

UHU SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UHF9303

UHF9313

UHF9304

UHU9303

UHU9313

UHU9304

&

SS

MN

CV



DIRECT DRIVE TYPE CYLINDER BED TOP FEED MACHINE

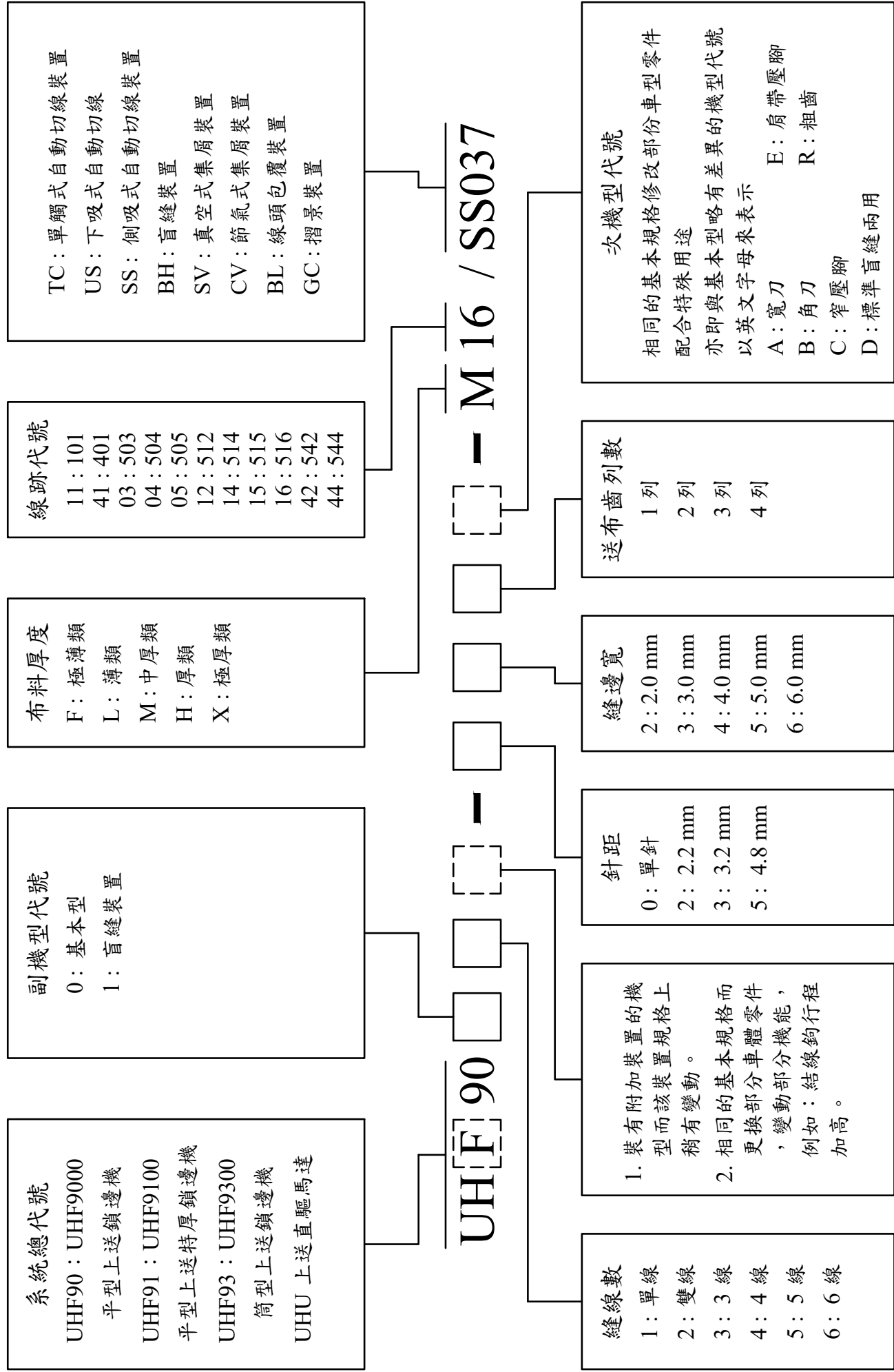
Parts List



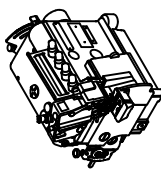
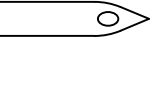
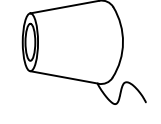
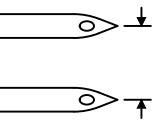
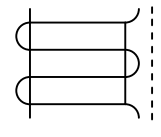
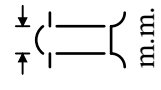
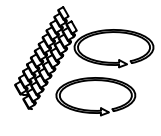
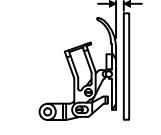
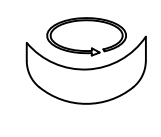
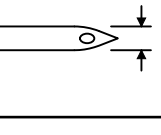
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

Ver 4.0 2019.10
NO. UHF9300-4-10-03
6UHF9300-1

UHF9000 系列機型車型編號系統 Description of the UHF9000 series code



UHF9300 系列機型規格表 UHF9300 SUBCLASS SPECIFICATIONS

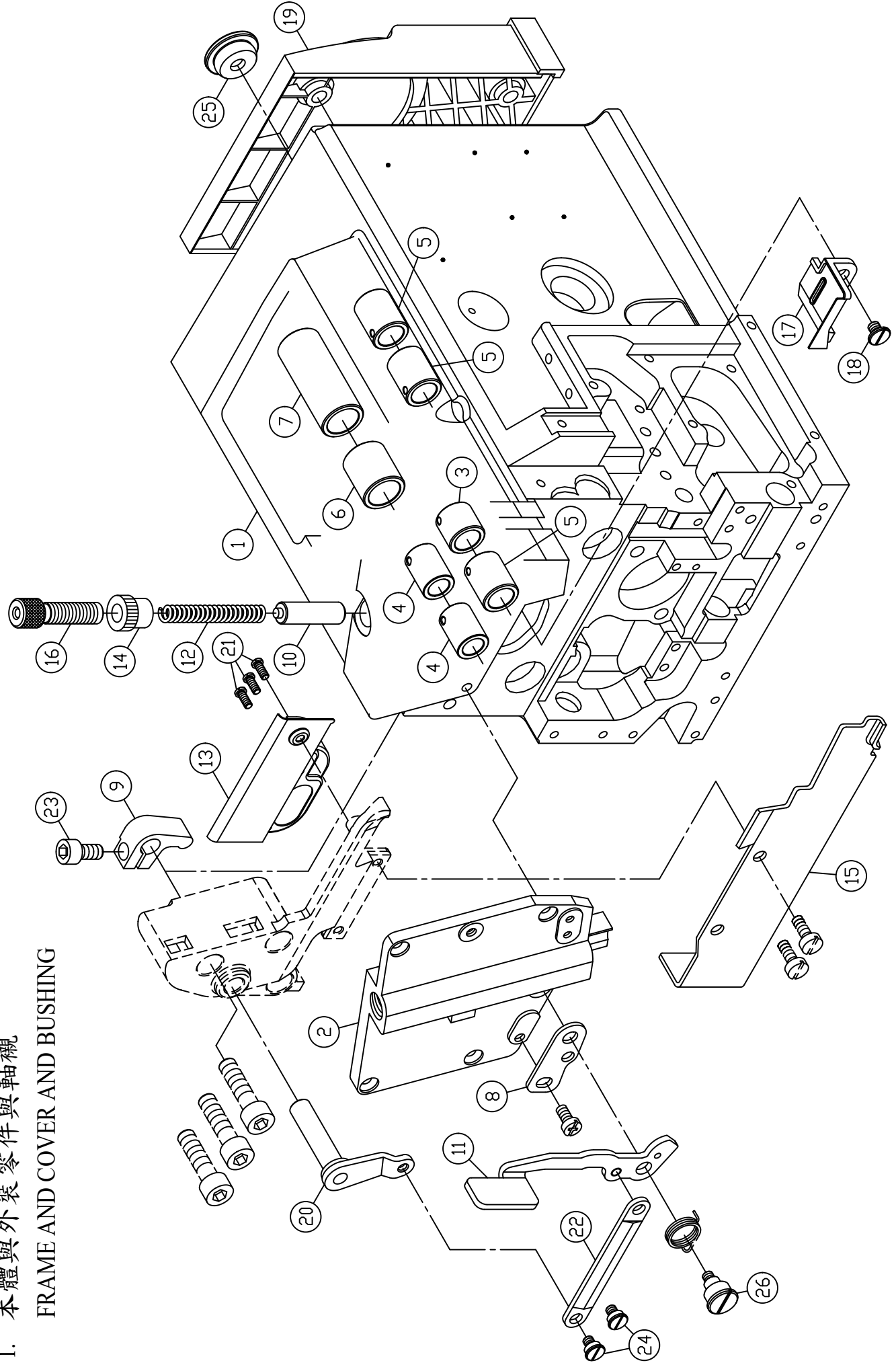
適用範圍 Application										
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size
	UHF9303-032-M04	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#11
筒型盲縫上送鎖邊機 Blind Hemming Cylinder Bed Top Feed Machine	UHF9303-053-M04	1	3	-	4	3.8	0.8~1.8	6	7000	DC*27#11
	UHF9313-032-L05	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#9
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHF9304-233-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
	UHF9304-243-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
	UHF9304-253-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHU9303-032-M04	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#11
	UHU9303-053-M04	1	3	-	4	3.8	0.8~1.8	6	7000	DC*27#11
筒型盲縫上送鎖邊機 Blind Hemming Cylinder Bed Top Feed Machine	UHU9313-032-L05	1	3	-	3	3.8	0.8~1.8	6	7000	DC*27#9
	UHU9304-233-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
筒型上送鎖邊機 Cylinder Bed Top Feed Machine	UHU9304-243-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11
	UHU9304-253-M14	2	4	2.2	5 7	3.8	0.8~1.8	8	6500	DC*27#11

目錄 TABLE OF CONTENTS

1 . 本體與外裝零件與軸襯	Frame And Cover And Bushing -----	1
2 . 上送布齒進給驅動機構	Top Feed Dog Feed Mechanism Components -	3
3 . 上送壓腳提昇機構和潤滑冷卻機構 -----		5
Top Presser Foot Components	Lubrication And Cooling Mechanism	
SS . 側吸式切刀	Side Suction Type (SS038) -----	7
MN . 直驅馬達 (UHU用)	Liner - Motor (MN026) -----	9
附錄一 車型零件一覽表	Appendix 1- Series Gauge Parts List -----	App-1
附錄二 壓腳組件(零件)一覽表	Appendix 2- Parts For Presser Foot -----	App-2
索引表	Index -----	Index
CV . 節氣式集屑裝置	Air Guide System -----	(1~ 12)
	(CV38C 、 E)	
	(CV48D)	
	(CV58E-3 、 H-2)	
	(CV68F-2)	

1. 本體與外裝零件與軸襯

FRAME AND COVER AND BUSHING



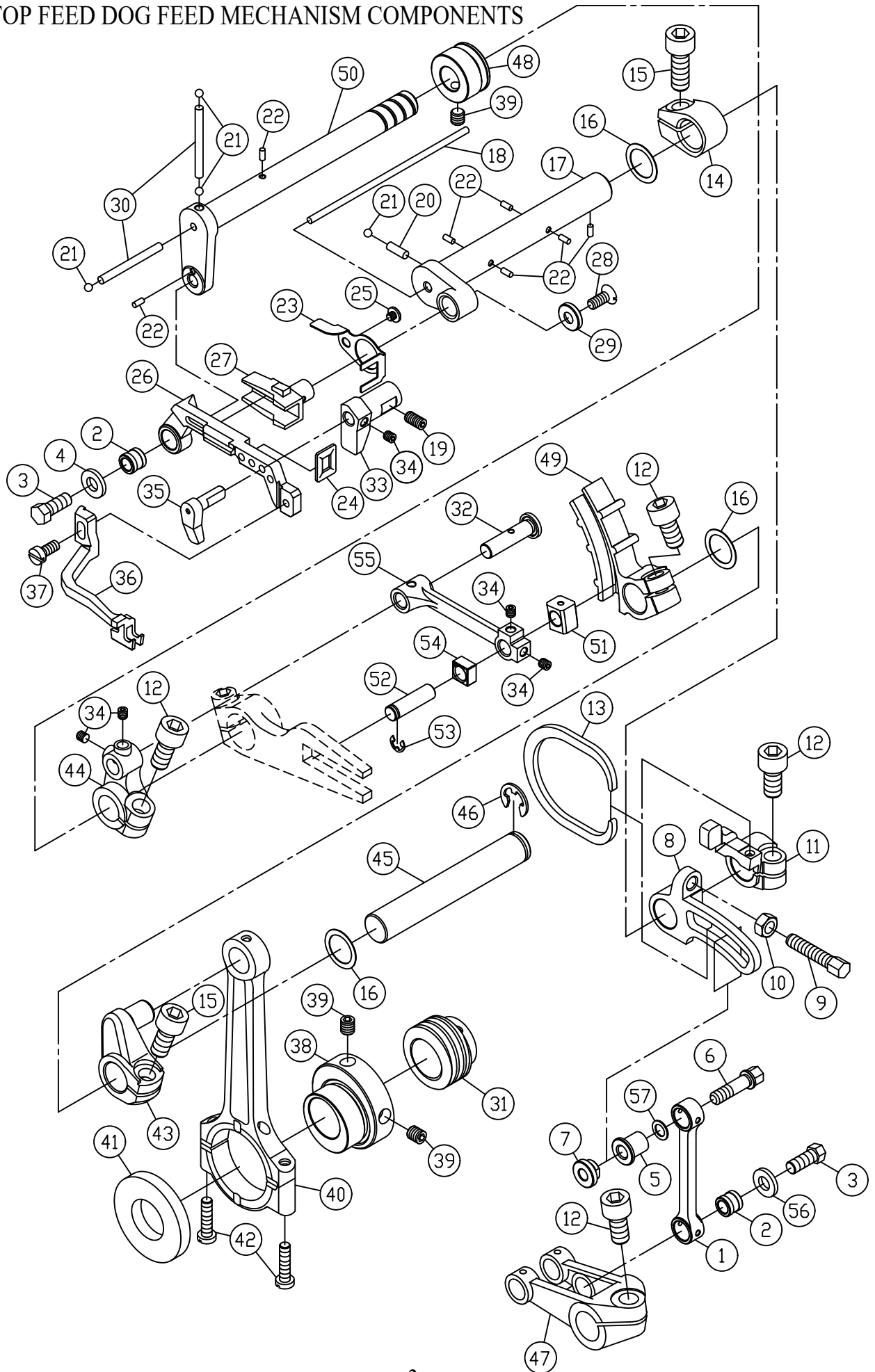
1. 本體與外裝零件與軸襯

Frame And Cover And Bushing

序號 Ref. No.	物料編號 Parts No.	名稱 Description		單位用量 Amt. Req.
1	2140000101	縫機本體	Framee	1
2	2122000126	針棒側蓋	Side Cover	1
3	2130000206	軸襯	Bushing	1
4	2120000212	軸襯	Bushing	2
5	2120000205	軸襯	Bushing	3
6	2122000106	軸襯	Bushing	1
7	2122000107	軸襯	Bushing	1
8	2122000108	止動片	Stopper	1
9	2122000128	定位環	Collar	1
10	2122000110	壓桿	Presser Bar	1
11	2122000111	搬手	Lever	1
12	2122000112	彈簧	Spring	1
13	2122000113	擋板	Cover	1
14	2122000114	螺帽	Nut	1
15	2140000115	側檔	Fabric Guard	1
16	2122000116	調節螺樁	Adjusting Screw	1
17	2122000117	導油座	Cover	1
18	8MB04280711E	螺絲	Screw	1
19	2122000129	皮帶護蓋	Belt Cover	1
20	2122000130	連桿	Lever	1
21	8MB03200305A	螺絲	Screw	3
22	2122000131	連接桿	Link	1
23	8MM05321209A	螺絲	Screw	1
24	8MB04280408G	螺絲	Screw	2
25	21200001121	孔塞	Plug	1
26	8MB04281412E	螺絲	Screw	1

2. 上送布齒進給驅動機構

TOP FEED DOG FEED MECHANISM COMPONENTS



2. 上送布齒進給驅動機構

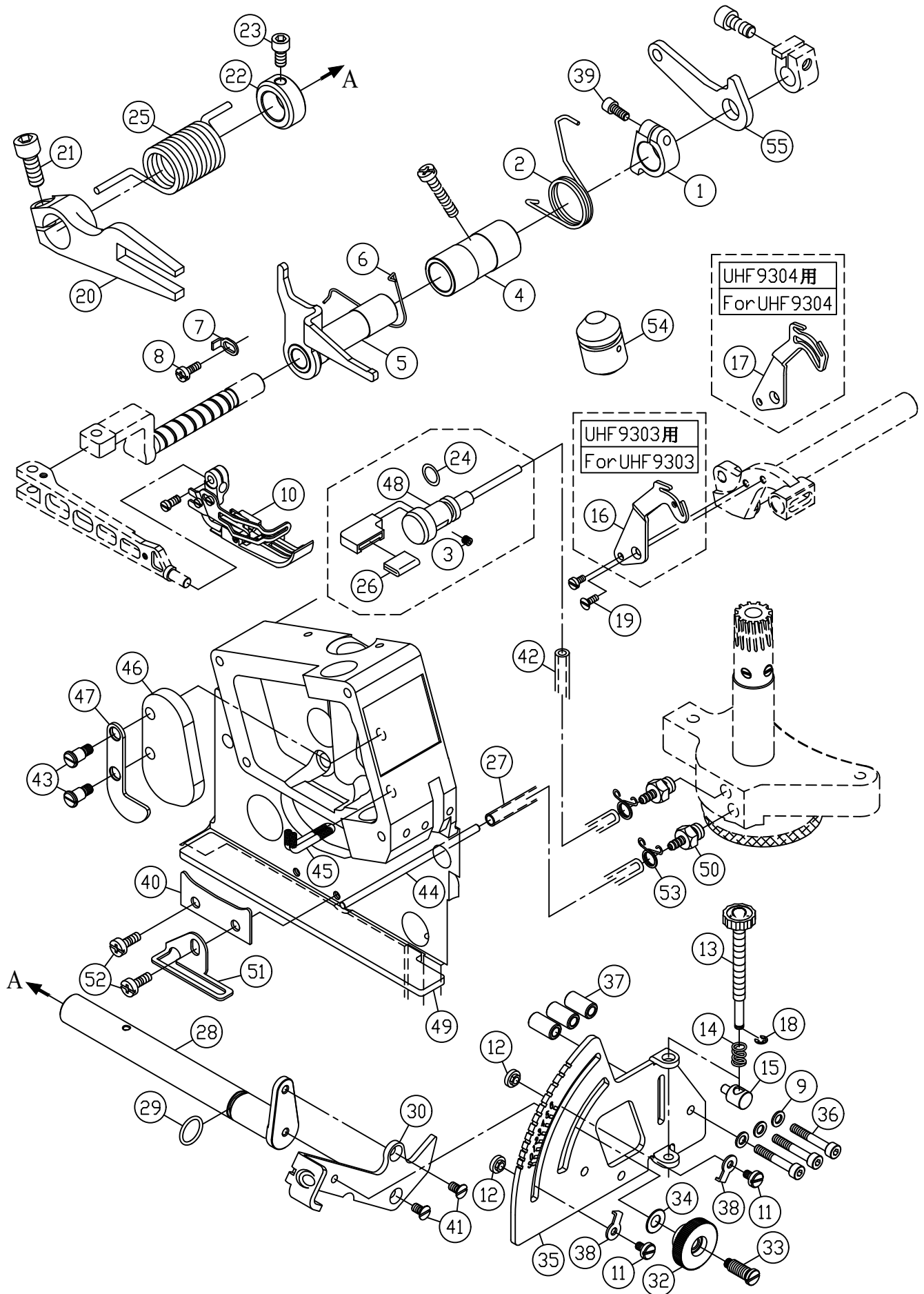
Top Feed Dog Feed Mechanism Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2122000201	連桿	Upper Kniferod
2	2120000526	隔環	Bushing
3	8MK05201307G	螺絲	Screw
4	2120000527	平墊圈	Washer
5	2122000205	隔環	Bushing
6	8MK05201808A	螺絲	Screw
7	2122000207	定位環	Collar
8	2122000208	曲柄	Crank
9	8MK06402306G	螺絲	Screw
10	8MA06400408A	螺帽	Nut
11	2122000211	定位環	Collar
12	8MM06401210A	螺絲	Screw
13	2122000213	C形扣環	C-Ring
14	21220002141	定位環	Collar
15	8MM06401410A	螺絲	Screw
16	2120000615	止推墊圈	Washer
17	2140000217	曲柄	Crank
18	66800	油線	Oil Wick
19	8MN05321000A	螺絲	Screw
20	66801-2	油線	Oil Wick
21	2100000403	孔塞	Plug
22	66801	油線	Oil Wick
23	2122000223	簧片	Spring
24	2122000224	油封	Oil Seal
25	8MB03200306A	螺絲	Screw
26	2122000226	上送布齒台架	Top Feed Bar
27	2122000227	支撐臂	Pin
28	8MQ04280808A	螺絲	Screw
29	2122000229	墊圈	Washer
30	66801-1	油線	Oil Wick
31	2140000231	蝸桿	Worm
32	2122000232	曲柄銷	Pin
33	2122000233	導軌	Guide
34	8MN04280400A	螺絲	Screw
35	2122000235	導軌	Guide
36	*****	上送布齒	Top Feed Dog
37	8MB85240806A	螺絲	Screw
38	2140000238	偏心輪	Eccentric
39	8MN05320500E	螺絲	Screw
40	2122000240	連桿	Upper Kniferod
41	2140000241	墊片	Spacer
42	8MC04281807D	螺絲	Screw
43	2140000243	曲柄	Crank
44	2122000244	曲柄	Crank
45	2140000245	軸	Shaft
46	90ER080	E形扣環	E-Ring
47	2140000247	曲柄	Crank
48	2122000248	定位環	Collar
49	2122000249	變距滑軌	Differential Feed Roker
50	2122000250	曲軸	Crankshaft
51	2122000251	滑塊	Block
52	2122000252	曲柄銷	Pin
53	90ER040	E形扣環	E-Ring
54	2122000254	滑塊	Block
55	2122000255	曲柄	Crank
56	2120000527	平墊圈	Washer
57	2120000724	墊圈	Washer

***** 詳細資料請參照附件
 ***** is one of the gauge parts

3. 上送壓腳提昇機構和潤滑冷卻機構

TOP PRESSER FOOT COMPONENTS LUBRICATION AND COOLING MECHANISM



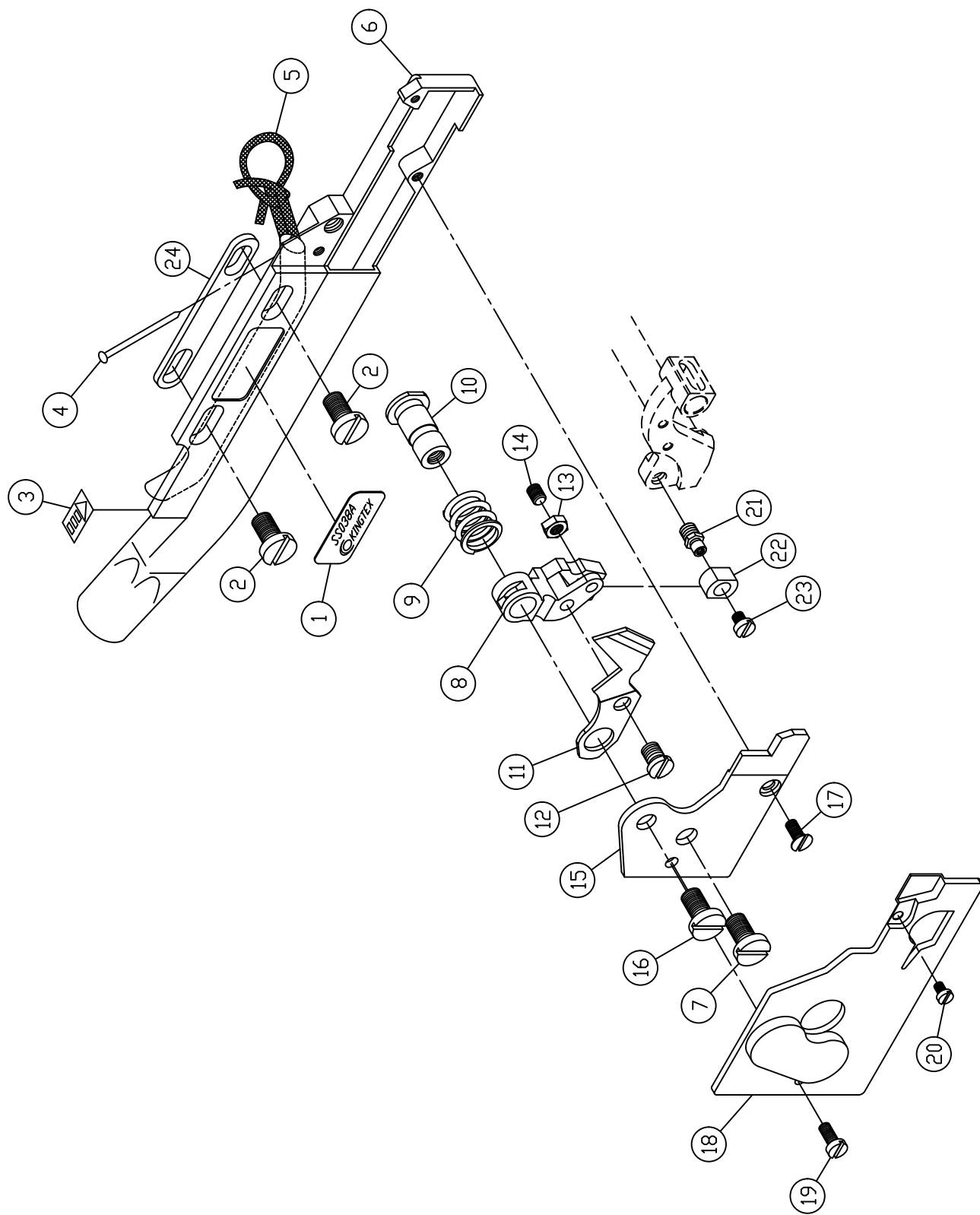
3. 上送壓腳提昇機構和潤滑冷卻機構

Top Presser Foot Components Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2122000301	定位環	1
2	2140000302	彈簧	1
3	8MN04280400A	螺絲	1
4	21220003041	軸襯	1
5	21220003053	撥桿	1
6	2122000306	彈簧	1
7	2122000307	擋片	1
8	8MC04280607D	螺絲	1
9	2100000223	墊圈	3
10	*****	上送壓腳組	1
11	8SC36400608A	螺絲	2
12	2100000648	螺帽	2
13	2120000949	調節螺絲	1
14	2120000951	彈簧	1
15	2120000952	微調定位銷	1
16	2122000316	揚線環	1
17	2122000317	揚線環	1
18	90ER030	E形扣環	1
19	8ME03200706A	螺絲	1
20	2122000320	變距滑軌	1
21	8MM06401410A	螺絲	1
22	2122000322	定位環	1
23	8MM06401210A	螺絲	1
24	90OR070	O形環	1
25	2140000325	回復彈簧	1
26	2120001270	羊毛氈	1
27	2122000427	油管	1
28	2140000328	樞軸	1
29	2120000608	油環	1
30	2122000330	撥手	1
31	8ME04281008A	-----	停用
32	2122000332	螺帽	1
33	8MB06301608Q	螺絲	1
34	2120000953	墊圈	1
35	2122000335	差動分度板	1
36	8MM04282507B	螺絲	3
37	2122000337	隔環	3
38	2100000646	墊圈	2
39	8MM05321409A	螺絲	1
40	2122000440	擋片	1
41	8ME04280507A	螺絲	2
42	2122000432	油管	1
43	8MB04281007G	螺絲	2
44	2122000434	油管	1
45	2122000435	羊毛氈	1
46	2122000436	羊毛氈	1
47	2122000437	定位片	1
48	2122000428	聚油環	1
49	2122000439	羊毛氈	1
50	2130001249	油嘴	1
51	2122000441	定位片	1
52	8MC04280607D	螺絲	2
53	2122000449	夾簧	1
54	2121001504	軸襯	1
55	2122000308	拉桿	1

***** 詳細資料請參照附件
***** is one of the gauge parts

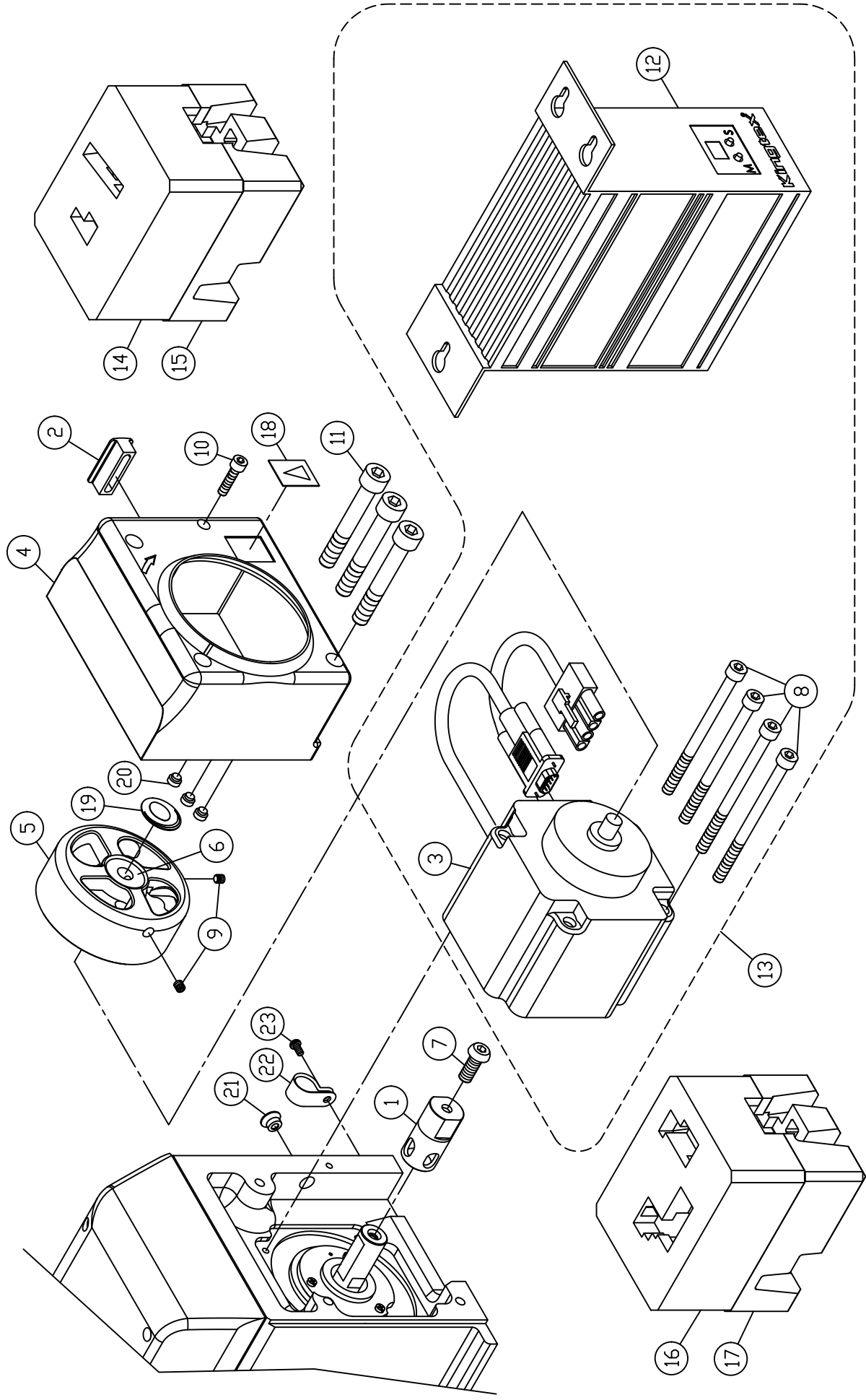
SS038 側吸式切刀 SIDE SUCTION TYPE



SS038 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts No.	名 稱 Description		單位用量 Amt. Req.
1	4SS0380101	商標貼紙	Name Plate	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0340101	刀座	Knife Mounting Base	1
7	8MB95401008A	螺絲	Screw	1
8	4SS0350108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0350111	活動刀片	Movable Knife	1
12	8MB85240606A	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0350118	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	4SS0340104	墊片	Stopper	1

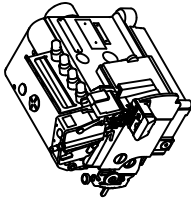
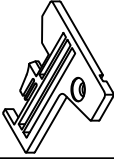
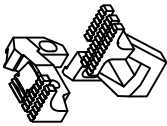
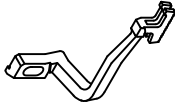
MN026 直驅馬達 LINER - MOTOR (FOR UHU)



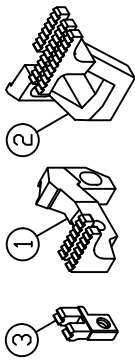
MN026 直驅馬達 Liner - Motor (For UHU)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4MN0220101	套筒	Collar	1
2	4MN0210102	孔塞	Plug	1
3	4MN0220103	小型馬達 (2VP3421209C0G)	Mini - Motor	1
4	4MN0250124	馬達護蓋	Cover	1
5	4MN0220105	手輪	Pulley	1
6	4MN0220106	手輪套筒	Pulley Collar	1
7	8MP06401611A	螺絲	Screw	1
8	8MM05327509B	螺絲	Screw	4
9	8MN06400800A	螺絲	Screw	2
10	8MM04283407B	螺絲	Screw	1
11	8MM05326509B	螺絲	Screw	3
12	4MN0220107	控制箱 (GD40-4-K1-220)	Control Box	1
13	/SC701	UHD直驅馬達組 (1G4M54K112303)	Liner - Motor Asm.	1
14	66745-4	UHD9000 保麗龍(上)	EPS (Top)	1
15	66745-5	UHD9000 保麗龍(下)	EPS (Down)	1
16	66745-6	UHD9300 保麗龍(上)	EPS (Top)	1
17	66745-7	UHD9300 保麗龍(下)	EPS (Down)	1
18	66453-3	安全指示貼紙	Name Plate	1
19	66485-10	手輪銘板	Plate	1
20	2120000137	孔塞	Plug	3
21	22100002271	灰色孔塞	Plug	1
22	4MN0210108	管夾 (9/16)	Holder	1
23	8MC04280807D	螺絲	Screw	1

UHF9300 系列車型零件一覽表 Series Gauge Parts List

											
機型 Machinetype	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	下刀 Lower Knife	上送布齒 Top Feed Dog
UHF9303-032-M04	5213TP0032	5214PF4006	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002	5212DGT243
UHF9303-053-M04	5214TP0053	5214PF4003	5214DG0243	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0002	5212DGT243
UHF9313-032-L05	5213TP0032	5214PF4001	5213DG0032	5212NC0003	5213UL0001	5213LL0001	5213NG0002	5213NG0001	66732-9	5213LK0002	5214DGT032
UHF9304-233-M14	5214TP0233	5214PF4005	5214DG0243	5212NC0001-I	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243
UHF9304-243-M14	5214TP0243	5214PF4005	5214DG0243	5212NC0001-I	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243
UHF9304-253-M14	5214TP0253	5214PF4002	5214DG0243	5212NC0001-I	5213UL0002	5213LL0001	5213NG0002	5213NG0001	66732-11	5213LK0001	5212DGT243

UHF9300 系列送布齒列表

送布齒組件編號	5214DG0243
	
1 主送布齒	5213FD0243
2 差動送布齒	5213DF0243
3 輔助送布齒	5214AF0243



物料編號版 索引表 INDEX

物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
66800	1	2	18	4	2122000223	1	2	23	4
66801	7	2	22	4	2122000224	1	2	24	4
					2122000226	1	2	26	4
					2122000227	1	2	27	4
2100000223	3	3	9	6	2122000229	1	2	29	4
2100000403	4	2	21	4	2122000232	1	2	32	4
2100000646	2	3	38	6	2122000233	1	2	33	4
2100000648	2	3	12	6	2122000235	1	2	35	4
					2122000240	1	2	40	4
					2122000244	1	2	44	4
2120000137	3	MN026	20	10	2122000248	1	2	48	4
					2122000249	1	2	49	4
2120000205	3	1	5	2	2122000250	1	2	50	4
2120000212	2	1	4	2	2122000251	1	2	51	4
					2122000252	1	2	52	4
2120000526	2	2	2	4	2122000254	1	2	54	4
2120000527	1	2	4	4	2122000255	1	2	55	4
2120000527	1	2	56	4					
					2122000301	1	3	1	6
2120000608	1	3	29	6	2122000306	1	3	6	6
2120000615	3	2	16	4	2122000307	1	3	7	6
					2122000308	1	3	55	6
					2122000316	1	3	16	6
					2122000317	1	3	17	6
2120000702	1	SS038	21	8	2122000320	1	3	20	6
2120000724	1	2	57	4	2122000322	1	3	22	6
					2122000330	1	3	30	6
					2122000332	1	3	32	6
2120000949	1	3	13	6	2122000335	1	3	35	6
2120000951	1	3	14	6	2122000337	3	3	37	6
2120000952	1	3	15	6					
2120000953	1	3	34	6	2122000427	1	3	27	6
					2122000428	1	3	48	6
2120001270	1	3	26	6	2122000432	1	3	42	6
					2122000434	1	3	44	6
					2122000435	1	3	45	6
					2122000436	1	3	46	6
2121001504	1	3	54	6	2122000437	1	3	47	6
					2122000439	1	3	49	6
2122000106	1	1	6	2	2122000440	1	3	40	6
2122000107	1	1	7	2	2122000441	1	3	51	6
2122000108	1	1	8	2	2122000449	1	3	53	6
2122000110	1	1	10	2					
2122000111	1	1	11	2	2130000206	1	1	3	2
2122000112	1	1	12	2					
2122000113	1	1	13	2					
2122000114	1	1	14	2	2130001249	1	3	50	6
2122000116	1	1	16	2					
2122000117	1	1	17	2					
2122000126	1	1	2	2	2140000101	1	1	1	2
2122000128	1	1	9	2	2140000115	1	1	15	2
2122000129	1	1	19	2					
2122000130	1	1	20	2					
2122000131	1	1	22	2	2140000217	1	2	17	4
					2140000231	1	2	31	4
2122000201	1	2	1	4	2140000238	1	2	38	4
2122000205	1	2	5	4	2140000241	1	2	41	4
2122000207	1	2	7	4	2140000243	1	2	43	4
2122000208	1	2	8	4	2140000245	1	2	45	4
2122000211	1	2	11	4	2140000247	1	2	47	4
2122000213	1	2	13	4					

物料編號版 索引表 INDEX

物料編號	數量	頁號	序號	頁數	物料編號	數量	頁號	序號	頁數
2140000302	1	3	2	6	8MA06400408A	1	2	10	4
2140000325	1	3	25	6					
2140000328	1	3	28	6					
					8MB02160304A	1	SS038	20	8
					8MB03200305A	3	1	21	2
21200001121	1	1	25	2	8MB03200306A	1	2	25	4
					8MB04280408G	2	1	24	2
					8MB04280711E	1	1	18	2
21220002141	1	2	14	4	8MB04281007G	2	3	43	6
21220003041	1	3	4	6	8MB04281412E	1	1	26	2
21220003053	1	3	5	6	8MB06301608Q	1	3	33	6
					8MB75180305K	1	SS038	23	8
					8MB75180605A	1	SS038	19	8
22100002271	1	MN026	21	10	8MB85240606A	1	SS038	12	8
					8MB85240806A	1	2	37	4
					8MB95301008A	1	SS038	16	8
/SC701	1	MN026	13	10	8MB95401008A	1	SS038	7	8
4MN0210102	1	MN026	2	10	8MC04280607D	1	3	8	6
4MN0210108	1	MN026	22	10	8MC04280607D	2	3	52	6
					8MC04280807D	1	MN026	23	10
					8MC04281807D	2	2	42	4
4MN0220101	1	MN026	1	10	8MC95300808E	2	SS038	2	8
4MN0220103	1	MN026	3	10					
4MN0220105	1	MN026	5	10					
4MN0220106	1	MN026	6	10	8ME03200706A	1	3	19	6
4MN0220107	1	MN026	12	10	8ME04280507A	2	3	41	6
					8ME04281008A	停用	3	31	6
					8ME75180504A	1	SS038	17	8
4MN0250124	1	MN026	4	10					
					8MK05201307G	2	2	3	4
4SS0330104	1	SS038	4	8	8MK05201808A	1	2	6	4
4SS0330105	1	SS038	5	8	8MK06402306G	1	2	9	4
4SS0330109	1	SS038	9	8					
4SS0330110	1	SS038	10	8					
4SS0330115	1	SS038	15	8	8MM04282507B	3	3	36	6
4SS0330122	1	SS038	22	8	8MM04283407B	1	MN026	10	10
					8MM05321209A	1	1	23	2
					8MM05321409A	1	3	39	6
4SS0340101	1	SS038	6	8	8MM05326509B	3	MN026	11	10
4SS0340104	1	SS038	24	8	8MM05327509B	4	MN026	8	10
					8MM06401210A	4	2	12	4
					8MM06401210A	1	3	23	6
4SS0350108	1	SS038	8	8	8MM06401410A	2	2	15	4
4SS0350111	1	SS038	11	8	8MM06401410A	1	3	21	6
4SS0350118	1	SS038	18	8					
					8MN03200400A	1	SS038	14	8
4SS0380101	1	SS038	1	8	8MN04280400A	5	2	34	4
					8MN04280400A	1	3	3	6
					8MN05320500E	3	2	39	4
66453-3	1	MN026	18	10	8MN05321000A	1	2	19	4
66453-8	1	SS038	3	8	8MN06400800A	2	MN026	9	10
66485-10	1	MN026	19	10					
66745-4	1	MN026	14	10					
66745-5	1	MN026	15	10	8MP06401611A	1	MN026	7	10
66745-6	1	MN026	16	10					
66745-7	1	MN026	17	10					
66801-1	2	2	30	4	8MQ04280808A	1	2	28	4
66801-2	1	2	20	4					
					8SC36400608A	2	3	11	6
8MA03200206A	1	SS038	13	8					

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

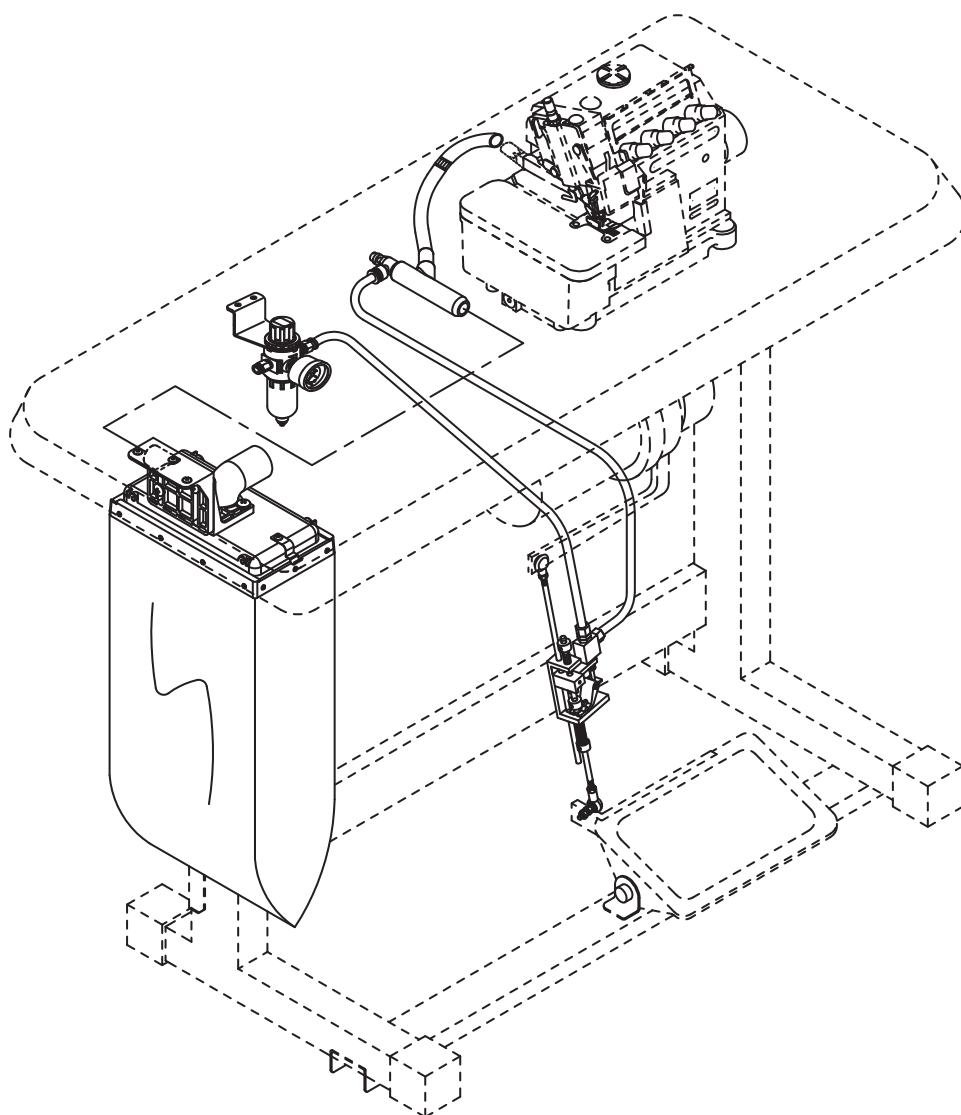
MODEL

CV38

CV48

CV58

CV68



VENTURI DEVICE

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

UHF9300用

離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08A		●	
CV28B	●	●	
CV38C		●	●
CV48D	●	●	●
CV38E			●
CV28K	●		
皮帶GD40-2馬達用 直驅馬達GD40-4電控用 Direct Drive Type Mini Servo Motor GD40-4	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV58E-3			●
CV68F-2	●	●	●
CV28G-2	●	●	
CV58H-2		●	●
CV08I-2		●	
CV28M-2	●		

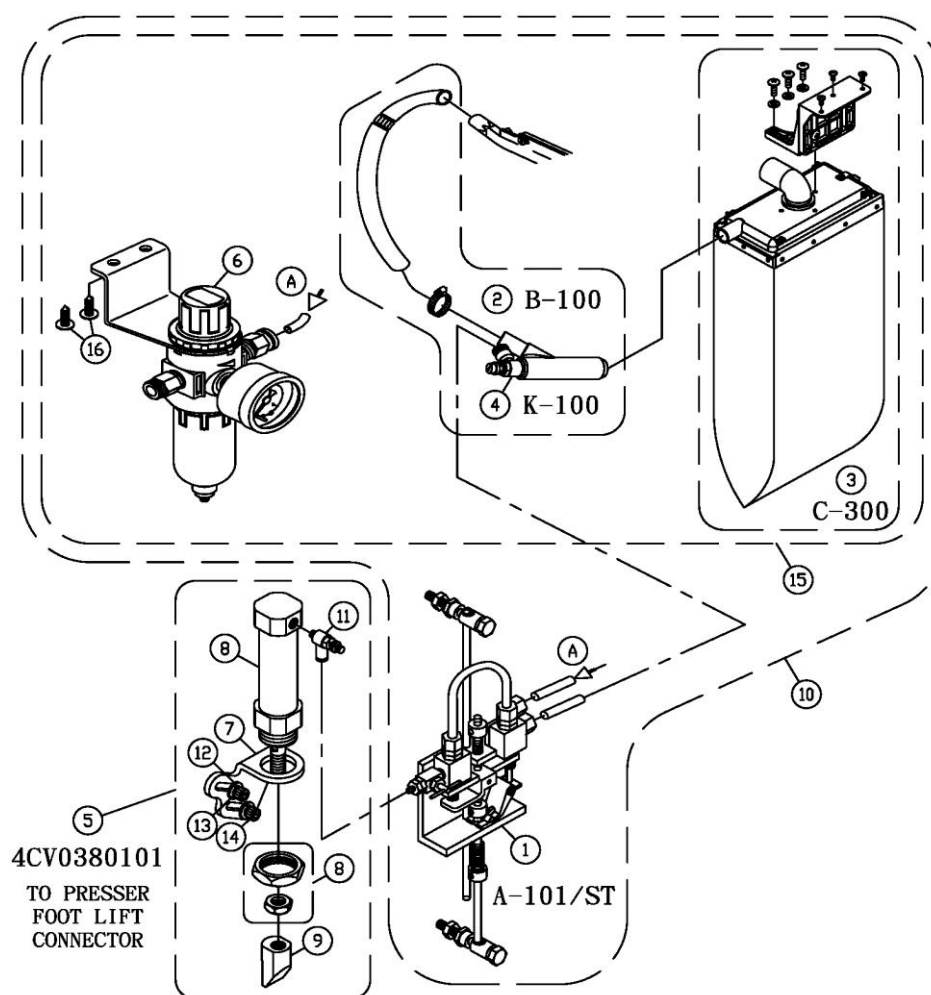
UHF9300用CV系列目錄 TABLE OF CONTENTS

CV38C	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----	1
	Chain Removal & Air Cylinder For Presser Foot Assembly	
CV48D	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----	3
	Chain & Waste Removal Cylinder For Presser Foot Assembly	
CV38E	氣缸抬壓腳 Air Cylinder For Presser Foot Assembly -----	5
CV58E-3	氣缸抬壓腳 Air Cylinder For Presser Foot Assembly -----	7
CV68F-2	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----	9
	Chain & Waste Removal Cylinder For Presser Foot Assembly	
CV58H-2	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----	11
	Chain Removal & Air Cylinder For Presser Foot Assembly	

CV38C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY

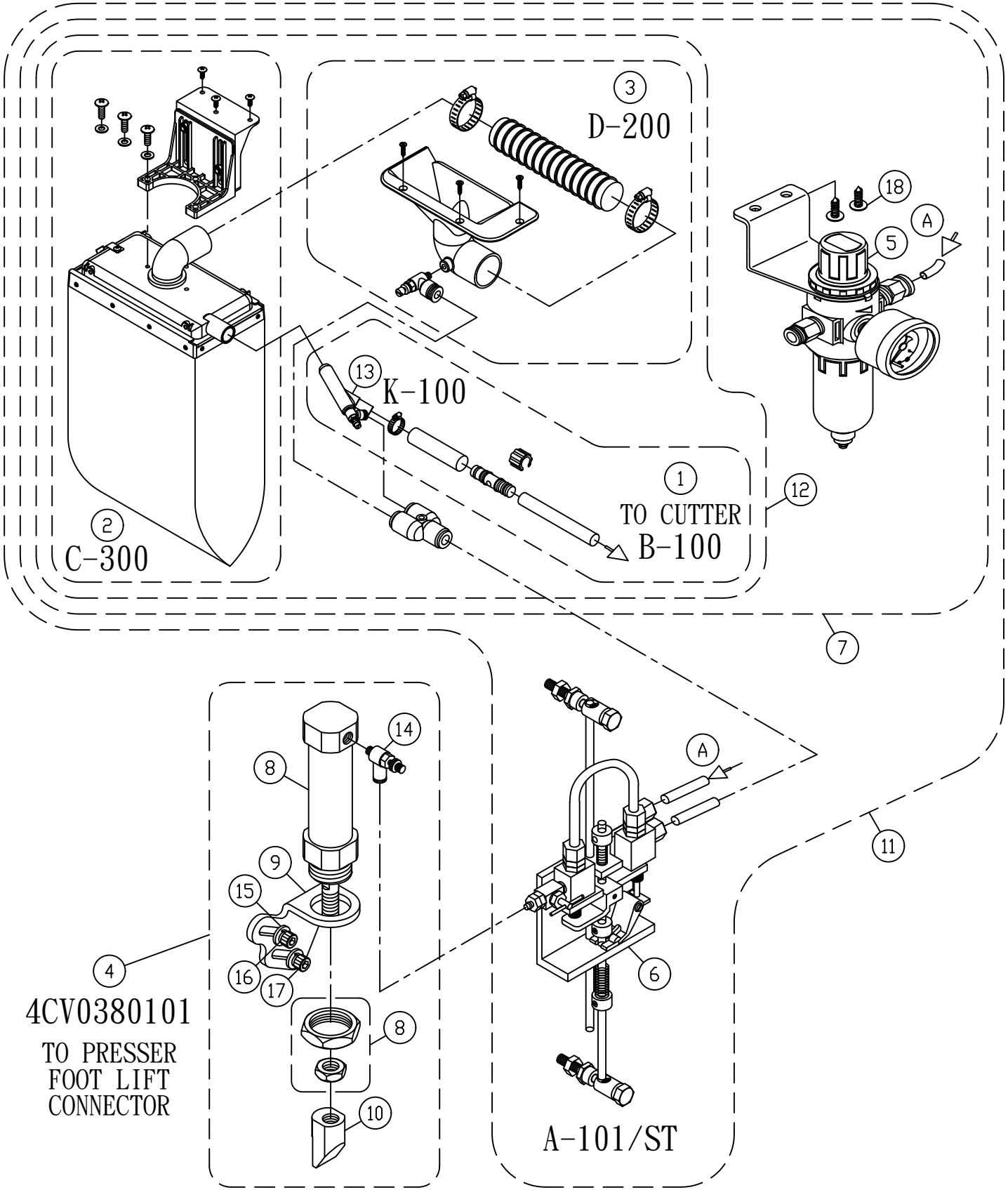


序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4BL1240202	氣缸支架	Bracket	1
8	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
9	4BL1240203	套筒	Knuckle	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣	Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
11	4UTB000305	節流閥	Speed Controller	1
12	2100000323	墊圈	Washer	2
13	90SW070	彈簧墊圈	Spring Washer	2
14	8MM06401410A	螺絲	Bolt	2
15	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
16	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV48D 真空吸風切線線屑集塵組
廢布收集組&三方位空氣/氣缸抬壓腳
CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV48D 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

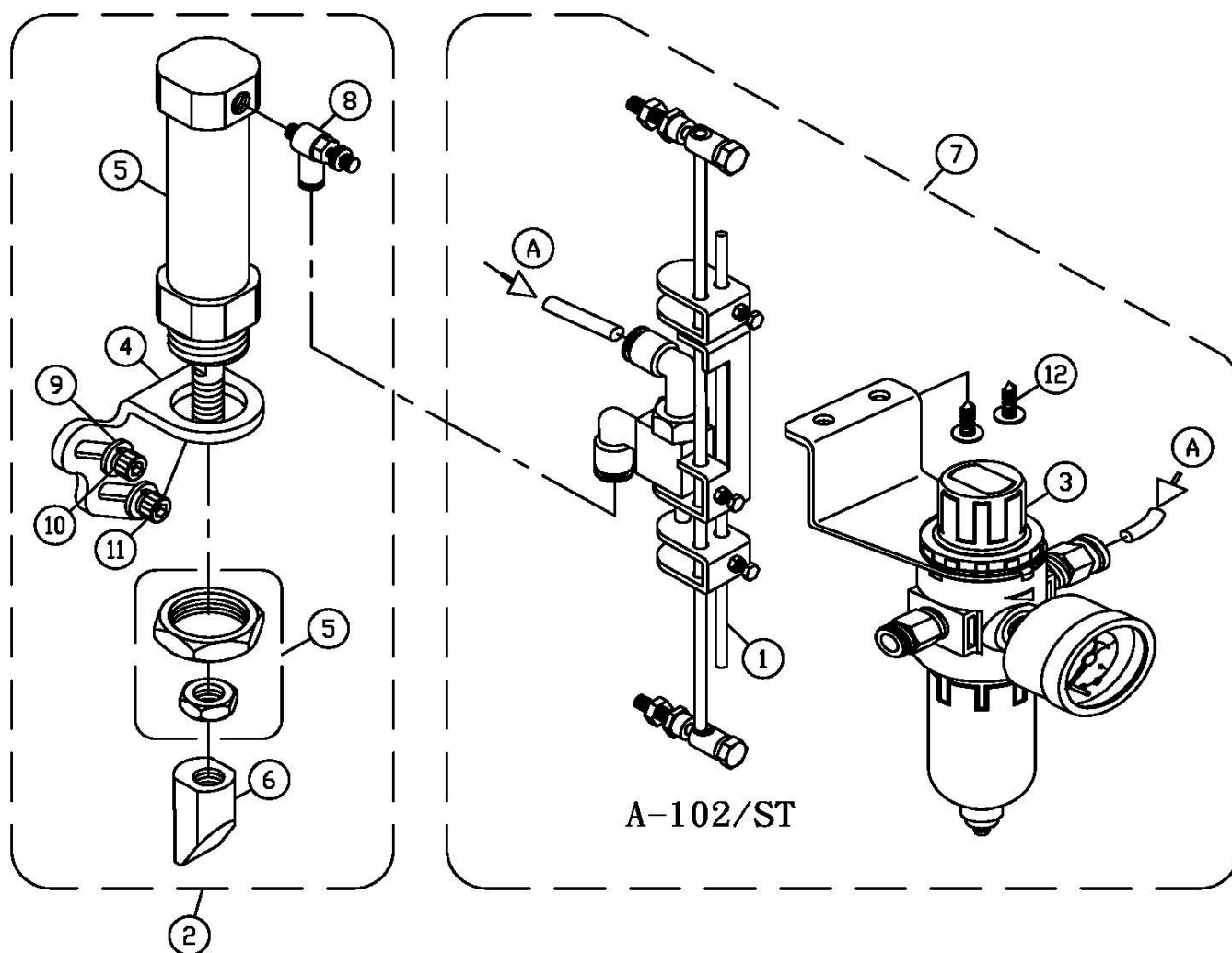
序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	B-100	真空送氣組 Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
4	4CV0380101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
5	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
6	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
7	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) Chain & Waste Removal Assembly & Filter/Regulator	1
8	4BL1240201	氣壓缸(含螺帽) Air Cylinder (Nut)	1
9	4BL1240202	氣缸支架 Bracket	1
10	4BL1240203	套筒 Knuckle	1
11	CV28D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣 Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
12	CV28B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
13	K-100	真空送氣管 Venturi Tube	1
14	4UTB000305	節流閥 Speed Controller	1
15	2100000323	墊圈 Washer	2
16	90SW070	彈簧墊圈 Spring Washer	2
17	8MM06401410A	螺絲 Bolt	2
18	8WD45001900A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38E 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0380101

TO PRESSER
FOOT LIFT
CONNECTOR

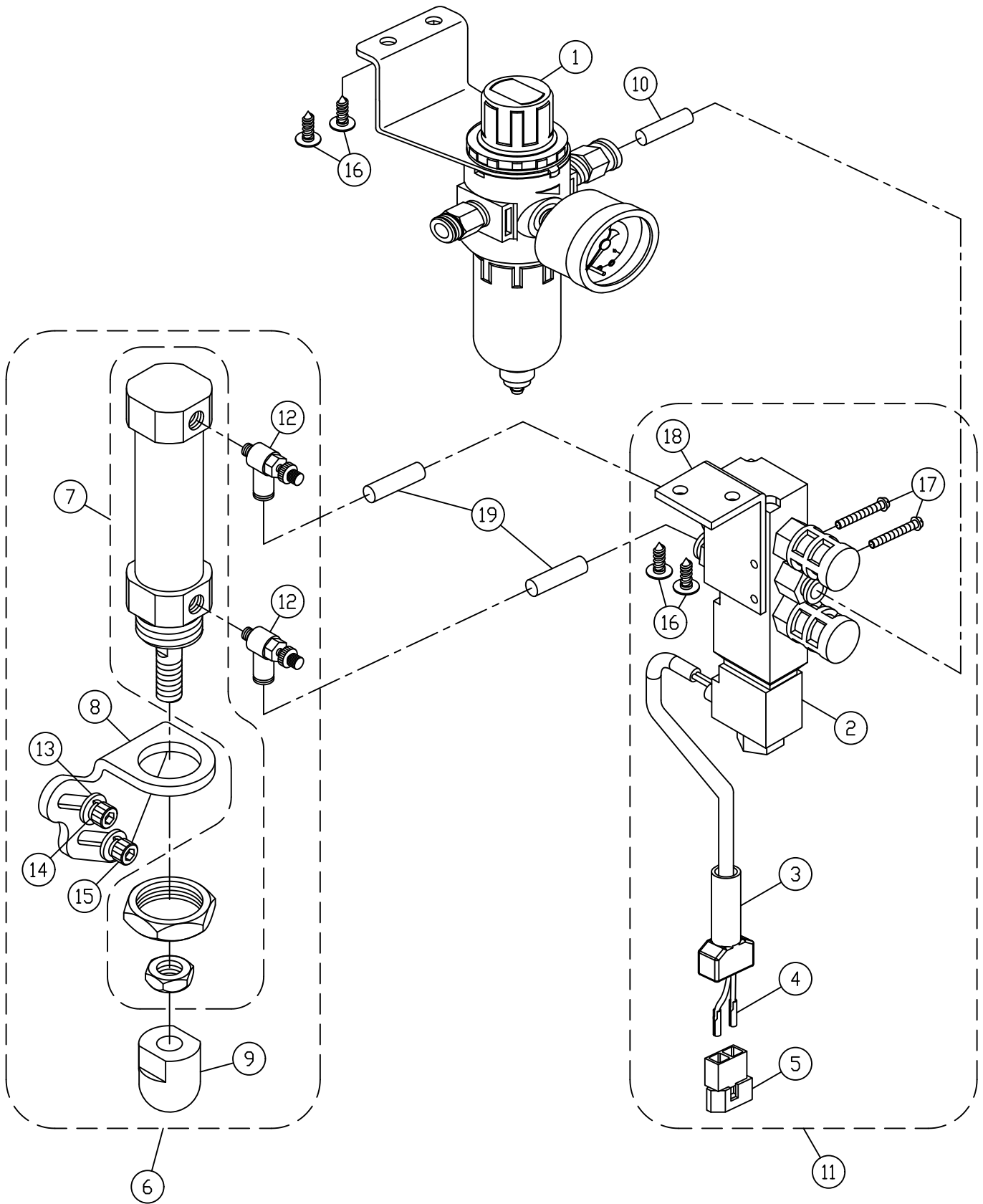
序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4BL1240202	氣缸支架	Bracket	1
5	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
6	4BL1240203	套筒	Knuckle	1
7	CV08E-2	抬壓腳裝置	Presser Foot Assembly Asm.	1
8	4UTB000305	節流閥	Speed Controller	1
9	2100000323	墊圈	Washer	2
10	90SW070	彈簧墊圈	Spring Washer	2
11	8MM06401410A	螺絲	Bolt	2
12	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV58E-3 氣缸抬壓腳

AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0580101

TO PRESSER
FOOT LIFT
CONNECTOR

CV58E-3 氣缸抬壓腳**Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
2	4TC0010303	換向閥 (6mm)	Electrical Controller	1
3	4AL013013	連接器套頭2P	Power Cord Cap	1
4	4AL013015	2P母端子	Power Cord	2
5	4AL013017	2P母扣連接器	Power Cord	1
6	4CV0580101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
7	4UTB030223	氣壓缸	Cylinder	1
8	4BL1240202	氣缸支架	Bracket	1
9	4CV58F0103	套筒	Knuckle	1
10	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	1
11	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
12	4UTB000305	節流閥	Speed Controller	2
13	2100000323	墊圈	Washer	2
14	90SW070	彈簧墊圈	Spring Washer	2
15	8MM06401410A	螺絲	Bolt	2
16	8WD45001900A	螺絲	Screw	4
17	8MC03202006D	螺絲	Screw	2
18	4TC00103011	楔片座	Bracket	1
19	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2

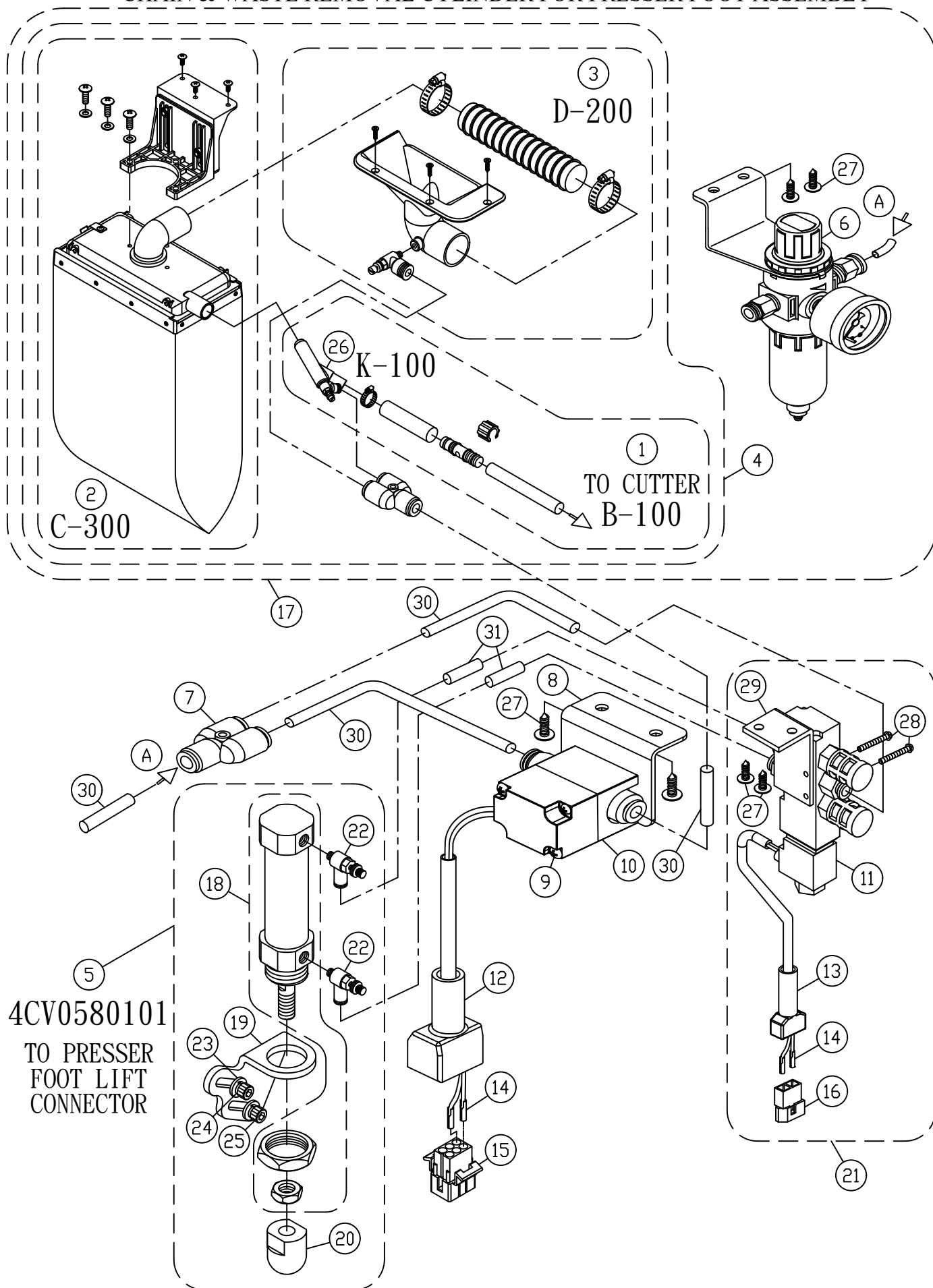
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV68F-2 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



CV68F-2 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****Chain & Waste Removal Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
3	D-200	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
4	CV28B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
5	4CV0580101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4TC012016	Y型三通接頭	Y Connector	1
8	4CV08F0101	固定座	Bracket	1
9	8MC03204506D	螺絲	Screw	2
10	4CV08F0102	電磁閥	Electrical Controller	1
11	4TC0010303	換向閥 (6mm)	Electrical Controller	1
12	4TT-S34033	連接器套頭6P	Power Cord Cap	1
13	4AL013013	連接器套頭2P	Power Cord Cap	1
14	4AL013015	2P母端子	Power Cord	4
15	4TT-S34032	6P母扣連接器	Power Cord	1
16	4AL013017	2P母扣連接器	Power Cord	1
17	CV28B-2	真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭) Chain & Waste Removal Assembly & Filter/Regulator		1
18	4UTB030223	氣壓缸	Cylinder	1
19	4BL1240202	氣缸支架	Bracket	1
20	4CV58F0103	套筒	Knuckle	1
21	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
22	4UTB000305	節流閥	Speed Controller	2
23	2100000323	墊圈	Washer	2
24	90SW070	彈簧墊圈	Spring Washer	2
25	8MM06401410A	螺絲	Bolt	2
26	K-100	真空送氣管	Venturi Tube	1
27	8WD45001900A	螺絲	Screw	6
28	8MC03202006D	螺絲	Screw	2
29	4TC00103011	楔片座	Bracket	1
30	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
31	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2

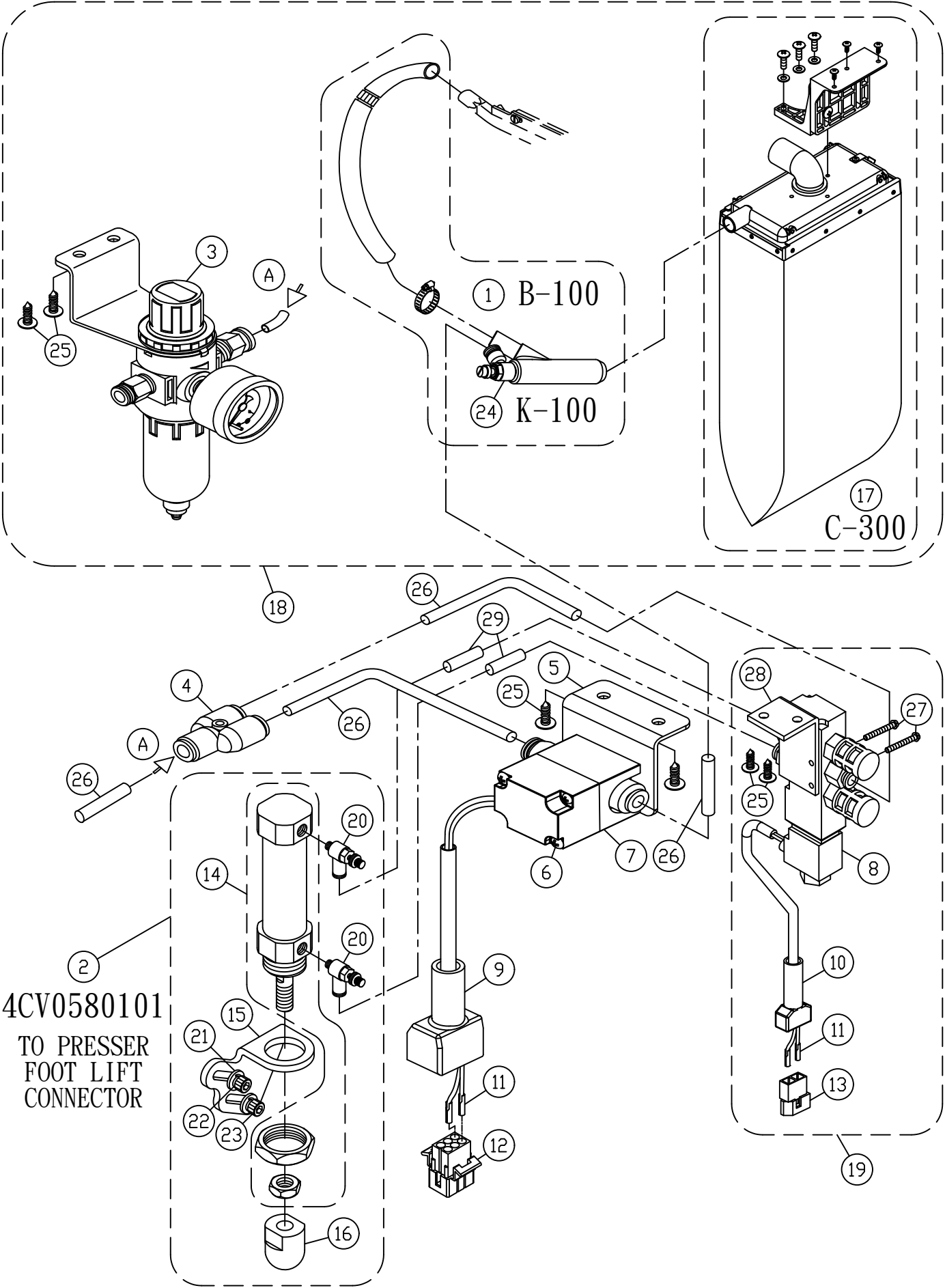
* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)

CV58H-2 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY

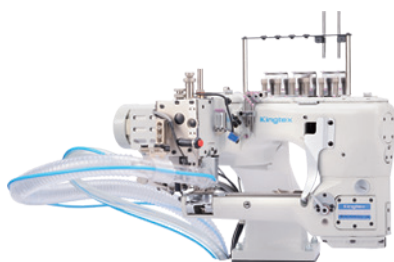


CV58H-2 真空吸風切線線屑集塵組**三方位空氣/氣缸抬壓腳****Chain Removal & Air Cylinder For Presser Foot Assembly**

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	B-100	真空送氣組	Vacuun Chain Removal	1
2	4CV0580101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4TC012016	Y型三通接頭	Y Connector	1
5	4CV08F0101	固定座	Bracket	1
6	8MC03204506D	螺絲	Screw	2
7	4CV08F0102	電磁閥	Electrical Controller	1
8	4TC0010303	換向閥 (6mm)	Electrical Controller	1
9	4TT-S34033	連接器套頭6P	Power Cord Cap	1
10	4AL013013	連接器套頭2P	Power Cord Cap	1
11	4AL013015	2P母端子	Power Cord	4
12	4TT-S34032	6P母扣連接器	Power Cord	1
13	4AL013017	2P母扣連接器	Power Cord	1
14	4UTB030223	氣壓缸	Cylinder	1
15	4BL1240202	氣缸支架	Bracket	1
16	4CV58F0103	套筒	Knuckle	1
17	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
18	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
19	4CV58FA0102	電磁閥組	Electrical Controller Asm.	1
20	4UTB000305	節流閥	Speed Controller	2
21	2100000323	墊圈	Washer	2
22	90SW070	彈簧墊圈	Spring Washer	2
23	8MM06401410A	螺絲	Bolt	2
24	K-100	真空送氣管	Venturi Tube	1
25	8WD45001900A	螺絲	Screw	6
26	4TC0010130	φ6空氣管	Air Tube (L=1000mm)	4
27	8MC03202006D	螺絲	Screw	2
28	4TC00103011	楔片座	Bracket	1
29	4CV58F0104	φ6空氣管	Air Tube (L=300mm)	2

* 必須配合直驅馬達使用 (型號: GD40-4)

* These two devices must be used together with liner-motor (Model No: GD40-4)



NTD67 / TC024S
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

The specifications and / or appearances of the equipments described in
this catalogue are subject to change without further notice.

本目錄所述產品, 因更新或改良, 可能不經事前預告, 而對產品之外觀, 規格, 內容進行修改, 特此聲明敬請鑒諒。