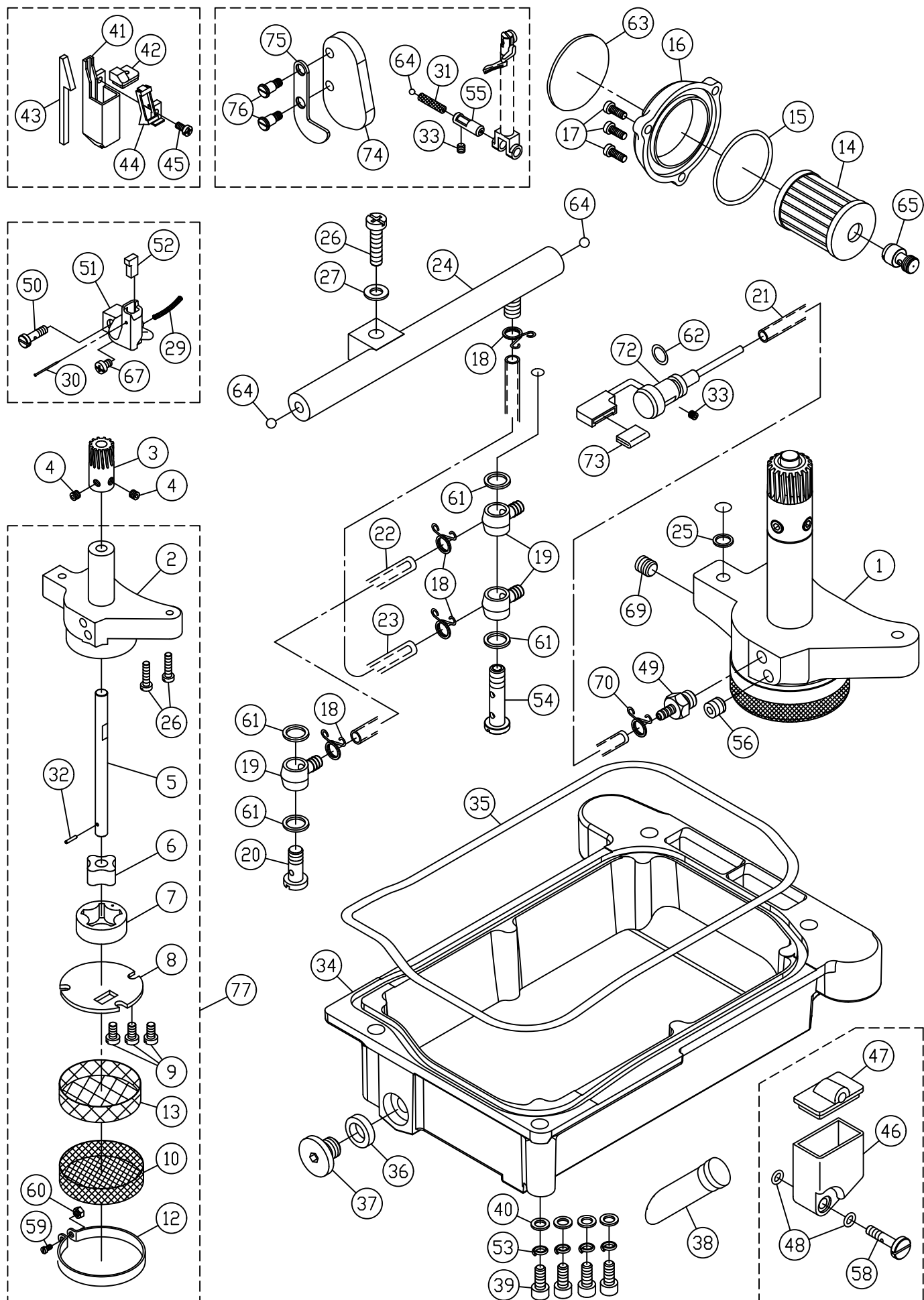


## 10. 導線揚線機構

### Thread Guide And Thread Takeup

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱             | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|---------------|-------------------|
| 1              | 2120001101        | 導線座              | Bracket       | 1                 |
| 2              | 2120001102        | 導線               | Thread Guide  | 2                 |
| 3              | 8MB03200406A      | 螺絲               | Screw         | 3                 |
| 4              | 90PW030           | 墊圈               | Washer        | 2                 |
| 5              | 2120001105        | 導線               | Thread Guide  | 1                 |
| 6              | 8MC04280807D      | 螺絲               | Screw         | 1                 |
| 7              | 2120001107        | 導線               | Thread Guide  | 1                 |
| 8              | 2130001108        | 導線               | Thread Guide  | 1                 |
| 9              | 2130001109        | 導線               | Thread Guide  | 1                 |
| 10             | 2130001110        | 導線               | Thread Guide  | 1                 |
| 11             | 8MC04280608D      | 螺絲               | Screw         | 1                 |
| 12             | 21200311121       | 導線座              | Bracket       | 1                 |
| 13             | 8MN04280400A      | 螺絲               | Screw         | 1                 |
| 14             | 8MC04280607D      | 螺絲               | Screw         | 2                 |
| 15             | 2120031115        | 導線               | Thread Guide  | 1                 |
| 16             | 2122000352        | 導線               | Thread Guide  | 1                 |
| 17             | 2120031117        | 導線               | Thread Guide  | 1                 |
| 18             | 2120041118        | 導線               | Thread Guide  | 1                 |
| 19             | 2130001119        | 揚線環              | Thread Takeup | 1                 |
| 20             | 2130001120        | 揚線環              | Thread Takeup | 1                 |
| 21             | 2130001121        | 導線               | Thread Guide  | 1                 |
| 22             | 8MB03200606A      | 螺絲               | Screw         | 2                 |

# 11. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

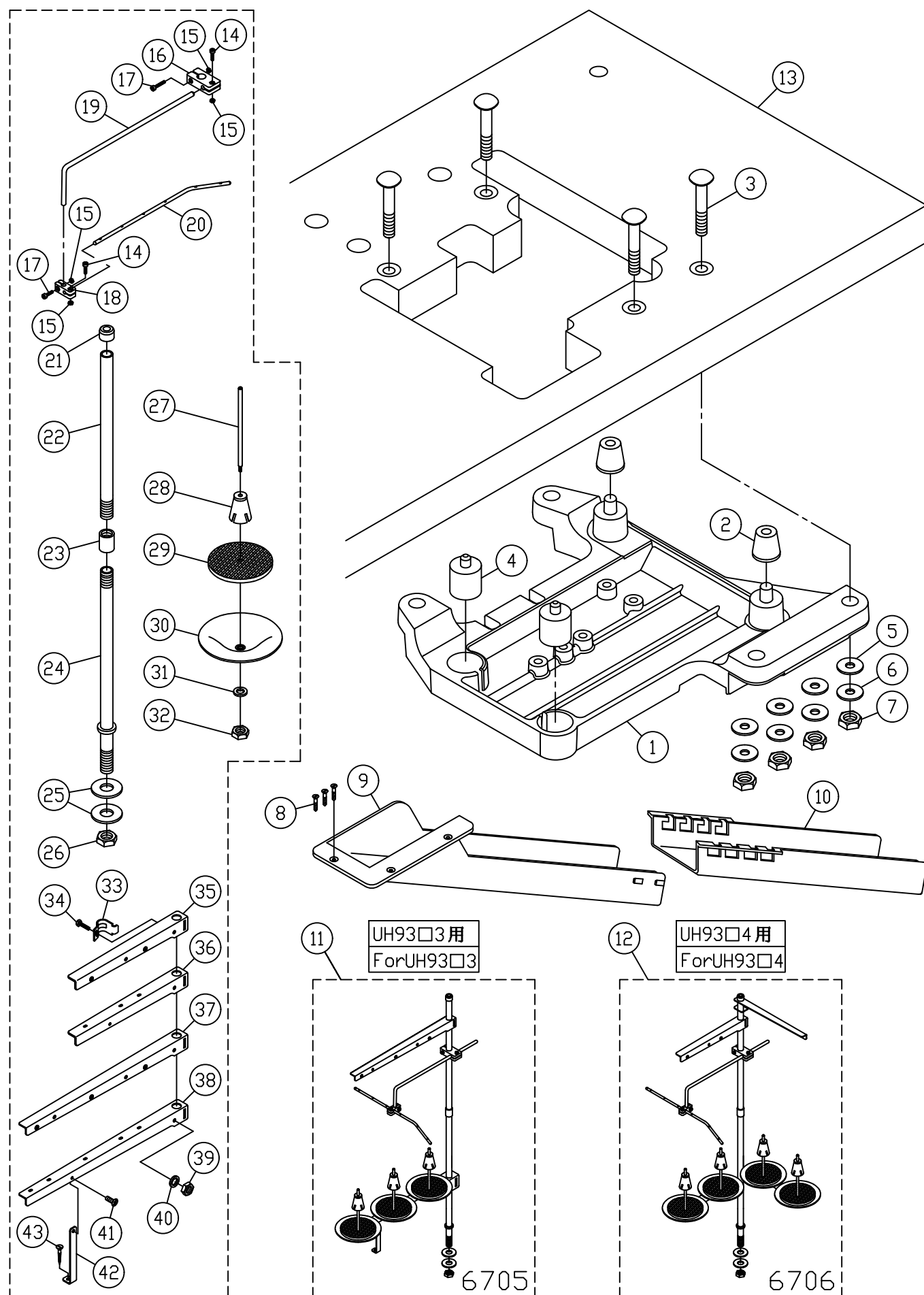


## 11. 潤滑冷卻機構

### Lubrication And Cooling Mechanism

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                              | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|--------------------------------|-------------------|
| 1              | 213A00012021      | 泵浦組              | Pump Asm.                      | 1                 |
| 2              | 21300012022       | 泵浦座              | Pump Seat                      | 1                 |
| 3              | 2120001203        | 蝸母               | Worm Gear                      | 1                 |
| 4              | 8MN05320400A      | 螺絲               | Screw                          | 2                 |
| 5              | 2120001205        | 軸                | Shaft                          | 1                 |
| 6              | 2120001206        | 內轉子              | Inside Rotor                   | 1                 |
| 7              | 2120001207        | 外轉子              | Outside Rotor                  | 1                 |
| 8              | 2130001208        | 封蓋               | Cover                          | 1                 |
| 9              | 8MC04280807D      | 螺絲               | Screw                          | 3                 |
| 10             | 21300012101       | 濾網               | Filter                         | 1                 |
| 12             | 2130001212        | 夾簧               | Latch                          | 1                 |
| 13             | 21300012131       | 油網               | Oil Grid                       | 1                 |
| 14             | 2100001521        | 紙質過濾器            | Cartridge Filter               | 1                 |
| 15             | 2200001313        | O形油環             | O-Ring                         | 1                 |
| 16             | 2200001311        | 封蓋               | Cover                          | 1                 |
| 17             | 8MC04280807D      | 螺絲               | Screw                          | 3                 |
| 18             | 2100001536        | 管夾               | Snap Ring                      | 4                 |
| 19             | 2100001535        | 接頭               | Oil Tube Joint                 | 3                 |
| 20             | 2120001220        | 迴路螺絲             | Screw                          | 1                 |
| 21             | 2130001221        | 油管               | Oil Tube                       | 1                 |
| 22             | 2130001222        | 油管               | Oil Tube                       | 1                 |
| 23             | 2130001223        | 油管               | Oil Tube                       | 1                 |
| 24             | 2130001224        | 分油管              | Oil Distributor                | 1                 |
| 25             | 90OR060           | O形環              | O-Ring                         | 1                 |
| 26             | 8MC04281607D      | 螺絲               | Screw                          | 3                 |
| 27             | 2100000223        | 墊圈               | Washer                         | 1                 |
| 29             | 66800             | 油線               | Oil Wick                       | 1                 |
| 30             | 2120001253        | 大頭針              | Pin                            | 1                 |
| 31             | 2120000612        | 羊毛氈              | Felt                           | 1                 |
| 32             | 90SP0210          | 彈簧銷              | Spring Pin                     | 1                 |
| 33             | 8MN04280400A      | 螺絲               | Screw                          | 2                 |
| 34             | 2130001234        | 油盤               | Oil Reservoir                  | 1                 |
| 35             | 2130001235        | 油封               | Gasket                         | 1                 |
| 36             | 2100000244        | 油封               | Gasket                         | 1                 |
| 37             | 8SM95281017A      | 螺樁               | Stud                           | 1                 |
| 38             | 2130001238        | 油面鏡              | Oil Sight Window               | 1                 |
| 39             | 8MM05321209A      | 螺絲               | Screw                          | 4                 |
| 40             | 2120001240        | 墊圈               | Washer                         | 4                 |
| 41             | 2130001241        | 油壺               | Silicone Oil Reservoir (Upper) | 1                 |
| 42             | 2120001242        | 矽油壺蓋             | Cover                          | 1                 |
| 43             | 2120001243        | 羊毛氈              | Felt                           | 1                 |
| 44             | 2120001244        | 護蓋               | Feed Mechanish Cover           | 1                 |
| 45             | 8MC04281007D      | 螺絲               | Screw                          | 1                 |
| 46             | 2130001246        | 油壺               | Silicone Oil Reservoir (Lower) | 1                 |
| 47             | 2130001247        | 油壺蓋              | Cover                          | 1                 |
| 48             | 90OR040           | O形環              | O-Ring                         | 2                 |
| 49             | 2130001249        | 油嘴               | Oil Tube Joint                 | 1                 |
| 50             | 2130001250        | 迴路螺樁             | Stud                           | 1                 |
| 51             | 2130001251        | 針冷卻器             | Needle Thread Lubricator       | 1                 |
| 52             | 2130001252        | 羊毛氈              | Felt                           | 1                 |
| 53             | 90SW050           | 彈簧墊圈             | Spring Washer                  | 4                 |
| 54             | 2130001254        | 迴路螺樁             | Stud                           | 1                 |
| 55             | 2120001255        | 黃銅管              | Oil Tube                       | 1                 |
| 56             | 8MN06400600A      | 螺絲               | Screw                          | 1                 |
| 58             | 2130001258        | 螺絲               | Screw                          | 1                 |
| 59             | 8MM03200806A      | 螺絲               | Screw                          | 1                 |
| 60             | 8MA03200306A      | 螺帽               | Nut                            | 1                 |
| 61             | 2100001534        | 墊圈               | Washer                         | 4                 |
| 62             | 90OR070           | O形環              | O-Ring                         | 1                 |
| 63             | 66453-6           | 安全指示貼紙           | Name Plate                     | 1                 |
| 64             | 2120001264        | 孔塞               | Plug                           | 3                 |
| 65             | 2130001265        | 油嘴               | Oil Tube Joint                 | 1                 |
| 67             | 8MC04280507D      | 螺絲               | Screw                          | 1                 |
| 69             | 8MN06400800A      | 螺絲               | Screw                          | 1                 |
| 70             | 2122000449        | 夾簧               | Snap Ring                      | 1                 |
| 72             | 2122000428        | 聚油環              | Felt Housing                   | 1                 |
| 73             | 2120001270        | 羊毛氈              | Felt                           | 1                 |
| 74             | 2122000436        | 羊毛氈              | Felt                           | 1                 |
| 75             | 2122000437        | 定位片              | Spacer                         | 1                 |
| 76             | 8MB04281007G      | 螺絲               | Screw                          | 2                 |
| 77             | 213A00012023      | 泵浦組              | Pump Asm.                      | 1                 |

## 12. 半沈式車板装置 PARTS FOR SEMI-SUBMERGED INSTALLATION

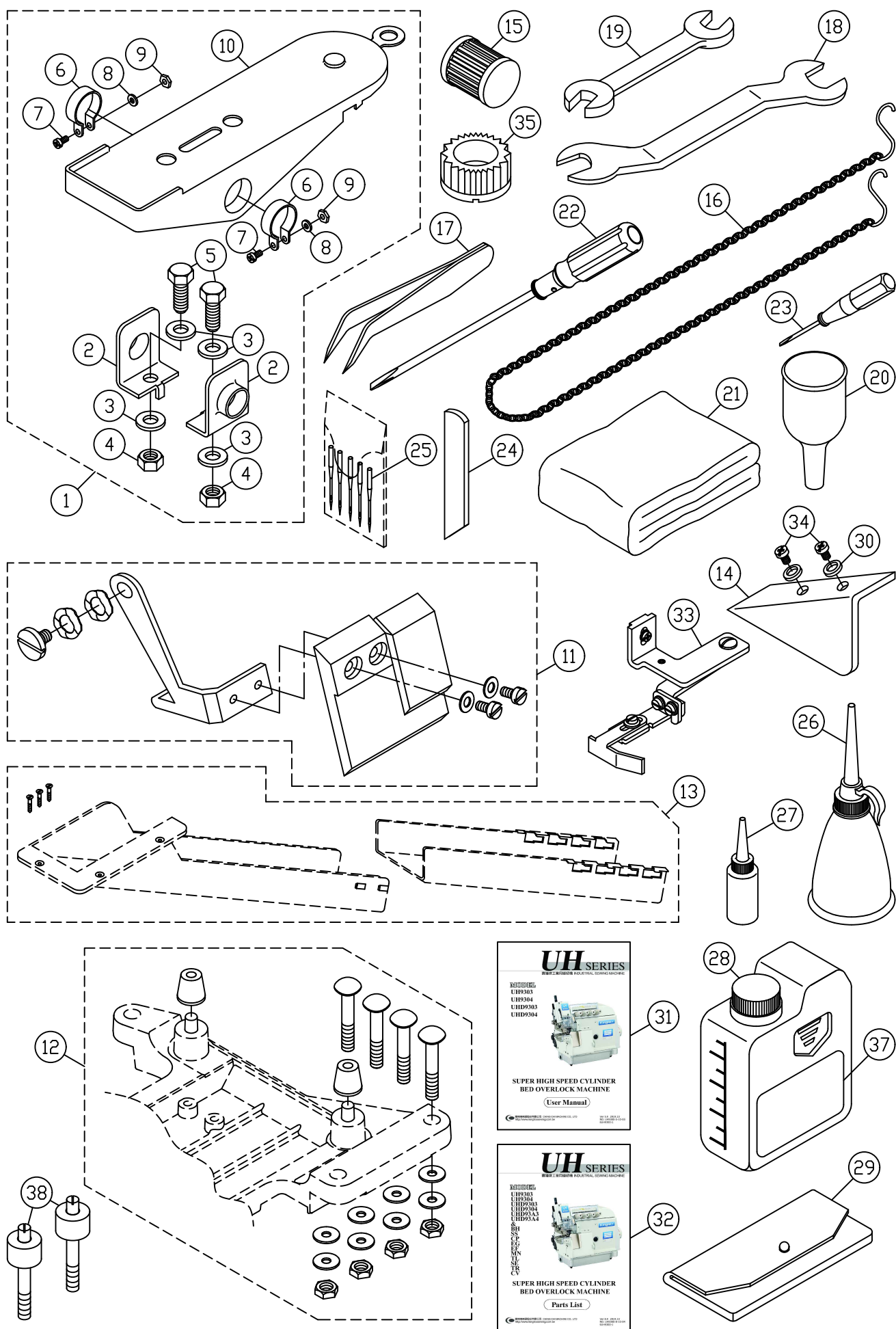


## 12. 半沉式車板裝置

### Parts For Semi-Submerged Installation

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                      | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|------------------------|-------------------|
| 1              | 66921             | 托底板              | Frame Support Plate    | 1                 |
| 2              | 66941             | 防震墊              | Rubber                 | 2                 |
| 3              | 66956             | 懸吊螺樁             | Stud                   | 4                 |
| 4              | 66947             | 防震墊              | Rubber                 | 2                 |
| 5              | 90PW100           | 墊圈               | Washer                 | 4                 |
| 6              | 90PW1001          | 墊圈               | Washer                 | 4                 |
| 7              | 8MA10800714A      | 螺帽               | Nut                    | 4                 |
| 8              | 8WF03131706A      | 木螺絲              | Wood Screw             | 3                 |
| 9              | 66820-1           | 上導布屑             | Waste Chute            | 1                 |
| 10             | 66820-2           | 下導布屑             | Waste Chute            | 1                 |
| 11             | 66705             | 3線線架組            | Thread Stand Asm.      | 1                 |
| 12             | 66706             | 4線線架組            | Thread Stand Asm.      | 1                 |
| 13             | 66814-4           | U3車板半沉式          | Table                  | 1                 |
| 14             | 667058            | 螺絲               | Screw                  | 2                 |
| 15             | 667059            | 螺帽               | Nut                    | 4                 |
| 16             | 667057            | 接頭               | Joint                  | 1                 |
| 17             | 6670510           | 螺絲               | Screw                  | 2                 |
| 18             | 6670512           | 接頭               | Joint                  | 1                 |
| 19             | 6670511           | 旋臂               | Arm                    | 1                 |
| 20             | 6670513           | 導線桿              | Thread Guide           | 1                 |
| 21             | 667051            | 柱帽               | Rod Cup                | 1                 |
| 22             | 667052            | 上柱               | Upper Thread Stand Rod | 1                 |
| 23             | 667053            | 接頭               | Joint                  | 1                 |
| 24             | 667054            | 下柱               | Lower Thread Stand Rod | 1                 |
| 25             | 667055            | 墊圈               | Washer                 | 2                 |
| 26             | 667056            | 螺帽               | Nut                    | 1                 |
| 27             | 6670515           | 線盤軸              | Spool Pin              | 1                 |
| 28             | 6670516           | 定心錐              | Spool Retaining Fig    | 1                 |
| 29             | 6670517           | 緩衝墊              | Seat                   | 1                 |
| 30             | 6670518           | 線盤               | Spool Tray             | 1                 |
| 31             | 6670519           | 彈簧墊圈             | Spring Washer          | 1                 |
| 32             | 6670520           | 螺帽               | Nut                    | 1                 |
| 33             | 6670523           | 夾板               | Clamp                  | 1                 |
| 34             | 6670524           | 螺絲               | Screw                  | 1                 |
| 35             | 6670531           | 導線               | Thread Guide           | 2(4)              |
| 36             | 667061            | 線盤座              | Spool Set Bracket      | 2(4)              |
| 37             | 6670521           | 導線臂              | Thread Guide           | 1(3)              |
| 38             | 6670522           | 線盤座              | Thread Guide           | 1(3)              |
| 39             | 6670526           | 螺帽               | Nut                    | 1                 |
| 40             | 6670525           | 彈簧墊圈             | Spring Washer          | 1                 |
| 41             | 6670528           | 螺絲               | Screw                  | 1(3)              |
| 42             | 6670527           | 撐桿               | Support Rod            | 1(3)              |
| 43             | 6670530           | 木螺絲              | Wood Screw             | 1(3)              |
| 44             | 4TR0130102        | -----            | -----                  | 停用                |

### 13. 備品 工具及隨車附件 ACCESSORIES



### 13. 備品 工具及隨車附件

#### Accessories

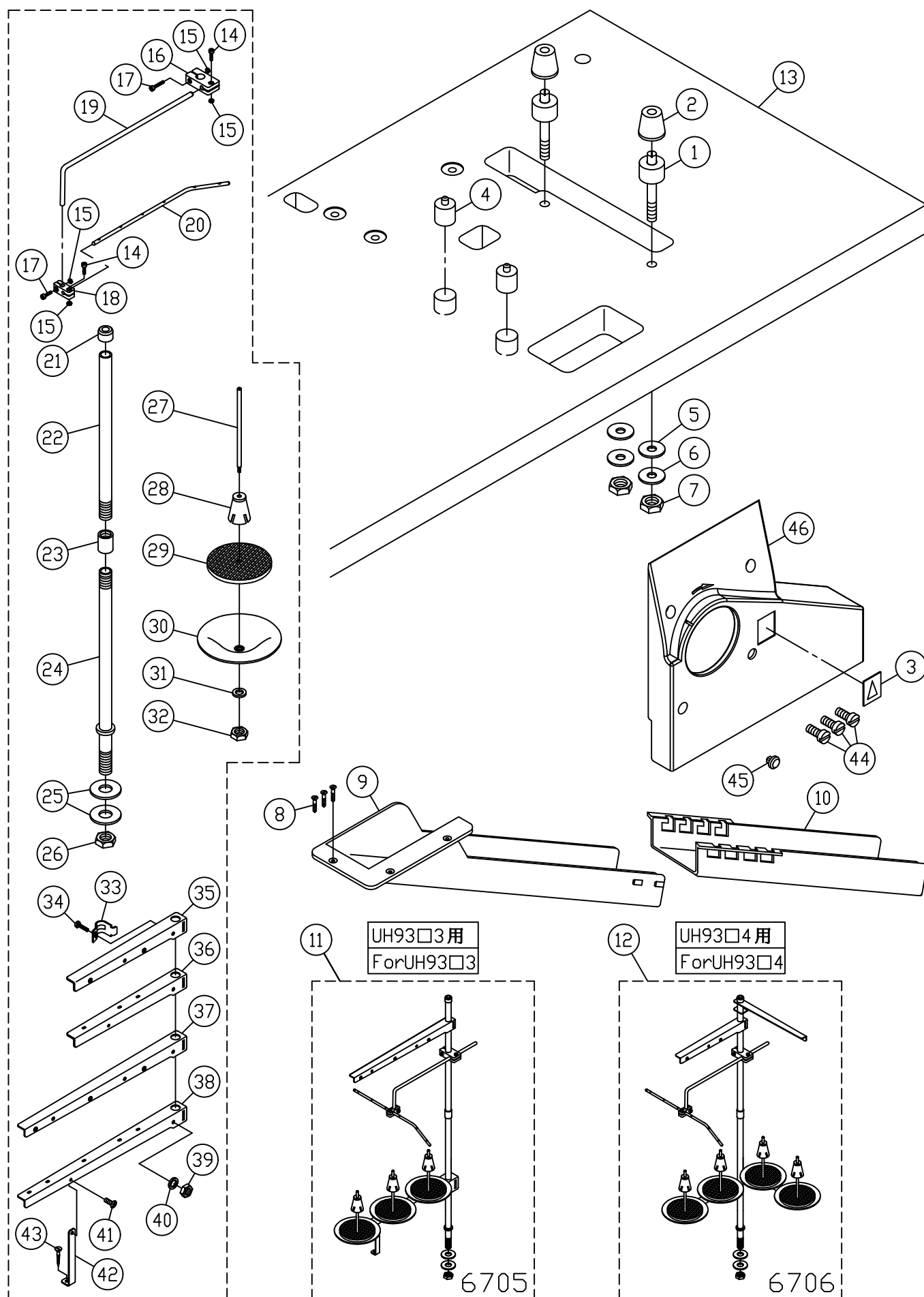
| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-------------------------|-------------------|
| 1              | 66700             | 踏板組              | Pedal Set               | 1                 |
| 2              | 667002            | 樞軸               | Bearing                 | 2                 |
| 3              | 667003            | 墊圈               | Washer                  | 4                 |
| 4              | 667004            | 螺帽               | Nut                     | 2                 |
| 5              | 667005            | 螺絲               | Screw                   | 2                 |
| 6              | 667006            | 扣環               | Snap Ring               | 2                 |
| 7              | 667007            | 螺絲               | Screw                   | 2                 |
| 8              | 667008            | 墊圈               | Washer                  | 2                 |
| 9              | 667009            | 螺帽               | Nut                     | 2                 |
| 10             | 667001            | 踏板               | Pedal                   | 1                 |
| 11             | 212A0000161       | 護目鏡組             | See Page II             | 1                 |
| 12             | * * * * *         | 托底板              | See Page Installation   | 1                 |
| 13             | 66820             | 半沉式導布屑組          | See Page Installation   | 1                 |
| 14             | 2120000199        | 護蓋               | Feed Mechanish Cover    | 1                 |
| 15             | 2100001521        | 紙質過濾器            | Cartridge Filter        | 1                 |
| 16             | 66695             | 鍊條組              | Chain                   | 1                 |
| 17             | 66690             | 鑷子               | Tweezers                | 1                 |
| 18             | 66625             | 開口扳手12*14MM      | Wrench                  | 1                 |
| 19             | 66613             | 開口扳手             | Wrench                  | 1                 |
| 20             | 66722             | 漏斗               | Oil Funnel              | 1                 |
| 21             | 66845-2           | 防塵罩              | Cover                   | 1                 |
| 22             | 66671             | 木柄一字起子           | Screwdriver             | 1                 |
| 23             | 66667             | 小平口起子            | Screwdriver             | 1                 |
| 24             | * * *             | 下刀               | Lower Knife             | 1                 |
| 25             | * * *             | 針                | Needle                  | 1                 |
| 26             | 66721             | 油壺               | Container               | 1                 |
| 27             | 66720             | 油壺               | Oiler                   | 1                 |
| 28             | 66715             | 針車油              | Oil Container           | 1                 |
| 29             | 66831             | 工具袋              | Accessories Bag         | 1                 |
| 30             | 2100000223        | 墊圈               | Washer                  | 2                 |
| 31             | 6UH9300-2         | 使用說明書            | Instruction Manual      | 1                 |
| 32             | 6UH9300-1         | 零件冊              | Parts List              | 1                 |
| 33             | /EG006            | 導邊器組             | Edge Guide Set          | 1                 |
| 34             | 8MC04280608D      | 螺絲               | Screw                   | 2                 |
| 35             | 66685             | 油鏡裝配工具           | Oil Sight Window Wrench | 1                 |
| 36             | 66666             | -----            | -----                   | 停用                |
| 37             | 66453-9           | 油罐貼紙             | Label                   | 1                 |
| 38             | 4TR0130102        | 螺樁               | Stud                    | 2                 |

\* \* \* 詳細資料請參照附件

\* \* \* is one of the gauge parts

\* \* \* \* \* 資料參照 半沉式車板裝置

# 14. 上載式車板裝置 PARTS FOR TABLE TOP TYPE INSTALLATION

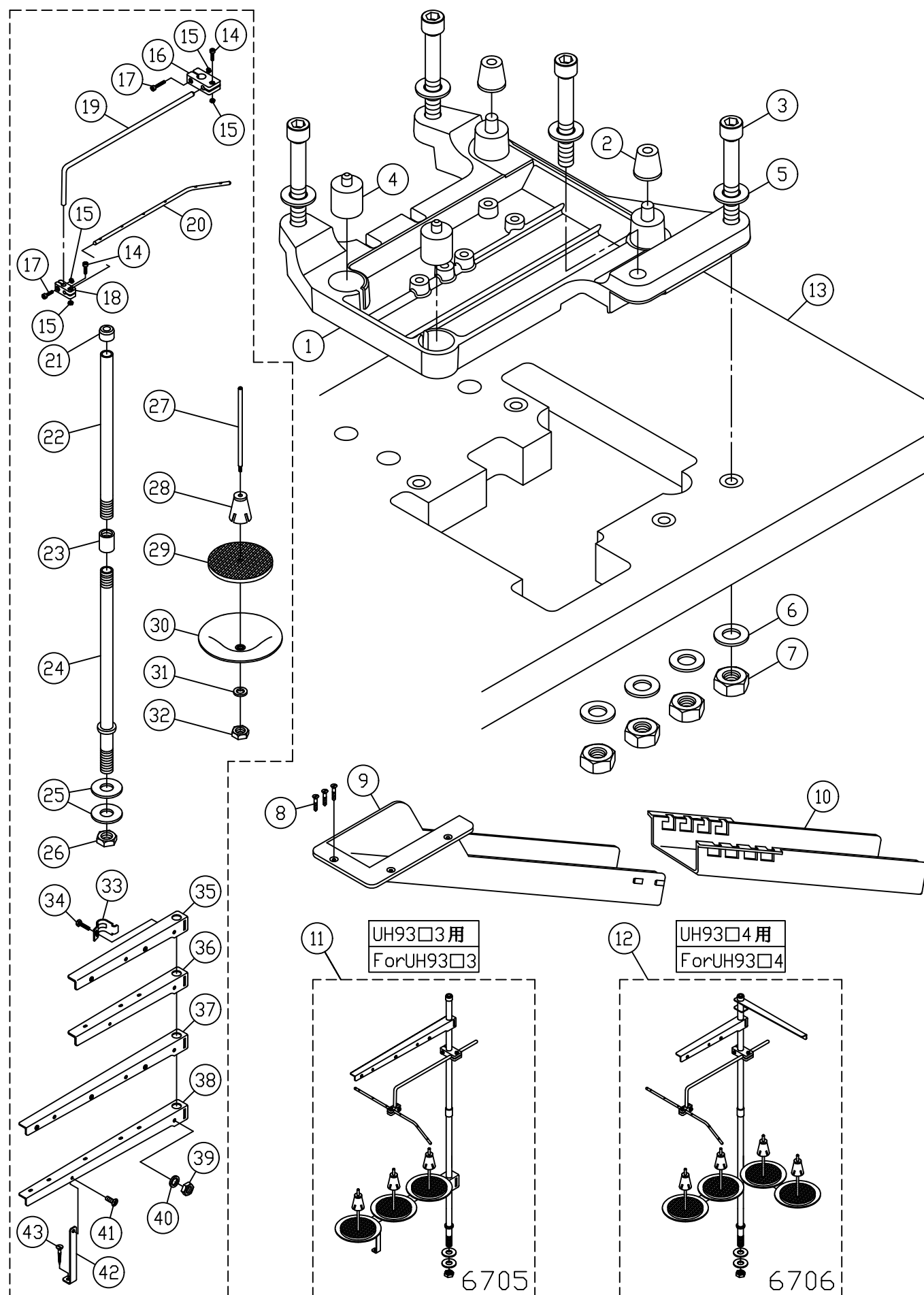


## 14. 上載式車板裝置

### Parts For Table Top Type Installation

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                      | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|------------------------|-------------------|
| 1              | 4TR0130102        | 螺樁               | Stud                   | 2                 |
| 2              | 66941             | 防震墊              | Rubber                 | 2                 |
| 3              | 66453-3           | 安全指示貼紙           | Name Plate             | 1                 |
| 4              | 66947             | 防震墊              | Rubber                 | 2                 |
| 5              | 90PW100           | 墊圈               | Washer                 | 2                 |
| 6              | 90PW1001          | 墊圈               | Washer                 | 2                 |
| 7              | 8MA10800714A      | 螺帽               | Nut                    | 2                 |
| 8              | 8WF03131706A      | 木螺絲              | Wood Screw             | 3                 |
| 9              | 66820-1           | 上導布屑             | Waste Chute            | 1                 |
| 10             | 66820-2           | 下導布屑             | Waste Chute            | 1                 |
| 11             | 66705             | 3線線架組            | Thread Stand Asm.      | 1                 |
| 12             | 66706             | 4線線架組            | Thread Stand Asm.      | 1                 |
| 13             | 66814-6           | U3車板上載式          | Table                  | 1                 |
| 14             | 667058            | 螺絲               | Screw                  | 2                 |
| 15             | 667059            | 螺帽               | Nut                    | 4                 |
| 16             | 667057            | 接頭               | Joint                  | 1                 |
| 17             | 6670510           | 螺絲               | Screw                  | 2                 |
| 18             | 6670512           | 接頭               | Joint                  | 1                 |
| 19             | 6670511           | 旋臂               | Arm                    | 1                 |
| 20             | 6670513           | 導線桿              | Thread Guide           | 1                 |
| 21             | 667051            | 柱帽               | Rod Cup                | 1                 |
| 22             | 667052            | 上柱               | Upper Thread Stand Rod | 1                 |
| 23             | 667053            | 接頭               | Joint                  | 1                 |
| 24             | 667054            | 下柱               | Lower Thread Stand Rod | 1                 |
| 25             | 667055            | 墊圈               | Washer                 | 2                 |
| 26             | 667056            | 螺帽               | Nut                    | 1                 |
| 27             | 6670515           | 線盤軸              | Spool Pin              | 1                 |
| 28             | 6670516           | 定心錐              | Spool Retaining Fig    | 1                 |
| 29             | 6670517           | 緩衝墊              | Seat                   | 1                 |
| 30             | 6670518           | 線盤               | Spool Tray             | 1                 |
| 31             | 6670519           | 彈簧墊圈             | Spring Washer          | 1                 |
| 32             | 6670520           | 螺帽               | Nut                    | 1                 |
| 33             | 6670523           | 夾板               | Clamp                  | 1                 |
| 34             | 6670524           | 螺絲               | Screw                  | 1                 |
| 35             | 6670531           | 導線               | Thread Guide           | 2(4)              |
| 36             | 667061            | 線盤座              | Spool Set Bracket      | 2(4)              |
| 37             | 6670521           | 導線臂              | Thread Guide           | 1(3)              |
| 38             | 6670522           | 線盤座              | Thread Guide           | 1(3)              |
| 39             | 6670526           | 螺帽               | Nut                    | 1                 |
| 40             | 6670525           | 彈簧墊圈             | Spring Washer          | 1                 |
| 41             | 6670528           | 螺絲               | Screw                  | 1(3)              |
| 42             | 6670527           | 撐桿               | Support Rod            | 1(3)              |
| 43             | 6670530           | 木螺絲              | Wood Screw             | 1(3)              |
| 44             | 8MC05321209D      | 螺絲               | Screw                  | 3                 |
| 45             | 2120000137        | 孔塞               | Plug                   | 1                 |
| 46             | 4TR0130116        | 皮帶護蓋             | Belt Cover             | 1                 |
| 47             | 4TR0130117        | -----            | -----                  | 停用                |

# 15. 托底板上半沉式車板裝置 PARTS FOR SEMI-SUBMERGED INSTALLATION

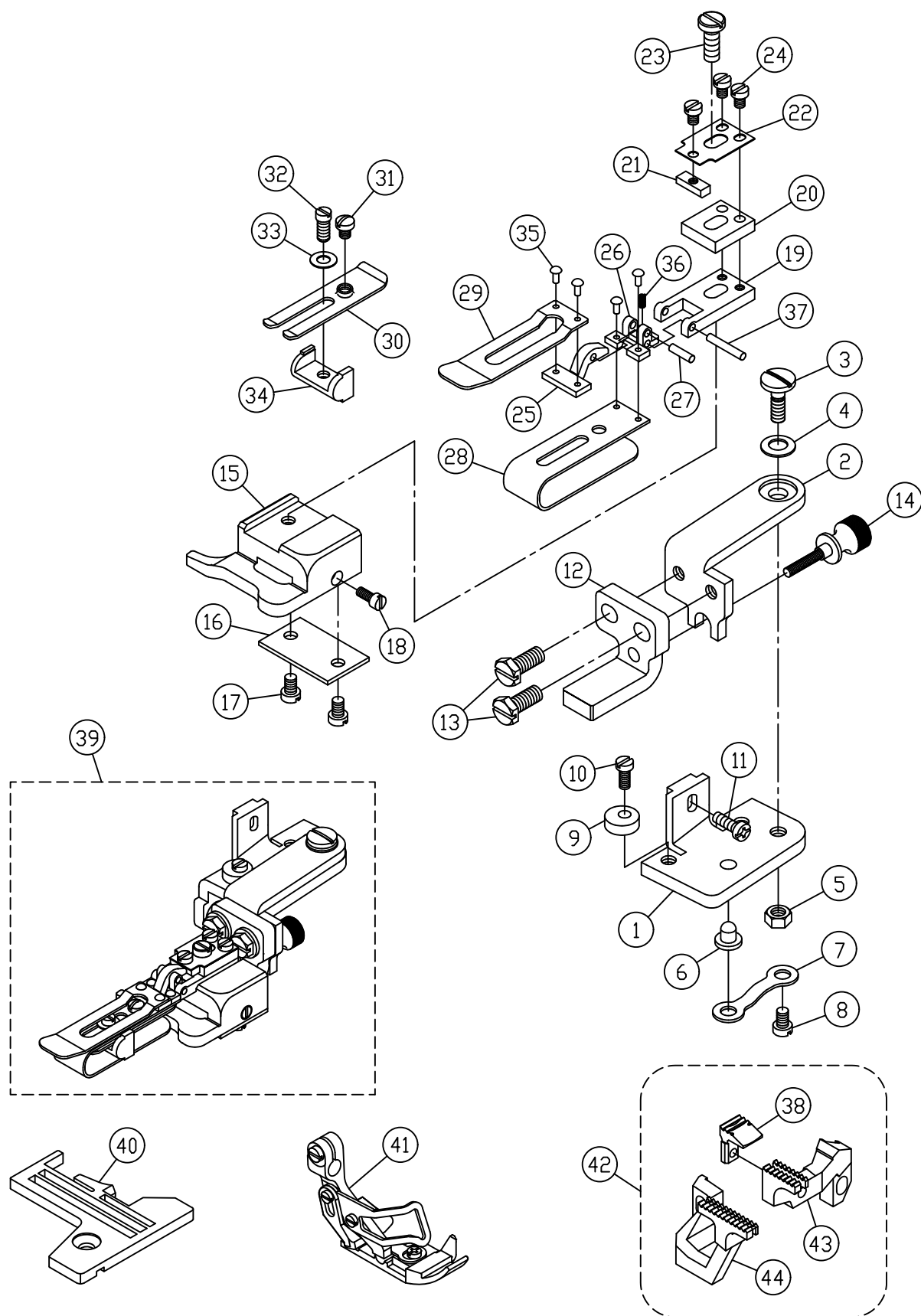


## 15. 托底板上半沉式車板裝置

### Parts For Semi-Submerged Installation

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                      | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|------------------------|-------------------|
| 1              | 66921             | 托底板              | Frame Support Plate    | 1                 |
| 2              | 66941             | 防震墊              | Rubber                 | 2                 |
| 3              | 8MM12709918A      | 螺絲               | Screw                  | 4                 |
| 4              | 66947             | 防震墊              | Rubber                 | 2                 |
| 5              | 4TC0100171        | 墊圈               | Washer                 | 4                 |
| 6              | 4TC0100171        | 墊圈               | Washer                 | 4                 |
| 7              | 8MA12701019A      | 螺帽               | Nut                    | 4                 |
| 8              | 8WF03131706A      | 木螺絲              | Wood Screw             | 3                 |
| 9              | 66820-1           | 上導布屑             | Waste Chute            | 1                 |
| 10             | 66820-2           | 下導布屑             | Waste Chute            | 1                 |
| 11             | 66705             | 3線線架組            | Thread Stand Asm.      | 1                 |
| 12             | 66706             | 4線線架組            | Thread Stand Asm.      | 1                 |
| 13             | 66814-10          | UHD9300車板半沉式     | Table                  | 1                 |
| 14             | 667058            | 螺絲               | Screw                  | 2                 |
| 15             | 667059            | 螺帽               | Nut                    | 4                 |
| 16             | 667057            | 接頭               | Joint                  | 1                 |
| 17             | 6670510           | 螺絲               | Screw                  | 2                 |
| 18             | 6670512           | 接頭               | Joint                  | 1                 |
| 19             | 6670511           | 旋臂               | Arm                    | 1                 |
| 20             | 6670513           | 導線桿              | Thread Guide           | 1                 |
| 21             | 667051            | 柱帽               | Rod Cup                | 1                 |
| 22             | 667052            | 上柱               | Upper Thread Stand Rod | 1                 |
| 23             | 667053            | 接頭               | Joint                  | 1                 |
| 24             | 667054            | 下柱               | Lower Thread Stand Rod | 1                 |
| 25             | 667055            | 墊圈               | Washer                 | 2                 |
| 26             | 667056            | 螺帽               | Nut                    | 1                 |
| 27             | 6670515           | 線盤軸              | Spool Pin              | 1                 |
| 28             | 6670516           | 定心錐              | Spool Retaining Fig    | 1                 |
| 29             | 6670517           | 緩衝墊              | Seat                   | 1                 |
| 30             | 6670518           | 線盤               | Spool Tray             | 1                 |
| 31             | 6670519           | 彈簧墊圈             | Spring Washer          | 1                 |
| 32             | 6670520           | 螺帽               | Nut                    | 1                 |
| 33             | 6670523           | 夾板               | Clamp                  | 1                 |
| 34             | 6670524           | 螺絲               | Screw                  | 1                 |
| 35             | 6670531           | 導線               | Thread Guide           | 2(4)              |
| 36             | 667061            | 線盤座              | Spool Set Bracket      | 2(4)              |
| 37             | 6670521           | 導線臂              | Thread Guide           | 1(3)              |
| 38             | 6670522           | 線盤座              | Thread Guide           | 1(3)              |
| 39             | 6670526           | 螺帽               | Nut                    | 1                 |
| 40             | 6670525           | 彈簧墊圈             | Spring Washer          | 1                 |
| 41             | 6670528           | 螺絲               | Screw                  | 1(3)              |
| 42             | 6670527           | 撐桿               | Support Rod            | 1(3)              |
| 43             | 6670530           | 木螺絲              | Wood Screw             | 1(3)              |

# BH003 盲縫導模 BLIND HEMMING



| 機型<br>Models   | 更換零件<br>Main Parts | 針板<br>Needle<br>Plate | 壓腳組<br>Presser<br>Foot Asm. | 主送布齒<br>Main<br>Feed Dog | 差動送布齒<br>Differential<br>Feed Dog | 輔助送布齒<br>Auxiliary<br>Feed Dog |
|----------------|--------------------|-----------------------|-----------------------------|--------------------------|-----------------------------------|--------------------------------|
| UH9313-032-L05 |                    | 5213TP0032            | 5212PF0101                  | 5213FD0032               | 5213DF0032                        | 5213AF0243                     |

# BH003 盲縫導模 Blind Hemming

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                     | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-----------------------|-------------------|
| 1              | 4BH0030101        | 承座               | Bracket               | 1                 |
| 2              | 4BH0020102        | 活動臂              | Arm                   | 1                 |
| 3              | 8SC44401109E      | 樞銷螺栓             | Screw                 | 1                 |
| 4              | 4BH0020104        | 波形墊圈             | Washer                | 1                 |
| 5              | 8SA44400307A      | 螺帽               | Nut                   | 1                 |
| 6              | 4BH0020106        | 定位銷              | Pin                   | 1                 |
| 7              | 4BH0020107        | 簧片               | Spring                | 1                 |
| 8              | 8SC32440406A      | 螺絲               | Screw                 | 1                 |
| 9              | 4BH0020109        | 定位凸輪             | Cam                   | 1                 |
| 10             | 8SB32440705A      | 螺絲               | Screw                 | 1                 |
| 11             | 8MC04281207D      | 螺絲               | Screw                 | 1                 |
| 12             | 4BH0020112        | 導軌               | Guide                 | 1                 |
| 13             | 8SK44400907D      | 螺絲               | Screw                 | 2                 |
| 14             | 4BH0020114        | 調整螺樁             | Stud                  | 1                 |
| 15             | 4BH0030115        | 捲鈹舌              | Glota Guide           | 1                 |
| 16             | 4BH0030116        | 托底板              | Plate                 | 1                 |
| 17             | 8SB32440505A      | 螺絲               | Screw                 | 2                 |
| 18             | 8SB24560504A      | 固定螺絲             | Screw                 | 1                 |
| 19             | 4BH0020119        | 固定座              | Hing Seat             | 1                 |
| 20             | 4BH0020120        | 墊片               | Spacer                | 1                 |
| 21             | 4BH0020121        | 鎖扣塊              | Stopper               | 1                 |
| 22             | 4BH0020122        | 簧片               | Spring                | 1                 |
| 23             | 8SC36401307D      | 螺絲               | Screw                 | 1                 |
| 24             | 8SB24560604B      | 螺絲               | Screw                 | 3                 |
| 25             | 4BH0020125        | 活頁座              | Hook                  | 1                 |
| 26             | 4BH0020126        | 活動座              | Hing                  | 1                 |
| 27             | 4BH0020127        | 樞銷               | Pin                   | 1                 |
| 28             | 4BH0020128        | 卷板               | Folder                | 1                 |
| 29             | 4BH0020129        | 活頁               | Lever                 | 1                 |
| * 30           | 4BH0020130        | 隔片               | Spacer                | 1                 |
| * 31           | 8SB32440305A      | 螺絲               | Screw                 | 1                 |
| * 32           | 8SB32440704A      | 螺絲               | Screw                 | 1                 |
| * 33           | 4BH0020133        | 墊圈               | Washer                | 1                 |
| * 34           | 4BH0020134        | 滑塊               | Regulator             | 1                 |
| 35             | 4BH0020135        | 鉚釘               | Rivet                 | 4                 |
| 36             | 4BH0020136        | 彈簧               | Spring                | 1                 |
| 37             | 4BH0020137        | 樞銷               | Pin                   | 1                 |
| 38             | * * * * *         | 輔助送布齒            | Auxiliary Feed Dog    |                   |
| * * 39         | 4BH0030139        | 捲鈹組合             | Folder Asm.           | 1                 |
| 40             | * * * * *         | 針板               | Needle Plate          |                   |
| 41             | * * * * *         | 壓腳組              | Presser Foot Asm.     |                   |
| 42             | 5213DG0032        | 送布齒組             | Feed Dog Asm.         | 1                 |
| 43             | * * * * *         | 主送布齒             | Main Feed Dog         |                   |
| 44             | * * * * *         | 差動送布齒            | Differential Feed Dog |                   |

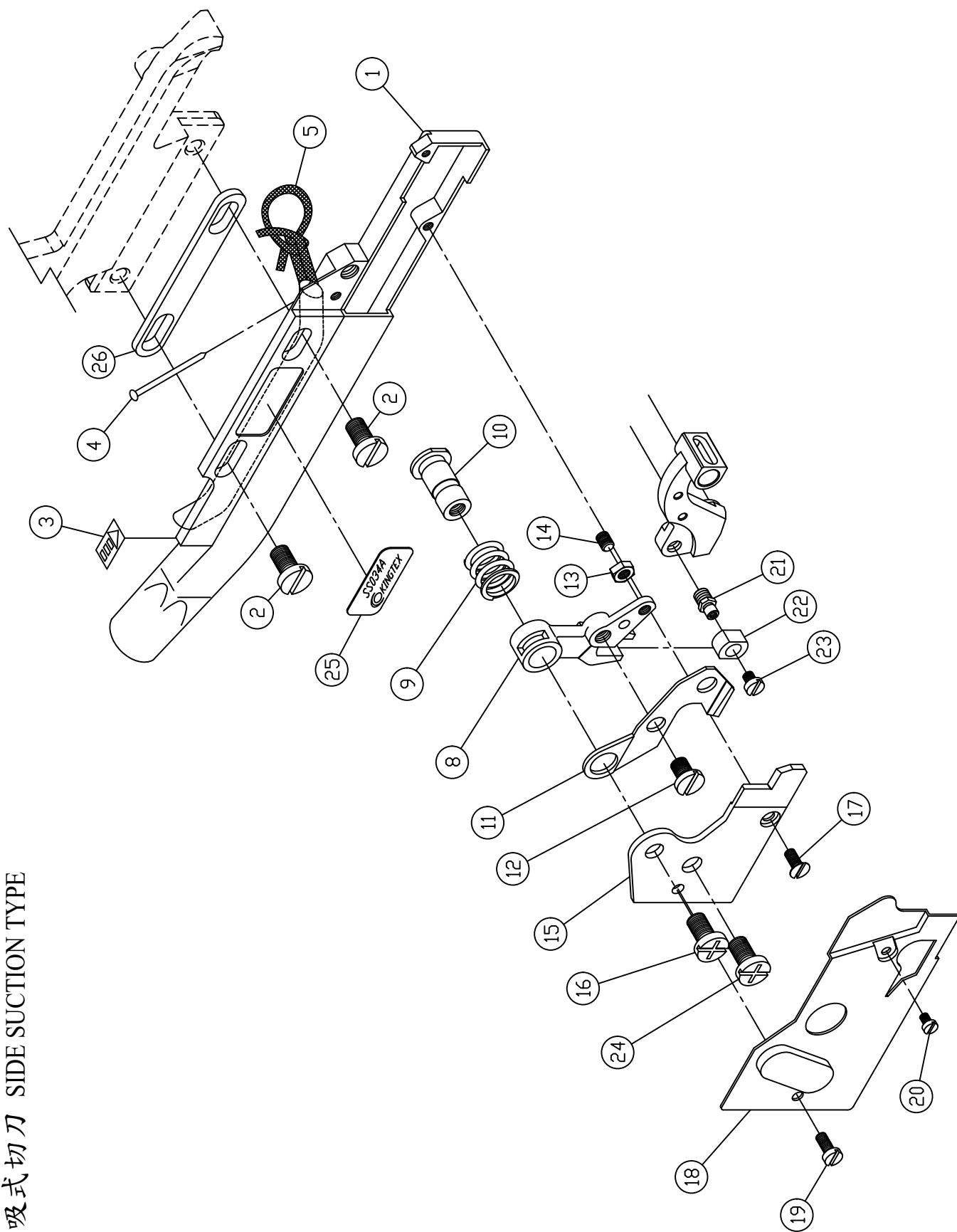
\* 薄物用

\* \* 整組套件

\* \* \* \* \* 詳細資料請參照左圖

\* \* \* \* \* See Left Page

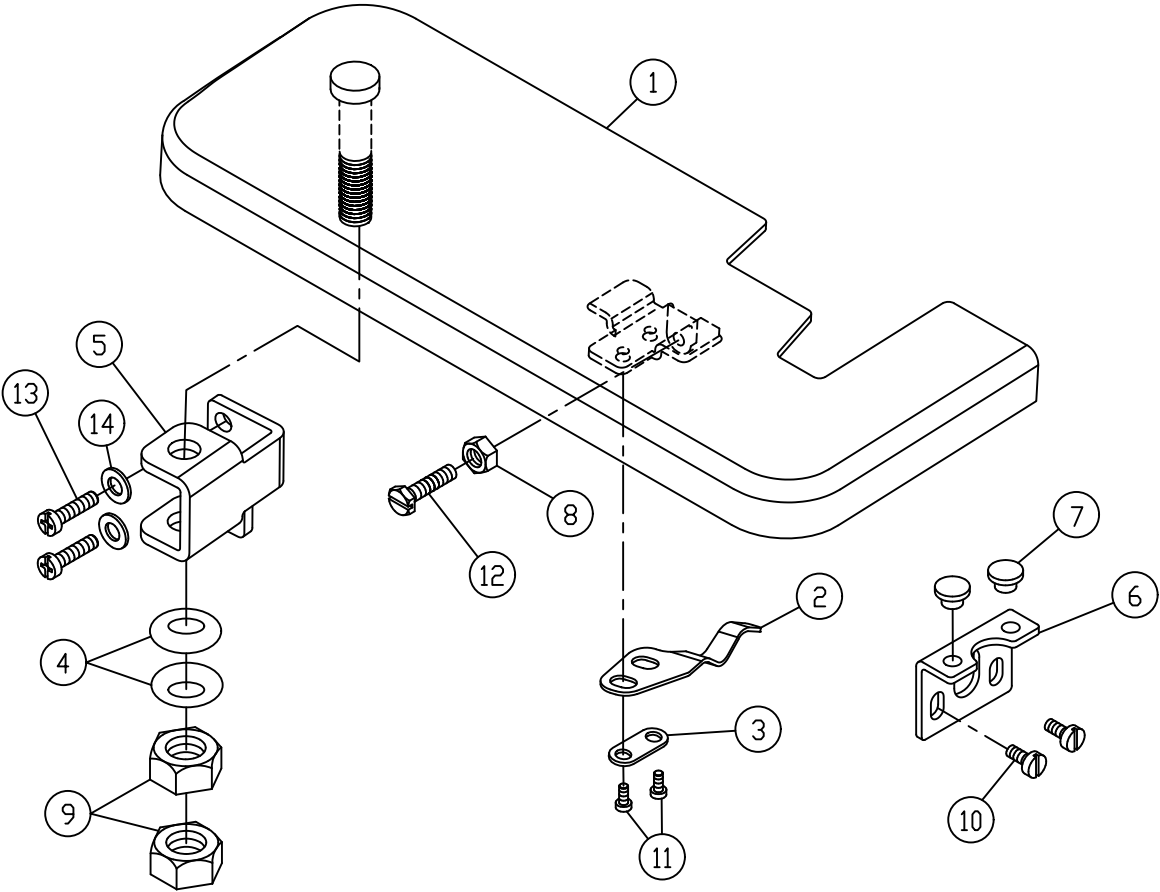
# SS034 側吸式切刀 SIDE SUCTION TYPE



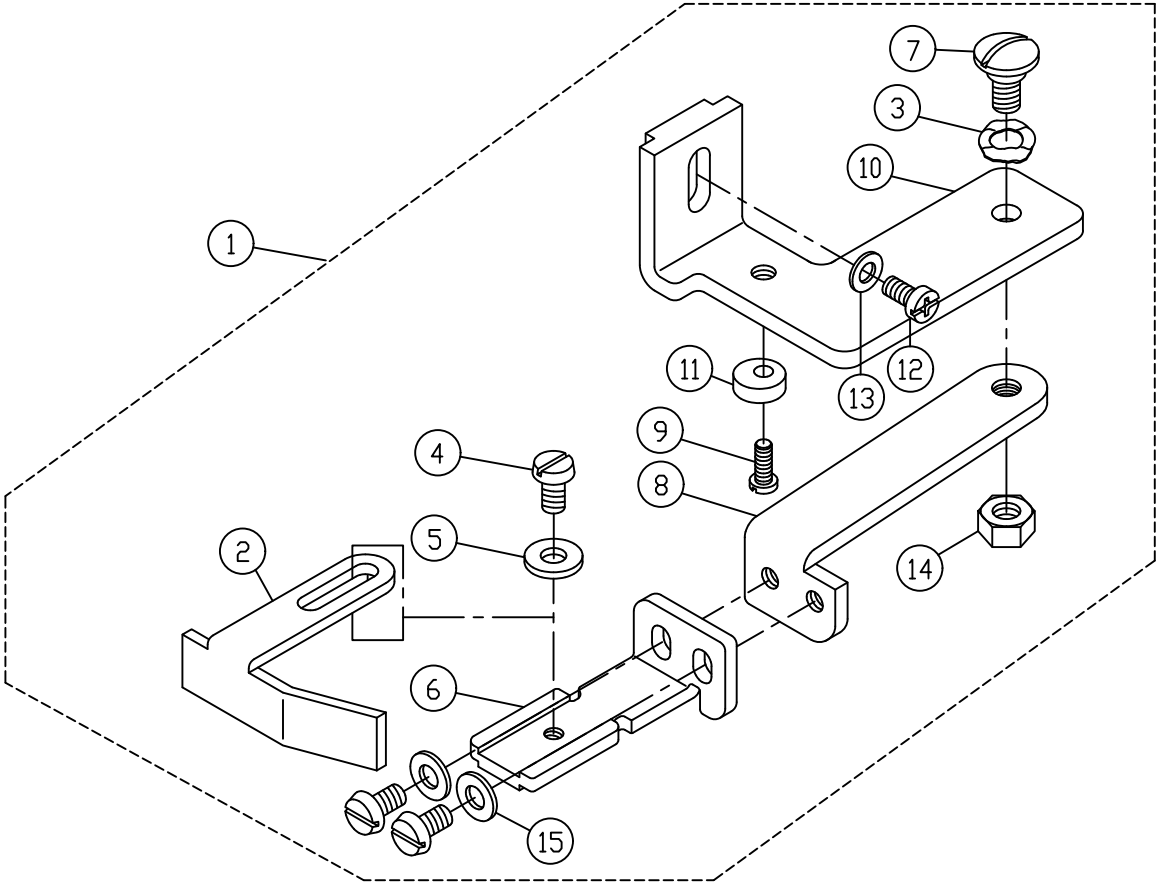
## SS034 側吸式切刀 Side Suction Type

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                   | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|---------------------|-------------------|
| 1              | 4SS0340101        | 刀座               | Knife Mounting Base | 1                 |
| 2              | 8MC95300808E      | 螺絲               | Screw               | 2                 |
| 3              | 66453-8           | 潤滑指示貼紙           | Label               | 1                 |
| 4              | 4SS0330104        | 固定銷              | Pin                 | 1                 |
| 5              | 4SS0330105        | 油線               | Oil Wick            | 1                 |
| 6              | 4SS0330106        | - - - - -        | - - - - -           | 停用                |
| 7              | 8MM06401210A      | - - - - -        | - - - - -           | 停用                |
| 8              | 4SS0330108        | 驅動叉              | Driving Lever       | 1                 |
| 9              | 4SS0330109        | 彈簧               | Spring              | 1                 |
| 10             | 4SS0330110        | 螺樁               | Stud                | 1                 |
| 11             | 4SS0330111        | 活動刀片             | Movable Knife       | 1                 |
| 12             | 8MB04280607D      | 螺絲               | Screw               | 1                 |
| 13             | 8MA03200206A      | 螺帽               | Nut                 | 1                 |
| 14             | 8MN03200400A      | 螺絲               | Screw               | 1                 |
| 15             | 4SS0330115        | 固定刀片             | Fixed Knife         | 1                 |
| 16             | 8MB95301008A      | 螺絲               | Screw               | 1                 |
| 17             | 8ME75180504A      | 螺絲               | Screw               | 1                 |
| 18             | 4SS0340103        | 護蓋               | Cover               | 1                 |
| 19             | 8MB75180605A      | 螺絲               | Screw               | 1                 |
| 20             | 8MB02160304A      | 螺絲               | Screw               | 1                 |
| 21             | 2120000702        | 驅動銷              | Pin                 | 1                 |
| 22             | 4SS0330122        | 滑塊               | Slide Block         | 1                 |
| 23             | 8MB75180305K      | 螺絲               | Screw               | 1                 |
| 24             | 8MB95401008A      | 螺絲               | Screw               | 1                 |
| 25             | 4SS0340102        | 商標貼紙             | Name Plate          | 1                 |
| 26             | 4SS0340104        | 墊片               | Stopper             | 1                 |

CP001 布鈑組 CLOTH PLATE ASM.



EG006 導邊器 EDGE GUIDE DEVICE



## CP001 布鈑組 Cloth Plate Asm.

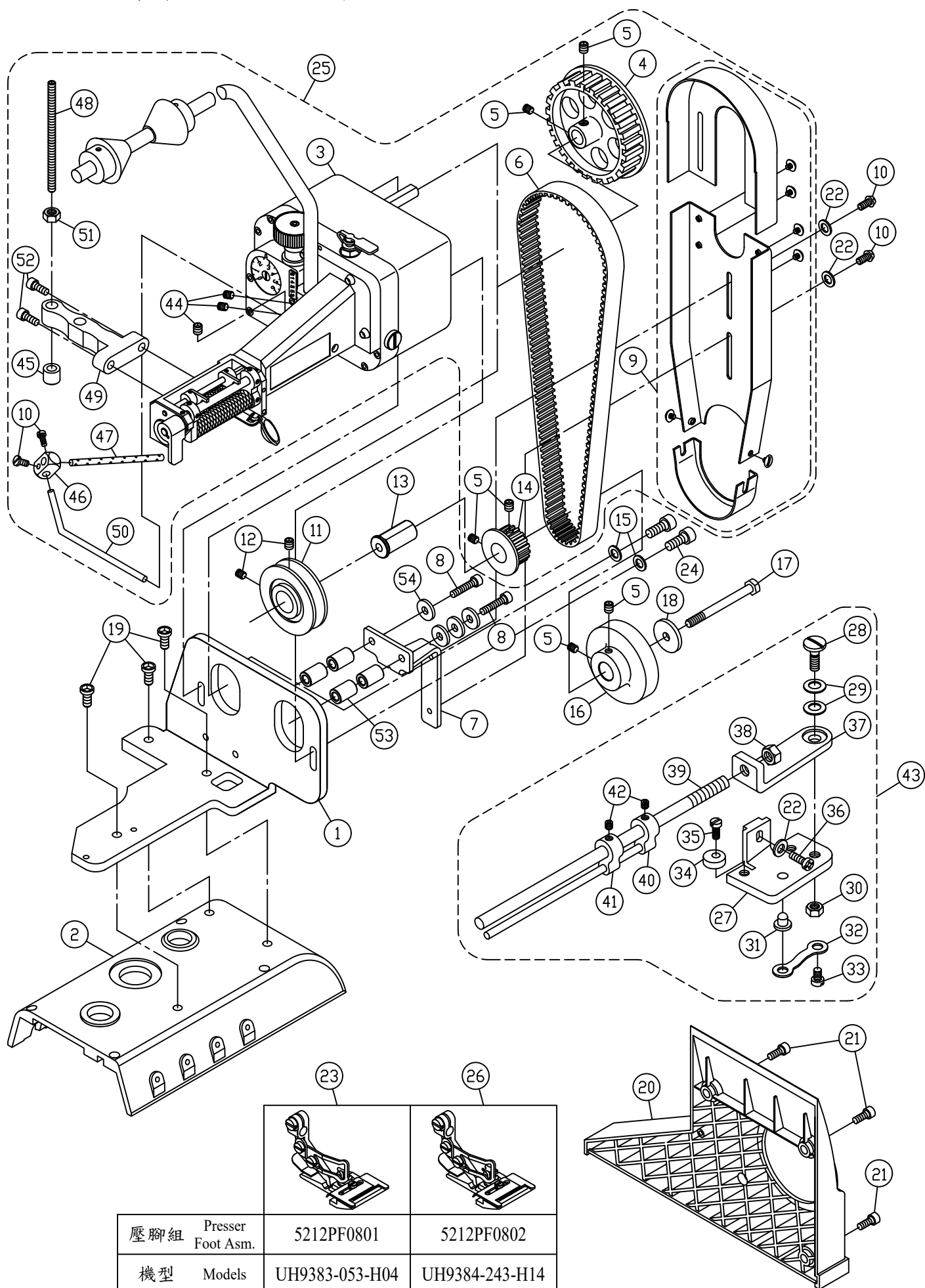
| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱           | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-------------|-------------------|
| 1              | 4CP0010101        | 布鈑               | Cloth Plate | 1                 |
| 2              | 4CP0010102        | 簧片               | Flat Spring | 1                 |
| 3              | 4CP0010103        | 鎖扣               | Hook        | 1                 |
| 4              | 4CP0010104        | 皿型墊圈             | Washer      | 2                 |
| 5              | 4CP0010105        | 支架               | Bracket     | 1                 |
| 6              | 4CP0010106        | 支撐板              | Bracket     | 1                 |
| 7              | 2120000137        | 孔塞               | Plug        | 2                 |
| 8              | 8MA85240306B      | 螺帽               | Nut         | 1                 |
| 9              | 8MA08500513A      | 螺帽               | Nut         | 2                 |
| 10             | 8MB03200406A      | 螺絲               | Screw       | 2                 |
| 11             | 8MB85240505D      | 螺絲               | Screw       | 2                 |
| 12             | 8MK85241605A      | 螺絲               | Screw       | 1                 |
| 13             | 8MC04281407D      | 螺絲               | Screw       | 2                 |
| 14             | 2100000223        | 墊圈               | Washer      | 2                 |

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## EG006 導邊器 Edge Guide Device

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                  | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|--------------------|-------------------|
| 1              | /EG006            | 導邊器組             | Edge Guide Set     | 1                 |
| 2              | 4EG0060103        | 導邊               | Edge Guide         | 1                 |
| 3              | 2120000150        | 波形墊圈             | Waved Washer       | 1                 |
| 4              | 8SC36400707D      | 螺絲               | Screw              | 3                 |
| 5              | 4EG0010107        | 墊圈               | Washer             | 1                 |
| 6              | 4EG0060108        | 導邊座              | Edge Guide Bracket | 1                 |
| 7              | 8SC44400908E      | 螺絲               | Screw              | 1                 |
| 8              | 4EG0060109        | 活頁               | Hinge              | 1                 |
| 9              | 8SB32440605K      | 螺絲               | Screw              | 1                 |
| 10             | 4EG0060112        | 支架               | Bracket            | 1                 |
| 11             | 4BH0020109        | 定位凸輪             | Cam                | 1                 |
| 12             | 8MC04281207D      | 螺絲               | Screw              | 1                 |
| 13             | 2100000223        | 墊圈               | Washer             | 1                 |
| 14             | 8SA44400307A      | 螺帽               | Nut                | 1                 |
| 15             | 4EG0060117        | 墊圈               | Washer             | 2                 |

# EF016 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING



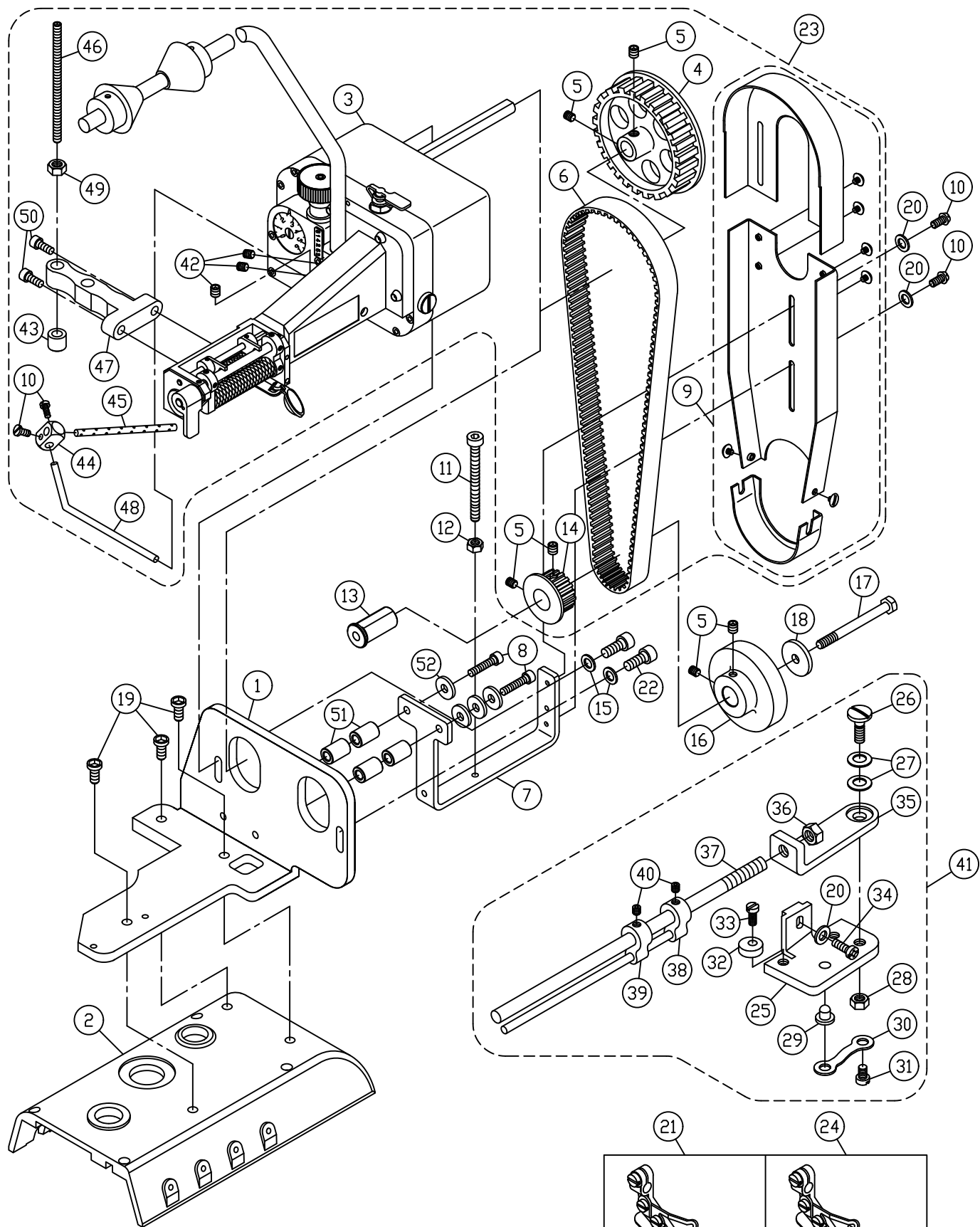
## EF016 鬆緊帶張力調整機構 Elastic Tape Attaching

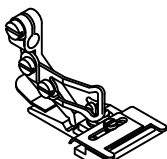
| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名稱<br>Description | 單位用量<br>Amt. Req. |
|----------------|-------------------|-------------------|-------------------|
| 1              | 4EF0160101        | 變速機座              | 1                 |
| 2              | 4EF0160102        | 上蓋                | 1                 |
| 3              | 4EF0060103        | 鬆緊帶傳送滾輪組          | 1                 |
| 4              | 4EF0060104        | 齒形皮帶輪             | 1                 |
| 5              | 8MN05320500E      | 螺絲                | 6                 |
| 6              | 4EF0160105        | 齒形皮帶              | 1                 |
| 7              | 4EF0060107        | 支架                | 1                 |
| 8              | 8MM05324507A      | 螺絲                | 2                 |
| 9              | 4EF0060109        | 皮帶護蓋              | 1                 |
| 10             | 8MC04280507D      | 螺絲                | 4                 |
| 11             | 4EF0060111        | 皮帶輪               | 1                 |
| 12             | 8MN06400800C      | 螺絲                | 2                 |
| 13             | 4EF0060113        | 連結軸               | 1                 |
| 14             | 4EF0060114        | 齒形皮帶輪             | 1                 |
| 15             | 2200001025        | 墊圈                | 2                 |
| 16             | 4EF0060116        | 手輪                | 1                 |
| 17             | 8MM06404310B      | 螺絲                | 1                 |
| 18             | 4EF0040107        | 墊圈                | 1                 |
| 19             | 8MM06401210A      | 螺絲                | 3                 |
| 20             | 4EF0060126        | 皮帶蓋               | 1                 |
| 21             | 8MC05321209D      | 螺絲                | 3                 |
| 22             | 90PW040           | 墊圈                | 3                 |
| 23             | *****             | 壓腳組               | 1                 |
| 24             | 8MM05321609A      | 螺絲                | 2                 |
| 25             | 4EF016A0106       | 鬆緊帶組              | 1                 |
| 26             | *****             | 壓腳組               | 1                 |
| 27             | 4BH0030101        | 承座                | 1                 |
| 28             | 8SC44401109E      | 樞銷螺栓              | 1                 |
| 29             | 4BH0020104        | 波形墊圈              | 2                 |
| 30             | 8SA44400307A      | 螺帽                | 1                 |
| 31             | 4BH0020106        | 定位銷               | 1                 |
| 32             | 4BH0020107        | 簧片                | 1                 |
| 33             | 8SC32440406A      | 螺絲                | 1                 |
| 34             | 4BH0020109        | 定位凸輪              | 1                 |
| 35             | 8SB32440505A      | 螺絲                | 1                 |
| 36             | 8MC04281207D      | 螺絲                | 1                 |
| 37             | 4EF0060146        | 活動臂               | 1                 |
| 38             | 8MA05320408A      | 螺帽                | 1                 |
| 39             | 4EF0060148        | 連桿                | 1                 |
| 40             | 2210090314        | 右導模               | 1                 |
| 41             | 4EF0060150        | 導模滑桿              | 1                 |
| 42             | 8MN03200300A      | 螺絲                | 2                 |
| 43             | 4EF006A0146       | 導帶組               | 1                 |
| 44             | 8MN06400800A      | 螺絲                | 3                 |
| 45             | 4EF0060155        | 螺帽                | 1                 |
| 46             | 4EF0060156        | 調整架               | 1                 |
| 47             | 4EF0060157        | 導線桿               | 1                 |
| 48             | 4EF0060158        | 螺絲                | 1                 |
| 49             | 4EF0060159        | 支撐架               | 1                 |
| 50             | 4EF0060154        | 支架                | 1                 |
| 51             | 8MA06400510A      | 螺帽                | 1                 |
| 52             | 8MM04281207A      | 螺絲                | 2                 |
| 53             | 4GC0600132        | 套管                | 4                 |
| 54             | 2120001240        | 墊圈                | 4                 |

\*\*\*\*\* 詳細資料請參照左圖

\*\*\*\*\* See Left Page

# EF017 鬆緊帶張力調整機構 ELASTIC TAPE ATTACHING (FOR UHD9383 UHD9384)



|                             |                                                                                      |                                                                                       |
|-----------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 壓腳組<br>Presser<br>Foot Asm. |  |  |
| 機型<br>Models                | UHD9383-053-H04                                                                      | UHD9384-243-H14                                                                       |

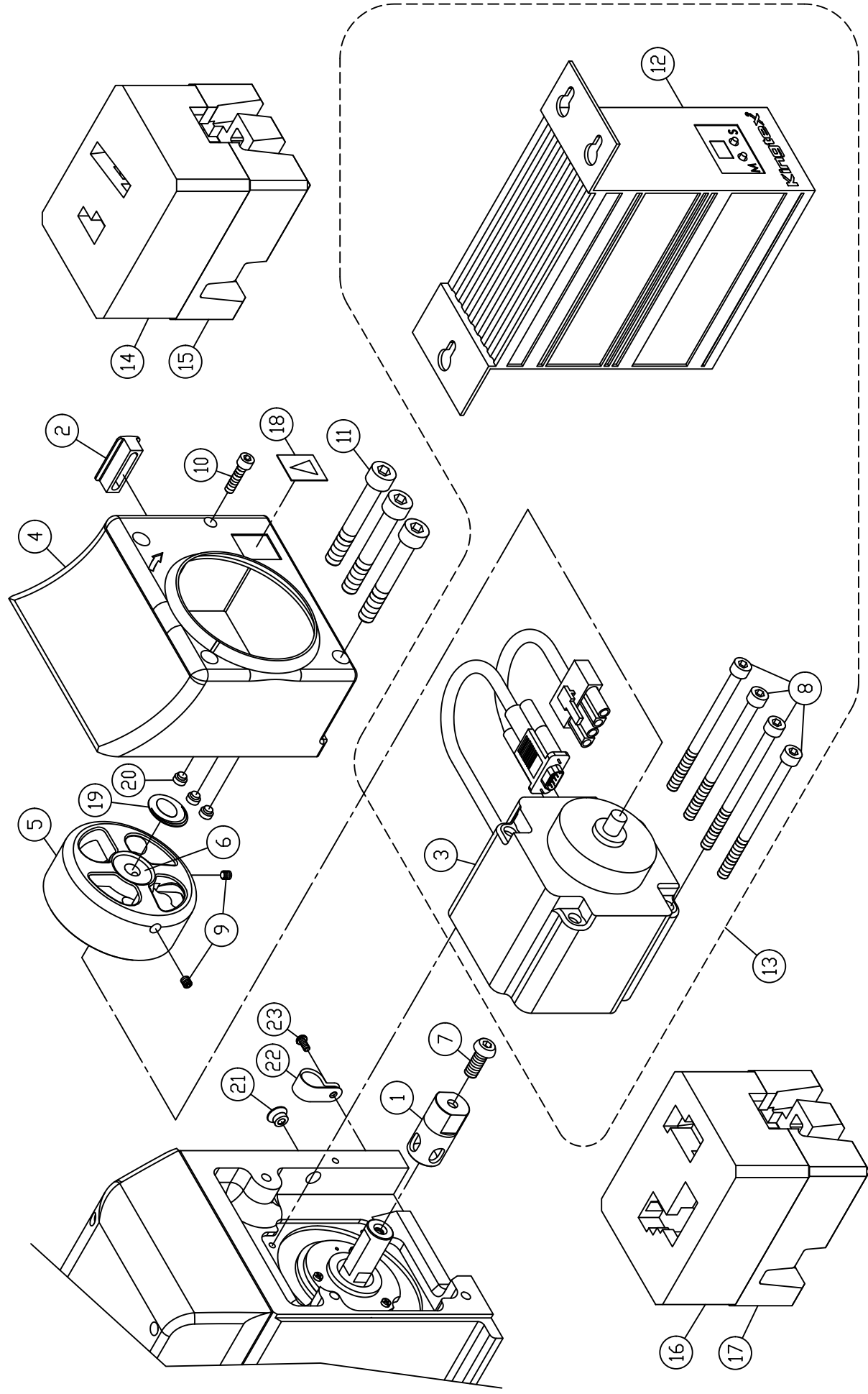
# EF017 鬆緊帶張力調整機構 Elastic Tape Attaching (For UHD9383 UHD9384)

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                          | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|----------------------------|-------------------|
| 1              | 4EF0160101        | 變速機座             | Transmission               | 1                 |
| 2              | 4EF0160102        | 上蓋               | Cover                      | 1                 |
| 3              | 4EF0060103        | 鬆緊帶傳送滾輪組         | Elastic Asm.               | 1                 |
| 4              | 4EF0060104        | 齒形皮帶輪            | Timing Gear                | 1                 |
| 5              | 8MN05320500E      | 螺絲               | Screw                      | 6                 |
| 6              | 4EF0160105        | 齒形皮帶             | Timing Gear (224XL * 12mm) | 1                 |
| 7              | 4EF0070101        | 支架               | Bracket                    | 1                 |
| 8              | 8MM05324507A      | 螺絲               | Screw                      | 2                 |
| 9              | 4EF0060109        | 皮帶護蓋             | Belt Cover                 | 1                 |
| 10             | 8MC04280507D      | 螺絲               | Screw                      | 4                 |
| 11             | 8MM05324507A      | 螺絲               | Screw                      | 1                 |
| 12             | 8MA05320408A      | 螺帽               | Nut                        | 1                 |
| 13             | 4EF0060113        | 連結軸              | Shaft                      | 1                 |
| 14             | 4EF0060114        | 齒形皮帶輪            | Timing Gear                | 1                 |
| 15             | 2200001025        | 墊圈               | Washer                     | 2                 |
| 16             | 4EF0060116        | 手輪               | Hand Wheel                 | 1                 |
| 17             | 8MM06404310B      | 螺絲               | Screw                      | 1                 |
| 18             | 4EF0040107        | 墊圈               | Washer                     | 1                 |
| 19             | 8MM06401210A      | 螺絲               | Screw                      | 3                 |
| 20             | 90PW040           | 墊圈               | Washer                     | 3                 |
| 21             | *****             | 壓腳組              | Presser Foot Asm.          | 1                 |
| 22             | 8MM05321609A      | 螺絲               | Screw                      | 2                 |
| 23             | 4EF017A0106       | 鬆緊帶組             | Elastic Asm.               | 1                 |
| 24             | *****             | 壓腳組              | Presser Foot Asm.          | 1                 |
| 25             | 4BH0030101        | 承座               | Bracket                    | 1                 |
| 26             | 8SC44401109E      | 樞銷螺栓             | Screw                      | 1                 |
| 27             | 4BH0020104        | 波形墊圈             | Waved Washer               | 2                 |
| 28             | 8SA44400307A      | 螺帽               | Nut                        | 1                 |
| 29             | 4BH0020106        | 定位銷              | Pin                        | 1                 |
| 30             | 4BH0020107        | 簧片               | Spring                     | 1                 |
| 31             | 8SC32440406A      | 螺絲               | Screw                      | 1                 |
| 32             | 4BH0020109        | 定位凸輪             | Cam                        | 1                 |
| 33             | 8SB32440505A      | 螺絲               | Screw                      | 1                 |
| 34             | 8MC04281207D      | 螺絲               | Screw                      | 1                 |
| 35             | 4EF0060146        | 活動臂              | Arm                        | 1                 |
| 36             | 8MA05320408A      | 螺帽               | Nut                        | 1                 |
| 37             | 4EF0060148        | 連桿               | Connection                 | 1                 |
| 38             | 2210090314        | 右導模              | Tape Guide (R)             | 1                 |
| 39             | 4EF0060150        | 導模滑桿             | Tape Guide Bar             | 1                 |
| 40             | 8MN03200300A      | 螺絲               | Screw                      | 2                 |
| 41             | 4EF006A0146       | 導帶組              | Thread Gear Set            | 1                 |
| 42             | 8MN06400800A      | 螺絲               | Screw                      | 3                 |
| 43             | 4EF0060155        | 螺帽               | Nut                        | 1                 |
| 44             | 4EF0060156        | 調整架              | Bracket                    | 1                 |
| 45             | 4EF0060157        | 導線桿              | Thread Guide               | 1                 |
| 46             | 4EF0060158        | 螺絲               | Screw                      | 1                 |
| 47             | 4EF0060159        | 支撐架              | Bracket                    | 1                 |
| 48             | 4EF0060154        | 支架               | Bracket                    | 1                 |
| 49             | 8MA06400510A      | 螺帽               | Nut                        | 1                 |
| 50             | 8MM04281207A      | 螺絲               | Screw                      | 2                 |
| 51             | 4GC0600132        | 套管               | Thread Guide               | 4                 |
| 52             | 2120001240        | 墊圈               | Washer                     | 4                 |

\*\*\*\*\* 詳細資料請參照左圖

\*\*\*\*\* See Left Page

# MN022 直驅馬達 LINER - MOTOR

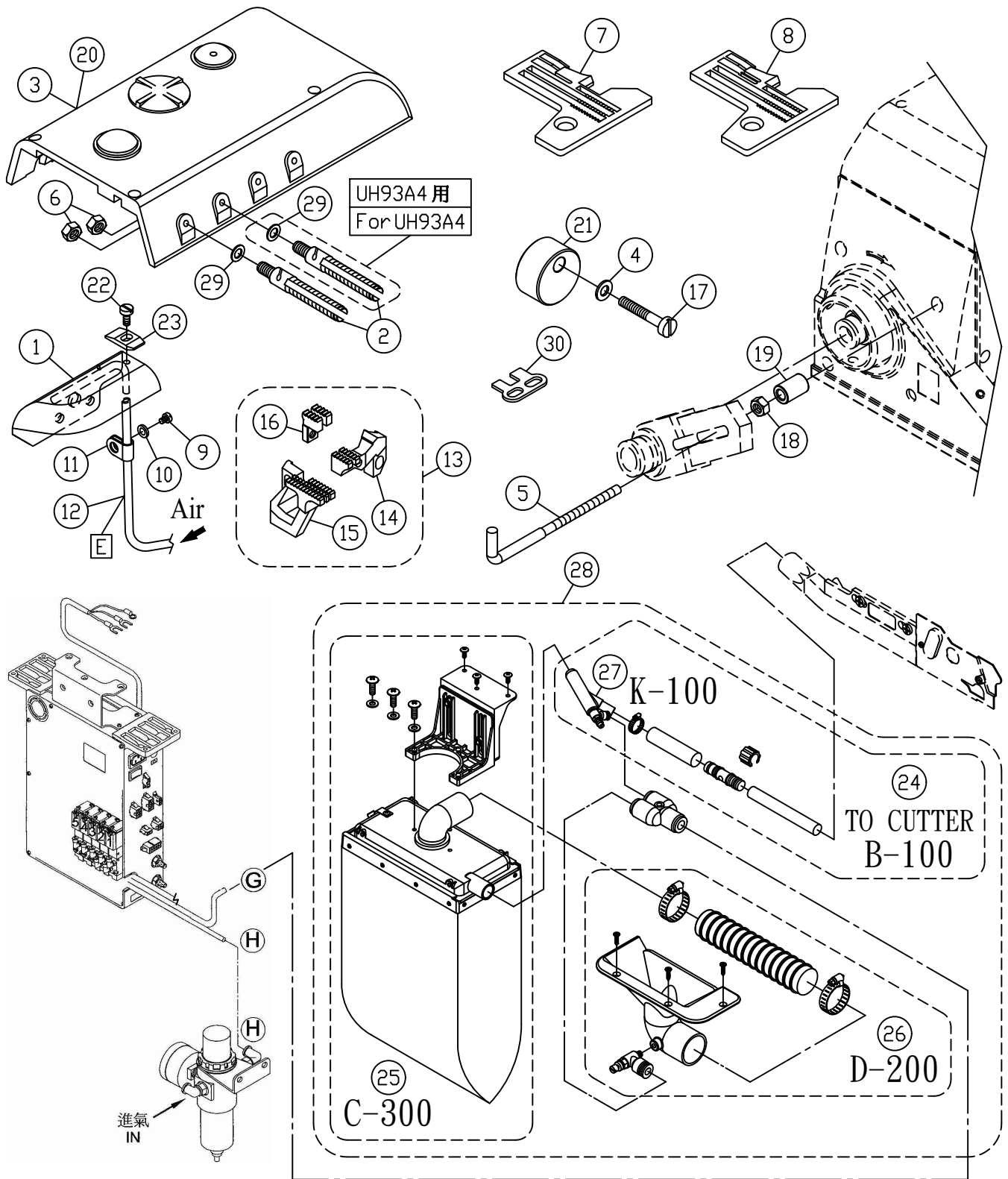


## MN022 直驅馬達 Liner - Motor

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description         | 稱                  | 單位用量<br>Amt. Req. |
|----------------|-------------------|--------------------------|--------------------|-------------------|
| 1              | 4MN0220101        | 套筒                       | Collar             | 1                 |
| 2              | 4MN0210102        | 孔塞                       | Plug               | 1                 |
| 3              | 4MN0220103        | 小型馬達 (2VP3421209C0G)     | Mini - Motor       | 1                 |
| 4              | 4MN0220124        | 馬達護蓋                     | Cover              | 1                 |
| 5              | 4MN0220105        | 手輪                       | Pulley             | 1                 |
| 6              | 4MN0220106        | 手輪套筒                     | Pulley Collar      | 1                 |
| 7              | 8MP06401611A      | 螺絲                       | Screw              | 1                 |
| 8              | 8MM05327509B      | 螺絲                       | Screw              | 4                 |
| 9              | 8MN06400800A      | 螺絲                       | Screw              | 2                 |
| 10             | 8MM04283407B      | 螺絲                       | Screw              | 1                 |
| 11             | 8MM05326509B      | 螺絲                       | Screw              | 3                 |
| 12             | 4MN0220107        | 控制箱 (GD40-4-K1-220)      | Control Box        | 1                 |
| 13             | /SC701            | UHD直驅馬達組 (1G4M54K112303) | Liner - Motor Asm. | 1                 |
| 14             | 66745-4           | UHD9000 保麗龍(上)           | EPS (Top)          | 1                 |
| 15             | 66745-5           | UHD9000 保麗龍(下)           | EPS (Down)         | 1                 |
| 16             | 66745-6           | UHD9300 保麗龍(上)           | EPS (Top)          | 1                 |
| 17             | 66745-7           | UHD9300 保麗龍(下)           | EPS (Down)         | 1                 |
| 18             | 66453-3           | 安全指示貼紙                   | Name Plate         | 1                 |
| 19             | 66485-10          | 手輪銘板                     | Plate              | 1                 |
| 20             | 2120000137        | 孔塞                       | Plug               | 3                 |
| 21             | 22100002271       | 灰色孔塞                     | Plug               | 1                 |
| 22             | 4MN0210108        | 管夾 (9/16)                | Holder             | 1                 |
| 23             | 8MC04280807D      | 螺絲                       | Screw              | 1                 |

UH93A3 UH93A4 自動切帶及送帶專用零件

UH93A3-053-M04 UH93A4-243-M14 AUTO-CUTTING AND RE-INSERT SPARE PARTS



| <div>更換零件</div> <div>Main Parts</div> <div>機型</div> <div>Models</div> | 針板<br>Needle<br>Plate | 壓腳組<br>Presser<br>Foot Asm. | 送布齒組<br>Feed Dog<br>Asm. | 主送布齒<br>Main<br>Feed Dog | 差動送布齒<br>Differential<br>Feed Dog | 輔助送布齒<br>Auxiliary<br>Feed Dog |
|-----------------------------------------------------------------------|-----------------------|-----------------------------|--------------------------|--------------------------|-----------------------------------|--------------------------------|
| UH93A3-053-M04                                                        | 5213TP3053            | 5213PF0003                  | 5213DG3053               | 5213FD3053               | 5213DF3053                        | 5213AF3053                     |
| UH93A4-243-M14                                                        | 5213TP3243            | 5213PF0004                  | 5213DG3053               | 5213FD3053               | 5213DF3053                        | 5213AF3053                     |

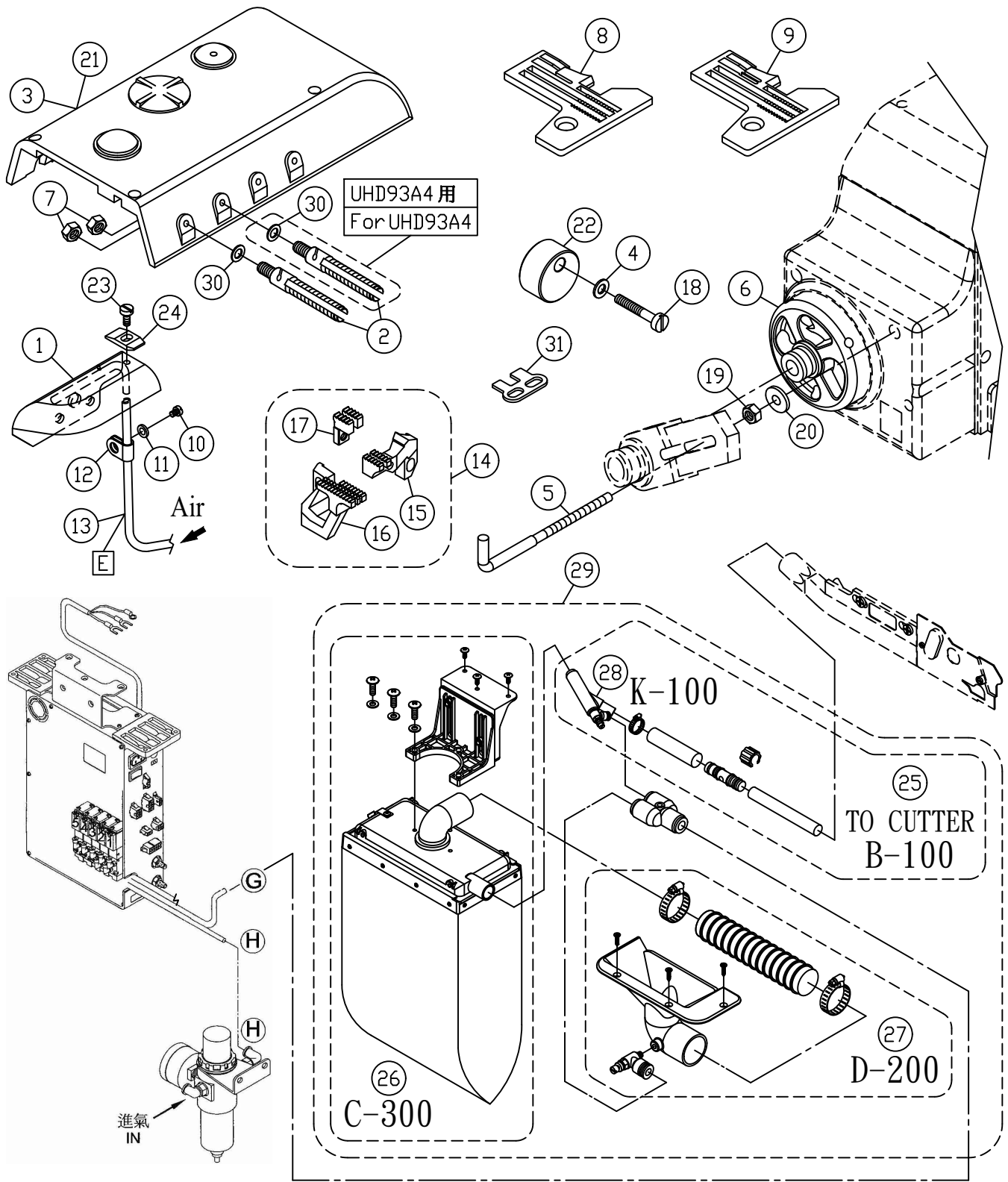
# UH93A3 UH93A4 自動切帶及送帶專用零件

## UH93A3-053-M04 UH93A4-243-M14 Auto-Cutting And Re-Insert Spare Parts

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description  | 稱                                       | 單位用量<br>Amt. Req. |        |
|----------------|-------------------|-------------------|-----------------------------------------|-------------------|--------|
|                |                   |                   |                                         | UH93A3            | UH93A4 |
| 1              | 2130001401        | 前蓋                | Front Cover                             | 1                 | 1      |
| 2              | 2130001402        | 螺椿                | Stud                                    | 1                 | 2      |
| 3              | 2130001403        | 上蓋                | Top Cover                               | 1                 | ---    |
| 4              | 2100000526        | 墊圈                | Washer                                  | 1                 | 1      |
| 5              | 2130001408        | 定位棒               | Fixing Position Shaft                   | 1                 | 1      |
| 6              | 8SA44400407A      | 螺帽                | Nut                                     | 1                 | 2      |
| 7              | 5213TP3053        | 針板                | Needle Plate                            | 1                 | ---    |
| 8              | 5213TP3243        | 針板                | Needle Plate                            | ---               | 1      |
| 9              | 8MB03200806K      | 螺絲                | Screw                                   | 1                 | 1      |
| 10             | 90PW030           | 墊圈                | Washer                                  | 1                 | 1      |
| 11             | 4TR0130111        | 線夾                | Cord Clamp (1/8")                       | 1                 | 1      |
| 12             | 4TR0130112        | 空氣管               | Air Tube ( $\phi$ 4 * $\phi$ 2.5 * 330) | 1                 | 1      |
| 13             | 5213DG3053        | 送布齒組              | Feed Dog Asm.                           | 1                 | 1      |
| 14             | 5213FD3053        | 主送布齒              | Main Feed Dog                           | 1                 | 1      |
| 15             | 5213DF3053        | 差動送布齒             | Differential Feed Dog                   | 1                 | 1      |
| 16             | 5213AF3053        | 輔助送布齒             | Auxiliary Feed Dog                      | 1                 | 1      |
| 17             | 8MB05323009B      | 螺絲                | Screw                                   | 1                 | 1      |
| 18             | 8MA05320408A      | 螺帽                | Nut                                     | 1                 | 1      |
| 19             | 4GC0600132        | 套筒                | Collar                                  | 1                 | 1      |
| 20             | 2130001409        | 上蓋                | Top Cover                               | ---               | 1      |
| 21             | 2130001412        | 套筒                | Collar                                  | 1                 | 1      |
| 22             | 8MB03200506K      | 螺絲                | Screw                                   | 1                 | 1      |
| 23             | 4TR0130109        | 定位塊               | Stopper                                 | 1                 | 1      |
| 24             | B-100             | 真空送氣組             | Vacuun Chain Removal                    | 1                 | 1      |
| 25             | C-300             | 廢布&線頭收集組(布袋)      | Waste & Lint Gather System (Fabric Bag) | 1                 | 1      |
| 26             | D-200             | 吸線屑&吸布屑主座         | Waste & Lint Remover Funnel             | 1                 | 1      |
| 27             | K-100             | 真空送氣管             | Venturi Tube                            | 1                 | 1      |
| 28             | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組 | Chain & Waste Removal Assembly          | 1                 | 1      |
| 29             | 2120001240        | 墊圈                | Washer                                  | 1                 | 2      |
| 30             | 2130001411        | 簧片                | Spring                                  | 1                 | 1      |

UHD93A3
UHD93A4
自動切帶及送帶專用零件

UHD93A3-053-M04
UHD93A4-243-M14
AUTO-CUTTING AND RE-INSERT SPARE PARTS



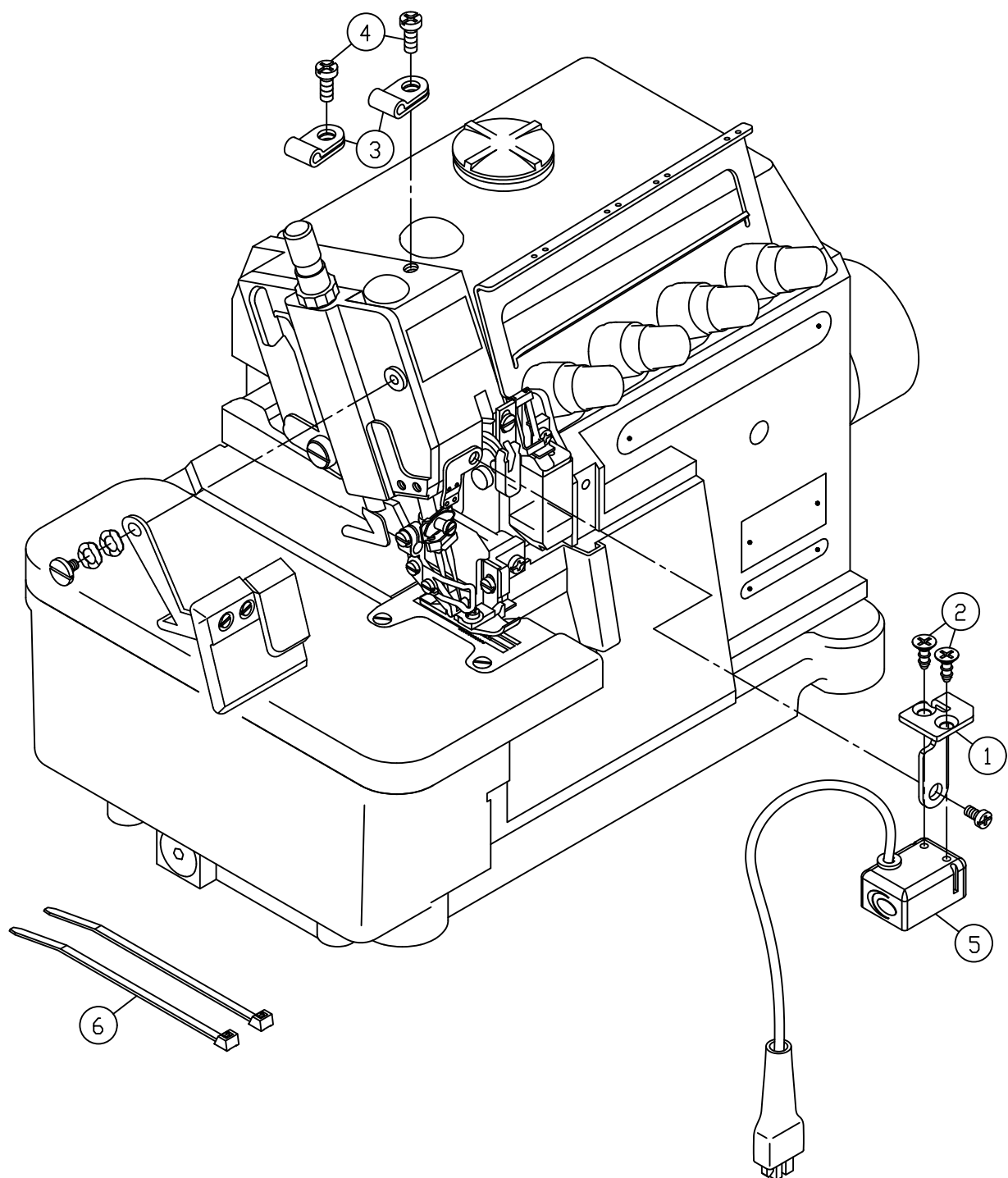
| <div> <div>更換零件</div> <div>Main Parts</div> </div> <div> <div>機型</div> <div>Models</div> </div> | 針板<br>Needle<br>Plate | 壓腳組<br>Presser<br>Foot Asm. | 送布齒組<br>Feed Dog<br>Asm. | 主送布齒<br>Main<br>Feed Dog | 差動送布齒<br>Differential<br>Feed Dog | 輔助送布齒<br>Auxiliary<br>Feed Dog |
|-------------------------------------------------------------------------------------------------|-----------------------|-----------------------------|--------------------------|--------------------------|-----------------------------------|--------------------------------|
| UHD93A3-053-M04                                                                                 | 5213TP3053            | 5213PF0003                  | 5213DG3053               | 5213FD3053               | 5213DF3053                        | 5213AF3053                     |
| UHD93A4-243-M14                                                                                 | 5213TP3243            | 5213PF0004                  | 5213DG3053               | 5213FD3053               | 5213DF3053                        | 5213AF3053                     |

# UHD93A3 UHD93A4 自動切帶及送帶專用零件

## UHD93A3-053-M04 UHD93A4-243-M14 Auto-Cutting And Re-Insert Spare Parts

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description  | 稱                                       | 單位用量<br>Amt. Req. |         |
|----------------|-------------------|-------------------|-----------------------------------------|-------------------|---------|
|                |                   |                   |                                         | UHD93A3           | UHD93A4 |
| 1              | 2130001401        | 前蓋                | Front Cover                             | 1                 | 1       |
| 2              | 2130001402        | 螺椿                | Stud                                    | 1                 | 2       |
| 3              | 2130001403        | 上蓋                | Top Cover                               | 1                 | ---     |
| 4              | 2100000526        | 墊圈                | Washer                                  | 1                 | 1       |
| 5              | 2130001405        | 定位棒               | Fixing Position Shaft                   | 1                 | 1       |
| 6              | 21300014071       | 手輪                | Pulley                                  | 1                 | 1       |
| 7              | 8MA85240306B      | 螺帽                | Nut                                     | 1                 | 2       |
| 8              | 5213TP3053        | 針板                | Needle Plate                            | 1                 | ---     |
| 9              | 5213TP3243        | 針板                | Needle Plate                            | ---               | 1       |
| 10             | 8MB03200806K      | 螺絲                | Screw                                   | 1                 | 1       |
| 11             | 90PW030           | 墊圈                | Washer                                  | 1                 | 1       |
| 12             | 4TR0130111        | 線夾                | Cord Clamp (1/8")                       | 1                 | 1       |
| 13             | 4TR0130112        | 空氣管               | Air Tube ( $\phi$ 4 * $\phi$ 2.5 * 330) | 1                 | 1       |
| 14             | 5213DG3053        | 送布齒組              | Feed Dog Asm.                           | 1                 | 1       |
| 15             | 5213FD3053        | 主送布齒              | Main Feed Dog                           | 1                 | 1       |
| 16             | 5213DF3053        | 差動送布齒             | Differential Feed Dog                   | 1                 | 1       |
| 17             | 5213AF3053        | 輔助送布齒             | Auxiliary Feed Dog                      | 1                 | 1       |
| 18             | 8MB05323009B      | 螺絲                | Screw                                   | 1                 | 1       |
| 19             | 8MA05320408A      | 螺帽                | Nut                                     | 1                 | 1       |
| 20             | 2310001309        | 墊圈                | Washer                                  | 1                 | 1       |
| 21             | 2130001409        | 上蓋                | Top Cover                               | ---               | 1       |
| 22             | 2130001412        | 套筒                | Collar                                  | 1                 | 1       |
| 23             | 8MB03200506K      | 螺絲                | Screw                                   | 1                 | 1       |
| 24             | 4TR0130109        | 定位塊               | Stopper                                 | 1                 | 1       |
| 25             | B-100             | 真空送氣組             | Vacuun Chain Removal                    | 1                 | 1       |
| 26             | C-300             | 廢布&線頭收集組(布袋)      | Waste & Lint Gather System (Fabric Bag) | 1                 | 1       |
| 27             | D-200             | 吸線屑&吸布屑主座         | Waste & Lint Remover Funnel             | 1                 | 1       |
| 28             | K-100             | 真空送氣管             | Venturi Tube                            | 1                 | 1       |
| 29             | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組 | Chain & Waste Removal Assembly          | 1                 | 1       |
| 30             | 2120001240        | 墊圈                | Washer                                  | 1                 | 2       |
| 31             | 2130001411        | 簧片                | Spring                                  | 1                 | 1       |

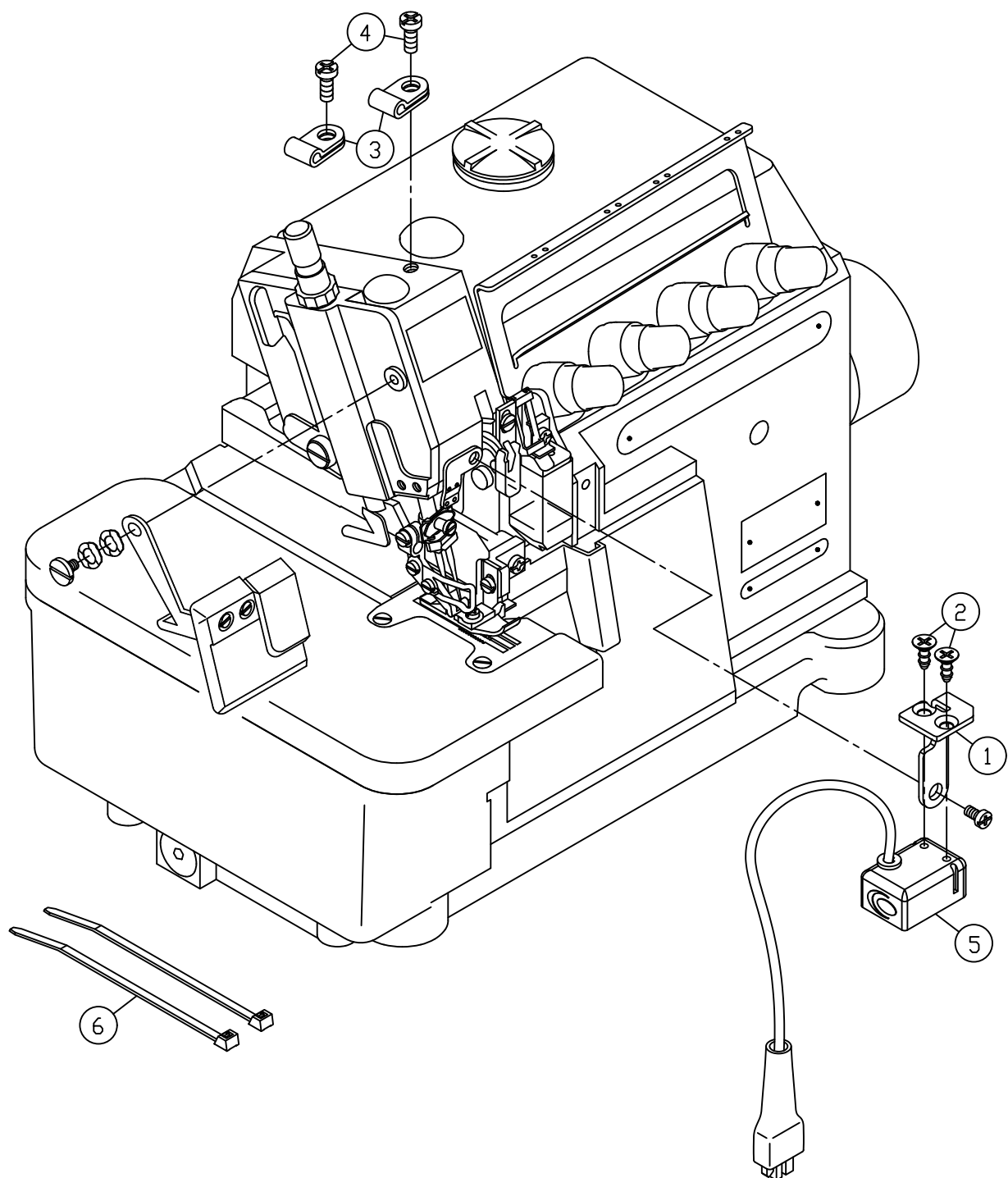
TL004 燈組 LED LIGHT ASM. (FOR 3、4 THREAD)



**TL004 燈組 LED Light Asm. (For 3、4 Thread)**

| 序號       | 物料編號         | 名           | 稱                    | 單位用量      |
|----------|--------------|-------------|----------------------|-----------|
| Ref. No. | Parts No.    | Description |                      | Amt. Req. |
| 1        | 4TL0040101   | 支架          | Holder Bracket       | 1         |
| 2        | 8TE03440806A | 螺絲          | Screw                | 2         |
| 3        | 4TR0130111   | 線夾          | Cord Clamp (1/8")    | 2         |
| 4        | 8MC04280807D | 螺絲          | Screw                | 2         |
| 5        | 224A0001605  | 燈組          | Light Asm.           | 1         |
| 6        | 4UTB020306   | 束線          | Plastic Binding Wire | 2         |

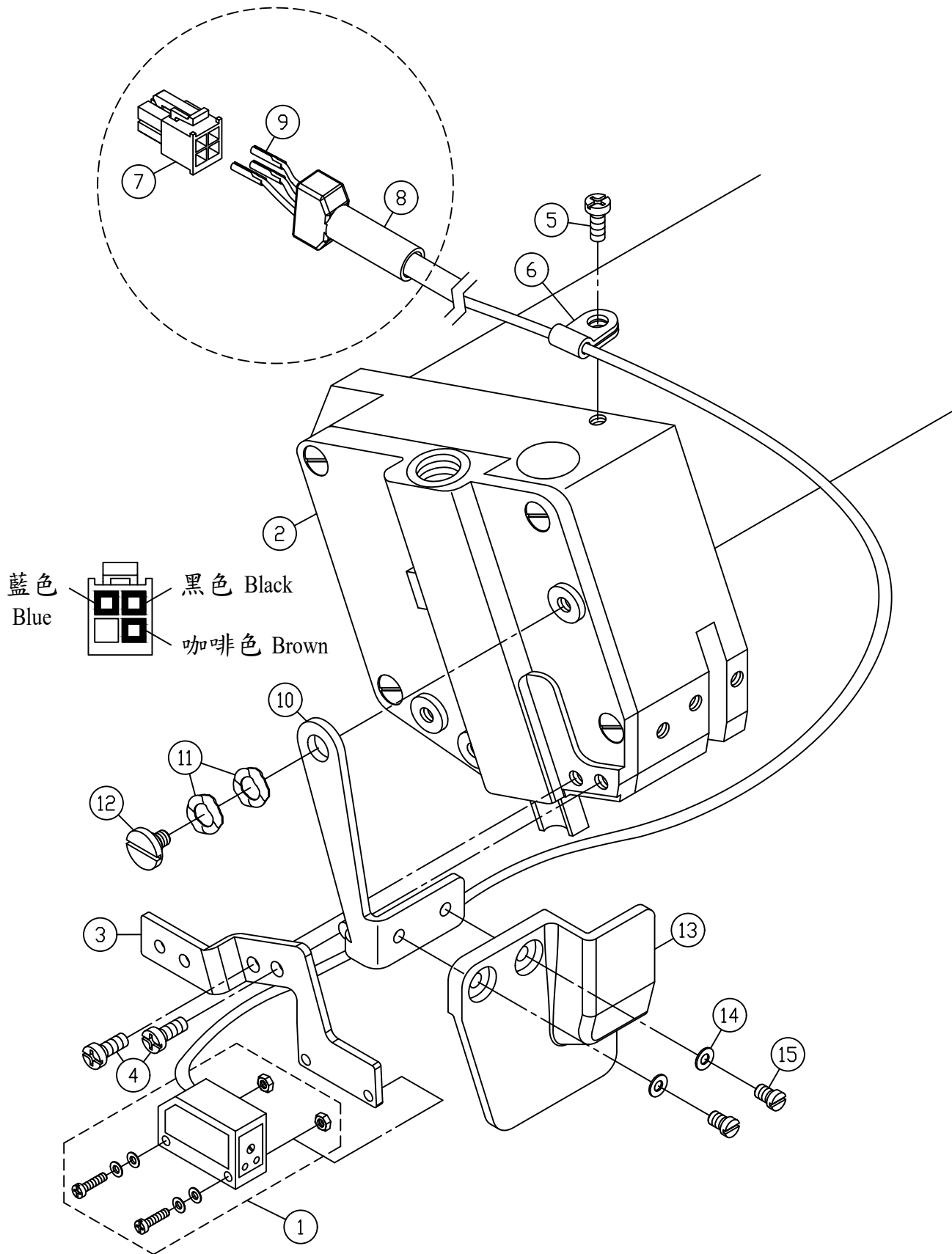
TL504 燈組 LED LIGHT ASM. (FOR 3、4 THREAD)



## TL504 燈組 LED Light Asm. (For 3、4 Thread)

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名<br>Description | 稱                    | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|----------------------|-------------------|
| 1              | 4TL0040101        | 支架               | Holder Bracket       | 1                 |
| 2              | 8TE03440806A      | 螺絲               | Screw                | 2                 |
| 3              | 4TR0130111        | 線夾               | Cord Clamp (1/8")    | 2                 |
| 4              | 8MC04280807D      | 螺絲               | Screw                | 2                 |
| 5              | 4TL0040102        | 燈組               | Light Asm. (DC 5V)   | 1                 |
| 6              | 4UTB020306        | 束線               | Plastic Binding Wire | 2                 |

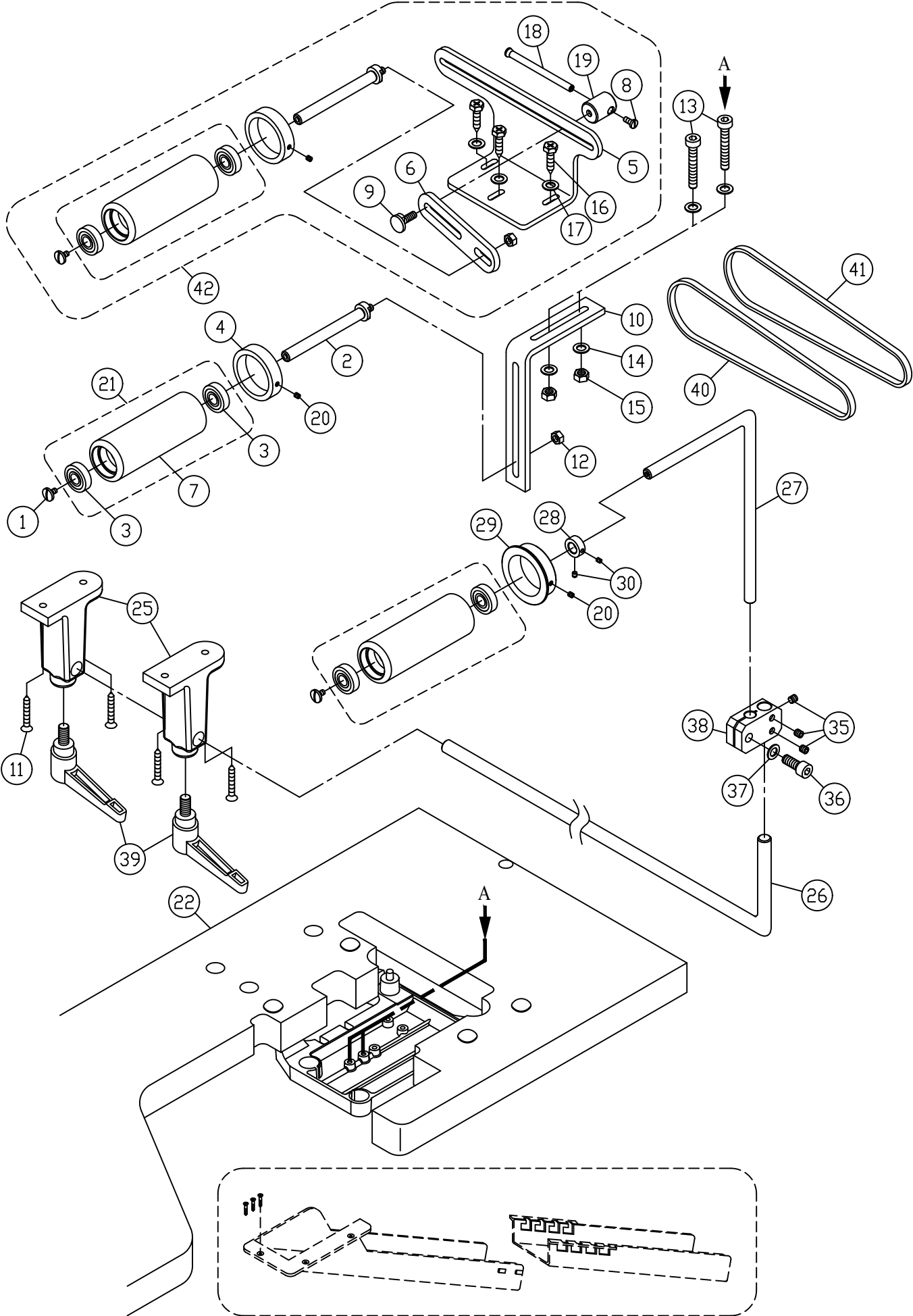
SE011 反射式電眼開關組 相關零件  
REFLECTIVE TYPE EDGE SENSOR SET. (FOR MD-4-U9-220)



**SE011 反射式電眼開關組 相關零件****Reflective Type Edge Sensor Set. (For MD-4-U9-220)**

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description    | 稱                | 單位用量<br>Amt. Req. |
|----------------|-------------------|---------------------|------------------|-------------------|
| 1              | 4SE0010101        | 電眼                  | Photosensor      | 1                 |
| 2              | 4TC0110109        | 針棒側蓋                | Side Cover       | 1                 |
| 3              | 4SE0110101        | 支架                  | Bracket          | 1                 |
| 4              | 8MC04280607D      | 螺絲                  | Screw            | 2                 |
| 5              | 8MC04280807D      | 螺絲                  | Screw            | 1                 |
| 6              | 4PFE040103        | 管夾 (3/16")          | Thread Pipe Stay | 1                 |
| 7              | 4SE0110102        | 4P公扣連接器 (32QPGH050) | Power Cord       | 1                 |
| 8              | 4SE0110103        | 連接器套頭4P (358SS4130) | Power Cord Cap   | 1                 |
| 9              | 4SE0110104        | 4P母端子 (32RPRR010)   | Power Cord       | 3                 |
| 10             | 4BL1240608        | 支架                  | Bracket          | 1                 |
| 11             | 2120000150        | 波形墊圈                | Waved Washer     | 2                 |
| 12             | 8MB04280711E      | 螺絲                  | Screw            | 1                 |
| 13             | 4BL1240607        | 護目鏡                 | Finder Guard     | 1                 |
| 14             | 90PW030           | 墊圈                  | Washer           | 2                 |
| 15             | 8MB03200505K      | 螺絲                  | Screw            | 2                 |

TR011 擴張滾輪組零件列表 PARTS LIST FOR TR011 ROLLER SET

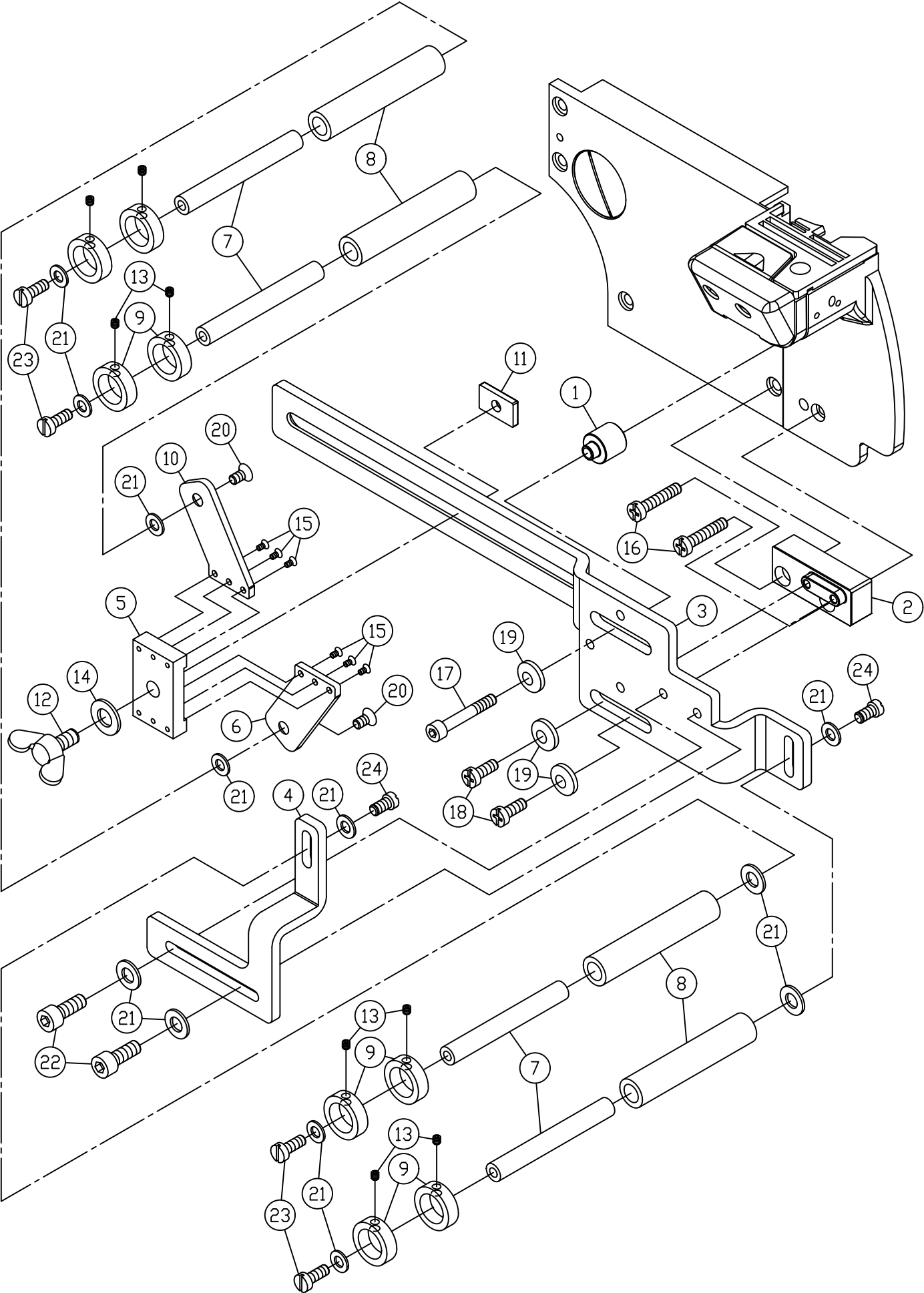


# TR011 擴張滾輪組零件列表 Parts List For TR011 Roller Set

| 序號       | 物料編號         | 名           | 稱                          | 單位用量                |   |
|----------|--------------|-------------|----------------------------|---------------------|---|
| Ref. No. | Parts.No.    | Description |                            | Amt. Req.           |   |
| 1        | 8SC44400812A | 螺絲          | Screw                      | 3                   |   |
| 2        | 4TR00201021  | 軸           | Shaft                      | 2                   |   |
| 3        | 90BB1026082  | 滾珠軸承        | Ball Bearing               | 6                   |   |
| 4        | 4TR0020104   | 鬆緊帶導模       | Elastic Tape Guide         | 2                   |   |
| 5        | 4TR0020105   | 滾輪座         | Roller Seat                | 1                   |   |
| 6        | 4TR0020106   | 滾輪臂         | Roller Holder Arm          | 1                   |   |
| 7        | 4TR00201071  | 滾輪          | Roller                     | 3                   |   |
| 8        | 8SC44401008A | 螺絲          | Screw                      | 1                   |   |
| 9        | 4TR0020119   | 螺樁          | Stud                       | 1                   |   |
| 10       | 4TR0020120   | 滾輪臂         | Roller Holder Arm          | 1                   |   |
| 11       | 8WE37002400A | 木螺絲         | Wood Screw                 | 4                   |   |
| 12       | 8MA06400510A | 螺帽          | Nut                        | 2                   |   |
| 13       | 8MM05323509A | 螺絲          | Screw                      | 2                   |   |
| 14       | 2120001240   | 墊圈          | Washer                     | 4                   |   |
| 15       | 8MA05320408A | 螺帽          | Nut                        | 2                   |   |
| 16       | 8WK45002900C | 木螺絲         | Wood Screw                 | 3                   |   |
| 17       | 2200000910   | 墊圈          | Washer                     | 3                   |   |
| 18       | 4TR0020128   | 柄           | Handle                     | 1                   |   |
| 19       | 4TR0020129   | 止動塊         | Tension Roller Slider Stop | 1                   |   |
| 20       | 8MH04280400A | 螺絲          | Screw                      | 3                   |   |
| 21       | 4TR002A0130  | 滾輪組         | Roller Asm.                | 3                   |   |
| 22       | 66814-3      | U3車板半沉式開口   | Table                      | 1                   |   |
| 23       | 4TR011A0101  | - - - - -   | - - - - -                  | 停用                  |   |
| 24       | 4TR0110101   | - - - - -   | - - - - -                  | 停用                  |   |
| 25       | 4TR0110102   | 支架座         | Holder Bracket Seat        | 2                   |   |
| 26       | 4TR0020111   | 支架          | Holder Bracket             | 1                   |   |
| 27       | 4TR00201171  | 支架          | Holder Bracket             | 1                   |   |
| 28       | 4TR0020125   | 定位環         | Collar                     | 1                   |   |
| 29       | 2270850418   | 鬆緊帶導模       | Elastic Tape Guide         | 1                   |   |
| 30       | 8MH85240500A | 螺絲          | Screw                      | 2                   |   |
| 31       | 66820-3      | - - - - -   | - - - - -                  | 停用                  |   |
| 32       | 66820-4      | - - - - -   | - - - - -                  | 停用                  |   |
| 33       | 8WC35002700A | - - - - -   | - - - - -                  | 停用                  |   |
| 34       | 8MH04280400A | - - - - -   | - - - - -                  | 停用                  |   |
| 35       | 8MN06400600A | 螺絲          | Screw                      | 3                   |   |
| 36       | 8MM08502013A | 螺絲          | Screw                      | 1                   |   |
| 37       | 90PW080      | 墊圈          | Washer                     | 1                   |   |
| 38       | 4TR0020115   | 連接塊         | Connecting Block           | 1                   |   |
| 39       | 4TR0020108   | 固定板手        | Lock Lever                 | 2                   |   |
| *        | 40           | 4TR0110140  | 伺服馬達三角皮帶(36")              | AC Servo Motor Belt | 1 |
| *        | 41           | 4TR0110141  | 離合器馬達三角皮帶(39")             | Clutch Motor Belt   | 1 |
|          | 42           | 4TR011A0105 | 擴張滾輪組                      | Roller Set          | 1 |

\* 選配件 Option Device

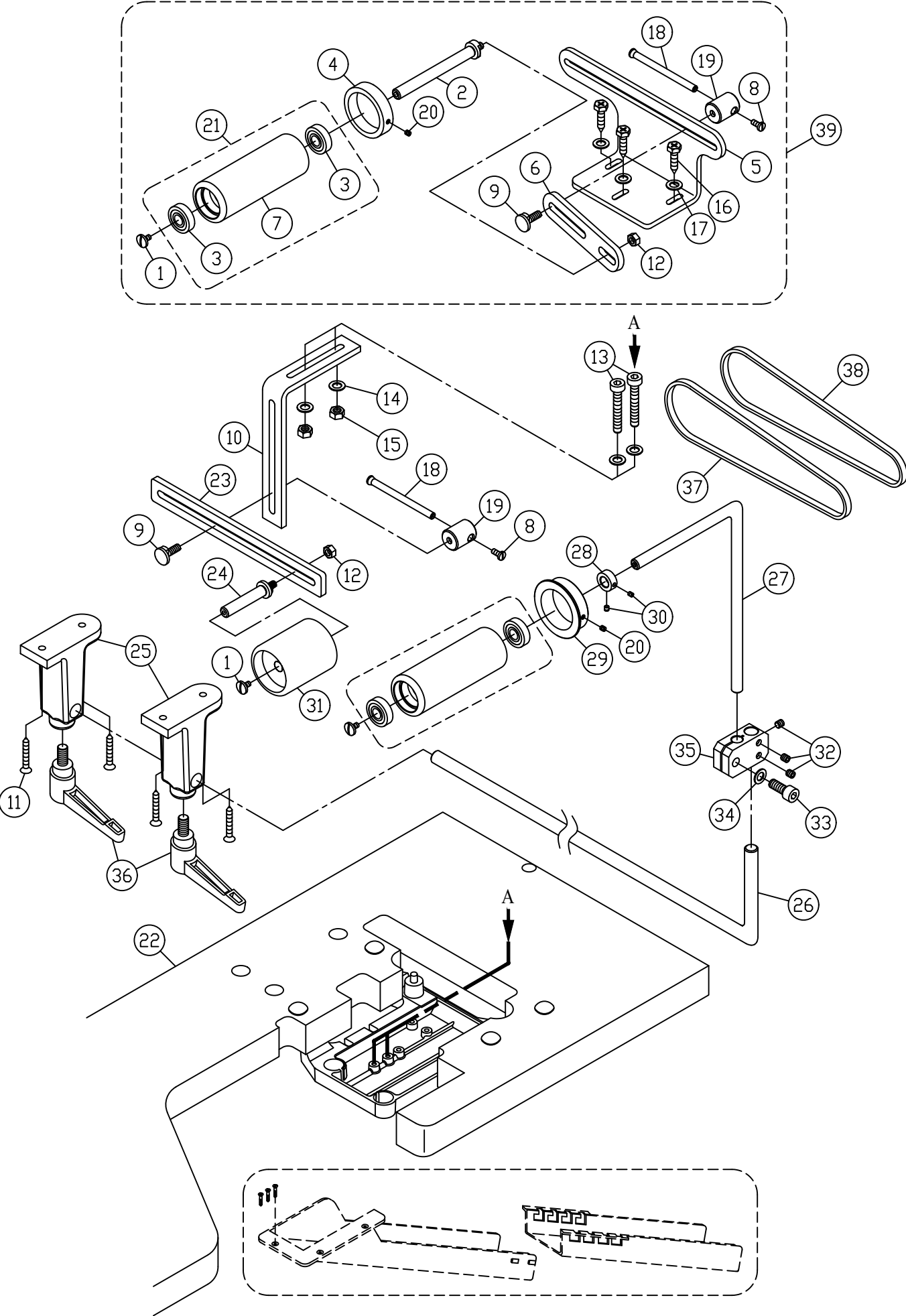
TR012 擴張滾輪組零件列表 PARTS LIST FOR TR012 ROLLER SET



## TR012 擴張滾輪組零件列表 Parts List For TR012 Roller Set

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                 | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-------------------|-------------------|
| 1              | 4TR0120101        | 套筒               | Collar            | 1                 |
| 2              | 4TR0120102        | 定位塊              | Setting Block     | 1                 |
| 3              | 4TR0120103        | 滾輪座              | Roller Seat       | 1                 |
| 4              | 4TR0120104        | 前滾輪臂             | Roller Holder Arm | 1                 |
| 5              | 4TR0120105        | 止動塊              | Setting Block     | 1                 |
| 6              | 4TR0120106        | 下滾輪臂             | Roller Holder Arm | 1                 |
| 7              | 4TR0120107        | 軸                | Shaft             | 4                 |
| 8              | 4TR0120108        | 滾輪               | Roller            | 4                 |
| 9              | 4TR0120109        | 定位環              | Collar            | 8                 |
| 10             | 4TR0120110        | 上滾輪臂             | Roller Holder Arm | 1                 |
| 11             | 4TR0120111        | 滑塊               | Slider            | 1                 |
| 12             | 4TR0120112        | 翼形螺絲             | Screw             | 1                 |
| 13             | 8MN03200300A      | 螺絲               | Screw             | 8                 |
| 14             | 2100000323        | 墊圈               | Washer            | 1                 |
| 15             | 8ME75180605A      | 螺絲               | Screw             | 6                 |
| 16             | 8MC04282007D      | 螺絲               | Screw             | 2                 |
| 17             | 8MM04283007B      | 螺絲               | Screw             | 1                 |
| 18             | 8MC04281007D      | 螺絲               | Screw             | 2                 |
| 19             | 2120000151        | 墊圈               | Washer            | 3                 |
| 20             | 8ME05321010A      | 螺絲               | Screw             | 2                 |
| 21             | 2120000527        | 平墊圈              | Washer            | 12                |
| 22             | 8MM05321009A      | 螺絲               | Screw             | 2                 |
| 23             | 8MC05320809A      | 螺絲               | Screw             | 4                 |
| 24             | 8MC05321209D      | 螺絲               | Screw             | 2                 |

TR017 擴張滾輪組零件列表 PARTS LIST FOR TR017 ROLLER SET

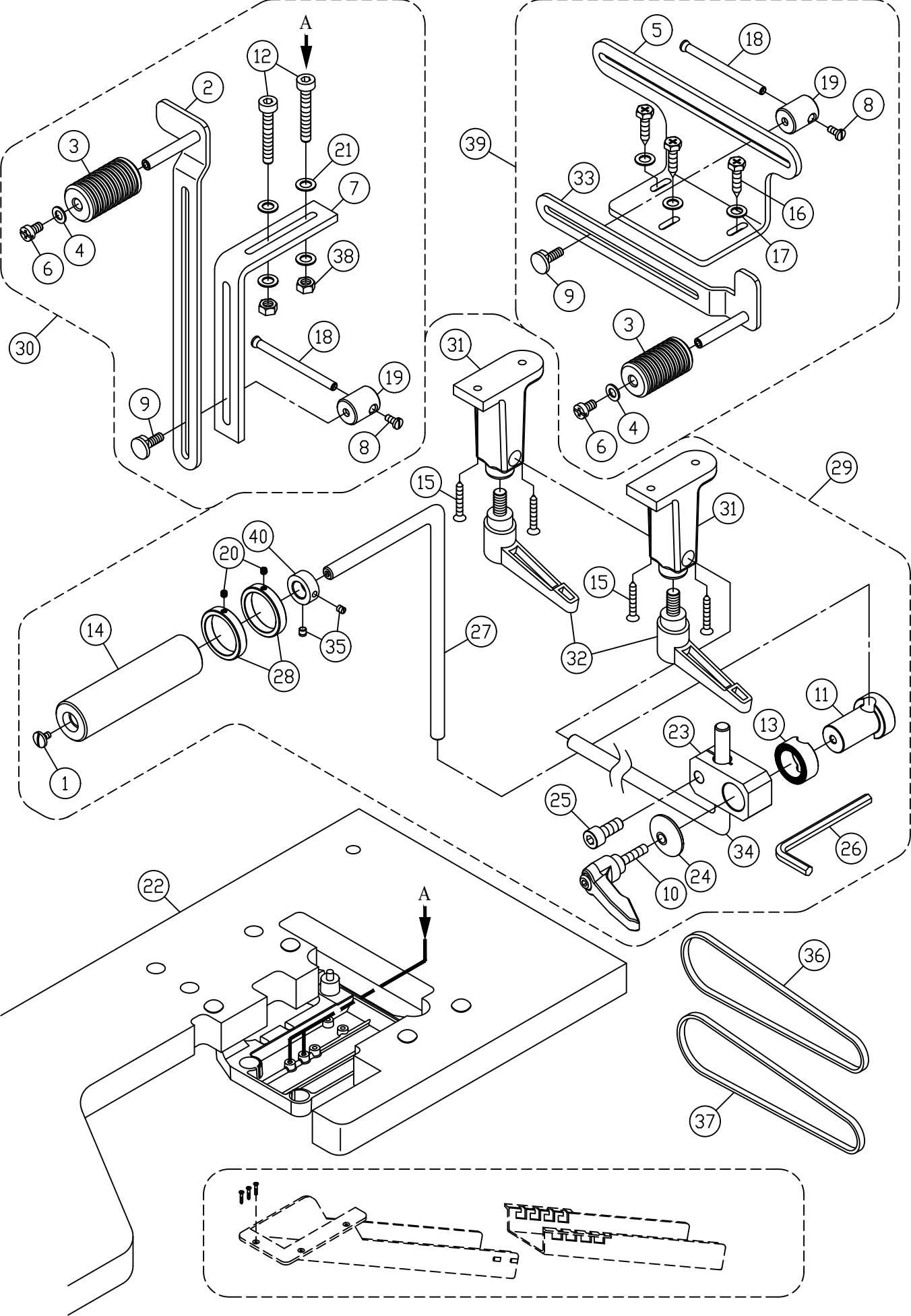


# TR017 擴張滾輪組零件列表 Parts List For TR017 Roller Set

| 序號       | 物料編號         | 名           | 稱                          | 單位用量                |   |
|----------|--------------|-------------|----------------------------|---------------------|---|
| Ref. No. | Parts.No.    | Description |                            | Amt. Req.           |   |
| 1        | 8SC44400812A | 螺絲          | Screw                      | 3                   |   |
| 2        | 4TR00201021  | 軸           | Shaft                      | 1                   |   |
| 3        | 90BB1026082  | 滾珠軸承        | Ball Bearing               | 4                   |   |
| 4        | 4TR0020104   | 鬆緊帶導模       | Elastic Tape Guide         | 1                   |   |
| 5        | 4TR0020105   | 滾輪座         | Roller Seat                | 1                   |   |
| 6        | 4TR0020106   | 滾輪臂         | Roller Holder Arm          | 1                   |   |
| 7        | 4TR00201071  | 滾輪          | Roller                     | 2                   |   |
| 8        | 8SC44401008A | 螺絲          | Screw                      | 2                   |   |
| 9        | 4TR0020119   | 螺樁          | Stud                       | 2                   |   |
| 10       | 4TR0020120   | 滾輪臂         | Roller Holder Arm          | 1                   |   |
| 11       | 8WE37002400A | 木螺絲         | Wood Screw                 | 4                   |   |
| 12       | 8MA06400510A | 螺帽          | Nut                        | 2                   |   |
| 13       | 8MM05323509A | 螺絲          | Screw                      | 2                   |   |
| 14       | 2120001240   | 墊圈          | Washer                     | 4                   |   |
| 15       | 8MA05320408A | 螺帽          | Nut                        | 2                   |   |
| 16       | 8WK45002900C | 木螺絲         | Wood Screw                 | 3                   |   |
| 17       | 2200000910   | 墊圈          | Washer                     | 3                   |   |
| 18       | 4TR0020128   | 柄           | Handle                     | 2                   |   |
| 19       | 4TR0020129   | 止動塊         | Tension Roller Slider Stop | 2                   |   |
| 20       | 8MH04280400A | 螺絲          | Screw                      | 2                   |   |
| 21       | 4TR002A0130  | 滾輪組         | Roller Asm.                | 2                   |   |
| 22       | 66814-3      | U3車板半沉式開口   | Table                      | 1                   |   |
| 23       | 4TR0020121   | 滾輪臂         | Roller Holder Arm          | 1                   |   |
| 24       | 4TR0060123   | 軸           | Shaft                      | 1                   |   |
| 25       | 4TR0110102   | 支架座         | Holder Bracket Seat        | 2                   |   |
| 26       | 4TR0020111   | 支架          | Holder Bracket             | 1                   |   |
| 27       | 4TR00201171  | 支架          | Holder Bracket             | 1                   |   |
| 28       | 4TR0020125   | 定位環         | Collar                     | 1                   |   |
| 29       | 2270850418   | 鬆緊帶導模       | Elastic Tape Guide         | 1                   |   |
| 30       | 8MH85240500A | 螺絲          | Screw                      | 2                   |   |
| 31       | 2200850420   | 滾輪          | Roller                     | 1                   |   |
| 32       | 8MN06400600A | 螺絲          | Screw                      | 3                   |   |
| 33       | 8MM08502013A | 螺絲          | Screw                      | 1                   |   |
| 34       | 90PW080      | 墊圈          | Washer                     | 1                   |   |
| 35       | 4TR0020115   | 連接塊         | Connecting Block           | 1                   |   |
| 36       | 4TR0020108   | 固定板手        | Lock Lever                 | 2                   |   |
| *        | 37           | 4TR0110140  | 伺服馬達三角皮帶(36")              | AC Servo Motor Belt | 1 |
| *        | 38           | 4TR0110141  | 離合器馬達三角皮帶(39")             | Clutch Motor Belt   | 1 |
|          | 39           | 4TR011A0105 | 擴張滾輪組                      | Roller Set          | 1 |

\* 選配件 Option Device

TR019 擴張滾輪組零件列表 PARTS LIST FOR TR019 ROLLER SET

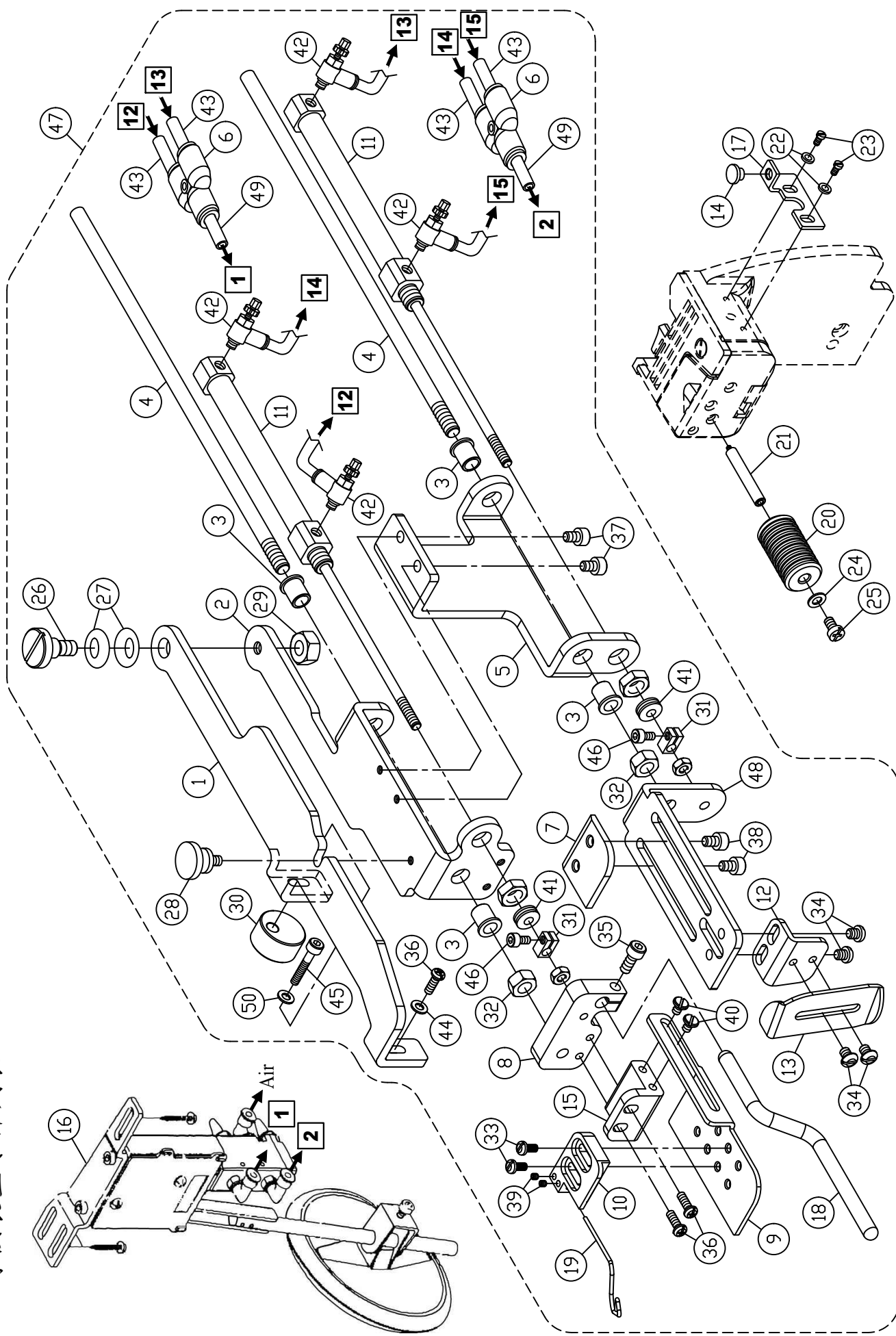


## TR019 擴張滾輪組零件列表 Parts List For TR019 Roller Set

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                          | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|----------------------------|-------------------|
| 1              | 8SC44400812A      | 螺絲               | Screw                      | 1                 |
| 2              | 4TR0170101        | 滑軌               | Guide                      | 1                 |
| 3              | 4TR0170103        | 滾輪               | Roller                     | 2                 |
| 4              | 2130000360        | 平墊圈              | Washer                     | 2                 |
| 5              | 4TR0020105        | 滾輪座              | Roller Seat                | 1                 |
| 6              | 8MC04280607D      | 螺絲               | Screw                      | 2                 |
| 7              | 4TR0020120        | 滾輪臂              | Roller Holder Arm          | 1                 |
| 8              | 8SC44401008A      | 螺絲               | Screw                      | 2                 |
| 9              | 4TR0020119        | 螺樁               | Stud                       | 2                 |
| 10             | 4TR03A0112        | 固定板手             | Lock Lever                 | 1                 |
| 11             | 4TR03A0113        | 連接塊              | Connecting Block           | 1                 |
| 12             | 8MM05323509A      | 螺絲               | Screw                      | 2                 |
| 13             | 4TR03A0114        | 連接塊              | Connecting Block           | 1                 |
| 14             | 4TR0190101        | 滾輪               | Roller                     | 1                 |
| 15             | 8WE37002400A      | 木螺絲              | Wood Screw                 | 4                 |
| 16             | 8WK45002900C      | 木螺絲              | Wood Screw                 | 3                 |
| 17             | 2200000910        | 墊圈               | Washer                     | 3                 |
| 18             | 4TR0020128        | 柄                | Handle                     | 2                 |
| 19             | 4TR0020129        | 止動塊              | Tension Roller Slider Stop | 2                 |
| 20             | 8MN03200300A      | 螺絲               | Screw                      | 2                 |
| 21             | 2120001240        | 墊圈               | Washer                     | 4                 |
| 22             | 66814-3           | U3車板半沉式開口        | Table                      | 1                 |
| 23             | 4TR03A0115        | 連接塊              | Connecting Block           | 1                 |
| 24             | 4TR03A0116        | 墊圈               | Washer                     | 1                 |
| 25             | 8MM08502013A      | 螺絲               | Screw                      | 1                 |
| 26             | 66641             | 六角扳手             | Spanner 6MM                | 1                 |
| 27             | 4TR00201171       | 支架               | Holder Bracket             | 1                 |
| 28             | 4TR0190102        | 定位環              | Collar                     | 2                 |
| 29             | 4TR019A0104       | 滾輪組              | Roller Asm.                | 1                 |
| 30             | 4TR019A0102       | 滾輪組              | Roller Asm.                | 1                 |
| 31             | 4TR0110102        | 支架座              | Holder Bracket Seat        | 2                 |
| 32             | 4TR0020108        | 固定板手             | Lock Lever                 | 2                 |
| 33             | 4TR0170102        | 滑軌               | Guide                      | 1                 |
| 34             | 4TR0020111        | 支架               | Holder Bracket             | 1                 |
| 35             | 8MH85240500A      | 螺絲               | Screw                      | 2                 |
| * 36           | 4TR0110140        | 伺服馬達三角皮帶(36")    | AC Servo Motor Belt        | 1                 |
| * 37           | 4TR0110141        | 離合器馬達三角皮帶(39")   | Clutch Motor Belt          | 1                 |
| 38             | 8MA05320408A      | 螺帽               | Nut                        | 2                 |
| 39             | 4TR019A0103       | 滾輪組              | Roller Asm.                | 1                 |
| 40             | 4TR0020125        | 定位環              | Collar                     | 1                 |

\* 選配件 Option Device

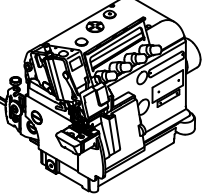
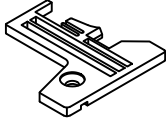
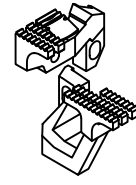
TR025 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE

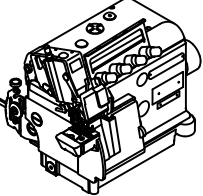
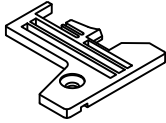
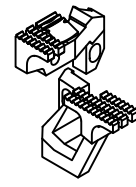


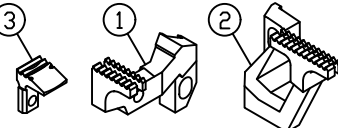
# TR025 導模裝置零件列表 Parts List For Folder Device

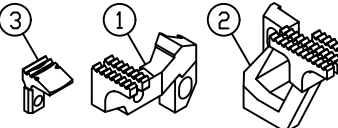
| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-----------------------------------------|-------------------|
| 1              | 4TR0200101        | 支架               | Bracket                                 | 1                 |
| 2              | 4TR0200102        | 支架               | Bracket                                 | 1                 |
| 3              | 4TR0210103        | 軸襯               | Bushing                                 | 4                 |
| 4              | 4TR0200104        | 軸                | Shaft                                   | 2                 |
| 5              | 4TR0210127        | 支架               | Bracket                                 | 1                 |
| 6              | 4UN0010107        | Y型管接頭            | Y Connector                             | 2                 |
| 7              | 4TR02001071       | 支架               | Bracket                                 | 1                 |
| 8              | 4TR02001081       | 支架               | Bracket                                 | 1                 |
| 9              | 4TR02001091       | 支架               | Bracket                                 | 1                 |
| 10             | 4TR02001101       | 支架               | Bracket                                 | 1                 |
| 11             | 4TR0200111        | 氣壓缸              | Air Cylinder                            | 2                 |
| 12             | 4TR02001121       | 支架               | Bracket                                 | 1                 |
| 13             | 4TR0200113        | 支架               | Bracket                                 | 1                 |
| 14             | 2120000137        | 孔塞               | Plug                                    | 1                 |
| 15             | 4TR0200115        | 支架               | Bracket                                 | 1                 |
| 16             | 4TR0200116        | 氣動開關             | Air-Controlled Switch                   | 1                 |
| 17             | 4TR0200117        | 支撐板              | Bracket                                 | 1                 |
| 18             | 4TR0210118        | 支架               | Bracket                                 | 1                 |
| 19             | 4TR0200119        | 支撐彈簧             | Spring                                  | 1                 |
| 20             | 4TR0200120        | 滾輪               | Roller                                  | 1                 |
| 21             | 4TR0210121        | 螺樁               | Stud                                    | 1                 |
| 22             | 90PW030           | 墊圈               | Washer                                  | 2                 |
| 23             | 8MB03200506K      | 螺絲               | Screw                                   | 2                 |
| 24             | 2130000360        | 平墊圈              | Washer                                  | 1                 |
| 25             | 8MC04280607D      | 螺絲               | Screw                                   | 1                 |
| 26             | 8MB06401616G      | 螺絲               | Screw                                   | 1                 |
| 27             | 4CP0010104        | 皿型墊圈             | Washer                                  | 2                 |
| 28             | 2207111701        | 螺樁               | Stud                                    | 1                 |
| 29             | 8MA06400612A      | 螺帽               | Nut                                     | 1                 |
| 30             | 4TR0200130        | 套筒               | Collar                                  | 1                 |
| 31             | 4EG0090119        | 固定塊              | Bracket                                 | 2                 |
| 32             | 8MA06400510A      | 螺帽               | Nut                                     | 2                 |
| 33             | 8MB03200606A      | 螺絲               | Screw                                   | 2                 |
| 34             | 8MB04280507K      | 螺絲               | Screw                                   | 4                 |
| 35             | 8MM04281007A      | 螺絲               | Screw                                   | 1                 |
| 36             | 8MC04281207D      | 螺絲               | Screw                                   | 3                 |
| 37             | 8MM04280807A      | 螺絲               | Screw                                   | 2                 |
| 38             | 8MM04280607A      | 螺絲               | Screw                                   | 2                 |
| 39             | 8MN03200300A      | 螺絲               | Screw                                   | 2                 |
| 40             | 8MB04280608A      | 螺絲               | Screw                                   | 2                 |
| 41             | 4NC0160242        | 孔塞               | Plug                                    | 2                 |
| 42             | 90QC0004          | 調速接頭             | Speed Controller                        | 4                 |
| 43             | 4TR0200144        | 空氣管              | Air Tube ( $\phi$ 2.5 * $\phi$ 4 * 400) | 4                 |
| 44             | 2100000223        | 墊圈               | Washer                                  | 1                 |
| 45             | 8MM05322509A      | 螺絲               | Screw                                   | 1                 |
| 46             | 8MM03200606A      | 螺絲               | Screw                                   | 2                 |
| 47             | 4TR025A0101       | 導模組              | Folder Asm.                             | 1                 |
| 48             | 4TR0210126        | 支架               | Bracket                                 | 1                 |
| 49             | 4TR0240151        | 空氣管              | Air Tube ( $\phi$ 4 * $\phi$ 6 * 400)   | 2                 |
| 50             | 2100000526        | 墊圈               | Washer                                  | 1                 |

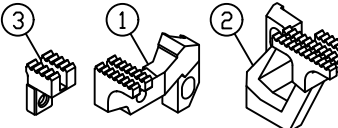
# UH9300 系列車型零件一覽表 Series Gauge Parts List

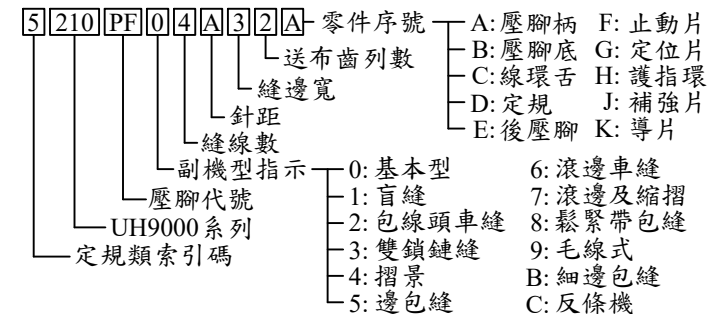
|  |  |  |  |  |  |  |  |  |  |  |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 機型<br>Machinetype                                                                 | 針板<br>Needle Plate                                                                | 壓腳組<br>Presser Foot Asm.                                                          | 送布齒組<br>Feed Dog Asm.                                                             | 縫針座<br>Needle Holder                                                               | 上結線鉤<br>Upper Looper                                                                | 下結線鉤<br>Lower Looper                                                                | 活動導針<br>Rear Needle Guard                                                           | 前導針<br>Front Needle Guard                                                           | 縫針<br>Needle                                                                        | 下刀<br>Lower Knife                                                                   |
| UH9303-032-M04                                                                    | 5213TP0032                                                                        | 5213PF0002                                                                        | 5213DG0032                                                                        | 5212NC0003                                                                         | 5213UL0001                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0002                                                                          |
| UH9303-053-M04                                                                    | 5213TP0053                                                                        | 5213PF0003                                                                        | 5213DG0243                                                                        | 5212NC0003                                                                         | 5213UL0001                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0002                                                                          |
| UH9313-032-L05                                                                    | 5213TP0032                                                                        | 5212PF0101                                                                        | 5213DG0032                                                                        | 5212NC0003                                                                         | 5213UL0001                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-9                                                                             | 5213LK0002                                                                          |
| UH9304-233-M14                                                                    | 5213TP0233                                                                        | 5213PF0005                                                                        | 5213DG0243                                                                        | 5212NC0001-1                                                                       | 5213UL0002                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0001                                                                          |
| UH9304-243-M14                                                                    | 5213TP0243                                                                        | 5213PF0004                                                                        | 5213DG0243                                                                        | 5212NC0001-1                                                                       | 5213UL0002                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0001                                                                          |
| UH9304-253-M14                                                                    | 5213TP0253                                                                        | 5213PF0004                                                                        | 5213DG0243                                                                        | 5212NC0001-1                                                                       | 5213UL0002                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0001                                                                          |
| UHD93A3-053-M04                                                                   | 5213TP3053                                                                        | 5213PF0003                                                                        | 5213DG3053                                                                        | 5212NC0003                                                                         | 5213UL0001                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0002                                                                          |
| UHD93A4-243-M14                                                                   | 5213TP3243                                                                        | 5213PF0004                                                                        | 5213DG3053                                                                        | 5212NC0001-1                                                                       | 5213UL0002                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0001                                                                          |

|  |  |  |  |  |  |  |  |  |  |  |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 機型<br>Machinetype                                                                 | 針板<br>Needle Plate                                                                | 壓腳組<br>Presser Foot Asm.                                                          | 送布齒組<br>Feed Dog Asm.                                                             | 縫針座<br>Needle Holder                                                               | 上結線鉤<br>Upper Looper                                                                | 下結線鉤<br>Lower Looper                                                                | 活動導針<br>Rear Needle Guard                                                           | 前導針<br>Front Needle Guard                                                           | 縫針<br>Needle                                                                        | 下刀<br>Lower Knife                                                                   |
| UH9302-032-M02                                                                    | 5213TP0032                                                                        | 5213PF0002                                                                        | 5213DG0032                                                                        | 5212NC0003                                                                         | 5213UL0003                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0002                                                                          |
| UH9302-053-M02                                                                    | 5213TP0053                                                                        | 5213PF0003                                                                        | 5213DG0243                                                                        | 5212NC0003                                                                         | 5213UL0003                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0002                                                                          |

| 送布齒組件編號                                                                             | 5213DG0032 |
|-------------------------------------------------------------------------------------|------------|
|  |            |
| 1 主送布齒                                                                              | 5213FD0032 |
| 2 差動送布齒                                                                             | 5213DF0032 |
| 3 輔助送布齒                                                                             | 5213AF0243 |

| 送布齒組件編號                                                                             | 5213DG0243 |
|-------------------------------------------------------------------------------------|------------|
|  |            |
| 1 主送布齒                                                                              | 5213FD0243 |
| 2 差動送布齒                                                                             | 5213DF0243 |
| 3 輔助送布齒                                                                             | 5213AF0243 |

| 送布齒組件編號                                                                              | 5213DG3053 |
|--------------------------------------------------------------------------------------|------------|
|  |            |
| 1 主送布齒                                                                               | 5213FD3053 |
| 2 差動送布齒                                                                              | 5213DF3053 |
| 3 輔助送布齒                                                                              | 5213AF3053 |



# UH93□3 UH93□4 系列壓腳組件(零件)一覽表

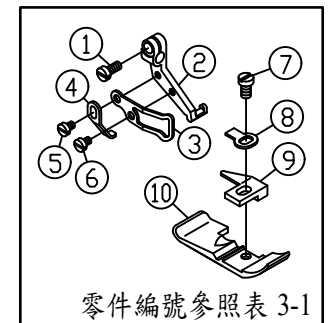
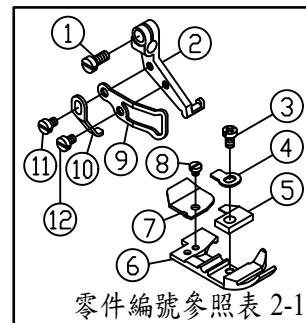
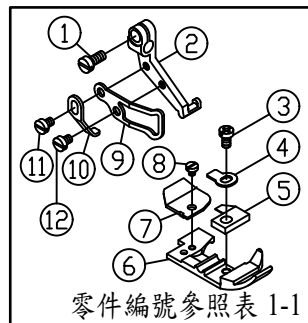


表 1

| 機 型             | 壓腳組件編號     |
|-----------------|------------|
| UH9302-032-M02  | 5213PF0002 |
| UH9302-053-M02  | 5213PF0003 |
| UH9303-032-M04  | 5213PF0002 |
| UH9303-053-M04  | 5213PF0003 |
| UHD93A3-053-M04 | 5213PF0003 |

表 1-1

| 序號 | 零件編號         | 序號 | 零件編號         |
|----|--------------|----|--------------|
| 1  | 8MB85240806P | 7  | 5213PF0001E  |
| 2  | 5212PF0002C  | 8  | 8SB24560305P |
| 3  | 8SB32440606A | 9  | 5212PF0002G  |
| 4  | 5212PF0002H  | 10 | 5212PF0002F  |
| 5  | 參照表 1-2      | 11 | 8MB03200506A |
| 6  | 5213PF0001A  | 12 | 8MB03200406K |

表 1-2

| 序號         | 5           |
|------------|-------------|
| 組件編號       |             |
| 5213PF0002 | 5212PF0005B |
| 5213PF0003 | 5212PF0002B |

5 213 PF 00 01 A 零件序號 — 3~4 線

開發先後流水序號

副機型指示

壓腳代號

UH9300 系列

定規類索引碼

A: 壓腳底  
B: 壓腳舌  
C: 壓腳柄  
D: 整平壓板  
E: 線環壓板  
F: 限位片  
G: 護指環  
H: 簧片

表 2

| 機 型             | 壓腳組件編號     |
|-----------------|------------|
| UH9304-233-M14  | 5213PF0005 |
| UH9304-243-M14  | 5213PF0004 |
| UH9304-253-M14  | 5213PF0004 |
| UHD93A4-243-M14 | 5213PF0004 |

表 2-1

| 序號 | 零件編號         | 序號 | 零件編號         |
|----|--------------|----|--------------|
| 1  | 8MB85240806P | 7  | 5213PF0001E  |
| 2  | 5212PF0002C  | 8  | 8SB24560305P |
| 3  | 8SB32440606A | 9  | 5212PF0002G  |
| 4  | 5212PF0002H  | 10 | 5212PF0002F  |
| 5  | 參照表 2-2      | 11 | 8MB03200506A |
| 6  | 5213PF0001A  | 12 | 8MB03200406K |

表 2-2

| 序號         | 5           |
|------------|-------------|
| 組件編號       |             |
| 5213PF0004 | 5212PF0004B |
| 5213PF0005 | 5212PF0003B |

5 213 DG 0 2 4 3

送布齒列數

縫邊寬

針距

副機型指示

送布齒組代號

UH9300 系列

定規類索引碼

FD: 主送布齒  
DF: 差動送布齒  
AF: 輔助送布齒

表 3

| 機 型            | 壓腳組件編號     |
|----------------|------------|
| UH9313-032-L05 | 5212PF0101 |

表 3-1

| 序號 | 零件編號         | 序號 | 零件編號         |
|----|--------------|----|--------------|
| 1  | 8MB85240806P | 6  | 8MB03200406K |
| 2  | 5212PF0002C  | 7  | 8SB32440505A |
| 3  | 5212PF0002G  | 8  | 5212PF0002H  |
| 4  | 5212PF0002F  | 9  | 5210PF13032C |
| 5  | 8MB03200506A | 10 | 5210PF13032B |

5 212 PF 00 01 A 零件序號 — 3~4 線

開發先後流水序號

副機型指示

壓腳代號

UH9000 系列

定規類索引碼

A: 壓腳底  
B: 壓腳舌  
C: 壓腳柄  
D: 整平壓板  
E: 線環壓板  
F: 限位片  
G: 護指環  
H: 簧片

00: 基本型  
02: 線頭包覆  
03: 雙鎖鏈縫  
04: 摺景  
05: 安全縫  
06: 滾邊  
07: 滾邊縮摺  
08: 鬆緊帶

09: 補強帶  
10: 特厚布料  
0B: 細邊

# 物料編號版 索引表 INDEX

| 物料編號   | 數量 | 頁號    | 序號 | 頁數 | 物料編號    | 數量   | 頁號 | 序號 | 頁數 |
|--------|----|-------|----|----|---------|------|----|----|----|
| 66613  | 1  | 13    | 19 | 28 | 667058  | 2    | 14 | 14 | 30 |
| 66620  | 6  | 1     | 40 | 2  | 667058  | 2    | 15 | 14 | 32 |
| 66625  | 1  | 13    | 18 | 28 | 667059  | 4    | 12 | 15 | 26 |
| 66641  | 1  | TR019 | 26 | 62 | 667059  | 4    | 14 | 15 | 30 |
| 66666  | 停用 | 13    | 36 | 28 | 667059  | 4    | 15 | 15 | 32 |
| 66667  | 1  | 13    | 23 | 28 | 667061  | 2(4) | 12 | 36 | 26 |
| 66671  | 1  | 13    | 22 | 28 | 667061  | 2(4) | 14 | 36 | 30 |
| 66685  | 1  | 13    | 35 | 28 | 667061  | 2(4) | 15 | 36 | 32 |
| 66690  | 1  | 13    | 17 | 28 | 6670510 | 2    | 12 | 17 | 26 |
| 66695  | 1  | 13    | 16 | 28 | 6670510 | 2    | 14 | 17 | 30 |
| 66700  | 1  | 13    | 1  | 28 | 6670510 | 2    | 15 | 17 | 32 |
| 66705  | 1  | 12    | 11 | 26 | 6670511 | 1    | 12 | 19 | 26 |
| 66705  | 1  | 14    | 11 | 30 | 6670511 | 1    | 14 | 19 | 30 |
| 66705  | 1  | 15    | 11 | 32 | 6670511 | 1    | 15 | 19 | 32 |
| 66706  | 1  | 12    | 12 | 26 | 6670512 | 1    | 12 | 18 | 26 |
| 66706  | 1  | 14    | 12 | 30 | 6670512 | 1    | 14 | 18 | 30 |
| 66706  | 1  | 15    | 12 | 32 | 6670512 | 1    | 15 | 18 | 32 |
| 66715  | 1  | 13    | 28 | 28 | 6670513 | 1    | 12 | 20 | 26 |
| 66720  | 1  | 13    | 27 | 28 | 6670513 | 1    | 14 | 20 | 30 |
| 66721  | 1  | 13    | 26 | 28 | 6670513 | 1    | 15 | 20 | 32 |
| 66722  | 1  | 13    | 20 | 28 | 6670515 | 1    | 12 | 27 | 26 |
| 66800  | 2  | 3     | 56 | 6  | 6670515 | 1    | 14 | 27 | 30 |
| 66800  | 1  | 11    | 29 | 24 | 6670515 | 1    | 15 | 27 | 32 |
| 66820  | 1  | 13    | 13 | 28 | 6670516 | 1    | 12 | 28 | 26 |
| 66831  | 1  | 13    | 29 | 28 | 6670516 | 1    | 14 | 28 | 30 |
| 66921  | 1  | 12    | 1  | 26 | 6670516 | 1    | 15 | 28 | 32 |
| 66921  | 1  | 15    | 1  | 32 | 6670517 | 1    | 12 | 29 | 26 |
| 66941  | 2  | 12    | 2  | 26 | 6670517 | 1    | 14 | 29 | 30 |
| 66941  | 2  | 14    | 2  | 30 | 6670517 | 1    | 15 | 29 | 32 |
| 66941  | 2  | 15    | 2  | 32 | 6670518 | 1    | 12 | 30 | 26 |
| 66947  | 2  | 12    | 4  | 26 | 6670518 | 1    | 14 | 30 | 30 |
| 66947  | 2  | 14    | 4  | 30 | 6670518 | 1    | 15 | 30 | 32 |
| 66947  | 2  | 15    | 4  | 32 | 6670519 | 1    | 12 | 31 | 26 |
| 66956  | 4  | 12    | 3  | 26 | 6670519 | 1    | 14 | 31 | 30 |
| 667001 | 1  | 13    | 10 | 28 | 6670519 | 1    | 15 | 31 | 32 |
| 667002 | 2  | 13    | 2  | 28 | 6670520 | 1    | 12 | 32 | 26 |
| 667003 | 4  | 13    | 3  | 28 | 6670520 | 1    | 14 | 32 | 30 |
| 667004 | 2  | 13    | 4  | 28 | 6670520 | 1    | 15 | 32 | 32 |
| 667005 | 2  | 13    | 5  | 28 | 6670521 | 1(3) | 12 | 37 | 26 |
| 667006 | 2  | 13    | 6  | 28 | 6670521 | 1(3) | 14 | 37 | 30 |
| 667007 | 2  | 13    | 7  | 28 | 6670521 | 1(3) | 15 | 37 | 32 |
| 667008 | 2  | 13    | 8  | 28 | 6670522 | 1(3) | 12 | 38 | 26 |
| 667009 | 2  | 13    | 9  | 28 | 6670522 | 1(3) | 14 | 38 | 30 |
| 667051 | 1  | 12    | 21 | 26 | 6670522 | 1(3) | 15 | 38 | 32 |
| 667051 | 1  | 14    | 21 | 30 | 6670523 | 1    | 12 | 33 | 26 |
| 667051 | 1  | 15    | 21 | 32 | 6670523 | 1    | 14 | 33 | 30 |
| 667052 | 1  | 12    | 22 | 26 | 6670523 | 1    | 15 | 33 | 32 |
| 667052 | 1  | 14    | 22 | 30 | 6670524 | 1    | 12 | 34 | 26 |
| 667052 | 1  | 15    | 22 | 32 | 6670524 | 1    | 14 | 34 | 30 |
| 667053 | 1  | 12    | 23 | 26 | 6670524 | 1    | 15 | 34 | 32 |
| 667053 | 1  | 14    | 23 | 30 | 6670525 | 1    | 12 | 40 | 26 |
| 667053 | 1  | 15    | 23 | 32 | 6670525 | 1    | 14 | 40 | 30 |
| 667054 | 1  | 12    | 24 | 26 | 6670525 | 1    | 15 | 40 | 32 |
| 667054 | 1  | 14    | 24 | 30 | 6670526 | 1    | 12 | 39 | 26 |
| 667054 | 1  | 15    | 24 | 32 | 6670526 | 1    | 14 | 39 | 30 |
| 667055 | 2  | 12    | 25 | 26 | 6670526 | 1    | 15 | 39 | 32 |
| 667055 | 2  | 14    | 25 | 30 | 6670527 | 1(3) | 12 | 42 | 26 |
| 667055 | 2  | 15    | 25 | 32 | 6670527 | 1(3) | 14 | 42 | 30 |
| 667056 | 1  | 12    | 26 | 26 | 6670527 | 1(3) | 15 | 42 | 32 |
| 667056 | 1  | 14    | 26 | 30 | 6670528 | 1(3) | 12 | 41 | 26 |
| 667056 | 1  | 15    | 26 | 32 | 6670528 | 1(3) | 14 | 41 | 30 |
| 667057 | 1  | 12    | 16 | 26 | 6670528 | 1(3) | 15 | 41 | 32 |
| 667057 | 1  | 14    | 16 | 30 | 6670530 | 1(3) | 12 | 43 | 26 |
| 667057 | 1  | 15    | 16 | 32 | 6670530 | 1(3) | 14 | 43 | 30 |
| 667058 | 2  | 12    | 14 | 26 | 6670530 | 1(3) | 15 | 43 | 32 |

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| 物料編號       | 數量        | 頁號      | 序號 | 頁數 | 物料編號       | 數量 | 頁號    | 序號 | 頁數 |
|------------|-----------|---------|----|----|------------|----|-------|----|----|
| 6670531    | 2(4)      | 12      | 35 | 26 | 2120000137 | 1  | 1     | 37 | 2  |
| 6670531    | 2(4)      | 14      | 35 | 30 | 2120000137 | 1  | 14    | 45 | 30 |
| 6670531    | 2(4)      | 15      | 35 | 32 | 2120000137 | 2  | CP001 | 7  | 38 |
|            |           |         |    |    | 2120000137 | 3  | MN022 | 20 | 44 |
|            |           |         |    |    | 2120000137 | 1  | TR025 | 14 | 64 |
| 240001031  | 1         | 2       | 15 | 4  | 2120000150 | 2  | 1     | 50 | 2  |
|            |           |         |    |    | 2120000150 | 1  | EG006 | 3  | 38 |
|            |           |         |    |    | 2120000150 | 2  | SE011 | 11 | 54 |
| 2100000212 | 2         | 1       | 4  | 2  | 2120000151 | 3  | TR012 | 19 | 58 |
| 2100000223 | 1         | 6       | 35 | 12 | 2120000161 | 1  | 1     | 61 | 2  |
| 2100000223 | 2         | 8       | 48 | 18 | 2120000164 | 1  | 1     | 64 | 2  |
| 2100000223 | 1         | 11      | 27 | 24 | 2120000194 | 停用 | 1     | 21 | 2  |
| 2100000223 | 2         | 13      | 30 | 28 | 2120000199 | 1  | 13    | 14 | 28 |
| 2100000223 | 2         | CP001   | 14 | 38 |            |    |       |    |    |
| 2100000223 | 1         | EG006   | 13 | 38 |            |    |       |    |    |
| 2100000223 | 1         | TR025   | 44 | 64 | 2120000203 | 1  | 2     | 11 | 4  |
| 2100000244 | 1         | 11      | 36 | 24 | 2120000204 | 2  | 2     | 8  | 4  |
|            |           |         |    |    | 2120000205 | 1  | 2     | 9  | 4  |
|            |           |         |    |    | 2120000209 | 1  | 2     | 14 | 4  |
| 2100000316 | 1         | 3       | 29 | 6  | 2120000210 | 1  | 1     | 62 | 2  |
| 2100000323 | 1         | TR012   | 14 | 58 | 2120000212 | 2  | 2     | 12 | 4  |
| 2100000335 | 2         | 3       | 62 | 6  | 2120000213 | 停用 | 2     | 13 | 4  |
|            |           |         |    |    |            |    |       |    |    |
| 2100000526 | 1   1     | UH93A3  | 4  | 46 | 2120000303 | 2  | 3     | 3  | 6  |
| 2100000526 | 1   1     | UHD93A3 | 4  | 48 | 2120000310 | 1  | 3     | 10 | 6  |
| 2100000526 | 1         | TR025   | 50 | 64 | 2120000313 | 2  | 3     | 13 | 6  |
|            |           |         |    |    | 2120000315 | 1  | 3     | 55 | 6  |
|            |           |         |    |    | 2120000316 | 1  | 3     | 16 | 6  |
| 2100001004 | 1         | 7       | 17 | 16 | 2120000319 | 1  | 3     | 19 | 6  |
|            |           |         |    |    | 2120000323 | 1  | 3     | 23 | 6  |
|            |           |         |    |    | 2120000324 | 1  | 3     | 24 | 6  |
| 2100001120 | 3(3) 4(4) | 9       | 2  | 20 | 2120000326 | 停用 | 3     | 26 | 6  |
| 2100001121 | 1(3、4)    | 9       | 10 | 20 | 2120000327 | 停用 | 3     | 27 | 6  |
| 2100001121 | 1(3、4)    | 9       | 11 | 20 | 2120000328 | 1  | 3     | 28 | 6  |
| 2100001121 | 1(4)      | 9       | 12 | 20 | 2120000331 | 1  | 3     | 31 | 6  |
| 2100001121 | 1(3、4)    | 9       | 13 | 20 | 2120000334 | 1  | 3     | 34 | 6  |
| 2100001122 | 3(3) 4(4) | 9       | 9  | 20 | 2120000338 | 2  | 3     | 38 | 6  |
| 2100001123 | 1(3、4)    | 9       | 8  | 20 | 2120000345 | 1  | 3     | 45 | 6  |
| 2100001124 | 1(4)      | 9       | 23 | 20 | 2120000354 | 1  | 3     | 54 | 6  |
| 2100001125 | 3(3) 4(4) | 9       | 5  | 20 | 2120000375 | 1  | 3     | 58 | 6  |
| 2100001126 | 6(3) 8(4) | 9       | 4  | 20 |            |    |       |    |    |
| 2100001127 | 3(3) 4(4) | 9       | 3  | 20 |            |    |       |    |    |
| 2100001132 | 1(3、4)    | 9       | 6  | 20 | 2120000402 | 1  | 4     | 2  | 8  |
|            |           |         |    |    | 2120000405 | 1  | 4     | 5  | 8  |
|            |           |         |    |    | 2120000411 | 1  | 4     | 11 | 8  |
| 2100001521 | 1         | 11      | 14 | 24 | 2120000412 | 1  | 4     | 12 | 8  |
| 2100001521 | 1         | 13      | 15 | 28 | 2120000424 | 1  | 4     | 24 | 8  |
| 2100001534 | 4         | 11      | 61 | 24 | 2120000430 | 1  | 4     | 30 | 8  |
| 2100001535 | 3         | 11      | 19 | 24 | 2120000431 | 1  | 4     | 31 | 8  |
| 2100001536 | 4         | 11      | 18 | 24 | 2120000436 | 1  | 4     | 29 | 8  |
|            |           |         |    |    | 2120000440 | 1  | 4     | 16 | 8  |
|            |           |         |    |    | 2120000440 | 1  | 5     | 22 | 10 |
| 2100041131 | 1(3、4)    | 9       | 7  | 20 | 2120000443 | 1  | 4     | 34 | 8  |
|            |           |         |    |    |            |    |       |    |    |
| 2120000103 | 1         | 1       | 3  | 2  | 2120000527 | 12 | TR012 | 21 | 58 |
| 2120000106 | 1         | 1       | 6  | 2  |            |    |       |    |    |
| 2120000110 | 1         | 1       | 10 | 2  |            |    |       |    |    |
| 2120000111 | 1         | 1       | 11 | 2  | 2120000608 | 1  | 2     | 16 | 4  |
| 2120000116 | 1         | 1       | 16 | 2  | 2120000608 | 停用 | 5     | 8  | 10 |
| 2120000118 | 1         | 1       | 18 | 2  | 2120000612 | 1  | 5     | 12 | 10 |
| 2120000130 | 1         | 1       | 30 | 2  | 2120000612 | 1  | 11    | 31 | 24 |
| 2120000132 | 1         | 1       | 32 | 2  | 2120000613 | 1  | 8     | 61 | 18 |
| 2120000135 | 1         | 1       | 35 | 2  | 2120000615 | 1  | 5     | 15 | 10 |

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| 物料編號       | 數量     | 頁號    | 序號 | 頁數 | 物料編號       | 數量     | 頁號      | 序號 | 頁數 |
|------------|--------|-------|----|----|------------|--------|---------|----|----|
| 2120000615 | 1      | 8     | 62 | 18 | 2120001240 | 1   2  | UH93A3  | 29 | 46 |
| 2120000625 | 1      | 5     | 4  | 10 | 2120001240 | 1   2  | UHD93A3 | 30 | 48 |
| 2120000626 | 1      | 5     | 5  | 10 | 2120001240 | 4      | TR011   | 14 | 56 |
| 2120000627 | 1      | 5     | 6  | 10 | 2120001240 | 4      | TR017   | 14 | 60 |
| 2120000628 | 1      | 5     | 9  | 10 | 2120001240 | 4      | TR019   | 21 | 62 |
| 2120000629 | 1      | 5     | 11 | 10 | 2120001242 | 1      | 11      | 42 | 24 |
| 2120000630 | 1      | 5     | 2  | 10 | 2120001243 | 1      | 11      | 43 | 24 |
|            |        |       |    |    | 2120001244 | 1      | 11      | 44 | 24 |
|            |        |       |    |    | 2120001253 | 1      | 11      | 30 | 24 |
| 2120000702 | 1      | 6     | 2  | 12 | 2120001255 | 1      | 11      | 55 | 24 |
| 2120000702 | 1      | SS034 | 21 | 36 | 2120001264 | 3      | 11      | 64 | 24 |
| 2120000703 | 1      | 6     | 3  | 12 | 2120001270 | 1      | 11      | 73 | 24 |
| 2120000704 | 2      | 6     | 4  | 12 |            |        |         |    |    |
| 2120000708 | 1      | 6     | 8  | 12 |            |        |         |    |    |
|            |        |       |    |    | 2120031045 | 1(3、4) | 9       | 14 | 20 |
| 2120000801 | 1      | 7     | 1  | 16 | 2120031115 | 1      | 10      | 15 | 22 |
| 2120000803 | 1      | 7     | 3  | 16 | 2120031117 | 1      | 10      | 17 | 22 |
| 2120000806 | 1      | 7     | 6  | 16 |            |        |         |    |    |
| 2120000809 | 1      | 7     | 9  | 16 | 2120040620 | 1      | 5       | 20 | 10 |
| 2120000810 | 1      | 7     | 10 | 16 | 2120041118 | 1      | 10      | 18 | 22 |
| 2120000811 | 1      | 7     | 11 | 16 |            |        |         |    |    |
| 2120000812 | 1      | 7     | 12 | 16 |            |        |         |    |    |
| 2120000816 | 1      | 7     | 16 | 16 | 2120050502 | 1      | 4       | 33 | 8  |
| 2120000818 | 1      | 7     | 18 | 16 | 2120050502 | 1      | 6       | 24 | 12 |
| 2120000820 | 1      | 7     | 20 | 16 |            |        |         |    |    |
| 2120000821 | 1      | 7     | 21 | 16 |            |        |         |    |    |
| 2120000822 | 1      | 7     | 22 | 16 | 2121001523 | 停用     | 3       | 6  | 6  |
| 2120000823 | 1      | 7     | 23 | 16 |            |        |         |    |    |
| 2120000824 | 1      | 7     | 24 | 16 |            |        |         |    |    |
| 2120000825 | 1      | 7     | 25 | 16 | 2122000109 | 1      | 2       | 10 | 4  |
| 2120000826 | 1      | 7     | 26 | 16 | 2122000352 | 1      | 10      | 16 | 22 |
| 2120000827 | 1      | 7     | 27 | 16 | 2122000428 | 1      | 11      | 72 | 24 |
|            |        |       |    |    | 2122000436 | 1      | 11      | 74 | 24 |
| 2120000921 | 1      | 8     | 21 | 18 | 2122000437 | 1      | 11      | 75 | 24 |
| 2120000942 | 1      | 8     | 42 | 18 | 2122000449 | 1      | 11      | 70 | 24 |
| 2120000946 | 2      | 8     | 46 | 18 |            |        |         |    |    |
| 2120000949 | 1      | 8     | 49 | 18 | 2130000101 | 1      | 1       | 1  | 2  |
| 2120000951 | 1      | 8     | 66 | 18 | 2130000102 | 4      | 1       | 2  | 2  |
| 2120000952 | 1      | 8     | 52 | 18 | 2130000108 | 1      | 1       | 8  | 2  |
| 2120000953 | 1      | 8     | 53 | 18 | 2130000113 | 1      | 1       | 13 | 2  |
| 2120000954 | 1      | 8     | 65 | 18 | 2130000114 | 1      | 1       | 14 | 2  |
|            |        |       |    |    | 2130000122 | 1      | 1       | 22 | 2  |
| 2120001047 | 1(3、4) | 9     | 15 | 20 | 2130000126 | 1      | 1       | 26 | 2  |
| 2120001048 | 1(3、4) | 9     | 16 | 20 | 2130000128 | 1      | 1       | 28 | 2  |
| 2120001049 | 1(3、4) | 9     | 17 | 20 | 2130000129 | 1      | 1       | 29 | 2  |
| 2120001059 | 1      | 9     | 1  | 20 | 2130000133 | 1      | 1       | 33 | 2  |
|            |        |       |    |    | 2130000139 | 2      | 1       | 39 | 2  |
| 2120001101 | 1      | 10    | 1  | 22 | 2130000146 | 1      | 1       | 46 | 2  |
| 2120001102 | 2      | 10    | 2  | 22 | 2130000149 | 1      | 1       | 49 | 2  |
| 2120001105 | 1      | 10    | 5  | 22 | 2130000151 | 1      | 1       | 51 | 2  |
| 2120001107 | 1      | 10    | 7  | 22 | 2130000152 | 1      | 1       | 52 | 2  |
|            |        |       |    |    | 2130000167 | 1      | 1       | 67 | 2  |
| 2120001203 | 1      | 11    | 3  | 24 | 2130000168 | 2      | 1       | 68 | 2  |
| 2120001205 | 1      | 11    | 5  | 24 | 2130000170 | 1      | 1       | 63 | 2  |
| 2120001206 | 1      | 11    | 6  | 24 | 2130000172 | 1      | 1       | 44 | 2  |
| 2120001207 | 1      | 11    | 7  | 24 |            |        |         |    |    |
| 2120001220 | 1      | 11    | 20 | 24 | 2130000201 | 1      | 2       | 1  | 4  |
| 2120001240 | 4      | 11    | 40 | 24 | 2130000202 | 1      | 2       | 2  | 4  |
| 2120001240 | 4      | EF016 | 54 | 40 | 2130000203 | 1      | 2       | 3  | 4  |
| 2120001240 | 4      | EF017 | 52 | 42 | 2130000204 | 1      | 2       | 4  | 4  |
|            |        |       |    |    | 2130000205 | 1      | 2       | 5  | 4  |
|            |        |       |    |    | 2130000206 | 2      | 2       | 6  | 4  |

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|            |    |       |    |    | 2130000919 | 2       | 8       | 19 | 18 |
|            |    |       |    |    | 2130000923 | 1       | 8       | 23 | 18 |
| 2130000301 | 1  | 3     | 1  | 6  | 2130000924 | 1       | 8       | 24 | 18 |
| 2130000314 | 1  | 3     | 14 | 6  | 2130000925 | 1       | 8       | 25 | 18 |
| 2130000317 | 1  | 3     | 17 | 6  | 2130000926 | 1       | 8       | 26 | 18 |
| 2130000332 | 1  | 3     | 32 | 6  | 2130000927 | 1       | 8       | 27 | 18 |
| 2130000336 | 1  | 3     | 36 | 6  | 2130000929 | 1       | 8       | 29 | 18 |
| 2130000341 | 1  | 3     | 41 | 6  | 2130000930 | 1       | 8       | 30 | 18 |
| 2130000342 | 1  | 3     | 42 | 6  | 2130000935 | 1       | 8       | 35 | 18 |
| 2130000343 | 1  | 3     | 43 | 6  | 2130000936 | 1       | 8       | 36 | 18 |
| 2130000344 | 1  | 3     | 44 | 6  | 2130000938 | 1       | 8       | 38 | 18 |
| 2130000346 | 1  | 3     | 46 | 6  | 2130000940 | 1       | 8       | 40 | 18 |
| 2130000348 | 1  | 3     | 48 | 6  | 2130000941 | 1       | 8       | 41 | 18 |
| 2130000349 | 1  | 3     | 49 | 6  | 2130000943 | 1       | 8       | 43 | 18 |
| 2130000351 | 1  | 3     | 51 | 6  | 2130000945 | 2       | 8       | 45 | 18 |
| 2130000352 | 1  | 3     | 52 | 6  | 2130000957 | 1       | 8       | 57 | 18 |
| 2130000353 | 1  | 3     | 53 | 6  | 2130000967 | 1       | 8       | 67 | 18 |
| 2130000357 | 2  | 3     | 57 | 6  |            |         |         |    |    |
| 2130000360 | 1  | 3     | 60 | 6  |            |         |         |    |    |
| 2130000360 | 2  | TR019 | 4  | 62 | 2130001108 | 1       | 10      | 8  | 22 |
| 2130000360 | 1  | TR025 | 24 | 64 | 2130001109 | 1       | 10      | 9  | 22 |
| 2130000362 | 2  | 3     | 61 | 6  | 2130001110 | 1       | 10      | 10 | 22 |
| 2130000376 | 1  | 3     | 59 | 6  | 2130001119 | 1       | 10      | 19 | 22 |
|            |    |       |    |    | 2130001120 | 1       | 10      | 20 | 22 |
|            |    |       |    |    | 2130001121 | 1       | 10      | 21 | 22 |
| 2130000401 | 1  | 4     | 1  | 8  |            |         |         |    |    |
| 2130000404 | 1  | 4     | 4  | 8  |            |         |         |    |    |
| 2130000413 | 1  | 4     | 13 | 8  | 2130001208 | 1       | 11      | 8  | 24 |
| 2130000417 | 1  | 4     | 17 | 8  | 2130001212 | 1       | 11      | 12 | 24 |
| 2130000419 | 1  | 4     | 19 | 8  | 2130001221 | 1       | 11      | 21 | 24 |
| 2130000425 | 1  | 4     | 25 | 8  | 2130001222 | 1       | 11      | 22 | 24 |
|            |    |       |    |    | 2130001223 | 1       | 11      | 23 | 24 |
|            |    |       |    |    | 2130001224 | 1       | 11      | 24 | 24 |
| 2130000601 | 1  | 5     | 1  | 10 | 2130001234 | 1       | 11      | 34 | 24 |
| 2130000613 | 1  | 5     | 13 | 10 | 2130001235 | 1       | 11      | 35 | 24 |
|            |    |       |    |    | 2130001238 | 1       | 11      | 38 | 24 |
|            |    |       |    |    | 2130001241 | 1       | 11      | 41 | 24 |
| 2130000701 | 1  | 6     | 1  | 12 | 2130001246 | 1       | 11      | 46 | 24 |
| 2130000710 | 1  | 6     | 10 | 12 | 2130001247 | 1       | 11      | 47 | 24 |
| 2130000711 | 1  | 6     | 11 | 12 | 2130001249 | 1       | 11      | 49 | 24 |
| 2130000713 | 1  | 6     | 13 | 12 | 2130001250 | 1       | 11      | 50 | 24 |
| 2130000714 | 1  | 6     | 14 | 12 | 2130001251 | 1       | 11      | 51 | 24 |
| 2130000716 | 1  | 6     | 16 | 12 | 2130001252 | 1       | 11      | 52 | 24 |
| 2130000719 | 1  | 6     | 19 | 12 | 2130001254 | 1       | 11      | 54 | 24 |
| 2130000720 | 1  | 6     | 20 | 12 | 2130001258 | 1       | 11      | 58 | 24 |
| 2130000721 | 1  | 6     | 21 | 12 | 2130001265 | 1       | 11      | 65 | 24 |
| 2130000723 | 1  | 6     | 23 | 12 |            |         |         |    |    |
| 2130000725 | 1  | 6     | 25 | 12 |            |         |         |    |    |
| 2130000726 | 1  | 6     | 26 | 12 |            |         |         |    |    |
|            |    |       |    |    | 2130001401 | 1   1   | UH93A3  | 1  | 46 |
|            |    |       |    |    | 2130001401 | 1   1   | UHD93A3 | 1  | 48 |
|            |    |       |    |    | 2130001402 | 1   2   | UH93A3  | 2  | 46 |
| 2130000805 | 1  | 7     | 5  | 16 | 2130001402 | 1   2   | UHD93A3 | 2  | 48 |
|            |    |       |    |    | 2130001403 | 1   --- | UH93A3  | 3  | 46 |
|            |    |       |    |    | 2130001403 | 1   --- | UHD93A3 | 3  | 48 |
| 2130000901 | 1  | 8     | 1  | 18 | 2130001405 | 1   1   | UHD93A3 | 5  | 48 |
| 2130000902 | 1  | 8     | 2  | 18 | 2130001408 | 1   1   | UH93A3  | 5  | 46 |
| 2130000904 | 1  | 8     | 4  | 18 | 2130001409 | ---   1 | UH93A3  | 20 | 46 |
| 2130000908 | 1  | 8     | 8  | 18 | 2130001409 | ---   1 | UHD93A3 | 21 | 48 |
| 2130000909 | 1  | 8     | 9  | 18 | 2130001411 | 1   1   | UH93A3  | 30 | 46 |
| 2130000910 | 1  | 8     | 10 | 18 | 2130001411 | 1   1   | UHD93A3 | 31 | 48 |
| 2130000913 | 1  | 8     | 13 | 18 | 2130001412 | 1   1   | UH93A3  | 21 | 46 |
| 2130000914 | 1  | 8     | 14 | 18 | 2130001412 | 1   1   | UHD93A3 | 22 | 48 |
| 2130000915 | 2  | 8     | 15 | 18 |            |         |         |    |    |
| 2130000916 | 1  | 8     | 16 | 18 |            |         |         |    |    |
| 2130000917 | 1  | 8     | 17 | 18 | 2200000910 | 1       | 3       | 21 | 6  |

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|---------------|--------|---------|----|----|--------------|----|-------|----|----|
| 2200000910    | 3      | TR011   | 17 | 56 | 213A00012021 | 1  | 11    | 1  | 24 |
| 2200000910    | 3      | TR017   | 17 | 60 | 213A00012023 | 1  | 11    | 77 | 24 |
| 2200000910    | 3      | TR019   | 17 | 62 |              |    |       |    |    |
| 2200001025    | 2      | EF016   | 15 | 40 | 224A0001605  | 1  | TL004 | 5  | 50 |
| 2200001025    | 2      | EF017   | 15 | 42 |              |    |       |    |    |
| 2200001311    | 1      | 11      | 16 | 24 | 4BD0800114   | 停用 | 4     | 27 | 8  |
| 2200001313    | 1      | 11      | 15 | 24 |              |    |       |    |    |
| 2200850420    | 1      | TR017   | 31 | 60 | 4BH0020102   | 1  | BH003 | 2  | 34 |
| 2207111701    | 1      | TR025   | 28 | 64 | 4BH0020104   | 1  | BH003 | 4  | 34 |
|               |        |         |    |    | 4BH0020104   | 2  | EF016 | 29 | 40 |
| 2210090314    | 1      | EF016   | 40 | 40 | 4BH0020104   | 2  | EF017 | 27 | 42 |
| 2210090314    | 1      | EF017   | 38 | 42 | 4BH0020106   | 1  | BH003 | 6  | 34 |
| 2270850418    | 1      | TR011   | 29 | 56 | 4BH0020106   | 1  | EF016 | 31 | 40 |
| 2270850418    | 1      | TR017   | 29 | 60 | 4BH0020106   | 1  | EF017 | 29 | 42 |
|               |        |         |    |    | 4BH0020107   | 1  | BH003 | 7  | 34 |
| 2310001309    | 1   1  | UHD93A3 | 20 | 48 | 4BH0020107   | 1  | EF016 | 32 | 40 |
|               |        |         |    |    | 4BH0020107   | 1  | EF017 | 30 | 42 |
| 21200001121   | 1      | 1       | 43 | 2  | 4BH0020109   | 1  | BH003 | 9  | 34 |
| 21200001361   | 1      | 1       | 36 | 2  | 4BH0020109   | 1  | EG006 | 11 | 38 |
| 21200003261   | 1      | 3       | 63 | 6  | 4BH0020109   | 1  | EF016 | 34 | 40 |
| 21200003271   | 1      | 3       | 64 | 6  | 4BH0020109   | 1  | EF017 | 32 | 42 |
| 21200004081   | 1      | 4       | 8  | 8  | 4BH0020112   | 1  | BH003 | 12 | 34 |
| 21200004151   | 1      | 4       | 15 | 8  | 4BH0020114   | 1  | BH003 | 14 | 34 |
| 21200006081   | 停用     | 5       | 23 | 10 | 4BH0020119   | 1  | BH003 | 19 | 34 |
| 21200006083   | 1      | 5       | 26 | 10 | 4BH0020120   | 1  | BH003 | 20 | 34 |
| 21200008071   | 1      | 7       | 7  | 16 | 4BH0020121   | 1  | BH003 | 21 | 34 |
| 21200008361   | 1      | 7       | 13 | 16 | 4BH0020122   | 1  | BH003 | 22 | 34 |
| 21200311121   | 1      | 10      | 12 | 22 | 4BH0020125   | 1  | BH003 | 25 | 34 |
|               |        |         |    |    | 4BH0020126   | 1  | BH003 | 26 | 34 |
| 21300001531   | 1      | 1       | 53 | 2  | 4BH0020127   | 1  | BH003 | 27 | 34 |
| 21300002071   | 1      | 2       | 7  | 4  | 4BH0020128   | 1  | BH003 | 28 | 34 |
| 21300012022   | 1      | 11      | 2  | 24 | 4BH0020129   | 1  | BH003 | 29 | 34 |
| 21300012101   | 1      | 11      | 10 | 24 | 4BH0020130   | 1  | BH003 | 30 | 34 |
| 21300012131   | 1      | 11      | 13 | 24 | 4BH0020133   | 1  | BH003 | 33 | 34 |
| 21300014071   | 1   1  | UHD93A3 | 6  | 48 | 4BH0020134   | 1  | BH003 | 34 | 34 |
|               |        |         |    |    | 4BH0020135   | 4  | BH003 | 35 | 34 |
| 22100002271   | 1      | MN022   | 21 | 44 | 4BH0020136   | 1  | BH003 | 36 | 34 |
| /EG006        | 1      | 13      | 33 | 28 | 4BH0020137   | 1  | BH003 | 37 | 34 |
| /EG006        | 1      | EG006   | 1  | 38 | 4BH0030101   | 1  | BH003 | 1  | 34 |
| /SC701        | 1      | MN022   | 13 | 44 | 4BH0030101   | 1  | EF016 | 27 | 40 |
|               |        |         |    |    | 4BH0030101   | 1  | EF017 | 25 | 42 |
| 210A0001124   | 停用     | 9       | 22 | 20 | 4BH0030115   | 1  | BH003 | 15 | 34 |
|               |        |         |    |    | 4BH0030116   | 1  | BH003 | 16 | 34 |
| 21200307061-1 | 1      | 6       | 6  | 12 | 4BH0030139   | 1  | BH003 | 39 | 34 |
|               |        |         |    |    |              |    |       |    |    |
| 212A0000161   | 1      | 13      | 11 | 28 | 4BL1240607   | 1  | SE011 | 13 | 54 |
| 212A0000816   | 1      | 7       | 31 | 16 | 4BL1240608   | 1  | SE011 | 10 | 54 |
| 212A0000837   | 停用     | 7       | 35 | 16 |              |    |       |    |    |
| 212A00008371  | 1      | 7       | 37 | 16 | 4CP0010101   | 1  | CP001 | 1  | 38 |
| 212A0001052   | 1(3、4) | 9       | 19 | 20 | 4CP0010102   | 1  | CP001 | 2  | 38 |
| 212A0001055   | 1(3、4) | 9       | 20 | 20 | 4CP0010103   | 1  | CP001 | 3  | 38 |
| 212A0001056   | 1(3、4) | 9       | 21 | 20 | 4CP0010104   | 2  | CP001 | 4  | 38 |
| 212A0041054   | 1(4)   | 9       | 24 | 20 | 4CP0010104   | 2  | TR025 | 27 | 64 |
|               |        |         |    |    | 4CP0010105   | 1  | CP001 | 5  | 38 |
|               |        |         |    |    | 4CP0010106   | 1  | CP001 | 6  | 38 |
|               |        |         |    |    |              |    |       |    |    |
|               |        |         |    |    | 4EF0040107   | 1  | EF016 | 18 | 40 |
|               |        |         |    |    | 4EF0040107   | 1  | EF017 | 18 | 42 |
|               |        |         |    |    | 4EF0060103   | 1  | EF016 | 3  | 40 |

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| 4EF0060103  | 1     | EF017  | 3  | 42 | 4MN0220107  | 1  | MN022 | 12 | 44 |
| 4EF0060104  | 1     | EF016  | 4  | 40 | 4MN0220124  | 1  | MN022 | 4  | 44 |
| 4EF0060104  | 1     | EF017  | 4  | 42 |             |    |       |    |    |
| 4EF0060107  | 1     | EF016  | 7  | 40 | 4NC0160242  | 2  | TR025 | 41 | 64 |
| 4EF0060109  | 1     | EF016  | 9  | 40 |             |    |       |    |    |
| 4EF0060109  | 1     | EF017  | 9  | 42 | 4PFE040103  | 1  | SE011 | 6  | 54 |
| 4EF0060111  | 1     | EF016  | 11 | 40 |             |    |       |    |    |
| 4EF0060113  | 1     | EF016  | 13 | 40 | 4SE0010101  | 1  | SE011 | 1  | 54 |
| 4EF0060113  | 1     | EF017  | 13 | 42 | 4SE0110101  | 1  | SE011 | 3  | 54 |
| 4EF0060114  | 1     | EF016  | 14 | 40 | 4SE0110102  | 1  | SE011 | 7  | 54 |
| 4EF0060114  | 1     | EF017  | 14 | 42 | 4SE0110103  | 1  | SE011 | 8  | 54 |
| 4EF0060116  | 1     | EF016  | 16 | 40 | 4SE0110104  | 3  | SE011 | 9  | 54 |
| 4EF0060116  | 1     | EF017  | 16 | 42 |             |    |       |    |    |
| 4EF0060126  | 1     | EF016  | 20 | 40 | 4SS0330104  | 1  | SS034 | 4  | 36 |
| 4EF0060146  | 1     | EF016  | 37 | 40 | 4SS0330105  | 1  | SS034 | 5  | 36 |
| 4EF0060146  | 1     | EF017  | 35 | 42 | 4SS0330106  | 停用 | SS034 | 6  | 36 |
| 4EF0060148  | 1     | EF016  | 39 | 40 | 4SS0330108  | 1  | SS034 | 8  | 36 |
| 4EF0060148  | 1     | EF017  | 37 | 42 | 4SS0330109  | 1  | SS034 | 9  | 36 |
| 4EF0060150  | 1     | EF016  | 41 | 40 | 4SS0330110  | 1  | SS034 | 10 | 36 |
| 4EF0060150  | 1     | EF017  | 39 | 42 | 4SS0330111  | 1  | SS034 | 11 | 36 |
| 4EF0060154  | 1     | EF016  | 50 | 40 | 4SS0330115  | 1  | SS034 | 15 | 36 |
| 4EF0060154  | 1     | EF017  | 48 | 42 | 4SS0330122  | 1  | SS034 | 22 | 36 |
| 4EF0060155  | 1     | EF016  | 45 | 40 | 4SS0340101  | 1  | SS034 | 1  | 36 |
| 4EF0060155  | 1     | EF017  | 43 | 42 | 4SS0340102  | 1  | SS034 | 25 | 36 |
| 4EF0060156  | 1     | EF016  | 46 | 40 | 4SS0340103  | 1  | SS034 | 18 | 36 |
| 4EF0060156  | 1     | EF017  | 44 | 42 | 4SS0340104  | 1  | SS034 | 26 | 36 |
| 4EF0060157  | 1     | EF016  | 47 | 40 |             |    |       |    |    |
| 4EF0060157  | 1     | EF017  | 45 | 42 | 4TC0100171  | 4  | 15    | 5  | 32 |
| 4EF0060158  | 1     | EF016  | 48 | 40 | 4TC0100171  | 4  | 15    | 6  | 32 |
| 4EF0060158  | 1     | EF017  | 46 | 42 | 4TC0110109  | 1  | SE011 | 2  | 54 |
| 4EF0060159  | 1     | EF016  | 49 | 40 |             |    |       |    |    |
| 4EF0060159  | 1     | EF017  | 47 | 42 | 4TL0040101  | 1  | TL004 | 1  | 50 |
| 4EF006A0146 | 1     | EF016  | 43 | 40 | 4TL0040101  | 1  | TL504 | 1  | 52 |
| 4EF006A0146 | 1     | EF017  | 41 | 42 | 4TL0040102  | 1  | TL504 | 5  | 52 |
| 4EF0070101  | 1     | EF017  | 7  | 42 |             |    |       |    |    |
| 4EF0160101  | 1     | EF016  | 1  | 40 | 4TR00201021 | 2  | TR011 | 2  | 56 |
| 4EF0160101  | 1     | EF017  | 1  | 42 | 4TR00201021 | 1  | TR017 | 2  | 60 |
| 4EF0160102  | 1     | EF016  | 2  | 40 | 4TR0020104  | 2  | TR011 | 4  | 56 |
| 4EF0160102  | 1     | EF017  | 2  | 42 | 4TR0020104  | 1  | TR017 | 4  | 60 |
| 4EF0160105  | 1     | EF016  | 6  | 40 | 4TR0020105  | 1  | TR011 | 5  | 56 |
| 4EF0160105  | 1     | EF017  | 6  | 42 | 4TR0020105  | 1  | TR017 | 5  | 60 |
| 4EF016A0106 | 1     | EF016  | 25 | 40 | 4TR0020105  | 1  | TR019 | 5  | 62 |
| 4EF017A0106 | 1     | EF017  | 23 | 42 | 4TR0020106  | 1  | TR011 | 6  | 56 |
|             |       |        |    |    | 4TR0020106  | 1  | TR017 | 6  | 60 |
| 4EG0010107  | 1     | EG006  | 5  | 38 | 4TR00201071 | 3  | TR011 | 7  | 56 |
| 4EG0060103  | 1     | EG006  | 2  | 38 | 4TR00201071 | 2  | TR017 | 7  | 60 |
| 4EG0060108  | 1     | EG006  | 6  | 38 | 4TR0020108  | 2  | TR011 | 39 | 56 |
| 4EG0060109  | 1     | EG006  | 8  | 38 | 4TR0020108  | 2  | TR017 | 36 | 60 |
| 4EG0060112  | 1     | EG006  | 10 | 38 | 4TR0020108  | 2  | TR019 | 32 | 62 |
| 4EG0060117  | 2     | EG006  | 15 | 38 | 4TR0020111  | 1  | TR011 | 26 | 56 |
| 4EG0090119  | 2     | TR025  | 31 | 64 | 4TR0020111  | 1  | TR017 | 26 | 60 |
|             |       |        |    |    | 4TR0020111  | 1  | TR019 | 34 | 62 |
| 4GC0600132  | 4     | EF016  | 53 | 40 | 4TR0020115  | 1  | TR011 | 38 | 56 |
| 4GC0600132  | 4     | EF017  | 51 | 42 | 4TR0020115  | 1  | TR017 | 35 | 60 |
| 4GC0600132  | 1   1 | UH93A3 | 19 | 46 | 4TR00201171 | 1  | TR011 | 27 | 56 |
|             |       |        |    |    | 4TR00201171 | 1  | TR017 | 27 | 60 |
| 4MN0210102  | 1     | MN022  | 2  | 44 | 4TR00201171 | 1  | TR019 | 27 | 62 |
| 4MN0210108  | 1     | MN022  | 22 | 44 | 4TR0020119  | 1  | TR011 | 9  | 56 |
| 4MN0220101  | 1     | MN022  | 1  | 44 |             |    |       |    |    |
| 4MN0220103  | 1     | MN022  | 3  | 44 |             |    |       |    |    |
| 4MN0220105  | 1     | MN022  | 5  | 44 |             |    |       |    |    |
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| 4TR0020119  | 2     | TR017   | 9  | 60 | 4TR0170101  | 1       | TR019   | 2  | 62 |
| 4TR0020119  | 2     | TR019   | 9  | 62 | 4TR0170102  | 1       | TR019   | 33 | 62 |
| 4TR0020120  | 1     | TR011   | 10 | 56 | 4TR0170103  | 2       | TR019   | 3  | 62 |
| 4TR0020120  | 1     | TR017   | 10 | 60 | 4TR0190101  | 1       | TR019   | 14 | 62 |
| 4TR0020120  | 1     | TR019   | 7  | 62 | 4TR0190102  | 2       | TR019   | 28 | 62 |
| 4TR0020121  | 1     | TR017   | 23 | 60 | 4TR019A0102 | 1       | TR019   | 30 | 62 |
| 4TR0020125  | 1     | TR011   | 28 | 56 | 4TR019A0103 | 1       | TR019   | 39 | 62 |
| 4TR0020125  | 1     | TR017   | 28 | 60 | 4TR019A0104 | 1       | TR019   | 29 | 62 |
| 4TR0020125  | 1     | TR019   | 40 | 62 | 4TR0200101  | 1       | TR025   | 1  | 64 |
| 4TR0020128  | 1     | TR011   | 18 | 56 | 4TR0200102  | 1       | TR025   | 2  | 64 |
| 4TR0020128  | 2     | TR017   | 18 | 60 | 4TR0200104  | 2       | TR025   | 4  | 64 |
| 4TR0020128  | 2     | TR019   | 18 | 62 | 4TR02001071 | 1       | TR025   | 7  | 64 |
| 4TR0020129  | 1     | TR011   | 19 | 56 | 4TR02001081 | 1       | TR025   | 8  | 64 |
| 4TR0020129  | 2     | TR017   | 19 | 60 | 4TR02001091 | 1       | TR025   | 9  | 64 |
| 4TR0020129  | 2     | TR019   | 19 | 62 | 4TR02001101 | 1       | TR025   | 10 | 64 |
| 4TR002A0130 | 3     | TR011   | 21 | 56 | 4TR0200111  | 2       | TR025   | 11 | 64 |
| 4TR002A0130 | 2     | TR017   | 21 | 60 | 4TR02001121 | 1       | TR025   | 12 | 64 |
| 4TR0060123  | 1     | TR017   | 24 | 60 | 4TR0200113  | 1       | TR025   | 13 | 64 |
| 4TR0110101  | 停用    | TR011   | 24 | 56 | 4TR0200115  | 1       | TR025   | 15 | 64 |
| 4TR0110102  | 2     | TR011   | 25 | 56 | 4TR0200116  | 1       | TR025   | 16 | 64 |
| 4TR0110102  | 2     | TR017   | 25 | 60 | 4TR0200117  | 1       | TR025   | 17 | 64 |
| 4TR0110102  | 2     | TR019   | 31 | 62 | 4TR0200119  | 1       | TR025   | 19 | 64 |
| 4TR0110140  | 1     | TR011   | 40 | 56 | 4TR0200120  | 1       | TR025   | 20 | 64 |
| 4TR0110140  | 1     | TR017   | 37 | 60 | 4TR0200130  | 1       | TR025   | 30 | 64 |
| 4TR0110140  | 1     | TR019   | 36 | 62 | 4TR0200144  | 4       | TR025   | 43 | 64 |
| 4TR0110141  | 1     | TR011   | 41 | 56 | 4TR0210103  | 4       | TR025   | 3  | 64 |
| 4TR0110141  | 1     | TR017   | 38 | 60 | 4TR0210118  | 1       | TR025   | 18 | 64 |
| 4TR0110141  | 1     | TR019   | 37 | 62 | 4TR0210121  | 1       | TR025   | 21 | 64 |
| 4TR011A0101 | 停用    | TR011   | 23 | 56 | 4TR0210126  | 1       | TR025   | 48 | 64 |
| 4TR011A0105 | 1     | TR011   | 42 | 56 | 4TR0210127  | 1       | TR025   | 5  | 64 |
| 4TR011A0105 | 1     | TR017   | 39 | 60 | 4TR0240151  | 2       | TR025   | 49 | 64 |
| 4TR0120101  | 1     | TR012   | 1  | 58 | 4TR025A0101 | 1       | TR025   | 47 | 64 |
| 4TR0120102  | 1     | TR012   | 2  | 58 | 4TR03A0112  | 1       | TR019   | 10 | 62 |
| 4TR0120103  | 1     | TR012   | 3  | 58 | 4TR03A0113  | 1       | TR019   | 11 | 62 |
| 4TR0120104  | 1     | TR012   | 4  | 58 | 4TR03A0114  | 1       | TR019   | 13 | 62 |
| 4TR0120105  | 1     | TR012   | 5  | 58 | 4TR03A0115  | 1       | TR019   | 23 | 62 |
| 4TR0120106  | 1     | TR012   | 6  | 58 | 4TR03A0116  | 1       | TR019   | 24 | 62 |
| 4TR0120107  | 4     | TR012   | 7  | 58 |             |         |         |    |    |
| 4TR0120108  | 4     | TR012   | 8  | 58 |             |         |         |    |    |
| 4TR0120109  | 8     | TR012   | 9  | 58 | 4UN0010107  | 2       | TR025   | 6  | 64 |
| 4TR0120110  | 1     | TR012   | 10 | 58 |             |         |         |    |    |
| 4TR0120111  | 1     | TR012   | 11 | 58 |             |         |         |    |    |
| 4TR0120112  | 1     | TR012   | 12 | 58 | 4UTB020306  | 2       | TL004   | 6  | 50 |
| 4TR0130101  | 1     | 6-1     | 1  | 14 | 4UTB020306  | 2       | TL504   | 6  | 52 |
| 4TR0130102  | 停用    | 12      | 44 | 26 |             |         |         |    |    |
| 4TR0130102  | 2     | 13      | 38 | 28 |             |         |         |    |    |
| 4TR0130102  | 2     | 14      | 1  | 30 | 5213AF3053  | 1   1   | UH93A3  | 16 | 46 |
| 4TR0130103  | 2     | 6-1     | 3  | 14 | 5213AF3053  | 1   1   | UHD93A3 | 17 | 48 |
| 4TR0130104  | 2     | 6-1     | 4  | 14 |             |         |         |    |    |
| 4TR0130105  | 2     | 6-1     | 5  | 14 | 5213DF3053  | 1   1   | UH93A3  | 15 | 46 |
| 4TR0130106  | 2     | 6-1     | 6  | 14 | 5213DF3053  | 1   1   | UHD93A3 | 16 | 48 |
| 4TR0130109  | 停用    | 6-1     | 9  | 14 |             |         |         |    |    |
| 4TR0130109  | 1   1 | UH93A3  | 23 | 46 |             |         |         |    |    |
| 4TR0130109  | 1   1 | UHD93A3 | 24 | 48 |             |         |         |    |    |
| 4TR01301101 | 1     | 6-1     | 10 | 14 | 5213DG0032  | 1       | BH003   | 42 | 34 |
| 4TR0130111  | 停用    | 6-1     | 14 | 14 | 5213DG3053  | 1   1   | UH93A3  | 13 | 46 |
| 4TR0130111  | 1   1 | UH93A3  | 11 | 46 | 5213DG3053  | 1   1   | UHD93A3 | 14 | 48 |
| 4TR0130111  | 1   1 | UHD93A3 | 12 | 48 |             |         |         |    |    |
| 4TR0130111  | 2     | TL004   | 3  | 50 | 5213FD3053  | 1   1   | UH93A3  | 14 | 46 |
| 4TR0130111  | 2     | TL504   | 3  | 52 | 5213FD3053  | 1   1   | UHD93A3 | 15 | 48 |
| 4TR0130112  | 停用    | 6-1     | 15 | 14 |             |         |         |    |    |
| 4TR0130112  | 1   1 | UH93A3  | 12 | 46 |             |         |         |    |    |
| 4TR0130112  | 1   1 | UHD93A3 | 13 | 48 |             |         |         |    |    |
| 4TR0130116  | 1     | 14      | 46 | 30 | 5213TP3053  | 1   --- | UH93A3  | 7  | 46 |
| 4TR0130117  | 停用    | 14      | 47 | 30 | 5213TP3053  | 1   --- | UHD93A3 | 8  | 48 |

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|--------------|---------|---------|----|----|--------------|-------|---------|----|----|
| 5213TP3243   | ---   1 | UH93A3  | 8  | 46 | 8MA12701019A | 4     | 15      | 7  | 32 |
| 5213TP3243   | ---   1 | UHD93A3 | 9  | 48 | 8MA85240306B | 1     | CP001   | 8  | 38 |
|              |         |         |    |    | 8MA85240306B | 1   2 | UHD93A3 | 7  | 48 |
| 66442-3      | 1       | 1       | 47 | 2  |              |       |         |    |    |
| 66442-4      | 1       | 1       | 48 | 2  | 8MB02160304A | 1     | 5       | 21 | 10 |
| 66453-1      | 1       | 1       | 45 | 2  | 8MB02160304A | 1     | SS034   | 20 | 36 |
| 66453-2      | 1       | 1       | 58 | 2  | 8MB03200406A | 1     | 4       | 32 | 8  |
| 66453-3      | 1       | 1       | 19 | 2  | 8MB03200406A | 1     | 7       | 19 | 16 |
| 66453-3      | 1       | 14      | 3  | 30 | 8MB03200406A | 3     | 10      | 3  | 22 |
| 66453-3      | 1       | MN022   | 18 | 44 | 8MB03200406A | 2     | CP001   | 10 | 38 |
| 66453-4      | 1       | 1       | 55 | 2  | 8MB03200505K | 2     | 1       | 59 | 2  |
| 66453-6      | 1       | 11      | 63 | 24 | 8MB03200505K | 4     | 3       | 7  | 6  |
| 66453-8      | 1       | SS034   | 3  | 36 | 8MB03200505K | 2     | SE011   | 15 | 54 |
| 66453-9      | 1       | 13      | 37 | 28 | 8MB03200506K | 2     | 6-1     | 8  | 14 |
| 66479-10     | 1       | 1       | 41 | 2  | 8MB03200506K | 1   1 | UH93A3  | 22 | 46 |
| 66479-11     | 1       | 1       | 57 | 2  | 8MB03200506K | 1   1 | UHD93A3 | 23 | 48 |
| 66479-7      | 1       | 1       | 7  | 2  | 8MB03200506K | 2     | TR025   | 23 | 64 |
| 66479-9      | 1       | 1       | 54 | 2  | 8MB03200604A | 1     | 5       | 10 | 10 |
| 66485-10     | 1       | MN022   | 19 | 44 | 8MB03200606A | 1     | 1       | 31 | 2  |
| 66745-4      | 1       | MN022   | 14 | 44 | 8MB03200606A | 2     | 6       | 22 | 12 |
| 66745-5      | 1       | MN022   | 15 | 44 | 8MB03200606A | 2     | 10      | 22 | 22 |
| 66745-6      | 1       | MN022   | 16 | 44 | 8MB03200606A | 2     | TR025   | 33 | 64 |
| 66745-7      | 1       | MN022   | 17 | 44 | 8MB03200806K | 4     | 3       | 18 | 6  |
| 66814-10     | 1       | 15      | 13 | 32 | 8MB03200806K | 停用    | 6-1     | 12 | 14 |
| 66814-3      | 1       | TR011   | 22 | 56 | 8MB03200806K | 1   1 | UH93A3  | 9  | 46 |
| 66814-3      | 1       | TR017   | 22 | 60 | 8MB03200806K | 1   1 | UHD93A3 | 10 | 48 |
| 66814-3      | 1       | TR019   | 22 | 62 | 8MB04280407A | 1     | 6       | 28 | 12 |
| 66814-4      | 1       | 12      | 13 | 26 | 8MB04280507K | 4     | TR025   | 34 | 64 |
| 66814-6      | 1       | 14      | 13 | 30 | 8MB04280607D | 1     | 3       | 11 | 6  |
| 66820-1      | 1       | 12      | 9  | 26 | 8MB04280607D | 1     | SS034   | 12 | 36 |
| 66820-1      | 1       | 14      | 9  | 30 | 8MB04280607G | 2     | 8       | 18 | 18 |
| 66820-1      | 1       | 15      | 9  | 32 | 8MB04280608A | 2     | TR025   | 40 | 64 |
| 66820-2      | 1       | 12      | 10 | 26 | 8MB04280705K | 2     | 1       | 17 | 2  |
| 66820-2      | 1       | 14      | 10 | 30 | 8MB04280711E | 1     | 1       | 65 | 2  |
| 66820-2      | 1       | 15      | 10 | 32 | 8MB04280711E | 1     | SE011   | 12 | 54 |
| 66820-3      | 停用      | TR011   | 31 | 56 | 8MB04280807A | 2     | 8       | 54 | 18 |
| 66820-4      | 停用      | TR011   | 32 | 56 | 8MB04280807K | 1     | 6       | 12 | 12 |
| 66845-2      | 1       | 13      | 21 | 28 | 8MB04281007G | 2     | 11      | 76 | 24 |
|              |         |         |    |    | 8MB04281412R | 1     | 7       | 28 | 16 |
|              |         |         |    |    | 8MB04281507B | 8     | 3       | 4  | 6  |
| 6UH9300-1    | 1       | 13      | 32 | 28 | 8MB05320711G | 1     | 8       | 37 | 18 |
| 6UH9300-2    | 1       | 13      | 31 | 28 | 8MB05323009B | 1   1 | UH93A3  | 17 | 46 |
|              |         |         |    |    | 8MB05323009B | 1   1 | UHD93A3 | 18 | 48 |
| 8MA03200206A | 1       | SS034   | 13 | 36 | 8MB06301608Q | 1     | 8       | 55 | 18 |
| 8MA03200306A | 1       | 11      | 60 | 24 | 8MB06401616G | 1     | TR025   | 26 | 64 |
| 8MA05320408A | 2       | 7       | 15 | 16 | 8MB75180305K | 1     | SS034   | 23 | 36 |
| 8MA05320408A | 1       | EF016   | 38 | 40 | 8MB75180505A | 1     | 6       | 17 | 12 |
| 8MA05320408A | 1       | EF017   | 12 | 42 | 8MB75180605A | 1     | SS034   | 19 | 36 |
| 8MA05320408A | 1       | EF017   | 36 | 42 | 8MB75180805A | 1     | 4       | 20 | 8  |
| 8MA05320408A | 1   1   | UH93A3  | 18 | 46 | 8MB85240505D | 2     | CP001   | 11 | 38 |
| 8MA05320408A | 1   1   | UHD93A3 | 19 | 48 | 8MB85240705A | 1     | 4       | 14 | 8  |
| 8MA05320408A | 2       | TR011   | 15 | 56 | 8MB85240806A | 1     | 4       | 6  | 8  |
| 8MA05320408A | 2       | TR017   | 15 | 60 | 8MB85240806A | 1     | 6       | 9  | 12 |
| 8MA05320408A | 2       | TR019   | 38 | 62 | 8MB85240806A | 2     | 8       | 32 | 18 |
| 8MA06400510A | 1       | EF016   | 51 | 40 | 8MB95301008A | 1     | SS034   | 16 | 36 |
| 8MA06400510A | 1       | EF017   | 49 | 42 | 8MB95401008A | 1     | SS034   | 24 | 36 |
| 8MA06400510A | 2       | TR011   | 12 | 56 |              |       |         |    |    |
| 8MA06400510A | 2       | TR017   | 12 | 60 | 8MC04280507D | 2     | 1       | 34 | 2  |
| 8MA06400510A | 2       | TR025   | 32 | 64 | 8MC04280507D | 2     | 6       | 27 | 12 |
| 8MA06400612A | 1       | TR025   | 29 | 64 | 8MC04280507D | 1     | 11      | 67 | 24 |
| 8MA08500513A | 2       | CP001   | 9  | 38 | 8MC04280507D | 4     | EF016   | 10 | 40 |
| 8MA10800714A | 4       | 12      | 7  | 26 | 8MC04280507D | 4     | EF017   | 10 | 42 |
| 8MA10800714A | 2       | 14      | 7  | 30 | 8MC04280607D | 2     | 1       | 27 | 2  |

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| 8MC04280607D | 1  | 7     | 34 | 16 | 8MH85240500A | 2  | TR019 | 35 | 62 |
| 8MC04280607D | 2  | 8     | 47 | 18 |              |    |       |    |    |
| 8MC04280607D | 2  | 10    | 14 | 22 |              |    |       |    |    |
| 8MC04280607D | 2  | SE011 | 4  | 54 | 8MK05201007G | 1  | 8     | 28 | 18 |
| 8MC04280607D | 2  | TR019 | 6  | 62 | 8MK05320808A | 1  | 4     | 3  | 8  |
| 8MC04280607D | 1  | TR025 | 25 | 64 | 8MK05321408A | 1  | 7     | 36 | 16 |
| 8MC04280608D | 1  | 10    | 11 | 22 | 8MK05322710A | 1  | 7     | 14 | 16 |
| 8MC04280608D | 2  | 13    | 34 | 28 | 8MK06301408J | 1  | 4     | 9  | 8  |
| 8MC04280807D | 6  | 1     | 69 | 2  | 8MK06301408J | 1  | 5     | 3  | 10 |
| 8MC04280807D | 5  | 6     | 7  | 12 | 8MK85241605A | 1  | CP001 | 12 | 38 |
| 8MC04280807D | 2  | 6-1   | 11 | 14 |              |    |       |    |    |
| 8MC04280807D | 2  | 7     | 33 | 16 |              |    |       |    |    |
| 8MC04280807D | 3  | 8     | 58 | 18 | 8MM03200606A | 2  | TR025 | 46 | 64 |
| 8MC04280807D | 1  | 10    | 6  | 22 | 8MM03200806A | 1  | 11    | 59 | 24 |
| 8MC04280807D | 3  | 11    | 9  | 24 | 8MM04280607A | 2  | TR025 | 38 | 64 |
| 8MC04280807D | 3  | 11    | 17 | 24 | 8MM04280807A | 2  | TR025 | 37 | 64 |
| 8MC04280807D | 1  | MN022 | 23 | 44 | 8MM04281007A | 1  | TR025 | 35 | 64 |
| 8MC04280807D | 2  | TL004 | 4  | 50 | 8MM04281207A | 2  | 8     | 44 | 18 |
| 8MC04280807D | 2  | TL504 | 4  | 52 | 8MM04281207A | 2  | EF016 | 52 | 40 |
| 8MC04280807D | 1  | SE011 | 5  | 54 | 8MM04281207A | 2  | EF017 | 50 | 42 |
| 8MC04281007D | 1  | 1     | 20 | 2  | 8MM04283007B | 1  | TR012 | 17 | 58 |
| 8MC04281007D | 3  | 3     | 25 | 6  | 8MM04283407B | 1  | MN022 | 10 | 44 |
| 8MC04281007D | 2  | 8     | 11 | 18 | 8MM05321009A | 2  | TR012 | 22 | 58 |
| 8MC04281007D | 1  | 11    | 45 | 24 | 8MM05321209A | 4  | 11    | 39 | 24 |
| 8MC04281007D | 2  | TR012 | 18 | 58 | 8MM05321409A | 1  | 4     | 26 | 8  |
| 8MC04281207D | 3  | 1     | 9  | 2  | 8MM05321609A | 2  | EF016 | 24 | 40 |
| 8MC04281207D | 1  | BH003 | 11 | 34 | 8MM05321609A | 2  | EF017 | 22 | 42 |
| 8MC04281207D | 1  | EG006 | 12 | 38 | 8MM05322509A | 1  | TR025 | 45 | 64 |
| 8MC04281207D | 1  | EF016 | 36 | 40 | 8MM05323509A | 2  | TR011 | 13 | 56 |
| 8MC04281207D | 1  | EF017 | 34 | 42 | 8MM05323509A | 2  | TR017 | 13 | 60 |
| 8MC04281207D | 3  | TR025 | 36 | 64 | 8MM05323509A | 2  | TR019 | 12 | 62 |
| 8MC04281407D | 4  | 1     | 70 | 2  | 8MM05324507A | 2  | EF016 | 8  | 40 |
| 8MC04281407D | 4  | 3     | 5  | 6  | 8MM05324507A | 2  | EF017 | 8  | 42 |
| 8MC04281407D | 2  | CP001 | 13 | 38 | 8MM05324507A | 1  | EF017 | 11 | 42 |
| 8MC04281607D | 1  | 7     | 4  | 16 | 8MM05326509B | 3  | MN022 | 11 | 44 |
| 8MC04281607D | 3  | 11    | 26 | 24 | 8MM05327509B | 4  | MN022 | 8  | 44 |
| 8MC04282007D | 2  | TR012 | 16 | 58 | 8MM06301210A | 1  | 7     | 8  | 16 |
| 8MC05320809A | 4  | TR012 | 23 | 58 | 8MM06401210A | 4  | 3     | 12 | 6  |
| 8MC05321209D | 3  | 1     | 38 | 2  | 8MM06401210A | 1  | 8     | 3  | 18 |
| 8MC05321209D | 3  | 14    | 44 | 30 | 8MM06401210A | 1  | 8     | 12 | 18 |
| 8MC05321209D | 3  | EF016 | 21 | 40 | 8MM06401210A | 停用 | SS034 | 7  | 36 |
| 8MC05321209D | 2  | TR012 | 24 | 58 | 8MM06401210A | 3  | EF016 | 19 | 40 |
| 8MC75180605A | 1  | 8     | 6  | 18 | 8MM06401210A | 3  | EF017 | 19 | 42 |
| 8MC95300708A | 2  | 1     | 56 | 2  | 8MM06401210C | 1  | 8     | 7  | 18 |
| 8MC95300808E | 2  | SS034 | 2  | 36 | 8MM06401610A | 2  | 4     | 18 | 8  |
|              |    |       |    |    | 8MM06402510A | 3  | 1     | 60 | 2  |
|              |    |       |    |    | 8MM06403510B | 1  | 3     | 22 | 6  |
| 8ME03200606A | 1  | 8     | 20 | 18 | 8MM06404310B | 1  | EF016 | 17 | 40 |
| 8ME04281008A | 2  | 1     | 15 | 2  | 8MM06404310B | 1  | EF017 | 17 | 42 |
| 8ME04281408A | 2  | 1     | 66 | 2  | 8MM08502013A | 1  | TR011 | 36 | 56 |
| 8ME05321010A | 2  | TR012 | 20 | 58 | 8MM08502013A | 1  | TR017 | 33 | 60 |
| 8ME75180504A | 1  | SS034 | 17 | 36 | 8MM08502013A | 1  | TR019 | 25 | 62 |
| 8ME75180605A | 1  | 4     | 21 | 8  | 8MM12709918A | 4  | 15    | 3  | 32 |
| 8ME75180605A | 6  | TR012 | 15 | 58 |              |    |       |    |    |
|              |    |       |    |    |              |    |       |    |    |
|              |    |       |    |    | 8MN03200300A | 2  | 5     | 14 | 10 |
| 8MF04280807C | 1  | 6     | 32 | 12 | 8MN03200300A | 3  | 6     | 30 | 12 |
|              |    |       |    |    | 8MN03200300A | 2  | EF016 | 42 | 40 |
|              |    |       |    |    | 8MN03200300A | 2  | EF017 | 40 | 42 |
| 8MH03200300A | 停用 | 5     | 24 | 10 | 8MN03200300A | 8  | TR012 | 13 | 58 |
| 8MH04280400A | 3  | TR011 | 20 | 56 | 8MN03200300A | 2  | TR019 | 20 | 62 |
| 8MH04280400A | 停用 | TR011 | 34 | 56 | 8MN03200300A | 2  | TR025 | 39 | 64 |
| 8MH04280400A | 2  | TR017 | 20 | 60 | 8MN03200400A | 1  | 1     | 25 | 2  |
| 8MH85240500A | 2  | TR011 | 30 | 56 | 8MN03200400A | 2  | 3     | 47 | 6  |
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| 8MN03200400C | 1     | 4      | 10 | 8  | 8SC44400812A | 3         | TR017 | 1  | 60 |
| 8MN03200500A | 1     | 6      | 18 | 12 | 8SC44400812A | 1         | TR019 | 1  | 62 |
| 8MN03201200A | 1     | 1      | 24 | 2  | 8SC44400908E | 1         | EG006 | 7  | 38 |
| 8MN04280400A | 2     | 1      | 23 | 2  | 8SC44401008A | 1         | TR011 | 8  | 56 |
| 8MN04280400A | 2     | 4      | 7  | 8  | 8SC44401008A | 2         | TR017 | 8  | 60 |
| 8MN04280400A | 1     | 7      | 2  | 16 | 8SC44401008A | 2         | TR019 | 8  | 62 |
| 8MN04280400A | 2     | 8      | 5  | 18 | 8SC44401109E | 1         | BH003 | 3  | 34 |
| 8MN04280400A | 1     | 8      | 22 | 18 | 8SC44401109E | 1         | EF016 | 28 | 40 |
| 8MN04280400A | 1     | 8      | 59 | 18 | 8SC44401109E | 1         | EF017 | 26 | 42 |
| 8MN04280400A | 1     | 8      | 64 | 18 |              |           |       |    |    |
| 8MN04280400A | 1     | 10     | 13 | 22 | 8SD36400508A | 2         | 6-1   | 7  | 14 |
| 8MN04280400A | 2     | 11     | 33 | 24 |              |           |       |    |    |
| 8MN04280500C | 1     | 5      | 7  | 10 |              |           |       |    |    |
| 8MN04280600A | 2     | 8      | 51 | 18 | 8SH32440300A | 1(3) 2(4) | 5     | 18 | 10 |
| 8MN04280600C | 2     | 3      | 9  | 6  |              |           |       |    |    |
| 8MN04281000A | 1     | 8      | 56 | 18 | 8SK44400907D | 2         | BH003 | 13 | 34 |
| 8MN05320400A | 1     | 6      | 29 | 12 |              |           |       |    |    |
| 8MN05320400A | 2     | 11     | 4  | 24 | 8SM95281017A | 1         | 11    | 37 | 24 |
| 8MN05320500E | 4     | 3      | 35 | 6  |              |           |       |    |    |
| 8MN05320500E | 6     | EF016  | 5  | 40 | 8TE03440806A | 2         | TL004 | 2  | 50 |
| 8MN05320500E | 6     | EF017  | 5  | 42 | 8TE03440806A | 2         | TL504 | 2  | 52 |
| 8MN05321000A | 1     | 3      | 8  | 6  |              |           |       |    |    |
| 8MN06400500A | 2     | 3      | 15 | 6  | 8WC35002700A | 停用        | TR011 | 33 | 56 |
| 8MN06400500A | 2     | 6      | 5  | 12 |              |           |       |    |    |
| 8MN06400600A | 1     | 11     | 56 | 24 | 8WE37002400A | 4         | TR011 | 11 | 56 |
| 8MN06400600A | 3     | TR011  | 35 | 56 | 8WE37002400A | 4         | TR017 | 11 | 60 |
| 8MN06400600A | 3     | TR017  | 32 | 60 | 8WE37002400A | 4         | TR019 | 15 | 62 |
| 8MN06400800A | 2     | 3      | 20 | 6  |              |           |       |    |    |
| 8MN06400800A | 1     | 11     | 69 | 24 | 8WF03131706A | 3         | 12    | 8  | 26 |
| 8MN06400800A | 3     | EF016  | 44 | 40 | 8WF03131706A | 3         | 14    | 8  | 30 |
| 8MN06400800A | 3     | EF017  | 42 | 42 | 8WF03131706A | 3         | 15    | 8  | 32 |
| 8MN06400800A | 2     | MN022  | 9  | 44 |              |           |       |    |    |
| 8MN06400800C | 2     | EF016  | 12 | 40 | 8WK45002900C | 3         | TR011 | 16 | 56 |
| 8MN85240300A | 8     | 3      | 2  | 6  | 8WK45002900C | 3         | TR017 | 16 | 60 |
|              |       |        |    |    | 8WK45002900C | 3         | TR019 | 16 | 62 |
| 8MP06401611A | 1     | MN022  | 7  | 44 |              |           |       |    |    |
|              |       |        |    |    | 90BB1026082  | 6         | TR011 | 3  | 56 |
| 8SA44400307A | 1     | BH003  | 5  | 34 | 90BB1026082  | 4         | TR017 | 3  | 60 |
| 8SA44400307A | 1     | EG006  | 14 | 38 | 90BB1535112  | 1         | 3     | 37 | 6  |
| 8SA44400307A | 1     | EF016  | 30 | 40 | 90BB174012   | 1         | 3     | 30 | 6  |
| 8SA44400307A | 1     | EF017  | 28 | 42 | 90BB1740121  | 1         | 3     | 33 | 6  |
| 8SA44400407A | 1   2 | UH93A3 | 6  | 46 |              |           |       |    |    |
|              |       |        |    |    | 90ER030      | 1         | 8     | 50 | 18 |
| 8SB24560504A | 1     | BH003  | 18 | 34 | 90ER050      | 1         | 8     | 60 | 18 |
| 8SB24560604B | 3     | BH003  | 24 | 34 | 90ER060      | 1         | 3     | 40 | 6  |
| 8SB32440305A | 1     | BH003  | 31 | 34 | 90ER080      | 1         | 5     | 16 | 10 |
| 8SB32440505A | 2     | BH003  | 17 | 34 |              |           |       |    |    |
| 8SB32440505A | 1     | EF016  | 35 | 40 | 90NB101310   | 1         | 3     | 50 | 6  |
| 8SB32440505A | 1     | EF017  | 33 | 42 |              |           |       |    |    |
| 8SB32440605K | 1     | EG006  | 9  | 38 | 90OR040      | 2         | 11    | 48 | 24 |
| 8SB32440704A | 1     | BH003  | 32 | 34 | 90OR060      | 1         | 8     | 63 | 18 |
| 8SB32440705A | 1     | BH003  | 10 | 34 | 90OR060      | 1         | 11    | 25 | 24 |
| 8SB44400608K | 1(3)  | 9      | 18 | 20 | 90OR070      | 1         | 8     | 39 | 18 |
|              |       |        |    |    |              |           |       |    |    |
| 8SC32440406A | 1     | BH003  | 8  | 34 |              |           |       |    |    |
| 8SC32440406A | 1     | EF016  | 33 | 40 |              |           |       |    |    |
| 8SC32440406A | 1     | EF017  | 31 | 42 |              |           |       |    |    |
| 8SC36400707D | 2     | 6-1    | 2  | 14 |              |           |       |    |    |
| 8SC36400707D | 3     | EG006  | 4  | 38 |              |           |       |    |    |
| 8SC36401307D | 1     | BH003  | 23 | 34 |              |           |       |    |    |
| 8SC44400812A | 3     | TR011  | 1  | 56 |              |           |       |    |    |

# 物料編號版 索引表 INDEX

| 物料編號     | 數量    | 頁號      | 序號 | 頁數 | 物料編號 | 數量 | 頁號 | 序號 | 頁數 |
|----------|-------|---------|----|----|------|----|----|----|----|
| 90OR070  | 1     | 11      | 62 | 24 |      |    |    |    |    |
| 90PW030  | 3     | 1       | 42 | 2  |      |    |    |    |    |
| 90PW030  | 2     | 6-1     | 13 | 14 |      |    |    |    |    |
| 90PW030  | 2     | 10      | 4  | 22 |      |    |    |    |    |
| 90PW030  | 1   1 | UH93A3  | 10 | 46 |      |    |    |    |    |
| 90PW030  | 1   1 | UHD93A3 | 11 | 48 |      |    |    |    |    |
| 90PW030  | 2     | SE011   | 14 | 54 |      |    |    |    |    |
| 90PW030  | 2     | TR025   | 22 | 64 |      |    |    |    |    |
| 90PW040  | 3     | EF016   | 22 | 40 |      |    |    |    |    |
| 90PW040  | 3     | EF017   | 20 | 42 |      |    |    |    |    |
| 90PW080  | 1     | TR011   | 37 | 56 |      |    |    |    |    |
| 90PW080  | 1     | TR017   | 34 | 60 |      |    |    |    |    |
| 90PW100  | 4     | 12      | 5  | 26 |      |    |    |    |    |
| 90PW100  | 2     | 14      | 5  | 30 |      |    |    |    |    |
| 90PW1001 | 4     | 12      | 6  | 26 |      |    |    |    |    |
| 90PW1001 | 2     | 14      | 6  | 30 |      |    |    |    |    |
| 90QC0004 | 4     | TR025   | 42 | 64 |      |    |    |    |    |
| 90SP0210 | 1     | 11      | 32 | 24 |      |    |    |    |    |
| 90SP0316 | 1     | 7       | 32 | 16 |      |    |    |    |    |
| 90SP0512 | 1     | 1       | 12 | 2  |      |    |    |    |    |
| 90SP0520 | 1     | 1       | 5  | 2  |      |    |    |    |    |
| 90SP7510 | 2     | 3       | 39 | 6  |      |    |    |    |    |
| 90SW050  | 停用    | 4       | 23 | 8  |      |    |    |    |    |
| 90SW050  | 4     | 11      | 53 | 24 |      |    |    |    |    |
| B-100    | 1   1 | UH93A3  | 24 | 46 |      |    |    |    |    |
| B-100    | 1   1 | UHD93A3 | 25 | 48 |      |    |    |    |    |
| C-300    | 1   1 | UH93A3  | 25 | 46 |      |    |    |    |    |
| C-300    | 1   1 | UHD93A3 | 26 | 48 |      |    |    |    |    |
| CV28B-1  | 1   1 | UH93A3  | 28 | 46 |      |    |    |    |    |
| CV28B-1  | 1   1 | UHD93A3 | 29 | 48 |      |    |    |    |    |
| D-200    | 1   1 | UH93A3  | 26 | 46 |      |    |    |    |    |
| D-200    | 1   1 | UHD93A3 | 27 | 48 |      |    |    |    |    |
| K-100    | 1   1 | UH93A3  | 27 | 46 |      |    |    |    |    |
| K-100    | 1   1 | UHD93A3 | 28 | 48 |      |    |    |    |    |

# UH SERIES

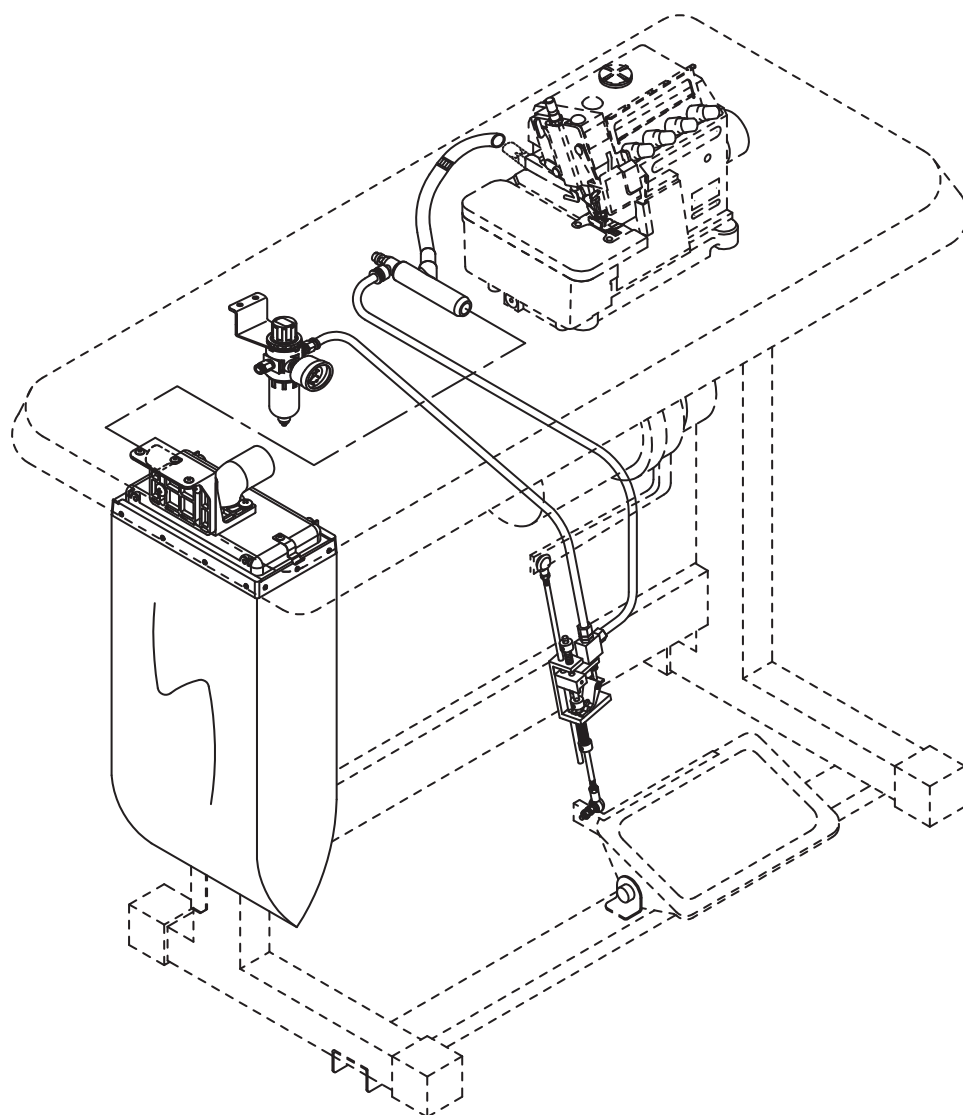
寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

**MODEL**

**CV08**

**CV28**

**CV68**



**VENTURI DEVICE**

**Parts List**



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD  
<http://www.kingtexsewing.com.tw>

# UH9300用

| 離合器馬達<br>Clutch Motor | 前吸<br>Front Suction | 後吸<br>Rear Suction | 抬壓腳<br>Presser Foot Lifter | 附調壓閥組<br>Attached Regulator Asm. |
|-----------------------|---------------------|--------------------|----------------------------|----------------------------------|
| CV08A                 |                     | ●                  |                            | ●                                |
| CV28B                 | ●                   | ●                  |                            | ●                                |
| CV08C                 |                     | ●                  | ●                          | ●                                |
| CV28D                 | ●                   | ●                  | ●                          | ●                                |
| CV08E                 |                     |                    | ●                          | ●                                |
| CV28K                 | ●                   |                    |                            | ●                                |

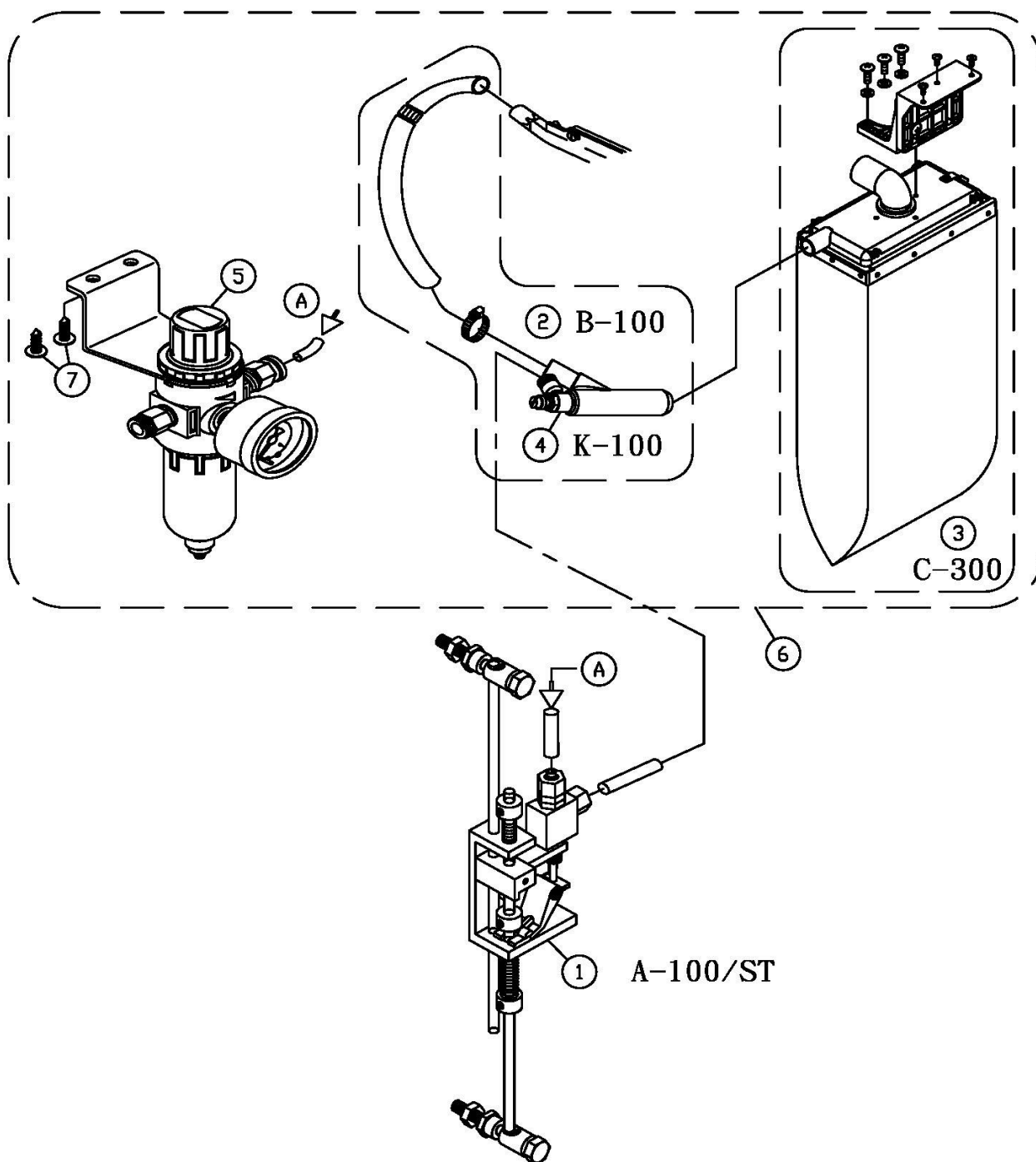
| 皮帶GD40-2馬達用<br>直驅馬達GD40-4電控用<br>Direct Drive Type Mini Servo Motor GD40-4 | 前吸<br>Front Suction | 後吸<br>Rear Suction | 抬壓腳<br>Presser Foot Lifter | 附調壓閥組<br>Attached Regulator Asm. |
|---------------------------------------------------------------------------|---------------------|--------------------|----------------------------|----------------------------------|
| CV08E-3                                                                   |                     |                    | ●                          | ●                                |
| CV28F-2                                                                   | ●                   | ●                  | ●                          | ●                                |
| CV28G-2                                                                   | ●                   | ●                  |                            | ●                                |
| CV08H-2                                                                   |                     | ●                  | ●                          | ●                                |
| CV08I-2                                                                   |                     | ●                  |                            | ●                                |
| CV28M-2                                                                   | ●                   |                    |                            | ●                                |
| CV68F-2                                                                   | ●                   | ●                  | ●                          | ●                                |

| UHD93A3用 | 前吸<br>Front Suction | 後吸<br>Rear Suction | 抬壓腳<br>Presser Foot Lifter | 附調壓閥組<br>Attached Regulator Asm. |
|----------|---------------------|--------------------|----------------------------|----------------------------------|
| CV28B-1  | ●                   | ●                  |                            |                                  |

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| CV28B   | 真空吸風切線線屑集塵組&廢布收集組 -----                                  |                                              | 2  |
|         | Chain & Waste Removal Assembly                           |                                              |    |
| CV08C   | 真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----                            |                                              | 3  |
|         | Chain Removal & Air Cylinder For Presser Foot Assembly   |                                              |    |
| CV28D   | 真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----                      |                                              | 5  |
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| CV08E-3 | 氣缸抬壓腳                                                    | Air Cylinder For Presser Foot Assembly ----- | 9  |
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| CV68F-2 | 真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----                      |                                              | 23 |
|         | Chain & Waste Removal Cylinder For Presser Foot Assembly |                                              |    |

# CV08A 真空吸風切線線屑集塵組 CHAIN REMOVAL ASSEMBLY

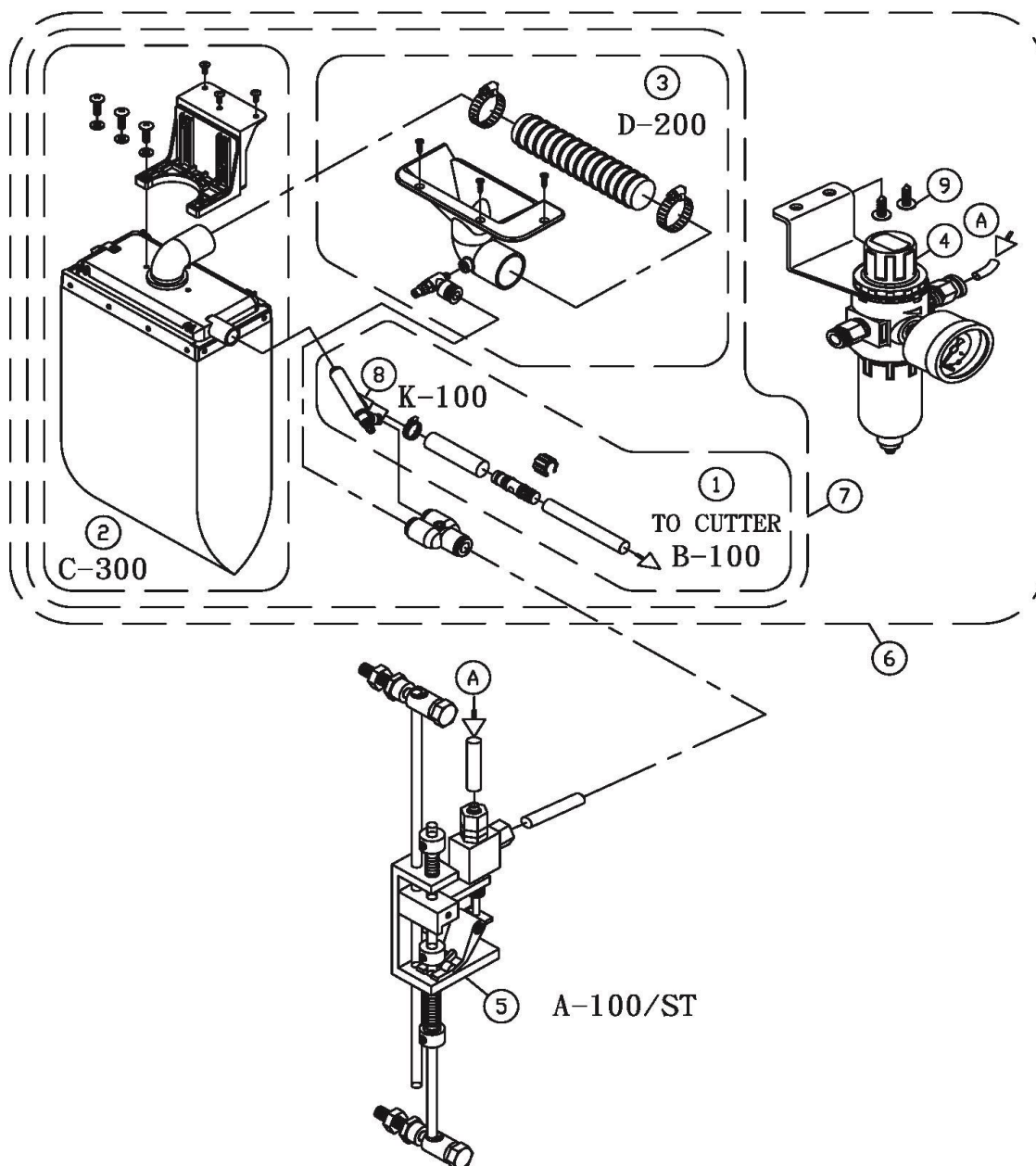


| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名稱<br>Description                                          | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------------------------------------------------|-------------------|
| 1              | A-100/ST          | 腳踏空氣控制開關組<br>Soft Touch Heel Action Treadle Rod Air Switch | 1                 |
| 2              | B-100             | 真空送氣組<br>Vacuum Chain Removal                              | 1                 |
| 3              | C-300             | 廢布&線頭收集組(布袋)<br>Waste & Lint Gather System (Fabric Bag)    | 1                 |
| 4              | K-100             | 真空送氣管<br>Venturi Tube                                      | 1                 |
| 5              | 4CV0060126        | 調壓閥組(含公、母接頭)<br>Filter/Regulator                           | 1                 |
| 6              | CV08A-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly        | 1                 |
| 7              | 8WD45001900A      | 螺絲<br>Screw                                                | 2                 |

\* 限用離合器馬達

\* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV28B 真空吸風切線線屑集塵組&廢布收集組  
CHAIN & WASTE REMOVAL ASSEMBLY



| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名稱<br>Description                                                                   | 單位<br>Amt. Req. |
|----------------|-------------------|-------------------------------------------------------------------------------------|-----------------|
| 1              | B-100             | 真空送氣組<br>Vacuun Chain Removal                                                       | 1               |
| 2              | C-300             | 廢布&線頭收集組(布袋)<br>Waste & Lint Gather System (Fabric Bag)                             | 1               |
| 3              | D-200             | 吸線屑&吸布屑主座<br>Waste & Lint Remover Funnel                                            | 1               |
| 4              | 4CV0060126        | 調壓閥組(含公、母接頭)<br>Filter/Regulator                                                    | 1               |
| 5              | A-100/ST          | 腳踏空氣控制開關組<br>Soft Touch Heel Action Treadle Rod Air Switch                          | 1               |
| 6              | CV28B-2           | 真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)<br>Chain & Waste Removal Assembly & Filter/Regulator | 1               |
| 7              | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly                                 | 1               |
| 8              | K-100             | 真空送氣管<br>Venturi Tube                                                               | 1               |
| 9              | 8WD45001900A      | 螺絲<br>Screw                                                                         | 2               |

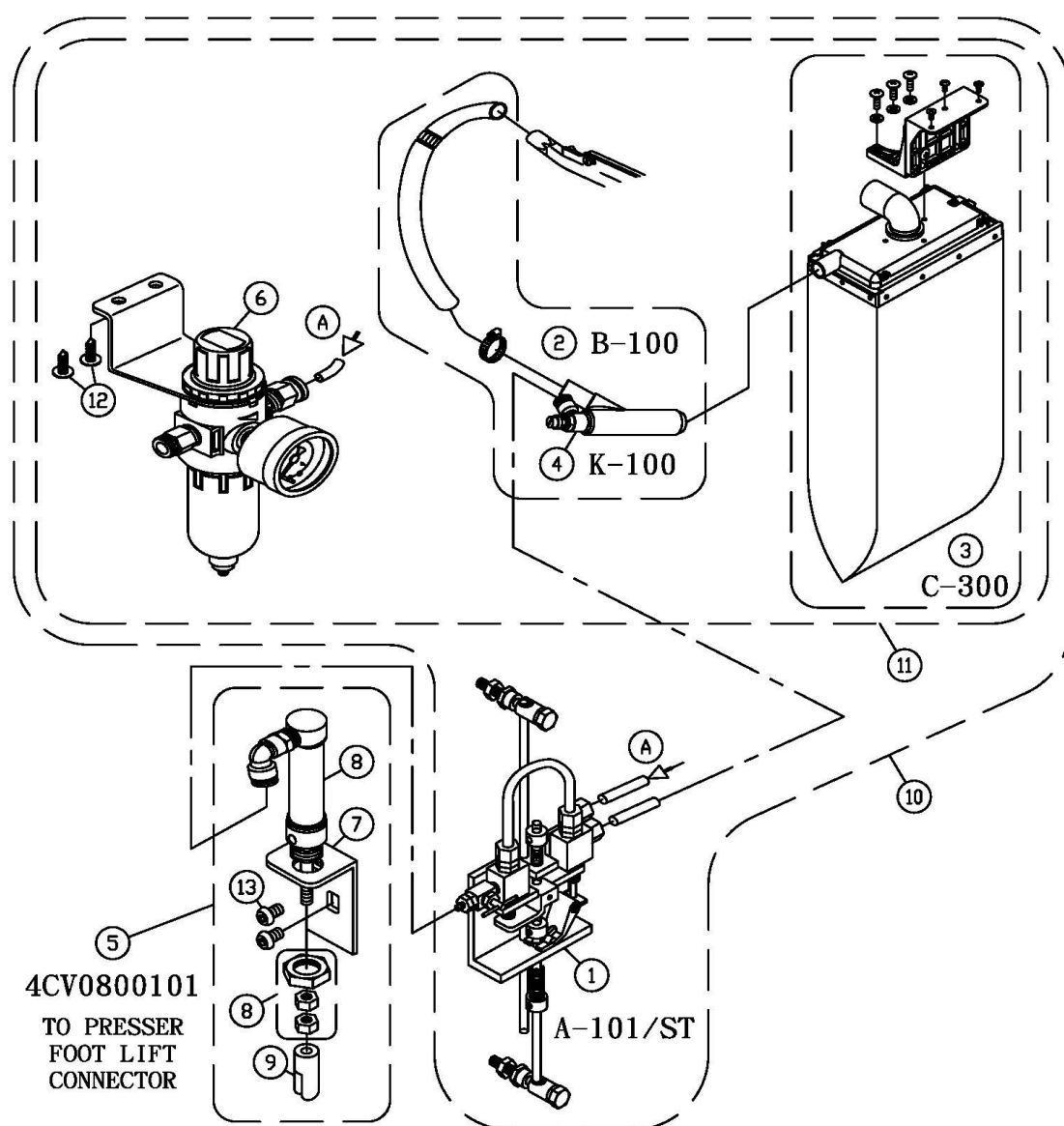
\* 限用離合器馬達

\* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

# CV08C 真空吸風切線線屑集塵組

## 三方位空氣/氣缸抬壓腳

## CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



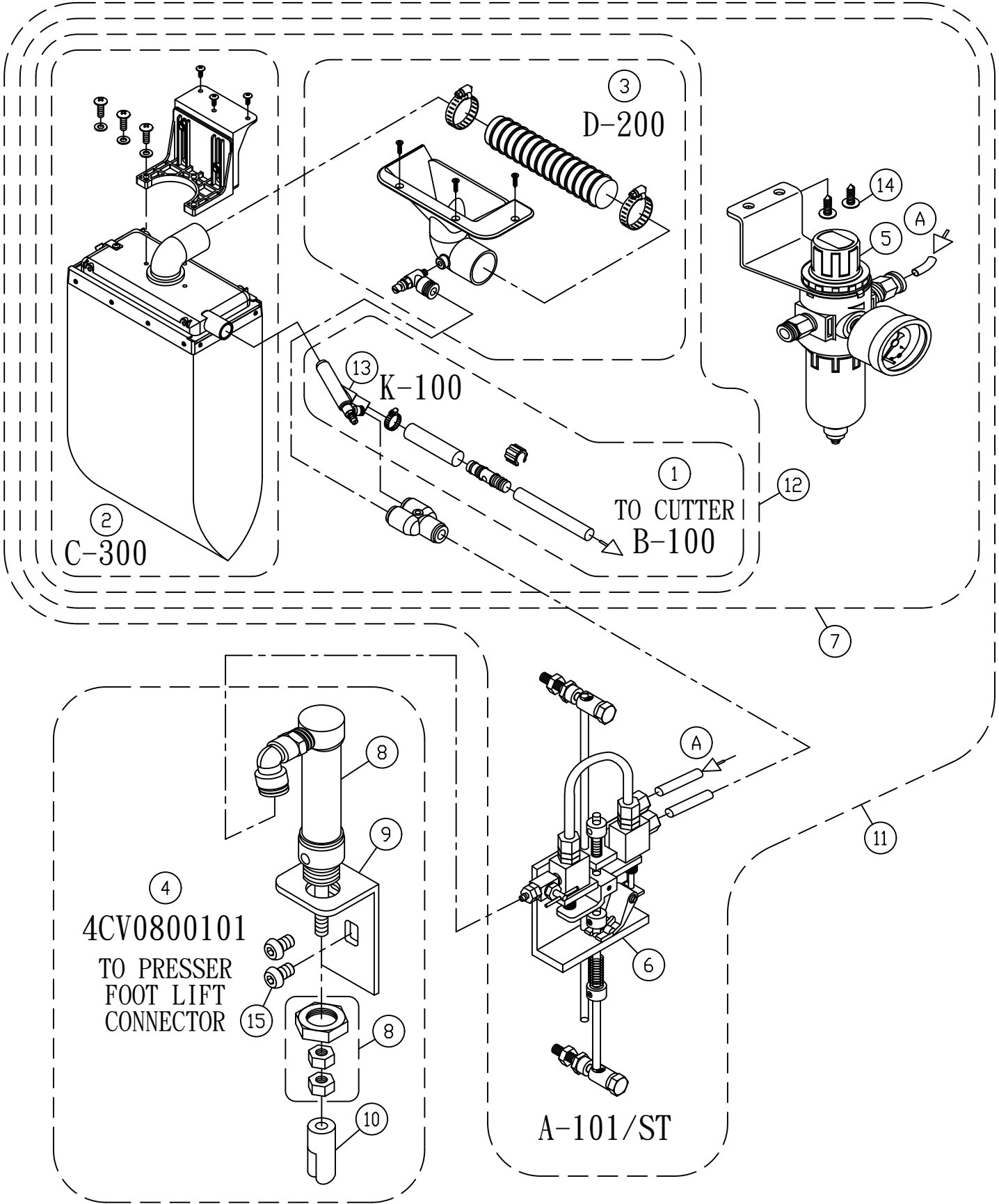
| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名稱<br>Description                                                                          | 單位<br>Amt. Req. |
|----------------|-------------------|--------------------------------------------------------------------------------------------|-----------------|
| 1              | A-101/ST          | 三方位腳踏空氣控制開關組<br>Soft Touch 3-Position Treadle Rod Air Switch                               | 1               |
| 2              | B-100             | 真空送氣組<br>Vacuun Chain Removal                                                              | 1               |
| 3              | C-300             | 廢布&線頭收集組(布袋)<br>Waste & Lint Gather System (Fabric Bag)                                    | 1               |
| 4              | K-100             | 真空送氣管<br>Venturi Tube                                                                      | 1               |
| 5              | 4CV0800101        | 抬壓腳用-氣缸組<br>Air Cylinder For Presser Foot Assembly                                         | 1               |
| 6              | 4CV0060126        | 調壓閥組(含公、母接頭)<br>Filter/Regulator                                                           | 1               |
| 7              | 4CV0800101-1      | 氣缸支架<br>Cylinder Holder                                                                    | 1               |
| 8              | 4CV0800101-2      | 單動氣缸組(含螺帽)<br>Air Cylinder Asm. (Nut)                                                      | 1               |
| 9              | 4AL0070102        | 套筒<br>Clutch Sleere                                                                        | 1               |
| 10             | CV08C-1           | 真空吸風切線線屑集塵組&三方位空氣<br>Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch | 1               |
| 11             | CV08A-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly                                        | 1               |
| 12             | 8WD45001900A      | 螺絲<br>Screw                                                                                | 2               |
| 13             | 8MP06401011A      | 螺絲<br>Screw                                                                                | 2               |

\* 限用離合器馬達

\* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.



CV28D 真空吸風切線線屑集塵組  
廢布收集組&三方位空氣/氣缸抬壓腳  
CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



**CV28D 真空吸風切線線屑集塵組****廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

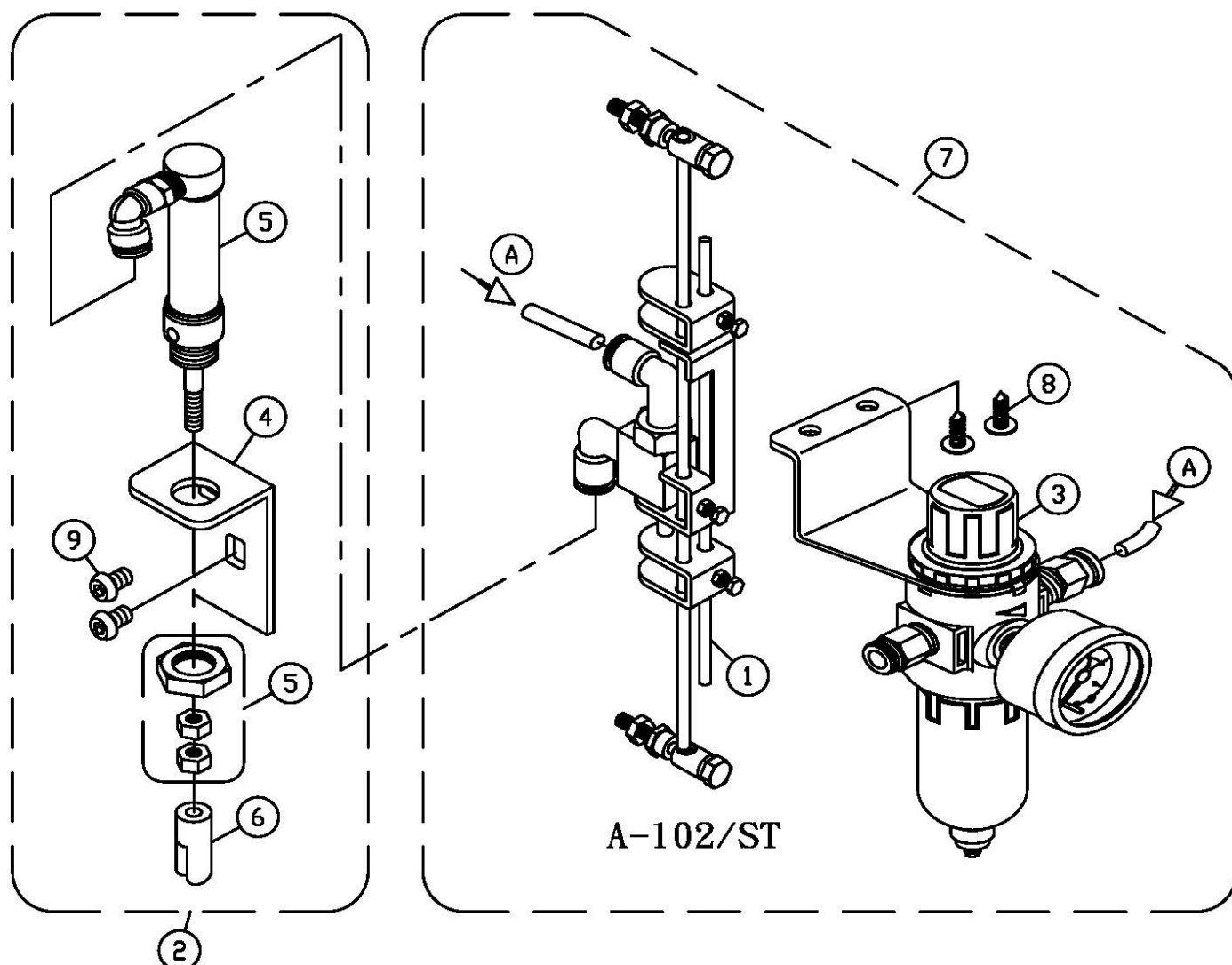
| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名稱<br>Description                                                                                        | 單位用量<br>Amt. Req. |
|----------------|-------------------|----------------------------------------------------------------------------------------------------------|-------------------|
| 1              | B-100             | 真空送氣組<br>Vacuun Chain Removal                                                                            | 1                 |
| 2              | C-300             | 廢布&線頭收集組(布袋)<br>Waste & Lint Gather System (Fabric Bag)                                                  | 1                 |
| 3              | D-200             | 吸線屑&吸布屑主座<br>Waste & Lint Remover Funnel                                                                 | 1                 |
| 4              | 4CV0800101        | 抬壓腳用-氣缸組 (UH9000用)<br>Air Cylinder For Presser Foot Assembly                                             | 1                 |
| 5              | 4CV0060126        | 調壓閥組(含公、母接頭)<br>Filter/Regulator                                                                         | 1                 |
| 6              | A-101/ST          | 三方位腳踏空氣控制開關組<br>Soft Touch 3-Position Treadle Rod Air Switch                                             | 1                 |
| 7              | CV28B-2           | 真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)<br>Chain & Waste Removal Assembly & Filter/Regulator                      | 1                 |
| 8              | 4CV0800101-2      | 單動氣缸組(含螺帽)<br>Air Cylinder Asm. (Nut)                                                                    | 1                 |
| 9              | 4CV0800101-1      | 氣缸支架<br>Cylinder Holder                                                                                  | 1                 |
| 10             | 4AL0070102        | 套筒<br>Clutch Sleere                                                                                      | 1                 |
| 11             | CV28D-1           | 真空吸風切線線屑集塵組&廢布收集組&三方位空氣<br>Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch | 1                 |
| 12             | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly                                                      | 1                 |
| 13             | K-100             | 真空送氣管<br>Venturi Tube                                                                                    | 1                 |
| 14             | 8WD45001900A      | 螺絲<br>Screw                                                                                              | 2                 |
| 15             | 8MP06401011A      | 螺絲<br>Screw                                                                                              | 2                 |

\* 限用離合器馬達

\* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

# CV08E 氣缸抬壓腳

## AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0800101

TO PRESSER  
FOOT LIFT  
CONNECTOR

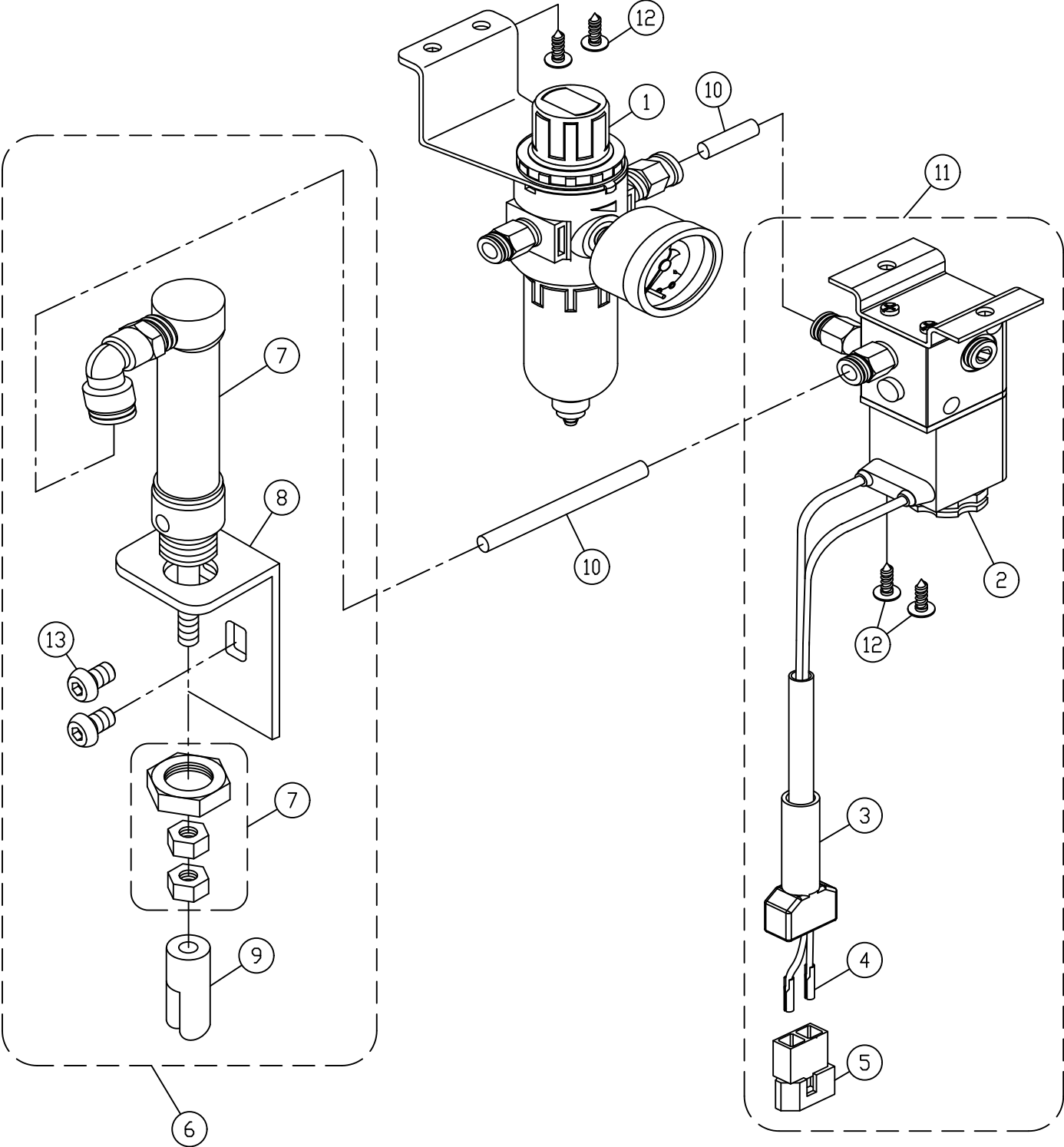
| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名稱<br>Description | 單位<br>Amt. Req. |
|----------------|-------------------|-------------------|-----------------|
| 1              | A-102/ST          | 三方位腳踏空氣控制開關組      | 1               |
| 2              | 4CV0800101        | 抬壓腳用-氣缸組          | 1               |
| 3              | 4CV0060126        | 調壓閥組(含公、母接頭)      | 1               |
| 4              | 4CV0800101-1      | 氣缸支架              | 1               |
| 5              | 4CV0800101-2      | 單動氣缸組(含螺帽)        | 1               |
| 6              | 4AL0070102        | 套筒                | 1               |
| 7              | CV08E-2           | 抬壓腳裝置             | 1               |
| 8              | 8WD45001900A      | 螺絲                | 2               |
| 9              | 8MP06401011A      | 螺絲                | 2               |

\* 限用離合器馬達

\* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.



CV08E-3 氣缸抬壓腳  
AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0800101  
TO PRESSER  
FOOT LIFT  
CONNECTOR

**CV08E-3 氣缸抬壓腳****Air Cylinder For Presser Foot Assembly**

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                                      | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|----------------------------------------|-------------------|
| 1              | 4CV0060126        | 調壓閥組(含公、母接頭)     | Filter/Regulator                       | 1                 |
| 2              | 4CV08F0103        | 電磁閥              | Electrical Controller                  | 1                 |
| 3              | 4AL013013         | 連接器套頭2P          | Power Cord Cap                         | 1                 |
| 4              | 4AL013015         | 2P母端子            | Power Cord                             | 2                 |
| 5              | 4AL013017         | 2P母扣連接器          | Power Cord                             | 1                 |
| 6              | 4CV0800101        | 抬壓腳用-氣缸組         | Air Cylinder For Presser Foot Assembly | 1                 |
| 7              | 4CV0800101-2      | 單動氣缸組(含螺帽)       | Air Cylinder Asm. (Nut)                | 1                 |
| 8              | 4CV0800101-1      | 氣缸支架             | Cylinder Holder                        | 1                 |
| 9              | 4AL0070102        | 套筒               | Clutch Sleere                          | 1                 |
| 10             | 4TC0010130        | φ6空氣管            | Air Tube ( L=1000mm )                  | 2                 |
| 11             | 4CV08FA0103       | 電磁閥組             | Electrical Controller Asm.             | 1                 |
| 12             | 8WD45001900A      | 螺絲               | Screw                                  | 4                 |
| 13             | 8MP06401011A      | 螺絲               | Screw                                  | 2                 |

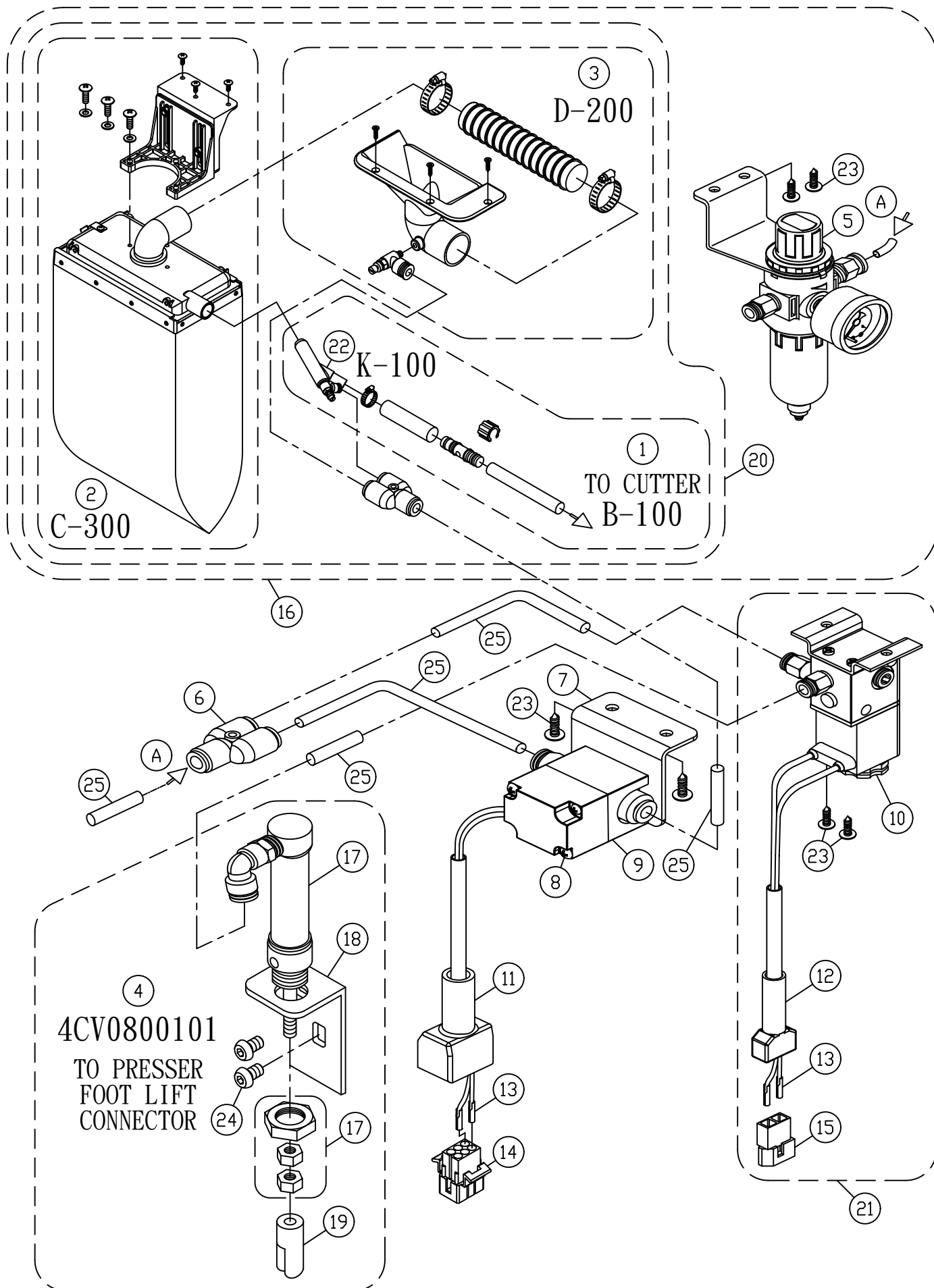
\* 必須配合直驅馬達使用 (型號: GD40-4)

\* These two devices must be used together with liner-motor ( Model No: GD40-4 )

# CV28F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



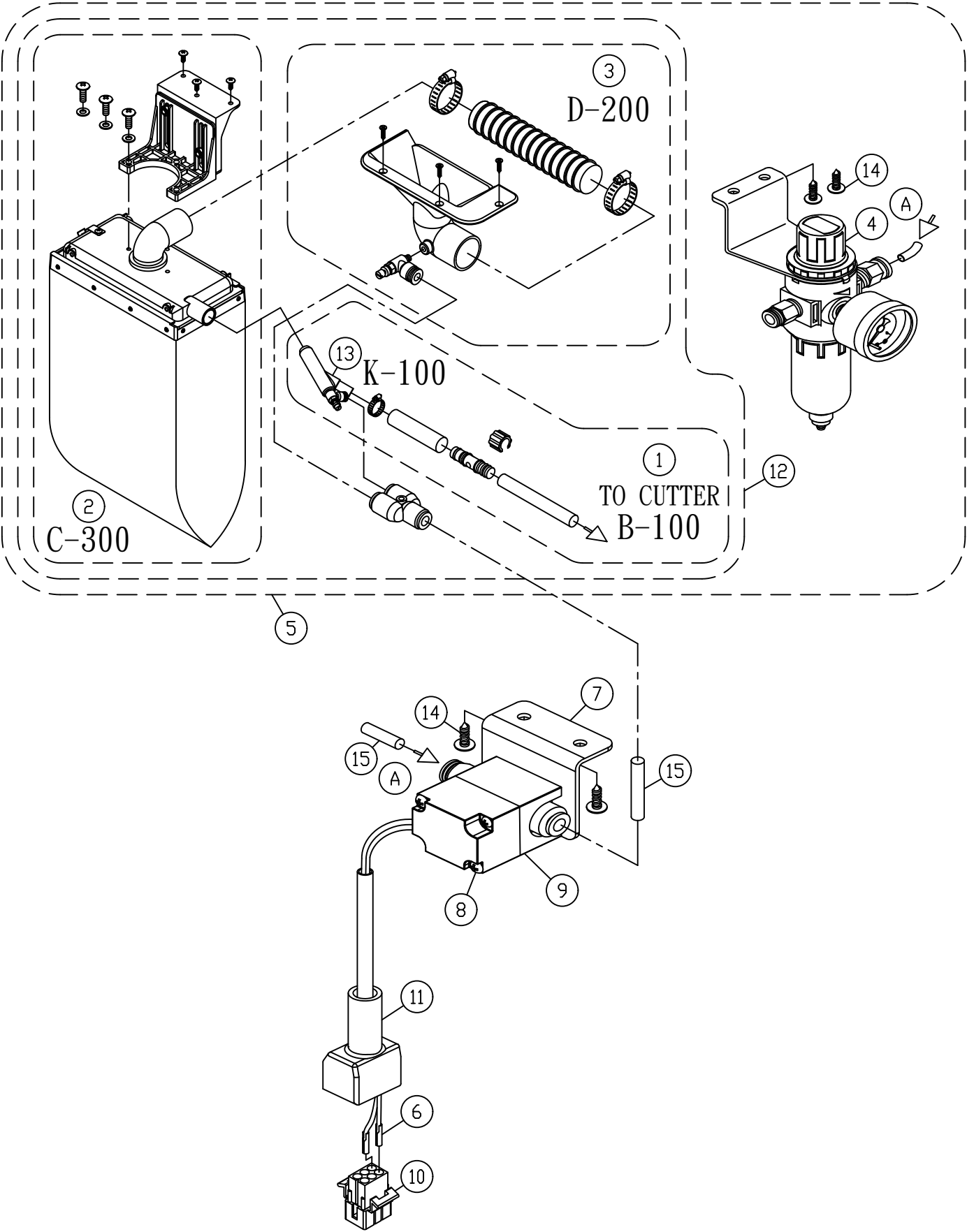
**CV28F-2 真空吸風切線線屑集塵組****廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description               | 稱                                                 | 單位用量<br>Amt. Req. |
|----------------|-------------------|--------------------------------|---------------------------------------------------|-------------------|
| 1              | B-100             | 真空送氣組                          | Vacuun Chain Removal                              | 1                 |
| 2              | C-300             | 廢布&線頭收集組(布袋)                   | Waste & Lint Gather System (Fabric Bag)           | 1                 |
| 3              | D-200             | 吸線屑&吸布屑主座                      | Waste & Lint Remover Funnel                       | 1                 |
| 4              | 4CV0800101        | 抬壓腳用-氣缸組 (UH9000用)             | Air Cylinder For Presser Foot Assembly            | 1                 |
| 5              | 4CV0060126        | 調壓閥組(含公、母接頭)                   | Filter/Regulator                                  | 1                 |
| 6              | 4TC012016         | Y型三通接頭                         | Y Connector                                       | 1                 |
| 7              | 4CV08F0101        | 固定座                            | Bracket                                           | 1                 |
| 8              | 8MC03204506D      | 螺絲                             | Screw                                             | 2                 |
| 9              | 4CV08F0102        | 電磁閥                            | Electrical Controller                             | 1                 |
| 10             | 4CV08F0103        | 電磁閥                            | Electrical Controller                             | 1                 |
| 11             | 4TT-S34033        | 連接器套頭6P                        | Power Cord Cap                                    | 1                 |
| 12             | 4AL013013         | 連接器套頭2P                        | Power Cord Cap                                    | 1                 |
| 13             | 4AL013015         | 2P母端子                          | Power Cord                                        | 4                 |
| 14             | 4TT-S34032        | 6P母扣連接器                        | Power Cord                                        | 1                 |
| 15             | 4AL013017         | 2P母扣連接器                        | Power Cord                                        | 1                 |
| 16             | CV28B-2           | 真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) | Chain & Waste Removal Assembly & Filter/Regulator | 1                 |
| 17             | 4CV0800101-2      | 單動氣缸組(含螺帽)                     | Air Cylinder Asm. (Nut)                           | 1                 |
| 18             | 4CV0800101-1      | 氣缸支架                           | Cylinder Holder                                   | 1                 |
| 19             | 4AL0070102        | 套筒                             | Clutch Sleere                                     | 1                 |
| 20             | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組              | Chain & Waste Removal Assembly                    | 1                 |
| 21             | 4CV08FA0103       | 電磁閥組                           | Electrical Controller Asm.                        | 1                 |
| 22             | K-100             | 真空送氣管                          | Venturi Tube                                      | 1                 |
| 23             | 8WD45001900A      | 螺絲                             | Screw                                             | 6                 |
| 24             | 8MP06401011A      | 螺絲                             | Screw                                             | 2                 |
| 25             | 4TC0010130        | φ6空氣管                          | Air Tube ( L=1000mm )                             | 5                 |

\* 必須配合直驅馬達使用 (型號: GD40-4)

\* These two devices must be used together with liner-motor ( Model No: GD40-4 )

CV28G-2 真空吸風切線線屑集塵組&廢布收集組  
CHAIN & WASTE REMOVAL ASSEMBLY



## CV28G-2 真空吸風切線線屑集塵組&廢布收集組

### Chain & Waste Removal Assembly

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description               | 稱                                                 | 單位用量<br>Amt. Req. |
|----------------|-------------------|--------------------------------|---------------------------------------------------|-------------------|
| 1              | B-100             | 真空送氣組                          | Vacuun Chain Removal                              | 1                 |
| 2              | C-300             | 廢布&線頭收集組(布袋)                   | Waste & Lint Gather System (Fabric Bag)           | 1                 |
| 3              | D-200             | 吸線屑&吸布屑主座                      | Waste & Lint Remover Funnel                       | 1                 |
| 4              | 4CV0060126        | 調壓閥組(含公、母接頭)                   | Filter/Regulator                                  | 1                 |
| 5              | CV28B-2           | 真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) | Chain & Waste Removal Assembly & Filter/Regulator | 1                 |
| 6              | 4AL013015         | 2P母端子                          | Power Cord                                        | 2                 |
| 7              | 4CV08F0101        | 固定座                            | Bracket                                           | 1                 |
| 8              | 8MC03204506D      | 螺絲                             | Screw                                             | 2                 |
| 9              | 4CV08F0102        | 電磁閥                            | Electrical Controller                             | 1                 |
| 10             | 4TT-S34032        | 6P母扣連接器                        | Power Cord                                        | 1                 |
| 11             | 4TT-S34033        | 連接器套頭6P                        | Power Cord Cap                                    | 1                 |
| 12             | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組              | Chain & Waste Removal Assembly                    | 1                 |
| 13             | K-100             | 真空送氣管                          | Venturi Tube                                      | 1                 |
| 14             | 8WD45001900A      | 螺絲                             | Screw                                             | 4                 |
| 15             | 4TC0010130        | φ6空氣管                          | Air Tube ( L=1000mm )                             | 2                 |

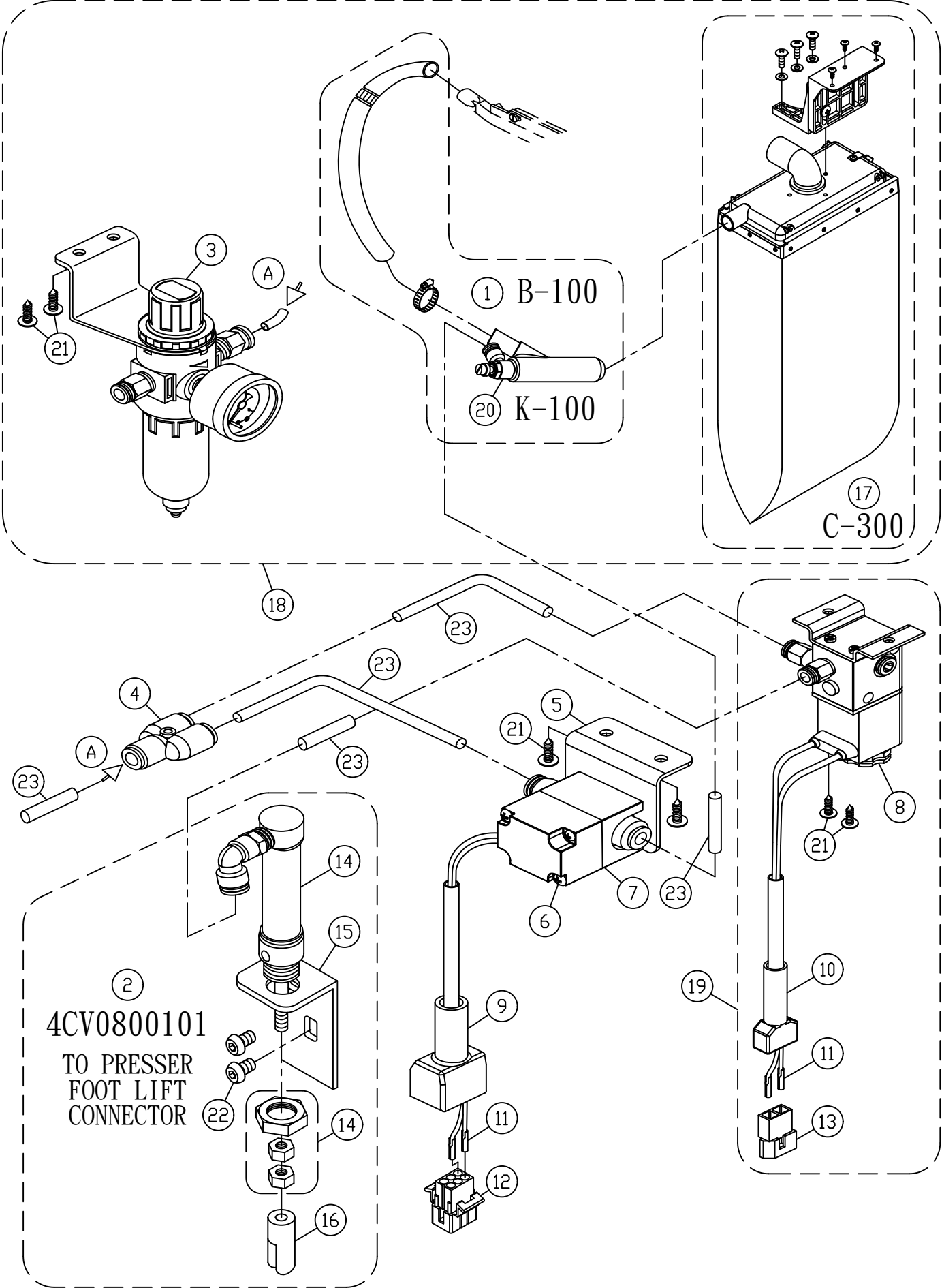
\* 必須配合直驅馬達使用 (型號: GD40-4)

\* These two devices must be used together with liner-motor ( Model No: GD40-4 )

CV08H-2 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



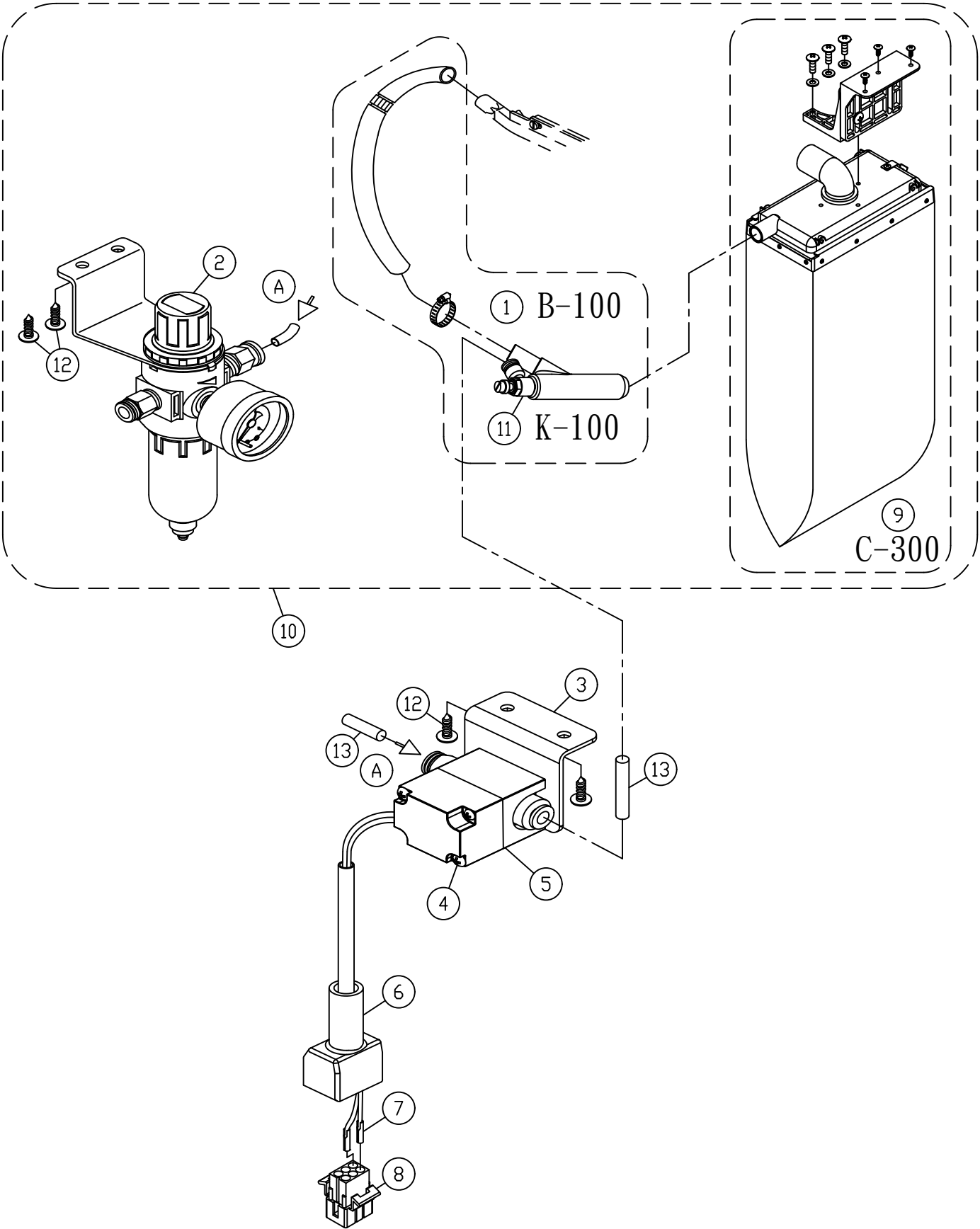
**CV08H-2 真空吸風切線線屑集塵組****三方位空氣/氣缸抬壓腳****Chain Removal & Air Cylinder For Presser Foot Assembly**

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description                                    | 稱                                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|-----------------------------------------------------|-----------------------------------------|-------------------|
| 1              | B-100             | 真空送氣組                                               | Vacuun Chain Removal                    | 1                 |
| 2              | 4CV0800101        | 抬壓腳用-氣缸組                                            | Air Cylinder For Presser Foot Assembly  | 1                 |
| 3              | 4CV0060126        | 調壓閥組(含公、母接頭)                                        | Filter/Regulator                        | 1                 |
| 4              | 4TC012016         | Y型三通接頭                                              | Y Connector                             | 1                 |
| 5              | 4CV08F0101        | 固定座                                                 | Bracket                                 | 1                 |
| 6              | 8MC03204506D      | 螺絲                                                  | Screw                                   | 2                 |
| 7              | 4CV08F0102        | 電磁閥                                                 | Electrical Controller                   | 1                 |
| 8              | 4CV08F0103        | 電磁閥                                                 | Electrical Controller                   | 1                 |
| 9              | 4TT-S34033        | 連接器套頭6P                                             | Power Cord Cap                          | 1                 |
| 10             | 4AL013013         | 連接器套頭2P                                             | Power Cord Cap                          | 1                 |
| 11             | 4AL013015         | 2P母端子                                               | Power Cord                              | 4                 |
| 12             | 4TT-S34032        | 6P母扣連接器                                             | Power Cord                              | 1                 |
| 13             | 4AL013017         | 2P母扣連接器                                             | Power Cord                              | 1                 |
| 14             | 4CV0800101-2      | 單動氣缸組(含螺帽)                                          | Air Cylinder Asm. (Nut)                 | 1                 |
| 15             | 4CV0800101-1      | 氣缸支架                                                | Cylinder Holder                         | 1                 |
| 16             | 4AL0070102        | 套筒                                                  | Clutch Sleere                           | 1                 |
| 17             | C-300             | 廢布&線頭收集組(布袋)                                        | Waste & Lint Gather System (Fabric Bag) | 1                 |
| 18             | CV08A-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly |                                         | 1                 |
| 19             | 4CV08FA0103       | 電磁閥組                                                | Electrical Controller Asm.              | 1                 |
| 20             | K-100             | 真空送氣管                                               | Venturi Tube                            | 1                 |
| 21             | 8WD45001900A      | 螺絲                                                  | Screw                                   | 6                 |
| 22             | 8MP06401011A      | 螺絲                                                  | Screw                                   | 2                 |
| 23             | 4TC0010130        | φ6空氣管                                               | Air Tube ( L=1000mm )                   | 5                 |

\* 必須配合直驅馬達使用 (型號: GD40-4)

\* These two devices must be used together with liner-motor ( Model No: GD40-4 )

CV08I-2 真空吸風切線線屑集塵組  
CHAIN REMOVAL ASSEMBLY



## CV08I-2 真空吸風切線線屑集塵組

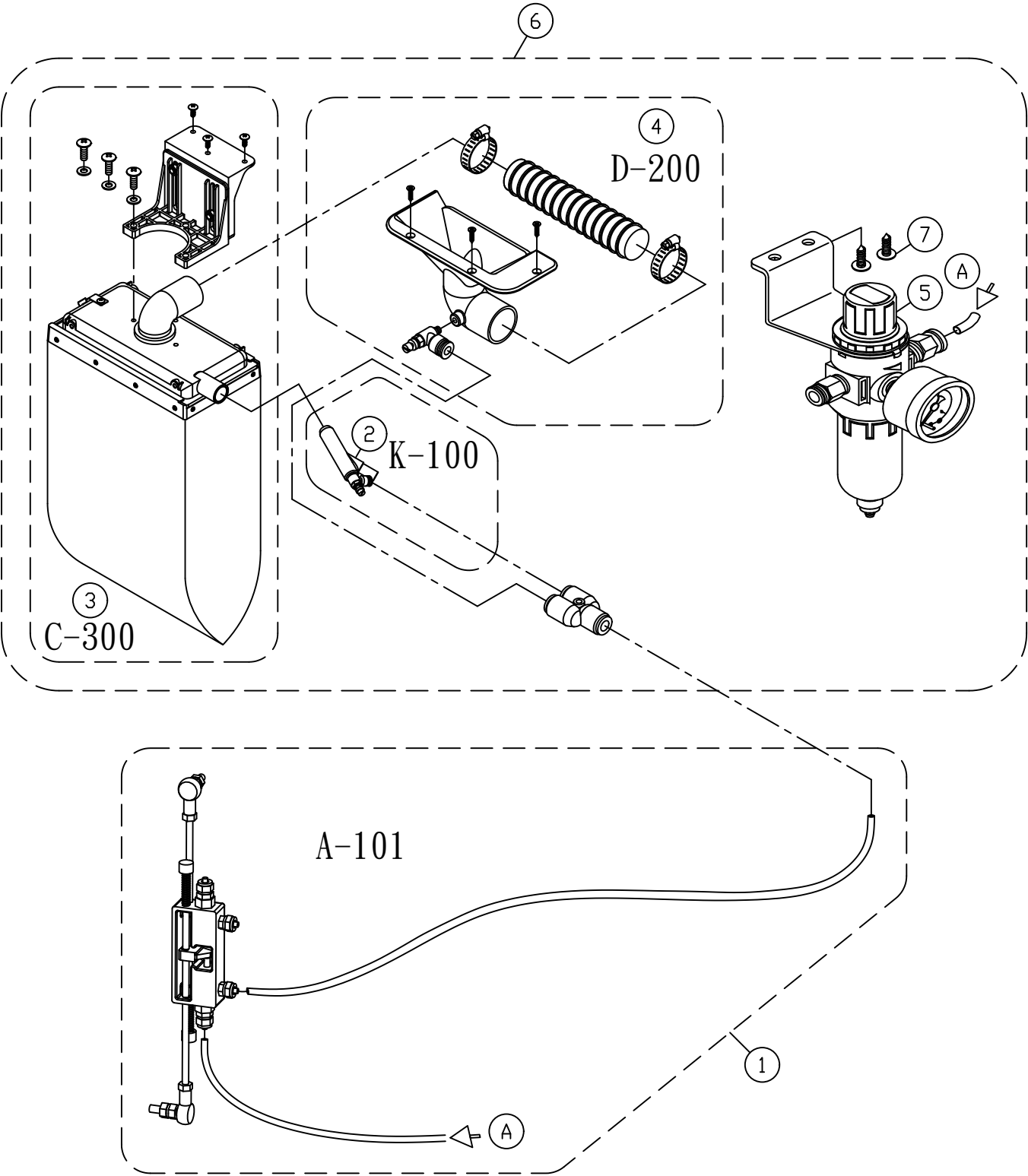
### Chain Removal Assembly

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description                                    | 稱                                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|-----------------------------------------------------|-----------------------------------------|-------------------|
| 1              | B-100             | 真空送氣組                                               | Vacuun Chain Removal                    | 1                 |
| 2              | 4CV0060126        | 調壓閥組(含公、母接頭)                                        | Filter/Regulator                        | 1                 |
| 3              | 4CV08F0101        | 固定座                                                 | Bracket                                 | 1                 |
| 4              | 8MC03204506D      | 螺絲                                                  | Screw                                   | 2                 |
| 5              | 4CV08F0102        | 電磁閥                                                 | Electrical Controller                   | 1                 |
| 6              | 4TT-S34033        | 連接器套頭6P                                             | Power Cord Cap                          | 1                 |
| 7              | 4AL013015         | 2P母端子                                               | Power Cord                              | 2                 |
| 8              | 4TT-S34032        | 6P母扣連接器                                             | Power Cord                              | 1                 |
| 9              | C-300             | 廢布&線頭收集組(布袋)                                        | Waste & Lint Gather System (Fabric Bag) | 1                 |
| 10             | CV08A-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly |                                         | 1                 |
| 11             | K-100             | 真空送氣管                                               | Venturi Tube                            | 1                 |
| 12             | 8WD45001900A      | 螺絲                                                  | Screw                                   | 4                 |
| 13             | 4TC0010130        | φ6空氣管                                               | Air Tube ( L=1000mm )                   | 2                 |

\* 必須配合直驅馬達使用 (型號: GD40-4)

\* These two devices must be used together with liner-motor ( Model No: GD40-4 )

CV28K 廢布收集組 WASTE REMOVAL ASSEMBLY



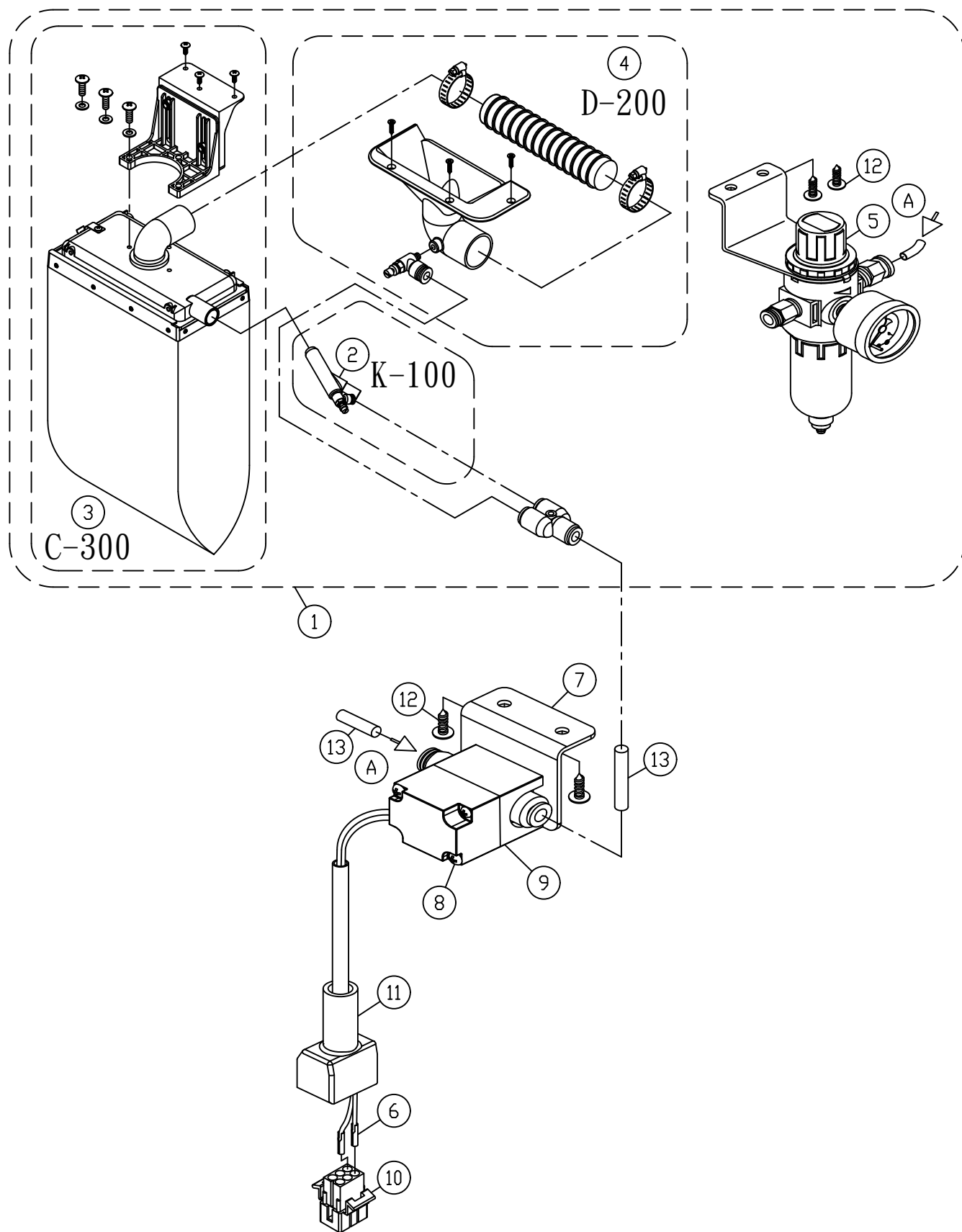
## CV28K 廢布收集組 Waste Removal Assembly

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名稱<br>Description                                          | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------------------------------------------------|-------------------|
| 1              | A-101             | 腳踏空氣控制開關組<br>Soft Touch Heel Action Treadle Rod Air Switch | 1                 |
| 2              | K-100             | 真空送氣管<br>Venturi Tube                                      | 1                 |
| 3              | C-300             | 廢布&線頭收集組(布袋)<br>Waste & Lint Gather System (Fabric Bag)    | 1                 |
| 4              | D-200             | 吸線屑&吸布屑主座<br>Waste & Lint Remover Funnel                   | 1                 |
| 5              | 4CV0060126        | 調壓閥組(含公、母接頭)<br>Filter/Regulator                           | 1                 |
| 6              | CV28K-1           | 廢布收集組<br>Waste Removal Assembly                            | 1                 |
| 7              | 8WD45001900A      | 螺絲<br>Screw                                                | 2                 |

\* 限用離合器馬達

\* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV28M-2 廢布收集組 WASTE REMOVAL ASSEMBLY



## CV28M-2 廢布收集組 Waste Removal Assembly

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-----------------------------------------|-------------------|
| 1              | CV28K-1           | 廢布收集組            | Waste Removal Assembly                  | 1                 |
| 2              | K-100             | 真空送氣管            | Venturi Tube                            | 1                 |
| 3              | C-300             | 廢布&線頭收集組(布袋)     | Waste & Lint Gather System (Fabric Bag) | 1                 |
| 4              | D-200             | 吸線屑&吸布屑主座        | Waste & Lint Remover Funnel             | 1                 |
| 5              | 4CV0060126        | 調壓閥組(含公、母接頭)     | Filter/Regulator                        | 1                 |
| 6              | 4AL013015         | 2P母端子            | Power Cord                              | 2                 |
| 7              | 4CV08F0101        | 固定座              | Bracket                                 | 1                 |
| 8              | 8MC03204506D      | 螺絲               | Screw                                   | 2                 |
| 9              | 4CV08F0102        | 電磁閥              | Electrical Controller                   | 1                 |
| 10             | 4TT-S34032        | 6P母扣連接器          | Power Cord                              | 1                 |
| 11             | 4TT-S34033        | 連接器套頭6P          | Power Cord Cap                          | 1                 |
| 12             | 8WD45001900A      | 螺絲               | Screw                                   | 4                 |
| 13             | 4TC0010130        | φ6空氣管            | Air Tube ( L=1000mm )                   | 2                 |

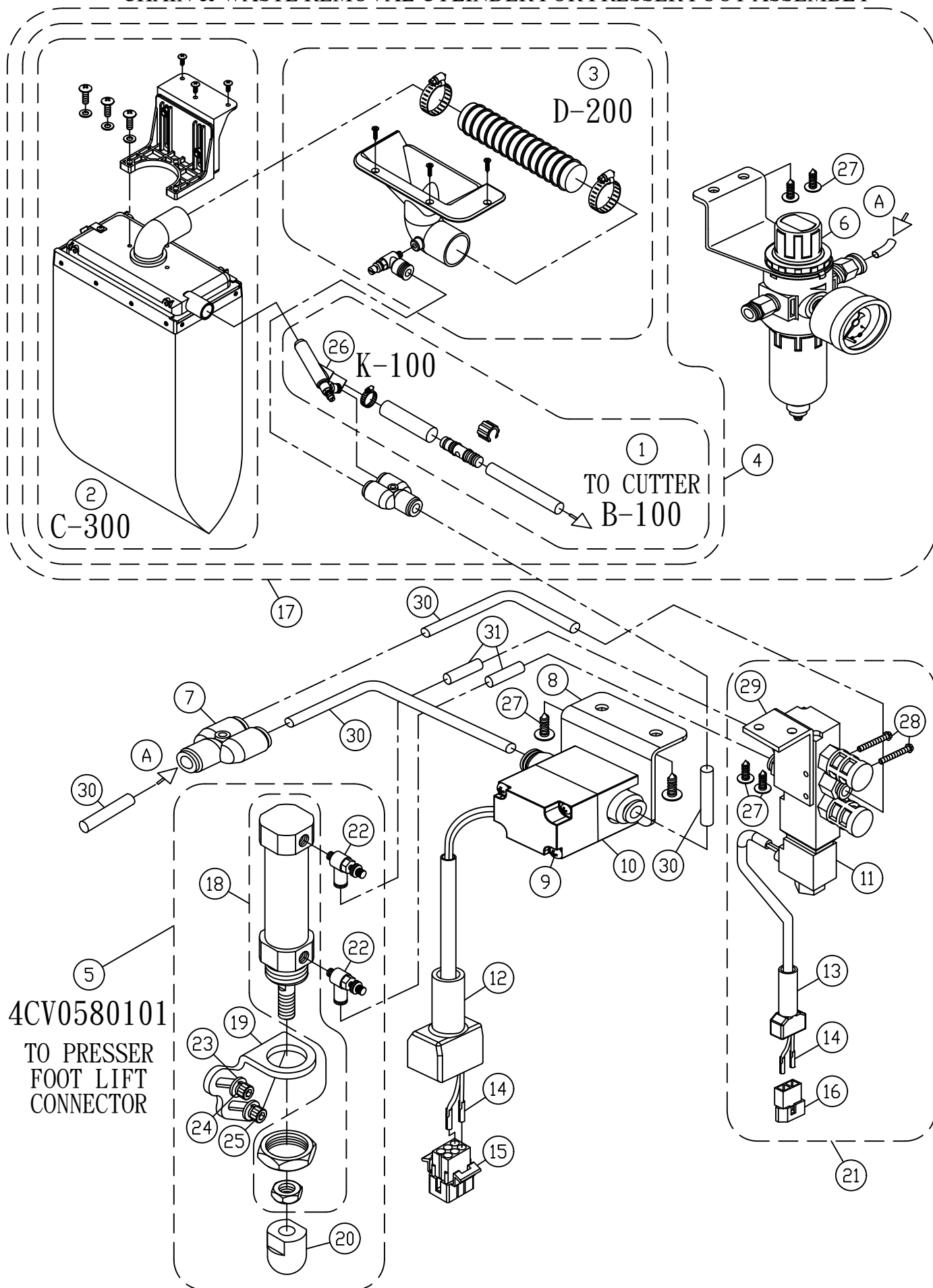
\* 必須配合直驅馬達使用 (型號: GD40-4)

\* These two devices must be used together with liner-motor ( Model No: GD40-4 )

# CV68F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY

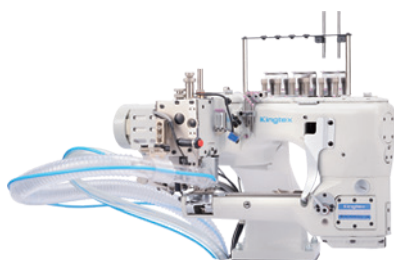


**CV68F-2 真空吸風切線線屑集塵組****廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description                                                                    | 稱                                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|-------------------------------------------------------------------------------------|-----------------------------------------|-------------------|
| 1              | B-100             | 真空送氣組                                                                               | Vacuun Chain Removal                    | 1                 |
| 2              | C-300             | 廢布&線頭收集組(布袋)                                                                        | Waste & Lint Gather System (Fabric Bag) | 1                 |
| 3              | D-200             | 吸線屑&吸布屑主座                                                                           | Waste & Lint Remover Funnel             | 1                 |
| 4              | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly                                 |                                         | 1                 |
| 5              | 4CV0580101        | 抬壓腳用-氣缸組                                                                            | Air Cylinder For Presser Foot Assembly  | 1                 |
| 6              | 4CV0060126        | 調壓閥組(含公、母接頭)                                                                        | Filter/Regulator                        | 1                 |
| 7              | 4TC012016         | Y型三通接頭                                                                              | Y Connector                             | 1                 |
| 8              | 4CV08F0101        | 固定座                                                                                 | Bracket                                 | 1                 |
| 9              | 8MC03204506D      | 螺絲                                                                                  | Screw                                   | 2                 |
| 10             | 4CV08F0102        | 電磁閥                                                                                 | Electrical Controller                   | 1                 |
| 11             | 4TC0010303        | 換向閥 (6mm)                                                                           | Electrical Controller                   | 1                 |
| 12             | 4TT-S34033        | 連接器套頭6P                                                                             | Power Cord Cap                          | 1                 |
| 13             | 4AL013013         | 連接器套頭2P                                                                             | Power Cord Cap                          | 1                 |
| 14             | 4AL013015         | 2P母端子                                                                               | Power Cord                              | 4                 |
| 15             | 4TT-S34032        | 6P母扣連接器                                                                             | Power Cord                              | 1                 |
| 16             | 4AL013017         | 2P母扣連接器                                                                             | Power Cord                              | 1                 |
| 17             | CV28B-2           | 真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)<br>Chain & Waste Removal Assembly & Filter/Regulator |                                         | 1                 |
| 18             | 4UTB030223        | 氣壓缸                                                                                 | Cylinder                                | 1                 |
| 19             | 4BL1240202        | 氣缸支架                                                                                | Bracket                                 | 1                 |
| 20             | 4CV58F0103        | 套筒                                                                                  | Knuckle                                 | 1                 |
| 21             | 4CV58FA0102       | 電磁閥組                                                                                | Electrical Controller Asm.              | 1                 |
| 22             | 4UTB000305        | 節流閥                                                                                 | Speed Controller                        | 2                 |
| 23             | 2100000323        | 墊圈                                                                                  | Washer                                  | 2                 |
| 24             | 90SW070           | 彈簧墊圈                                                                                | Spring Washer                           | 2                 |
| 25             | 8MM06401410A      | 螺絲                                                                                  | Bolt                                    | 2                 |
| 26             | K-100             | 真空送氣管                                                                               | Venturi Tube                            | 1                 |
| 27             | 8WD45001900A      | 螺絲                                                                                  | Screw                                   | 6                 |
| 28             | 8MC03202006D      | 螺絲                                                                                  | Screw                                   | 2                 |
| 29             | 4TC00103011       | 楔片座                                                                                 | Bracket                                 | 1                 |
| 30             | 4TC0010130        | φ6空氣管                                                                               | Air Tube (L=1000mm)                     | 4                 |
| 31             | 4CV58F0104        | φ6空氣管                                                                               | Air Tube (L=300mm)                      | 2                 |

\* 必須配合直驅馬達使用 (型號: GD40-4)

\* These two devices must be used together with liner-motor ( Model No: GD40-4 )



NTD67 / TC024S  
FEED-OFF-THE-ARM  
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01  
12-Needle Double Chain Stitch Machine  
(Lower Feed Metering Device 、 Elastic hemmer )



UHU9304-243-M14 / TR025  
Automatic chain cutter device direct-drive  
cylinder bed top feed overlock fitted with  
labor-saving rib folder



CXM2085-0-356M  
Attaching Pre-Closed Flat Knit Elastic Band Onto  
Waists Of Tubular Goods  
(With Right Knife, Rear Puller & Chips Suction Pipe)



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