

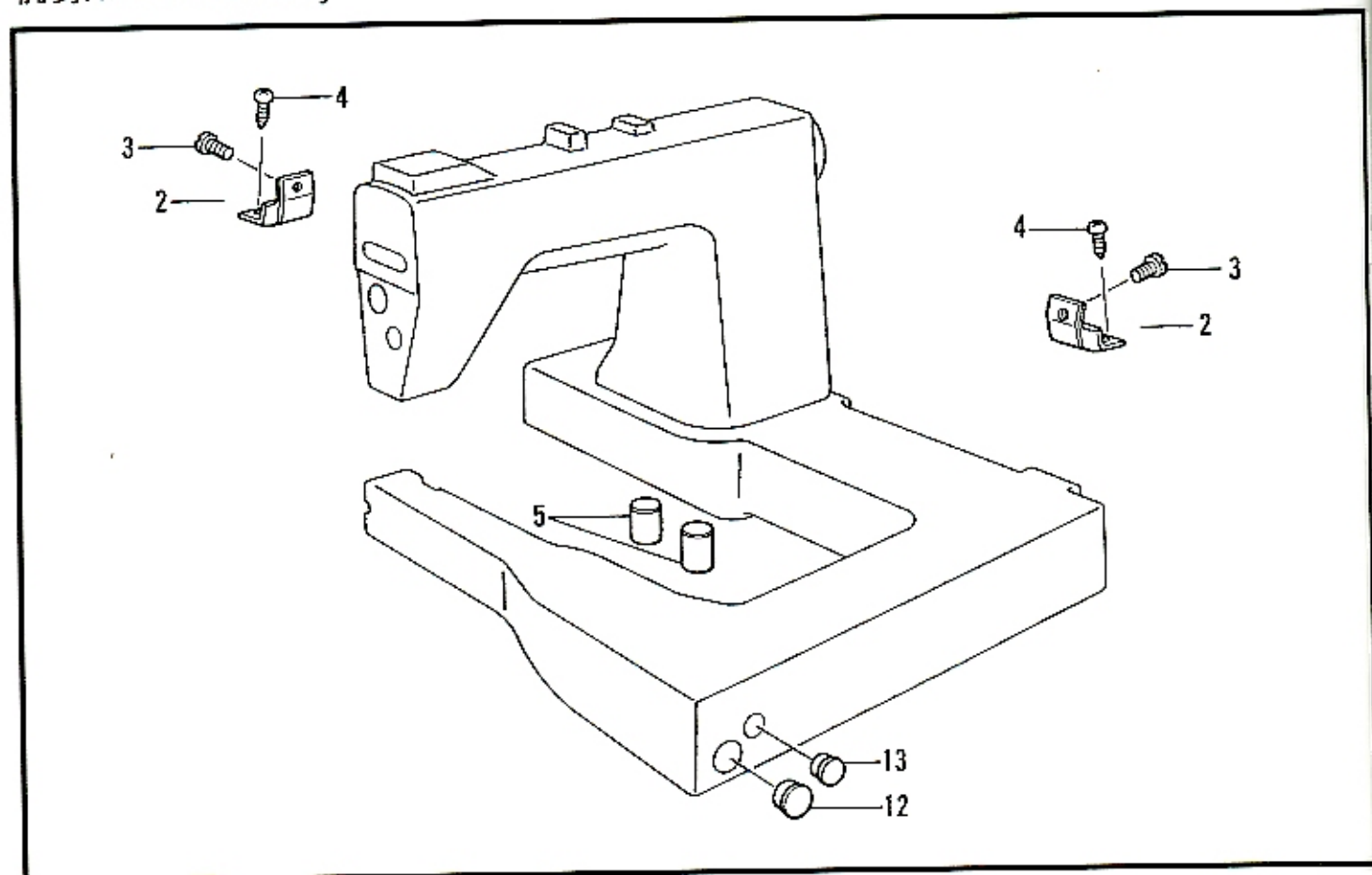
臂式双链环缝纫机 (曲腕机)零件手册

ZJ927/ZJ928

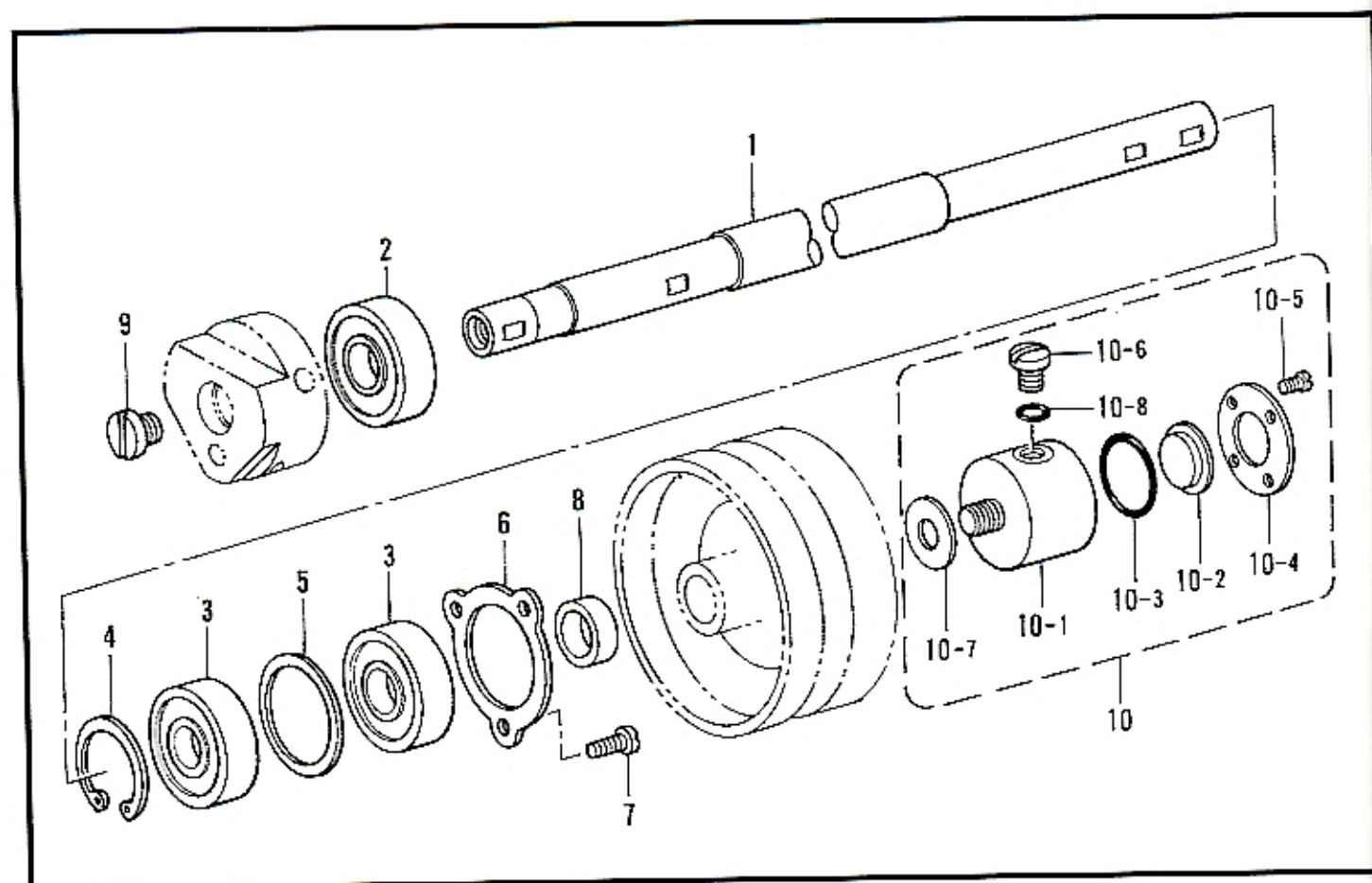
HIGH-SPEED FEED-OFF-THE-ARM DOUBLE CHAINSTITCH MACHINE
PARTS BOOK



机身/Machine body



B. 上轴机械装置/Upper shaft mechanism



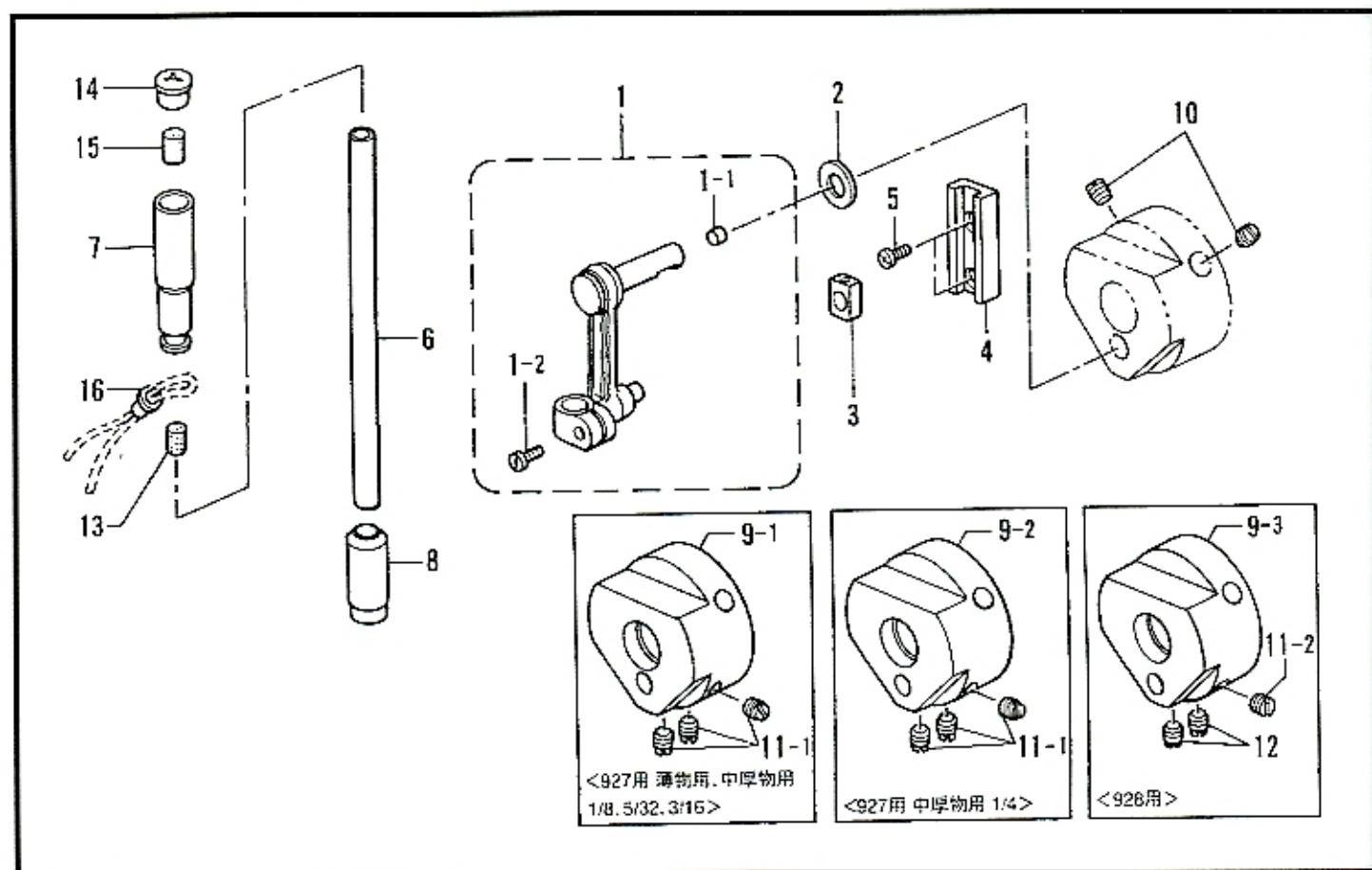
机身/Machine body

参考号	代码	数量	零件名称	NAME OF PARTS	RM
2	105337001	2	机架固定片	CUSHION ASSY	
3	105146001	2	螺丝, SM6.35	SCREW, SM6.35	
4	0B0622502	2	自攻螺丝, 圆的M6.2x25	WOOD SCREW, ROUND M6.2X25	
5	105341051	2	底部橡胶垫	BASE CUSHION	
12	150697001	1	加油标尺	OIL GAUGE WINDOW	
13	104449009	1	油塞	RUBBER CAP, 15.5	

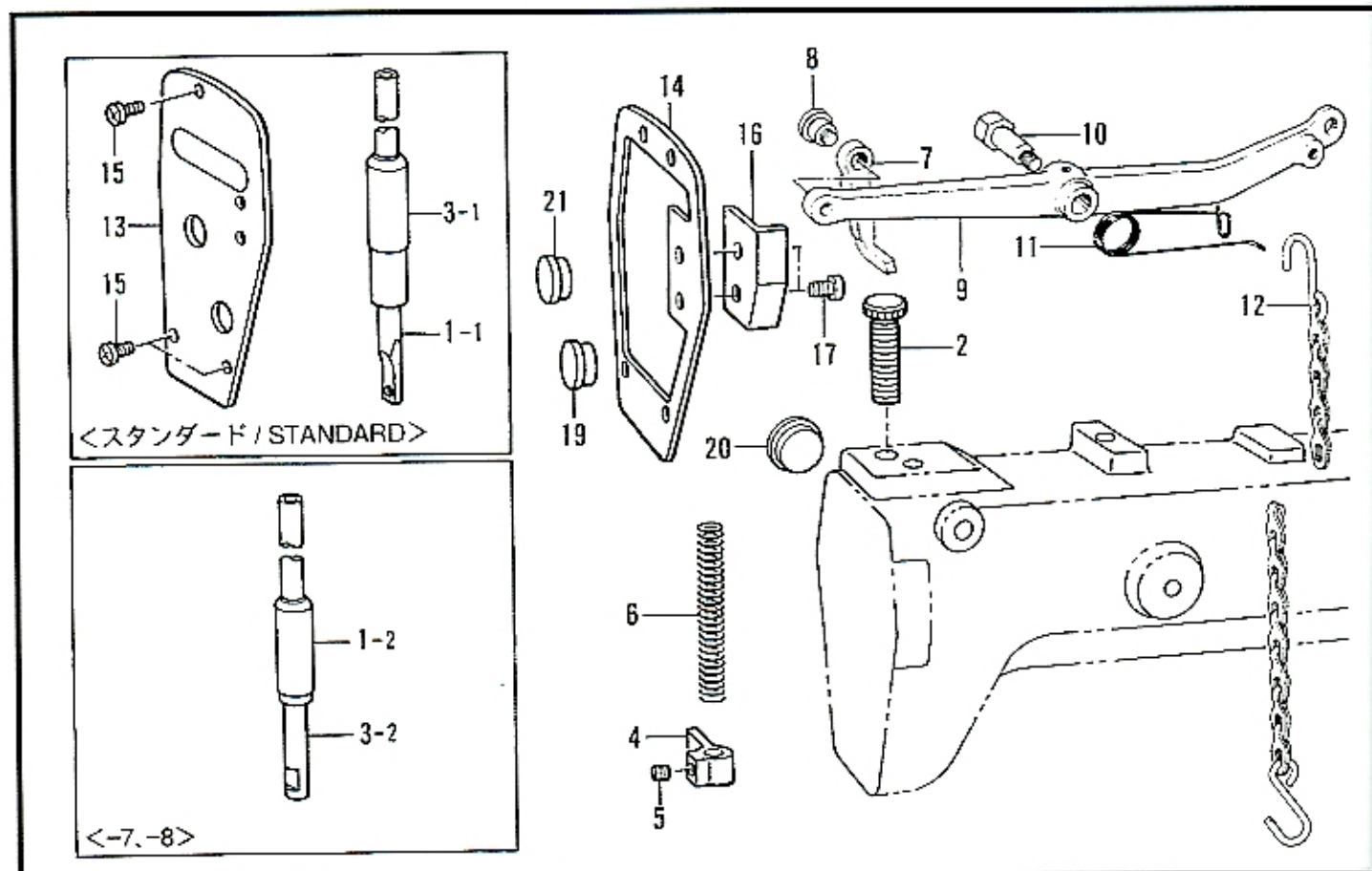
B.上轴机械装置/Upper shaft mechanism

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	S40314001	1	上轴	UPPER SHAFT	
2	076302850	1	轴承, 6302ZZ	BALL BEARING, 6302ZZ	
3	072630260	2	轴承, 6302VV	BALL BEARING, 6302VV	
4	048420242	1	卡簧, C42	RETAINING RING, C42	
5	S40315051	1	轴承间隔垫片	BEARING SPACER	
6	S40316051	1	轴承压紧垫片	BEARING PRESSER	
7	062711012	3	挡圈	SCREW, PAN SM4.76-32X10	
8	S40318051	1	松紧垫片螺钉	UPPER SHAFT COLLAR	
9	S40317001	1	螺丝, 平头 SM9.52	SCREW, SM9.52	
10	S40812001	1	油槽配件	OIL TANK ASSY	
10-1	S40383001	1	存油器	OIL TANK	
10-2	104547001	1	加油器标尺	OIL GAUGE WINDOW	
10-3	081014670	1	密封圈, PW14	O RING, PW14	
10-4	151074009	1	油量标尺盖	OIL GAUGE COVER	
10-5	100257010	4	螺丝, SM3.57	SCREW, SM3.57	
10-6	111193001	1	加油器螺钉	OIL FEEDING PIPE CAP	
10-7	105071001	1	加油器固定片	OIL TANK PACKING	
10-8	111194001	1	密封圈	O RING	

针杆装置/Needle bar mechanism



D1.压脚杆装置(927)/ Presser bar mechanism(927)



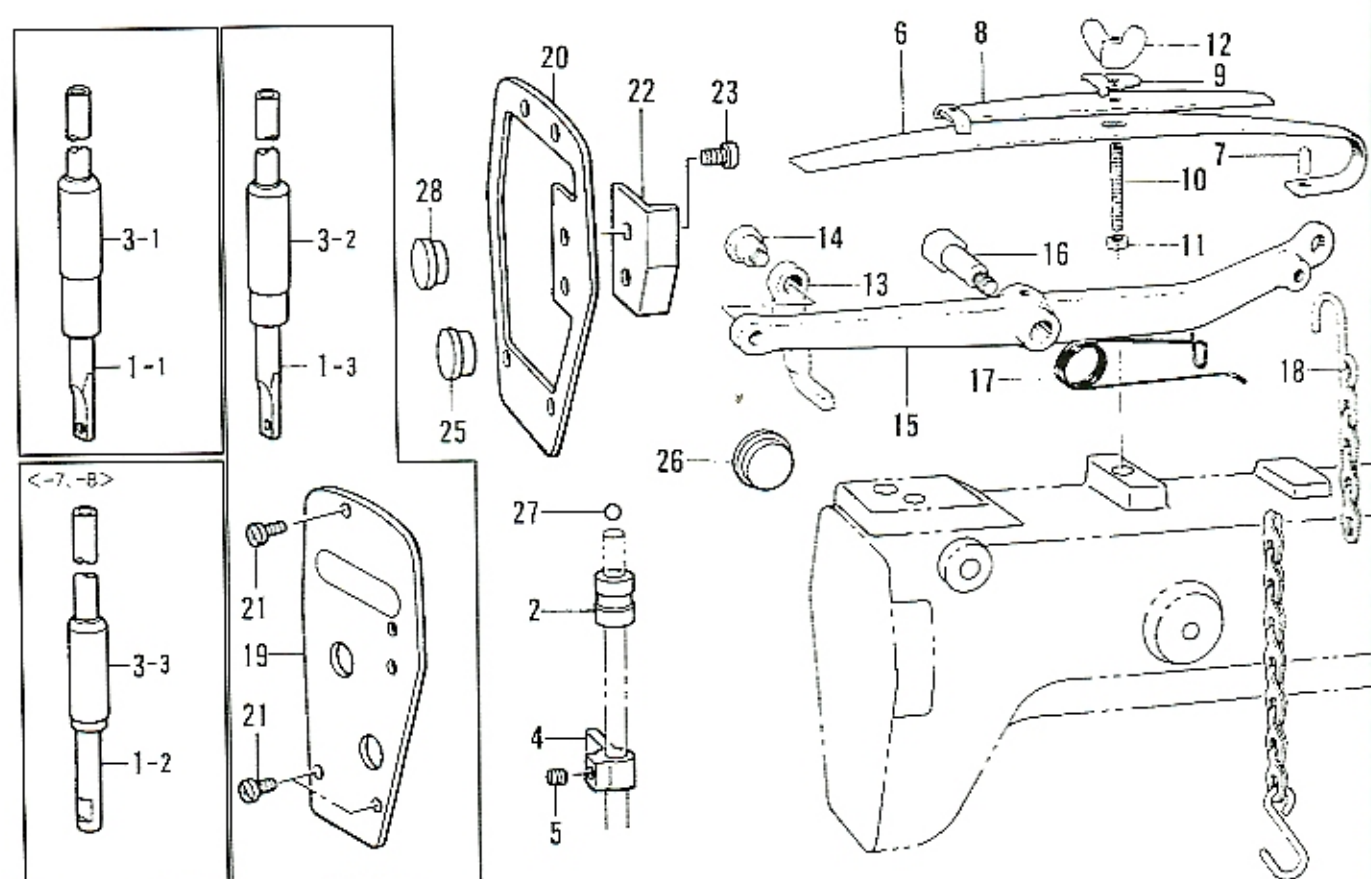
C.针杆装置/Needle bar mechanism

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	S40268001	1	挑线杆组件	THREAD TAKE-UP LEVER ASSY	
1-1	142274009	1	橡胶塞	RUBBER CAP, 4.2	
1-2	140004001	1	螺丝, SM3. 57	SCREW, SM3.57	
2	107153001	1	垫圈	WASHER	
3	102630001	1	针杆导向滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
4	145688000	1	针柱导向槽	NEEDLE BAR GUIDE	
5	062670612	2	螺丝, 平头 SM3. 57-40x6	SCREW, PAN SM3.57-40X6	
6	113605051	1	针杆	NEEDLE BAR	
7	S18874001	1	针杆套, U	NEEDLE BAR BUSH, U	
8	111024101	1	针杆套, D	NEEDLE BAR BUSH, D	
10	014771022	2	固定螺丝, 孔(GP) SM6. 35	SET SCREW, SOCKET (CP) SM6.35	
13	111863001	1	针杆海绵塞	NEEDLE BAR CORK	
14	140890009	1	油塞	OIL CAP	
15	151927001	1	海绵塞	CLUTCH FELT	
16	109993001	1	油线	WICK NIPPER	
9-1	S40271051	1	(适用于927薄料和中厚料 "1/8, 5/32, 3/16")	<For 927 Thin & Medium materials "1/8, 5/32, 3/16">	
11-1	100251001	3	挑线杆曲柄, M	THREAD TAKE-UP CRANK, M	
			固定螺丝, SM6. 35	SET SCREW, SM6.35	
9-2	S40272051	1	(适用于中厚料 "1/4")	<For 927 Medium materials "1/4">	
11-1	100251001	3	挑线杆曲柄, MH	THREAD TAKE-UP CRANK, MH	
			固定螺丝, SM6. 35	SET SCREW, SM6.35	
9-3	S40273051	1	(适用于928)	<FOR 928>	
11-2	100251001	1	挑线杆曲柄, H	THREAD TAKE-UP CRANK, H	
12	123006001	2	固定螺丝, SM6. 35	SET SCREW, SM6.35	
			固定螺丝, (GP) SM6. 35	SET SCREW, (CP) SM6.35	

D1.压脚杆装置(927)/Presser bar mechanism(927)

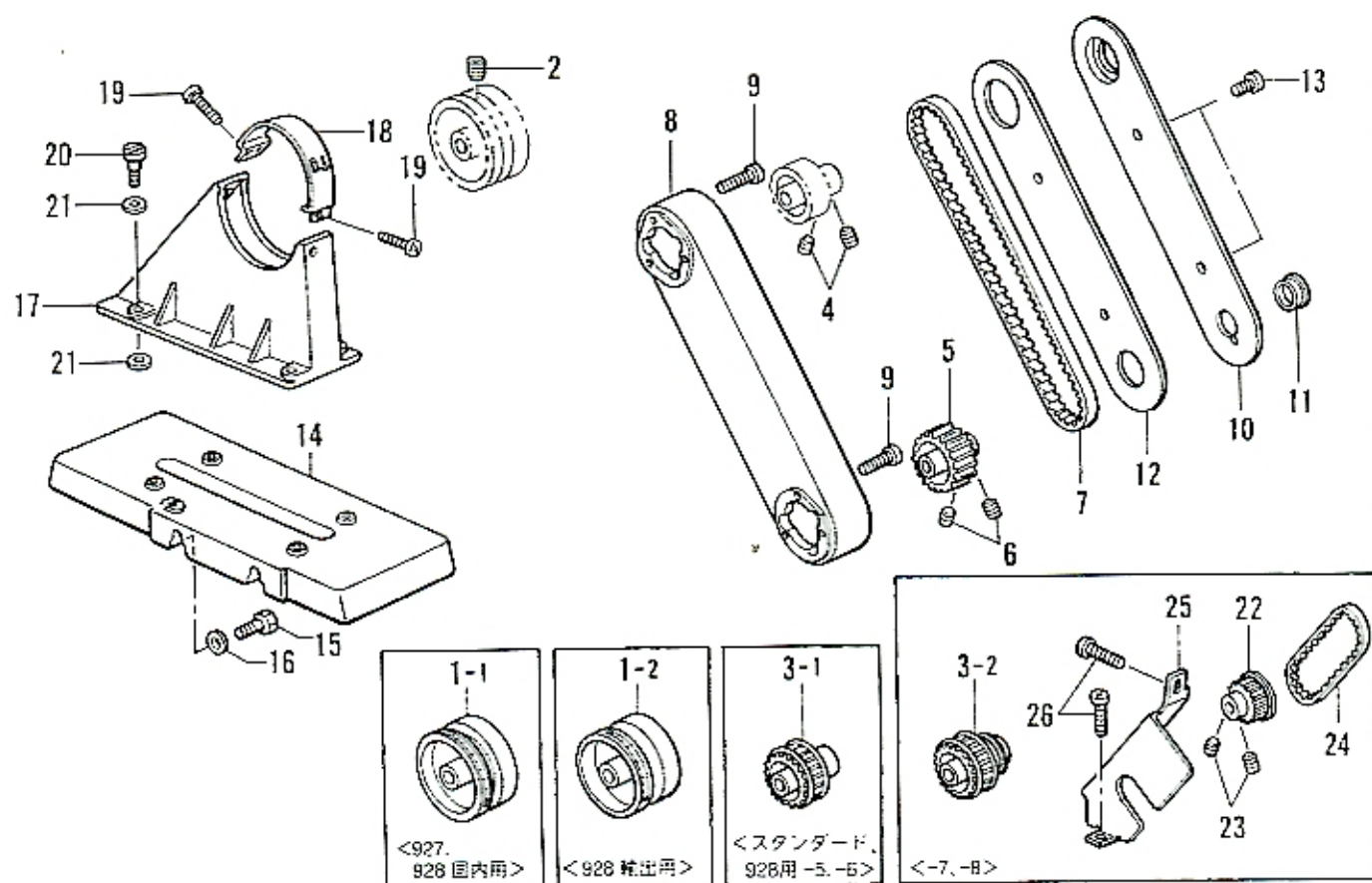
参考号	代码	数量	零件名称	NAME OF PARTS	RM
2	S40299001	1	调节螺丝	ADJUST SCREW	
4	S40798050	1	压脚杆夹	PRESSER BAR CLAMP	
5	014760622	1	固定螺丝, 孔SM5. 95	SET SCREW, SOCKET SM5.95	
6	S40298051	1	弹簧	SPRING	
7	105103001	1	抬压脚连接块	PRESSER BAR LIFTER	
8	105104001	1	连接块, SM5. 95	SHOULDER SCREW, SM5.95	
9	105105009	1	抬压脚杆	KNEE LIFTER LEVER	
10	102921002	1	固定螺丝, SM5. 95	SHOULDER SCREW, SM7.94	
11	105106001	1	螺旋弹簧	TWIST SPRING	
12	105333001	1	抬压脚链条	PRESSER FOOT LIFTER CHAIN ASSY	
14	S40301001	1	端面防油垫	PACKING	
16	S40279001	1	前盖	FRONT LID	
17	062680512	2	螺丝, 平头 SM4. 37-40x5	SCREW, PAN SM4.37-40X5	
19	117934009	1	油塞, 13. 5	RUBBER CAP, 13.5	
20	159150009	1	油塞, 20. 5	RUBBER CAP, 20.5	
21	159150009	1	油塞, 20. 5	RUBBER CAP, 20.5	
1-1	S06259001	1	(标准型)	<FOR STANDARD>	
3-1	111025001	1	压脚杆	PRESSER BAR	
13	S40300001	1	压脚杆衬套, D	PRESSER BAR BUSH, D	
15	062681012	3	端面盖	FACE PLATE	
			螺丝, 平头 SM4. 37-40x10	SCREW, PAN SM4.37-40X10	
1-2	S06261001	1	<适用于927, 928>	<FOR "-7, -8">	
3-2	150665001	1	压脚杆	PRESSER BAR	
			压脚杆衬套, D	PRESSER BAR BUSH, D	

压脚杆装置(928)/Presser bar mechanism(928)



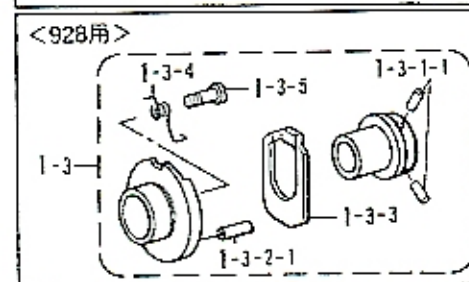
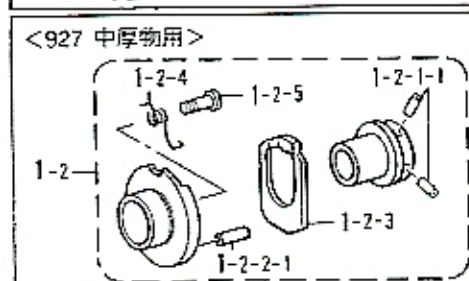
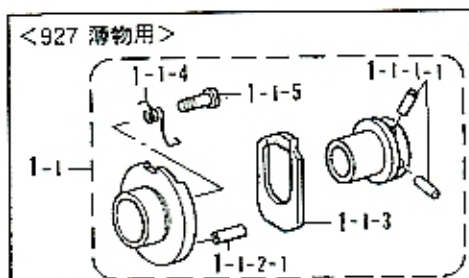
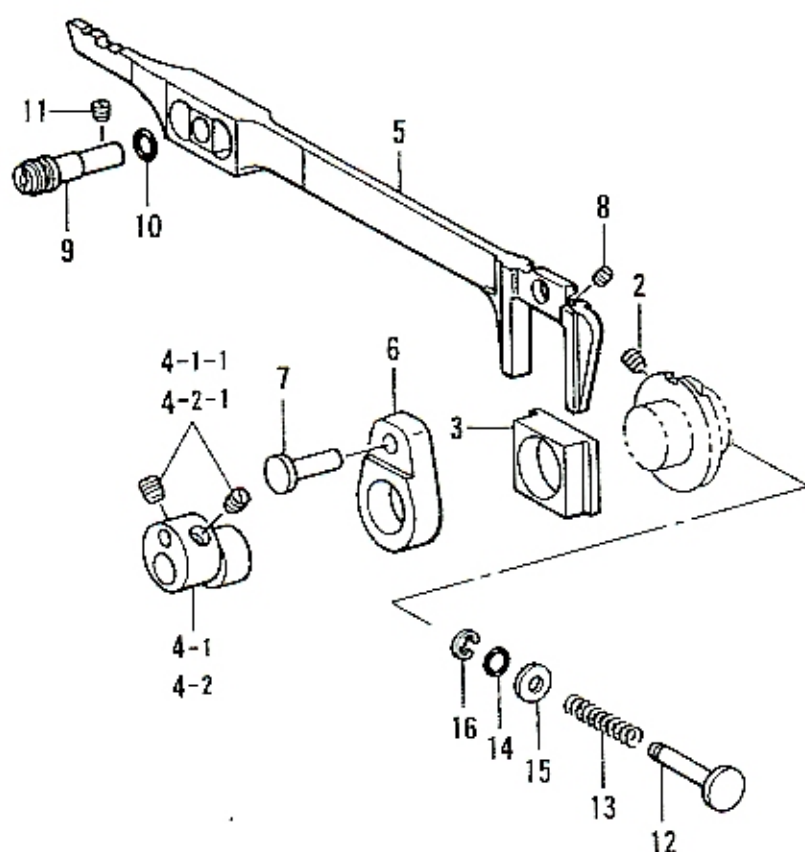
压脚杆装置(928)/Presser bar mechanism(928)

参考号	代码	数量	零件名称	NAME OF PARTS	RM
2	105091001	1	压脚杆衬套, U	PRESSER BAR BUSH, U	
4	S40798050	1	压脚杆夹	PRESSER BAR CLAMP	
5	014760622	1	固定螺丝, 孔SM5.95	SET SCREW, SOCKET SM5.95	
6	105094009	1	压板弹簧	PRESSER PLATE SPRING	
7	105095001	1	挡销	PIN	
8	105096009	1	压板弹簧配件	PLATE SPRING ASSY	
9	105100001	1	垫圈	WASHER	
10	148006001	1	调节螺丝	ADJUST SCREW	
11	021710212	1	螺母, 2 SM4.76	NUT, 2 SM4.76	
12	148007051	1	调节螺母, SM4.76	WING NUT, SM4.76	
13	105103001	1	抬压脚连接块	PRESSER BAR LIFTER	
14	105104001	1	连接块螺丝, SM5.95	SHOULDER SCREW, SM5.95	
15	105105009	1	抬压脚杆	KNEE LIFTER LEVER	
16	102921002	1	抬压脚杆螺丝, SM7.94	SHOULDER SCREW, SM7.94	
17	105106001	1	螺旋弹簧	TWIST SPRING	
18	105333001	1	抬压脚链条	PRESSER FOOT LIFTER CHAIN ASSY	
20	S40301001	1	端面防油垫	PACKING	
22	S40279001	1	前盖	FRONT LID	
23	062680512	2	螺丝, 平头 SM4.37-40x5	SCREW, PAN SM4.37-40X5	
25	117934009	1	油塞, 13.5	RUBBER CAP, 13.5	
26	159150009	1	油塞, 20.5	RUBBER CAP, 20.5	
27	071063550	1	钢珠, 1/4	BEARING BALL, 1/4	
28	159150009	1	油塞, 20.5	RUBBER CAP, 20.5	
1-3	S06260001	1	压脚杆	PRESSER BAR	
3-2	147865001	1	压脚杆衬套, D	PRESSER BAR BUSH, D	
19	S40300001	1	端面盖	FACE PLATE	
21	062681012	3	螺丝, 平头 SM4.37-40x10	SCREW, PAN SM4.37-40X10	
1-2	S06261001	1	压脚杆	PRESSER BAR	
3-3	150665001	1	压脚杆衬套, D	PRESSER BAR BUSH, D	
1-1	S06259001	1	“可供选择的零件” 压脚杆	“OPTION PARTS” PRESSER BAR	
3-1	111025001	1	压脚杆衬套, D	PRESSER BAR BUSH, D	



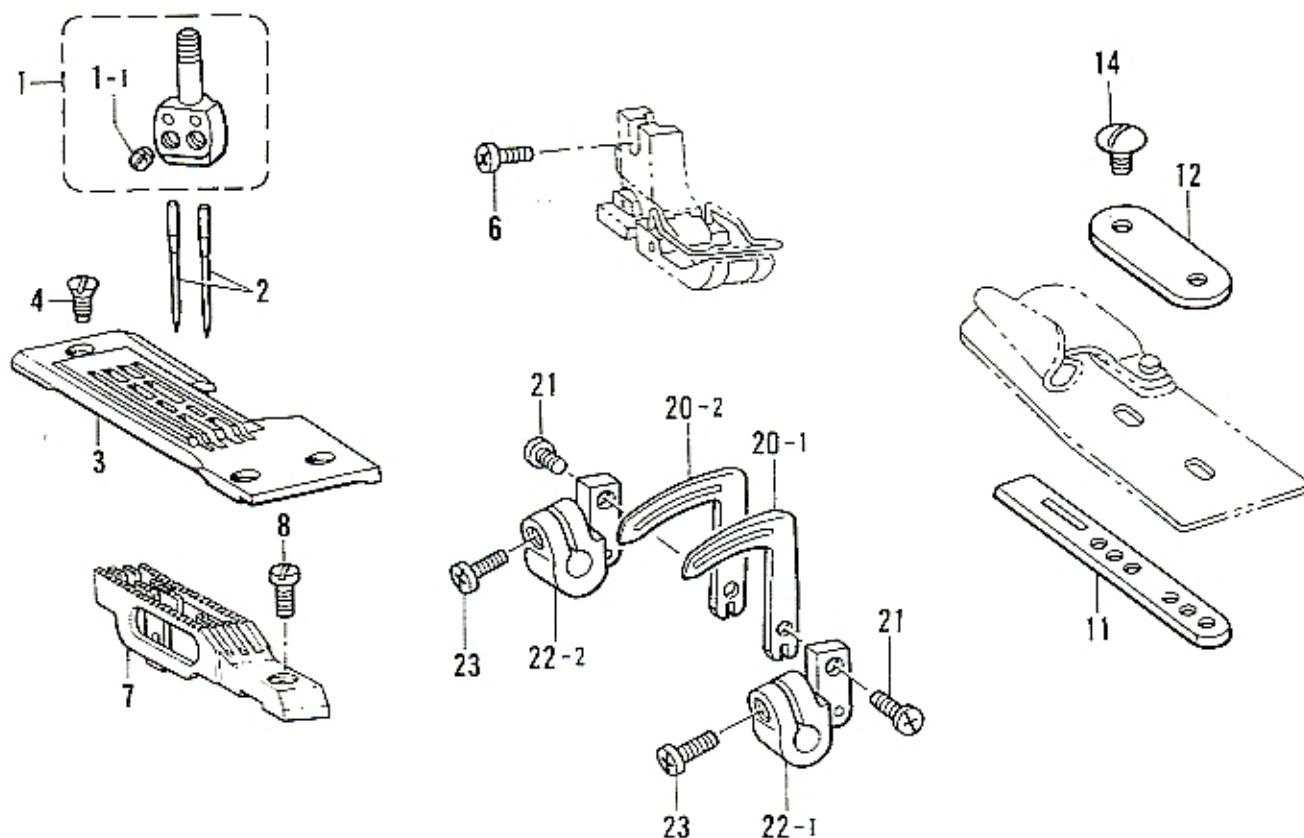
滑轮装置/Pulley mechanism

参考号	代码	数量	零件名称	NAME OF PARTS	RM
2	014781032	2	固定螺丝, 孔(CP) SM6.35	SET SCREW, SOCKET (CP) SM6.35	
4	014770622	2	固定螺丝, 孔(CP) SM6.35	SET SCREW, SOCKET (CP) SM6.35	
5	S40818001	1	同步齿轮, 下部	TIMING BELT WHEEL ASSY, LOWER	
6	014770622	2	固定螺丝, 孔(CP) SM6.35	SET SCREW, SOCKET (CP) SM6.35	
7	S40819000	1	同步带	TIMING BELT	
8	S40258001	1	同步皮带盖	BELT COVER	
9	062711612	6	固定螺丝, 平头 SM4.76-32x16	SCREW, PAN SM4.76-32X16	
10	S40259001	1	皮带盖板	BELT COVER PLATE	
11	116577051	1	旋转钩轴盖	ROTARY HOOK SHAFT COVER	
12	105141001	1	防油垫	PACKING	
13	062710812	2	螺丝, 平头 SM4.76-32x8	SCREW, PAN SM4.76-32X8	
14	S40796001	1	滑轮基座	PULLEY COVER BASE	
15	105144001	2	螺钉, SM11.11	BOLT, SM11.11	
16	142627001	2	垫片	WASHER	
17	S40261001	1	滑轮盖, A	PULLEY COVER, A	
18	S40262001	1	滑轮盖, B	PULLEY COVER, B	
19	062680712	3	螺丝, 平头 SM4.37-40x7	SCREW, PAN SM4.37-40X7	
20	155558001	4	滑轮盖固定螺丝	STUD SCREW, SM6.35	
21	S40797000	8	垫片	PULLEY COVER SHEET	
3-1	S40265001	1	< 适用于标准, 928-5 & -6 > 调节带轮配件, 上部 < 对于 "-7, -8" >	<FOR STANDARD, 928-5 & -6> TIMING BELT WHEEL ASSY, UPPER <FOR "-7, -8">	
3-2	S41312001	1	调节带轮配件, U	PULLER TIMING BELT WH. ASSY, U	
22	150659001	1	调节滑轮配件, B	TIMING PULLEY ASSY, B	
23	014760622	2	固定螺丝, 孔SM5.95	SET SCREW, SOCKET SM5.95	
24	150661001	1	滑轮调节带, A	PULLER TIMING BELT, A	
25	S40264001	1	滑轮带盖	PULLEY BELT COVER	
26	062680812	2	螺丝, 平的 SM4.37-40x8	SCREW, PAN SM4.37-40X8	

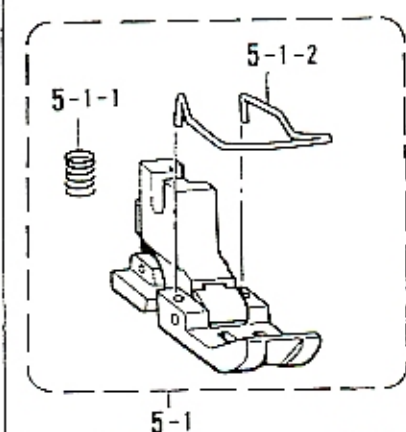


送料装置 /Feed mechanism

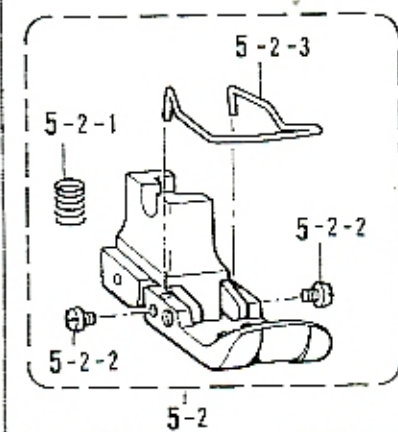
参考号	代码	数量	零件名称	NAME OF PARTS	RM
1-1	S40274001	1	<适用于927“薄料”> 偏心轮配件, M	<FOR 927 "THIN MATERIALS"> ECCENTRIC WHEEL ASSY, M	
1-1-1-1	047301242	2	弹簧销 AW3	PIN, SPRING AW3	
1-1-2-1	047301242	1	弹簧销 AW3	PIN, SPRING AW3	
1-1-3	S38309001	1	线迹长度调节器	RACHTER STOPPER	
1-1-4	S39585001	1	螺旋弹簧	TWIST SPRING	
1-1-5	S39586001	1	螺丝, SM 1/8	SCREW, M3	
1-2	S40274002	1	<适用于927“中厚料”> 偏心轮配件, M	<FOR 927 "MEDIUM MATERIALS"> ECCENTRIC WHEEL ASSY, M	
1-2-1-1	047301242	2	弹簧销 AW3	PIN, SPRING AW3	
1-2-2-1	047301242	1	弹簧销 AW3	PIN, SPRING AW3	
1-2-3	S38309001	1	线迹长度调节器	RACHTER STOPPER	
1-2-4	S39585001	1	螺旋弹簧	TWIST SPRING	
1-2-5	S39586001	1	螺丝, SM 1/8	SCREW, M3	
1-3	S40291001	1	<适用于928> 偏心轮配件, H	<FOR 928> ECCENTRIC WHEEL ASSY, H	
1-3-1-1	047301242	2	弹簧销 AW3	PIN, SPRING AW3	
1-3-2-1	047301242	1	弹簧销 AW3	PIN, SPRING AW3	
1-3-3	S38309001	1	线迹长度调节器	RACHTER STOPPER	
1-3-4	S39585001	1	螺旋弹簧	TWIST SPRING	
1-3-5	S39586001	1	螺丝, SM 1/8	SCREW, M3	
4-1	183949001	1	<适用于927> 偏心轮, M	<FOR 927> ECCENTRIC WHEEL WITH SCREW, M	
4-1-1	014770622	2	固定螺丝, 孔(OP) SM6.35	SET SCREW, SOCKET (CP) SM6.35	
4-2	183950001	1	<适用于928> 偏心轮, H	<FOR 928> ECCENTRIC WHEEL WITH SCREW, H	
4-2-1	014770622	2	固定螺丝, 孔(OP) SM6.35	SET SCREW, SOCKET (CP) SM6.35	
2	012060632	2	固定螺丝, 孔(FT) M6x6	SET SCREW, SOCKET (FT) M6X6	
3	S40282000	1	送料杆滑块	ECCENTRIC WHEEL SLEEVE	
5	S40285001	1	送料杆	FEED BAR SLIDE BLOCK ASSY	
6	S40288000	1	偏心轮连接块	FEED LIFTING CONNECTING SHAFT	
7	S40289051	1	连接块销子	FEED LIFTING ROCK SHAFT	
8	014760622	1	固定螺丝, 孔 SM5.95	SET SCREW, SOCKET SM5.95	
9	S41311051	1	送料杆偏心销	FEED BAR ECCENTRIC SHAFT	
10	081006070	1	密封圈, P6	O RING, P6	
11	014761030	1	固定螺丝, 孔(OP) SM5.95	SET SCREW, SOCKET (CP) SM5.95	
12	S40290051	1	调节按钮	PUSH BUTTON	
13	S40800001	1	弹簧	SPRING	
14	081005070	1	密封圈, P5	O RING, P5	
15	025710132	1	垫片, S 4.76	WASHER, PLAIN S 4.76	
16	048040342	1	卡簧, E4	RETAINING RING, E4	



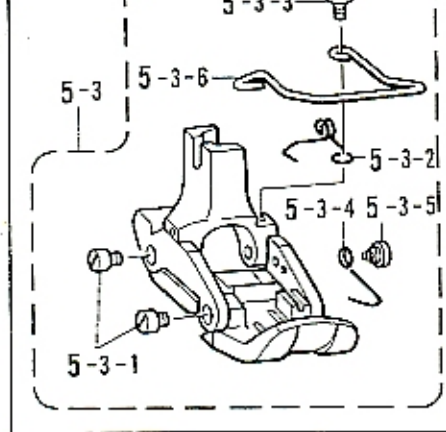
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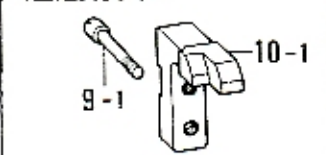
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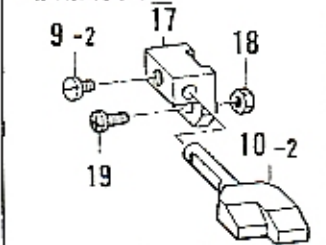
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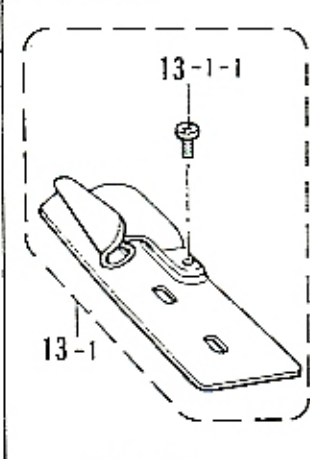
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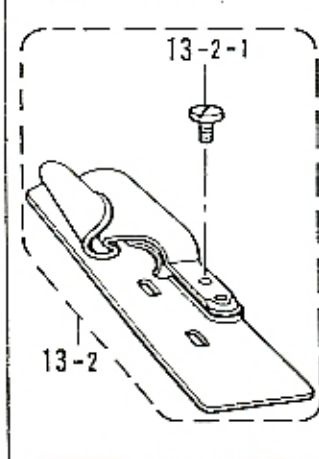
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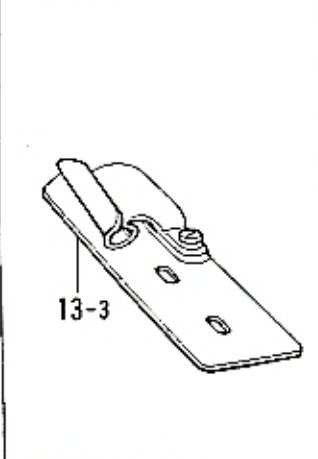
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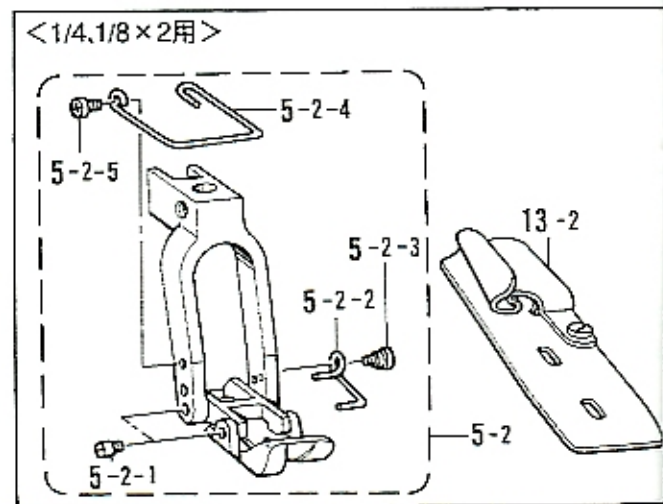
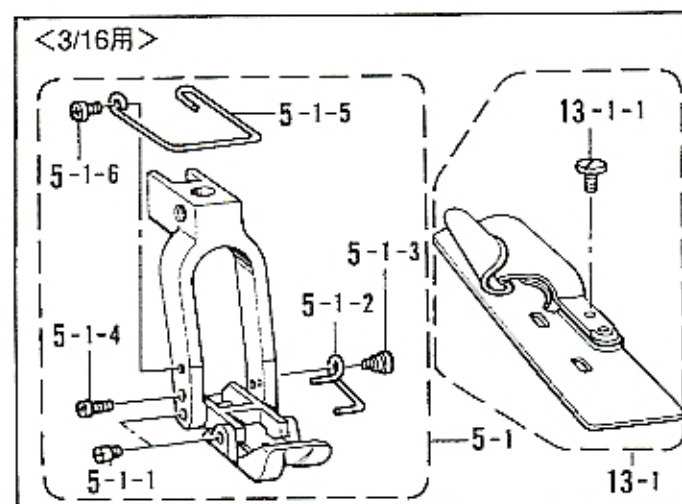
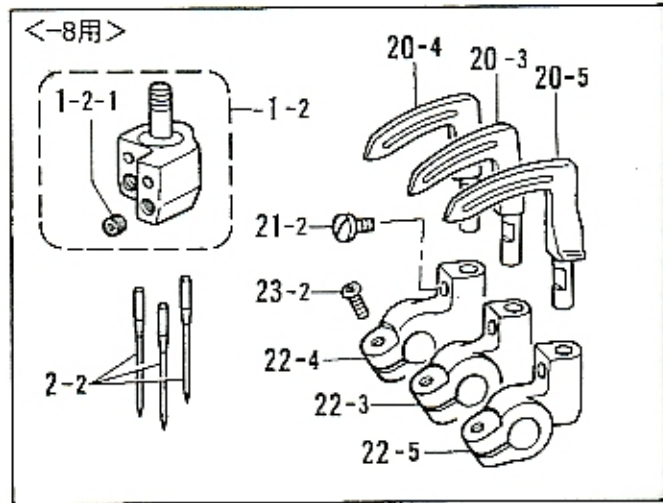
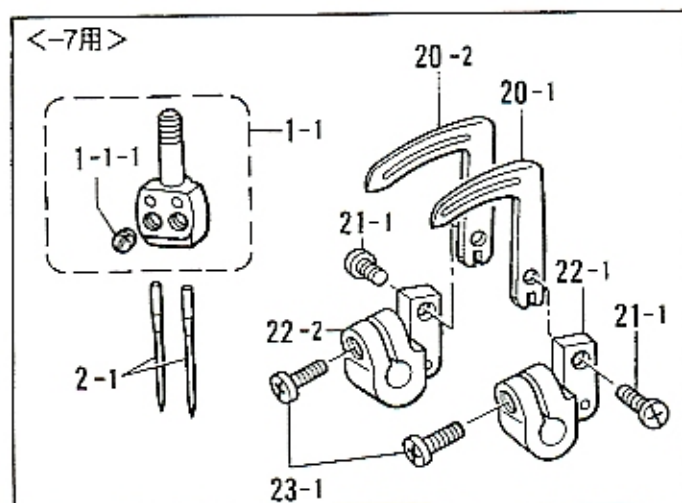
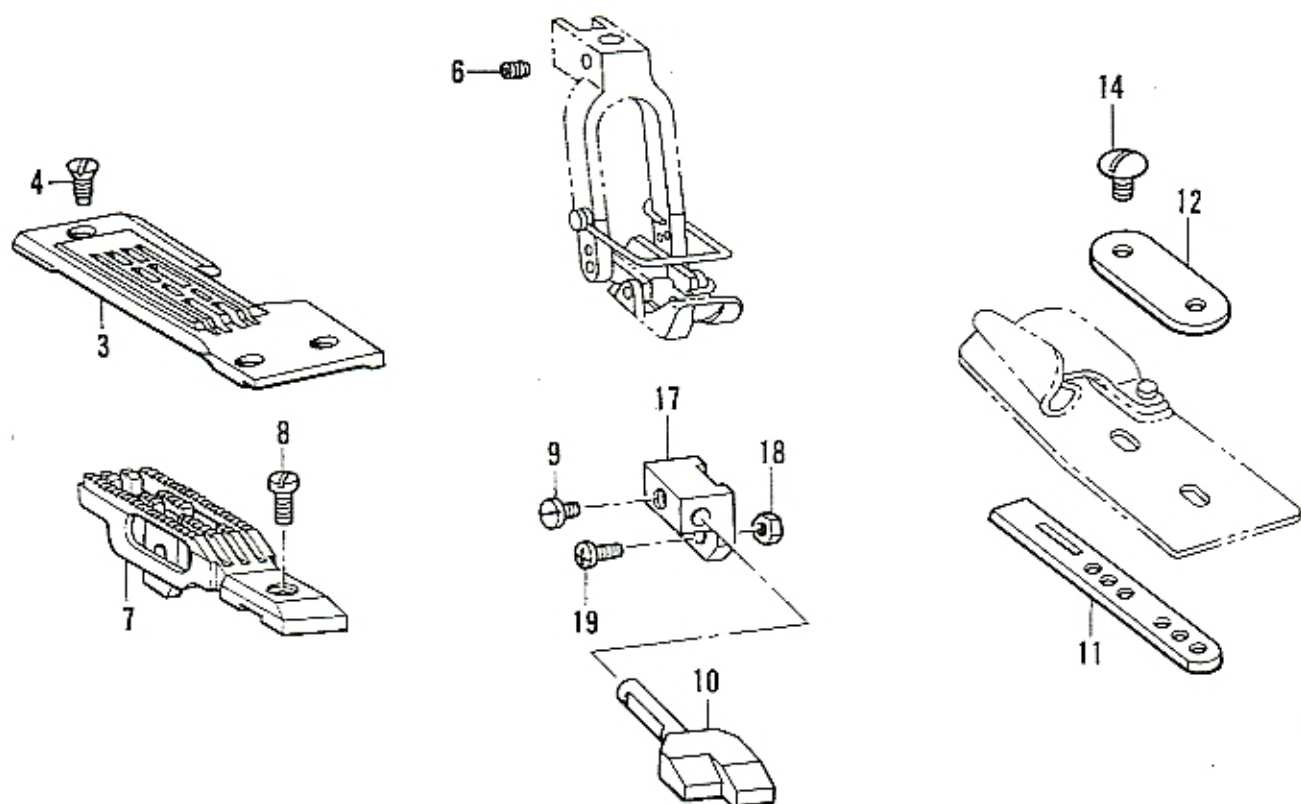


<1/4M用>



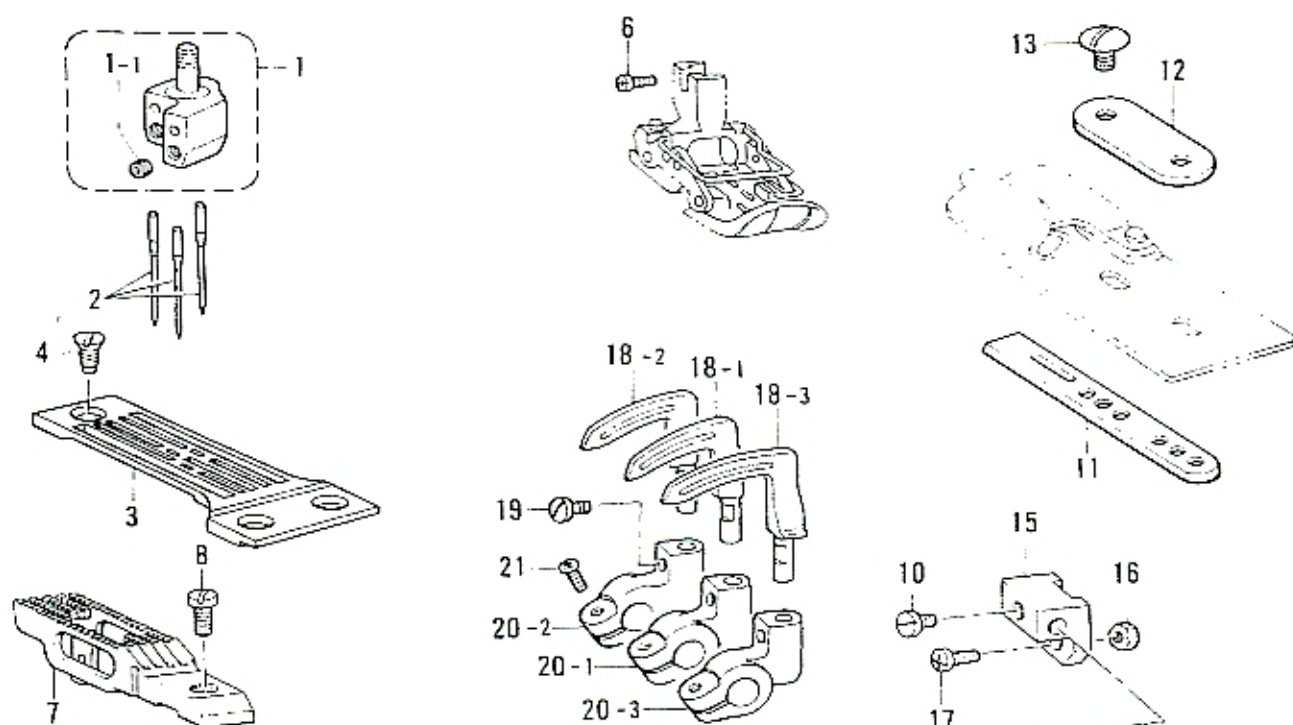
规格零件 (927标准型) / Gauge parts (927 Stand)

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	※	1	针夹配件 W/S	NEEDLE CALMP ASSY W/S	
1-1	103408002	2	固定螺丝, SM4. 37	SET SCREW, SM4.37	
2	※	2	针	NEEDLE	
3	※	1	针板	NEEDLE PLATE	
4	100032004	3	螺丝, 平头 SM4. 37	SCREW, FLAT SM4.37	
6	060670812	1	螺丝, SM3. 57-40x8	SCREW, BIND SM3.57-40X8	
7	※	1	送布牙	FEED DOG	
8	105173004	1	螺丝, SM4. 76	SCREW, SM4.76	
11	540399001	1	卷边筒固定板	LAPPER GUIDE PLATE	
12	105129001	1	卷边筒固定板垫圈	LAPPER GUIDE PLATE WASHER	
14	105130001	2	螺丝, SM3. 57	SCREW, SM3.57	
20-1	※	1	挑线叉, S	LOPPER, S	
20-2	※	1	挑线叉, L	LOPPER, L	
21	062680612	2	螺丝, 平头 SM4. 37-40x6	SCREW, PAN SM4.37-40X6	
22-1	S06315001	1	弯针座, S	LOOPER HOLDER, S	
22-2	S06314001	1	弯针座, L	LOOPER HOLDER, L	
23	062681012	2	螺丝, 平头 SM4. 37-40x10	SCREW, PAN SM4.37-40X10	
5-1	101491101	1	<适用于中厚料3/16针位组> 压脚配件, 3/16"	<For medium materials 3/16" Fix needle support"> PRESSER FOOT ASSY, 3/16"	
5-1-1	105118000	1	弹簧	SPRING	
5-1-2	156792001	1	护指	FINGER GUARD	
5-2	106160101	1	<适用于中厚料1/4"> 压脚配件, 1/4"	<For medium materials 1/4"> PRESSER FOOT ASSY, 1/4"H	
5-2-1	105118000	1	弹簧	SPRING	
5-2-2	111140001	2	护指	SCREW, SM2.38	
5-2-3	156792001	1	螺丝, SM2. 38	FINGER GUARD	
5-3	※	1	<适用于中厚料3/16, 1/4以外用> 压脚配件	<For without medium materials 3/16, 1/4"> PRESSER FOOT ASSY	
5-3-1	147871001	4	螺钉	PIN	
5-3-2	S40358001	1	弹簧	SPRING	
5-3-3	111105002	1	螺丝, SM2. 38	SCREW, SM2.38	
5-3-4	S40360001	1	弹簧	SPRING	
5-3-5	147932001	1	侧翼螺丝, SM2. 38	SHOULDER SCREW, SM2.38	
5-3-6	S40374001	1	护指	FINGER GUARD	
9-1	105303001	1	<用于针位组> 螺丝, SM3. 57	<FOR FIXED NEEDLE GUARD> SCREW, SM3.57	
10-1	※	1	挑线叉导向	LOOPER THREAD GUIDE ARM	
9-2	111443003	1	<用于移动针> 固定螺丝, SM3. 57	<FOR MOVEABLE NEEDLE GUARD> SET SCREW, SM3.57	
10-2	※	1	挡针板	NEEDLE GUARD	
17	148876001	1	挡针板支架	NEEDLE GUARD BRACKET	
18	021670102	1	螺母, 1 SM3. 57	NUT, 1 SM3.57	
19	062671012	1	螺丝, 平头 SM3. 57-40x10	SCREW, PAN SM3.57-40X10	
13-1	※	1	<适用于 "1/8, 5/32"> 卷边筒配件	<FOR "1/8, 5/32"> LAPPER ASSY	
13-1-1	062670412	1	螺丝, 平头 SM3. 57-40x4	SCREW, PAN SM3.57-40X4	
13-2	※	1	<适用于 "3/16, 1/4MH"> 卷边筒配件	<FOR "3/16, 1/4MH"> LAPPER ASSY	
13-2-1	105130001	1	螺丝, SM3. 57	SCREW, SM3.57	
13-3	S09679001	1	<适用于 "1/4M"> 卷边筒配件, 1/4" M	<FOR "1/4M"> LAPPER ASSY, 1/4" M	

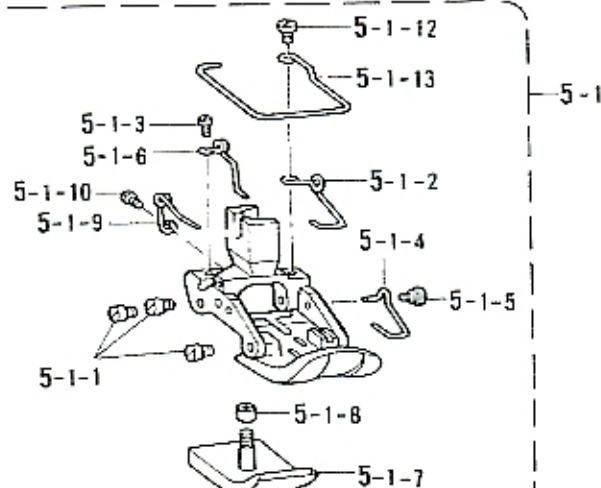


规格零件 (927) / Gauge parts (927)

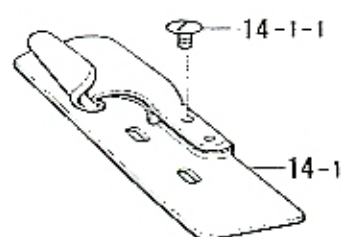
参考号	代码	数量	零件名称	NAME OF PARTS	RM
3	※	1	针板	NEEDLE PLATE	
4	100032004	3	螺丝, 平头 SM4. 37	SCREW, FLAT SM4.37	
6	014760622	1	固定螺丝, 孔 SM5. 95	SET SCREW, SOCKET SM5.95	
7	※	1	送布牙	FEED DOG	
8	105173004	1	螺丝, SM4. 76	SCREW, SM4.76	
9	111443003	1	固定螺丝, SM3. 57	SET SCREW, SM3.57	
10	※	1	导针板	NEEDLE GUARD	
11	540399001	1	卷边筒固定板	LAPPER GUIDE PLATE	
12	105129001	1	卷边筒固定板垫圈	LAPPER GUIDE PLATE WASHER	
14	105130001	2	螺丝, SM3. 57	SCREW, SM3.57	
17	148876001	1	导针板支架	NEEDLE GUARD BRACKET	
18	021670102	1	螺母, 1 SM3. 57	NUT, 1 SM3.57	
19	062671012	1	螺丝, 平头 SM3. 57-40x10	SCREW, PAN SM3.57-40X10	
1-1	※	1	<适用于“-7”> 针夹配件 W/S	<FOR“-7”> NEEDLE CLAMP ASSY W/S	
1-1-1	103408002	2	固定螺丝, SM4. 37	SET SCREW, SM4.37	
2-1	※	2	针, TVx64NY	NEEDLE, TVX64NY	
20-1	※	1	挑线叉, S	LOPPER, S	
20-2	※	1	挑线叉, L	LOPPER, L	
21-1	062680612	2	螺丝, 平的 SM4. 37-40x6	SCREW, PAN SM4.37-40X6	
22-1	S06315001	1	弯针座, S	LOOPER HOLDER, S	
22-2	S06314001	1	弯针座, L	LOOPER HOLDER, L	
23-1	062681012	2	螺丝, 平头 SM4. 37-40x10	SCREW, PAN SM4.37-40X10	
1-2	※	1	<适用于“-8”> 针夹配件 W/S	<FOR“-8”> NEEDLE CLAMP ASSY W/S	
1-2-1	146427001	3	固定螺丝, 孔(CP) SM3. 18	SET SCREW, SOCKET (CP) SM3.18	
2-2	※	3	针, TVx64NY	NEEDLE, TVX64NY	
20-3	S40375001	1	挑线叉, S 1/8" x2-6	LOPPER, S 1/8"X2-6	
20-4	S40376001	1	挑线叉, M-6	LOPPER, M-6	
20-5	S40377001	1	挑线叉, L 1/8" x2-6	LOPPER, L 1/8"X2-6	
21-2	111443003	3	固定螺丝, SM3. 57	SET SCREW, SM3.57	
22-3	S40378051	1	弯针座, S	LOPPER HOLDER, S	
22-4	S40379051	1	弯针座, M	LOPPER HOLDER, M	
22-5	S40380051	1	弯针座, L	LOPPER HOLDER, L	
23-2	062671012	3	螺丝, 平头 SM3. 57-40x10	SCREW, PAN SM3.57-40X10	
5-1	S06303101	1	<适用于“3/16”> 压脚配件, 3/16 “-7”	<FOR“3/16”> PRESSER FOOT ASSY, 3/16"-7	
5-1-1	147871001	4	螺钉	PIN	
5-1-2	S06309001	1	弹簧	SPRING	
5-1-3	147932001	1	螺丝, SM2. 38	SHOULDER SCREW, SM2.38	
5-1-4	062630612	1	螺丝, 平头 SM2. 38-56x6	SCREW, PAN SM2.38-56X6	
5-1-5	S09180101	1	护指	FINGER GUARD	
5-1-6	060660512	1	固定螺丝 SM3. 18-40x5	SCREW, BIND SM3.18-40X5	
13-1	101494001	1	卷边筒配件, 3/16" M	LAPPER ASSY, 3/16" M	
13-1-1	105130001	1	螺丝, SM3. 57	SCREW, SM3.57	
5-2	※	1	<适用于“1/4, 1/8x2”> 压脚配件	<FOR“1/4, 1/8X2”> PRESSER FOOT ASSY	
5-2-1	147871001	4	螺钉	PIN	
5-2-2	S06309001	1	弹簧	SPRING	
5-2-3	147932001	1	螺丝, SM2. 38	SHOULDER SCREW, SM2.38	
5-2-4	S09180101	1	护指	FINGER GUARD	
5-2-5	060660512	1	固定螺丝, SM3. 18-40x5	SCREW, BIND SM3.18-40X5	
13-2	S09679001	1	卷边筒配件, 1/4" M	LAPPER ASSY, 1/4" M	



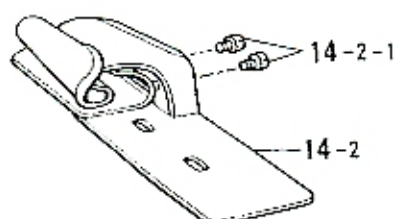
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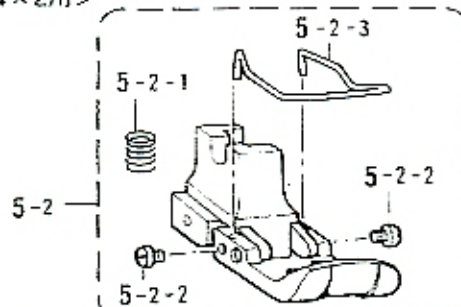
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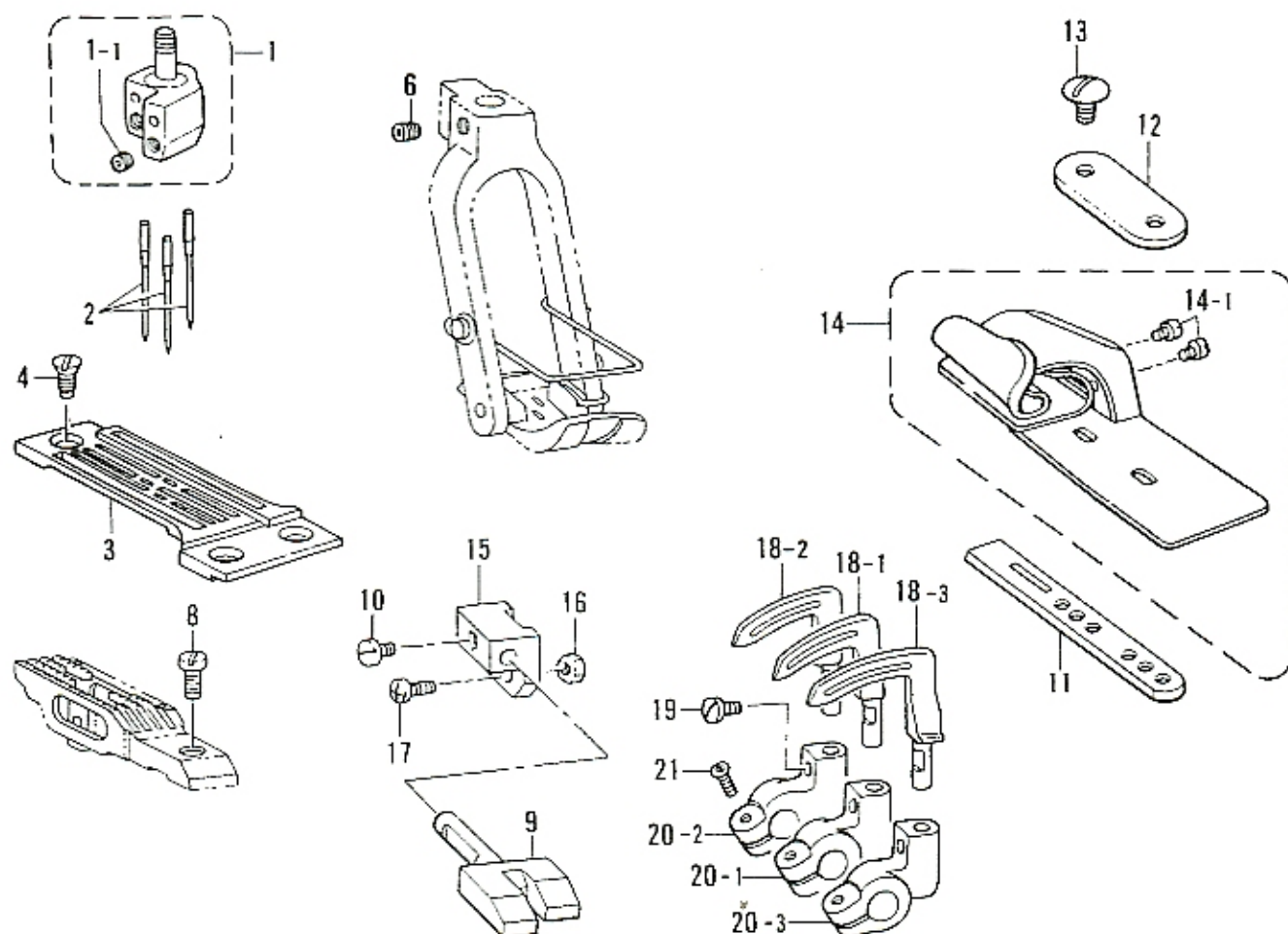


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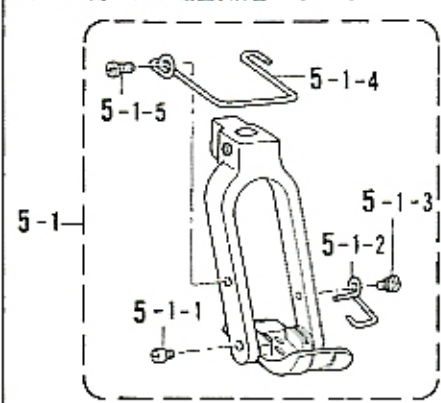


CM928 针位组 (928) / Gauge parts (928)

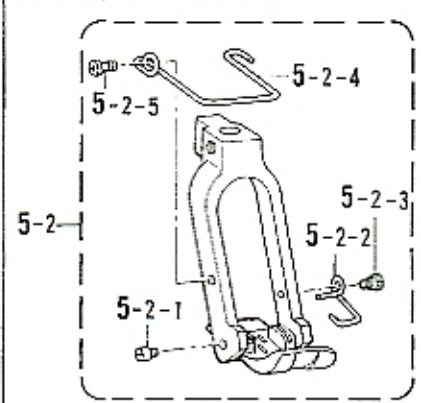
参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	※	1	针夹组件	NEEDLE CLAMP ASSY	
1-1	146427001	3	固定螺丝 SM3. 18	SET SCREW, SOCKET (CP) SM3.18	
2	543401021	3	针TVX5 (#21)	NEEDLE, TVX5 (#21)	
3	※	1	针板	NEEDLE PLATE	
4	100032004	3	螺丝 SM4. 37	SCREW, FLAT SM4.37	
6	060670812	1	螺丝 SM3. 57-40X8	SCREW, BIND SM3.57-40X8	
7	※	1	送布牙	FEED DOG	
8	105173004	1	螺丝 SM4. 76	SCREW, SM4.76	
9	148875001	1	挡针板, -6	NEEDLE GUARD, -6	
10	111443003	1	螺丝 SM3. 57	SET SCREW, SM3.57	
11	540399001	1	卷边筒固定板	LAPPER GUIDE PLATE	
12	105129001	1	卷边筒固定板垫圈	LAPPER GUIDE PLATE WASHER	
13	105130001	2	螺丝 SM3. 57	SCREW, SM3.57	
15	148876001	1	挡针板支架	NEEDLE GUARD BRACKET	
16	021670102	1	螺母 SM3. 57	NUT, 1 SM3.57	
17	062671012	1	螺丝 SM3. 57-40X10	SCREW, PAN SM3.57-40X10	
18-1	※	1	挑线叉, S	LOPPER, S	
18-2	※	1	挑线叉, M	LOPPER, M	
18-3	※	1	挑线叉, L	LOPPER, L	
19	111443003	3	固定螺丝, SM3. 57	SET SCREW, SM3.57	
20-1	540378051	1	弯针座, S	LOPPER HOLDER, S	
20-2	540379051	1	弯针座, M	LOPPER HOLDER, M	
20-3	540380051	1	弯针座, L	LOPPER HOLDER, L	
21	062671012	3	螺丝 SM3. 57-40X10	SCREW, PAN SM3.57-40X10	
5-1	※	1	压脚	PRESSER FOOT ASSY	
5-1-1	147871001	6	螺钉	PIN	
5-1-2	147872001	1	弹簧	SPRING	
5-1-3	501295001	1	螺丝 SM2. 38X3. 5	SCREW, SM2.38X3.5	
5-1-4	147890001	1	弹簧	SPRING	
5-1-5	147932001	1	螺丝 SM2. 38	SHOULDER SCREW, SM2.38	
5-1-6	147875001	1	弹簧	SPRING	
5-1-8	147877001	1	螺母 SM3. 18	NUT, SM3.18	
5-1-9	147878001	1	弹簧	SPRING	
5-1-10	062660512	1	螺丝 PAN SM3. 18-40X5	SCREW, PAN SM3.18-40X5	
5-1-12	111105002	1	螺丝 SM2. 38	SCREW, SM2.38	
5-1-13	151572101	1	护手装置	FINGER GUARD	
5-1-7	540804001	1	压脚 BS5/16"	PRESSER FOOT, BS 5/16"	
5-1-7	147876001	1	压脚 BS	PRESSER FOOT, BS	
5-2	540788001	1	压脚组件 7/64" X2	PRESSER FOOT ASSY, 7/64"X2	
5-2-1	509397001	1	弹簧	SPRING	
5-2-2	153787001	2	螺丝 SM2. 38	SCREW, SM2.38	
5-2-3	151571001	1	护手装置	FINGER GUARD	
14-1	※	1	卷边筒组件 MH	LAPPER ASSY, MH	
14-1-1	105130001	1	螺丝 SM3. 57	SCREW, SM3.57	
14-2	※	1	卷边筒组件 H	LAPPER ASSY, H	
14-2-1	122771001	2	螺丝 SM2. 38	SCREW, SM2.38	



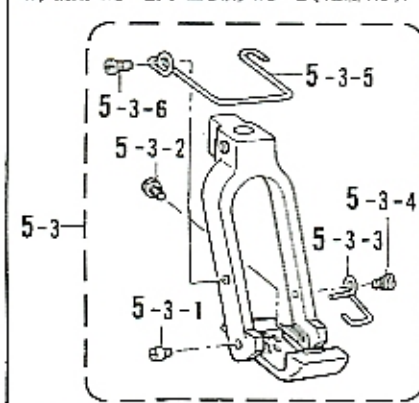
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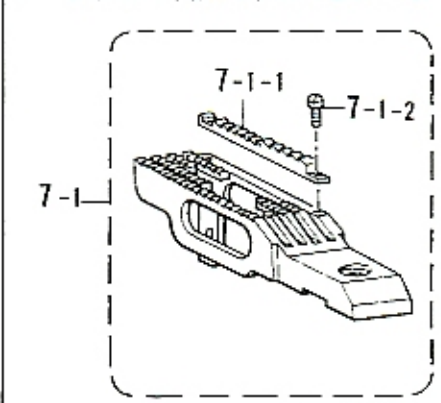
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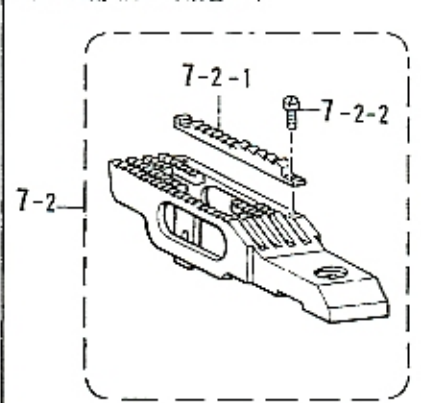
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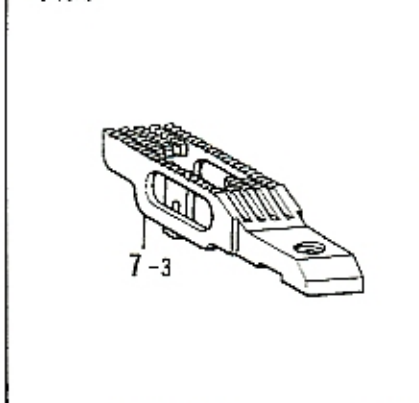
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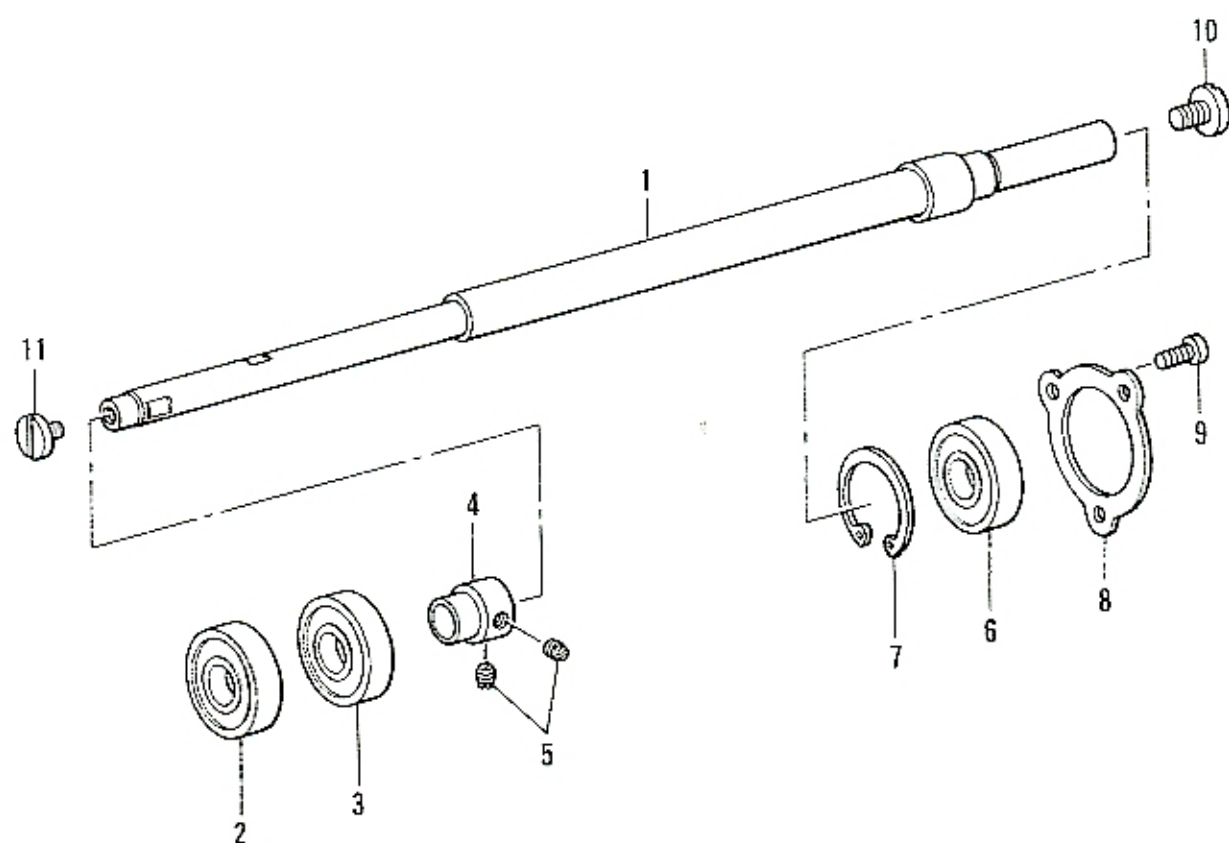


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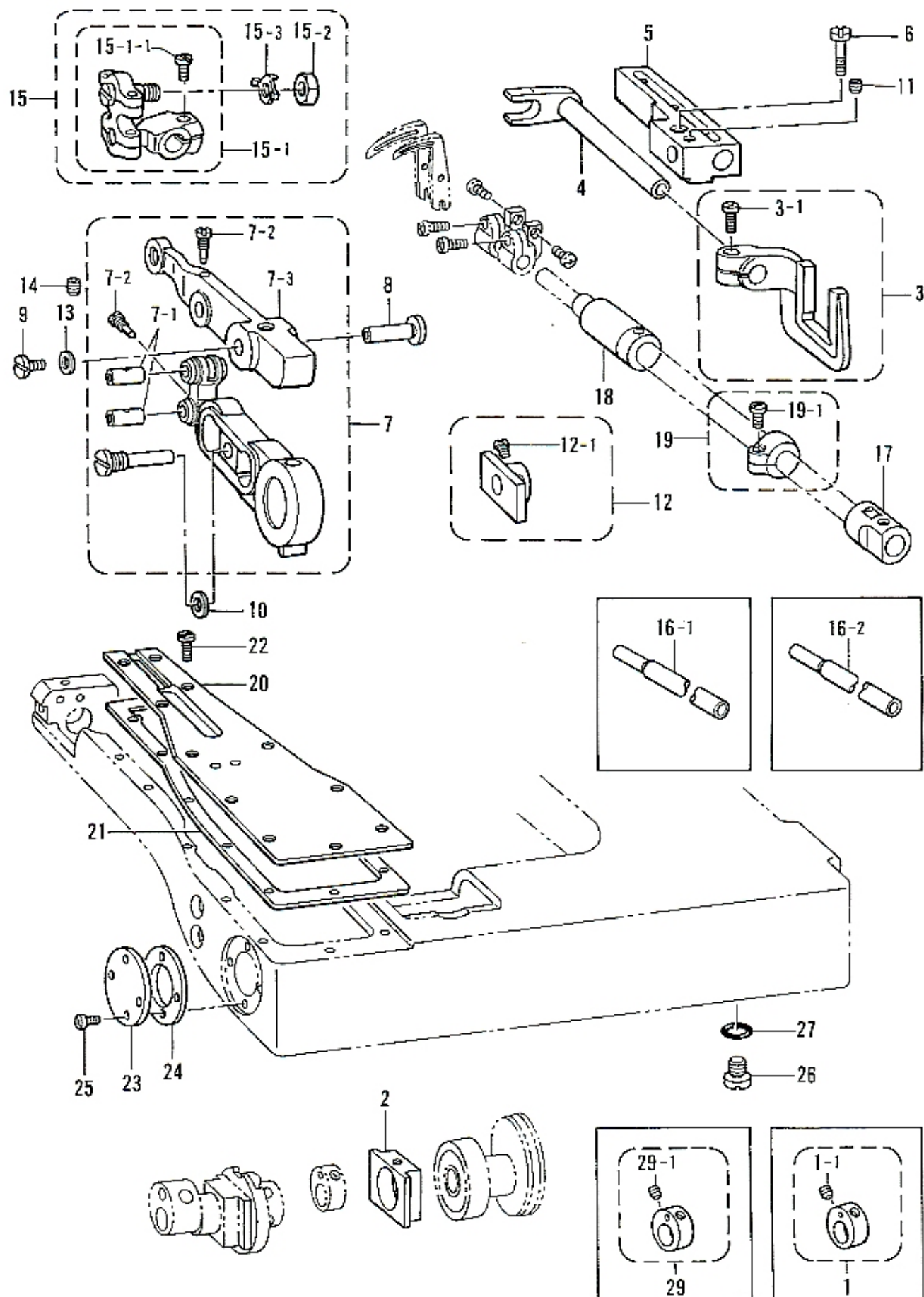
规格零件 (928) /Gauge parts(928)

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	※	1	针夹组件	NEEDLE CLAMP ASSY	
1-1	146427001	3	固定螺丝SM3.18	SET SCREW, SOCKET (CP) SM3.18	
2	※	3	针TVX5	NEEDLE, TVX5	
3	※	1	针板	NEEDLE PLATE	
4	100032004	3	螺丝SM4.37	SCREW, FLAT SM4.37	
6	014760622	1	螺丝SOCKET SM5.95	SET SCREW, SOCKET SM5.95	
8	105173004	1	螺丝SM4.76	SCREW, SM4.76	
9	148875001	1	挡针板, -6	NEEDLE GUARD, -6	
10	111443003	1	螺丝SM3.57	SET SCREW, SM3.57	
11	540399001	1	卷边筒固定板	LAPPER GUIDE PLATE	
12	105129001	1	卷边筒固定板垫圈	LAPPER GUIDE PLATE WASHER	
13	105130001	2	螺丝SM3.57	SCREW, SM3.57	
14	※	1	卷边筒组件	LAPPER ASSY	
14-1	122771001	2	螺母SM2.38	SCREW, SM2.38	
15	148876001	1	挡针板支架	NEEDLE GUARD BRACKET	
16	021670102	1	螺母 1 SM3.57	NUT, 1 SM3.57	
17	062671012	1	螺丝 SM3.57-40X10	SCREW, PAN SM3.57-40X10	
18-1	※	1	挑线叉, S 1/8" X2-6	LOPPER, S 1/8"X2-6	
18-2	※	1	挑线叉, M 1/8" X2-6	LOPPER, M 1/8"X2-6	
18-3	※	1	挑线叉, L 1/8" X2-6	LOPPER, L 1/8"X2-6	
19	111443003	3	固定螺丝, SM3.57	SET SCREW, SM3.57	
20-1	540378051	1	弯针座, S	LOPPER HOLDER, S	
20-2	540379051	1	弯针座, M	LOPPER HOLDER, M	
20-3	540380051	1	弯针座, L	LOPPER HOLDER, L	
21	062671012	3	螺丝 PAN SM3.57-40X10	SCREW, PAN SM3.57-40X10	
5-1	150672101	1	压脚组件 1/8" X2-8	PRESSER FOOT ASSY, 1/8"X2-8	
5-1-1	150670001	2	螺钉	PIN	
5-1-2	150671001	1	弹簧	SPRING	
5-1-3	147932001	1	螺丝 SM2.38	SHOULDER SCREW, SM2.38	
5-1-4	156211101	1	护手装置	FINGER GUARD	
5-1-5	060660512	1	螺丝 BIND SM3.18-40X5	SCREW, BIND SM3.18-40X5	
5-2	151487101	1	压脚组件 1/8" X2-8	PRESSER FOOT ASSY, 5/32"X2-8	
5-2-1	151481001	2	螺钉	PIN	
5-2-2	151482001	1	弹簧	SPRING	
5-2-3	147932001	1	螺丝 SM2.38	SHOULDER SCREW, SM2.38	
5-2-4	156211101	1	护手装置	FINGER GUARD	
5-2-5	060660512	1	螺丝 BIND SM3.18-40X5	SCREW, BIND SM3.18-40X5	
5-3	※	1	压脚组件 1/8" X2-8	PRESSER FOOT ASSY, FT 1/8"X2-8	
5-3-1	150670001	2	螺钉	PIN	
5-3-2	142747002	1	弹簧	SET SCREW, SM4.76	
5-3-3	150671001	1	螺丝 SM2.38	SHOULDER SCREW, SM2.38	
5-3-4	147932001	1	护手装置	FINGER GUARD	
5-3-5	156211101	1	螺丝 BIND SM3.18-40X5	SCREW, BIND SM3.18-40X5	
5-3-6	060660512	1			
7-1	※	1	送布牙组件	FEED DOG ASSY, 1/4"-7	
7-1-1	147307001	1	送布牙	SUB FEED DOG	
7-1-2	147880001	2	螺丝 SM1.98	SCREW, SM1.98	
7-2	501635101	1	送布牙组件	FEED DOG ASSY, 1/8"X2-8	
7-2-1	501637001	1	送布牙	SUB FEED DOG	
7-2-2	147880001	2	螺丝 SM1.98	SCREW, SM1.98	
7-3	156182101	1	送布牙 1/8" X2-8	FEED DOG, 1/8"X2-8	



下轴装置/Lower shaft mechanism

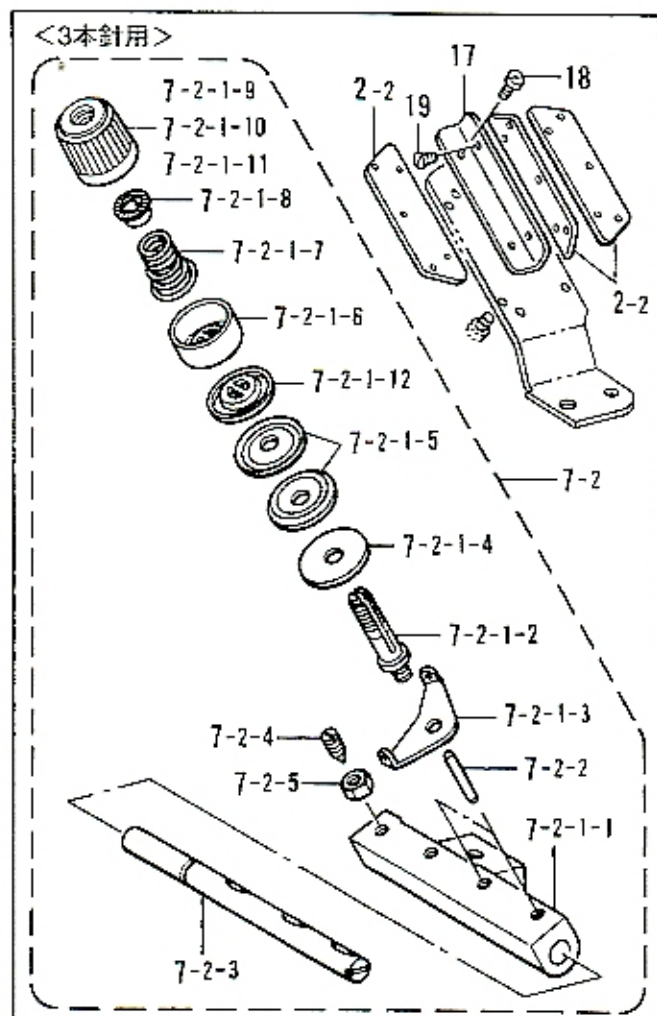
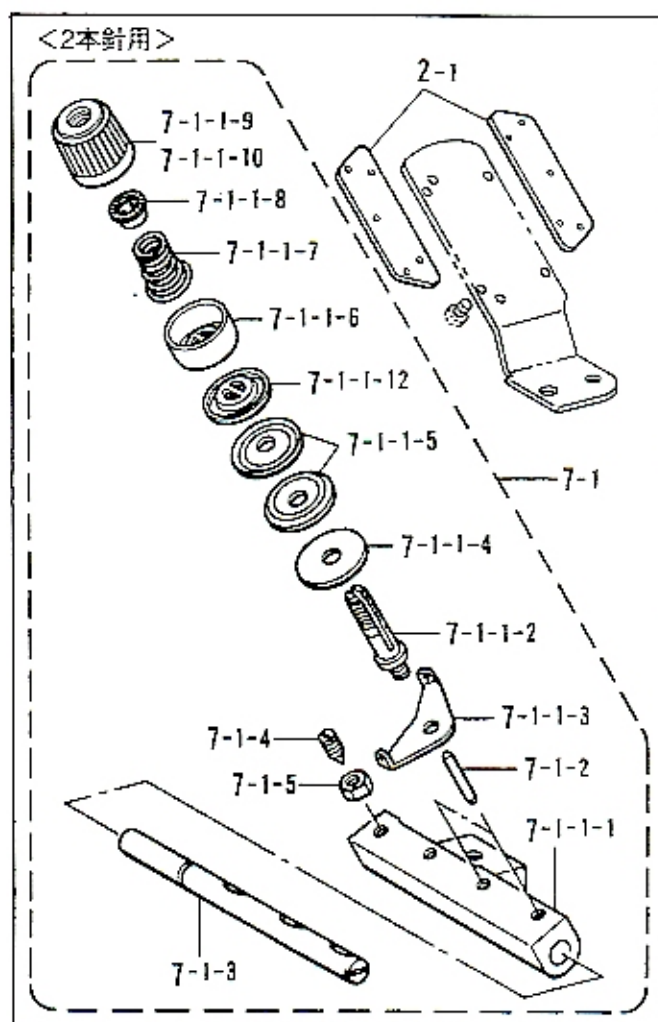
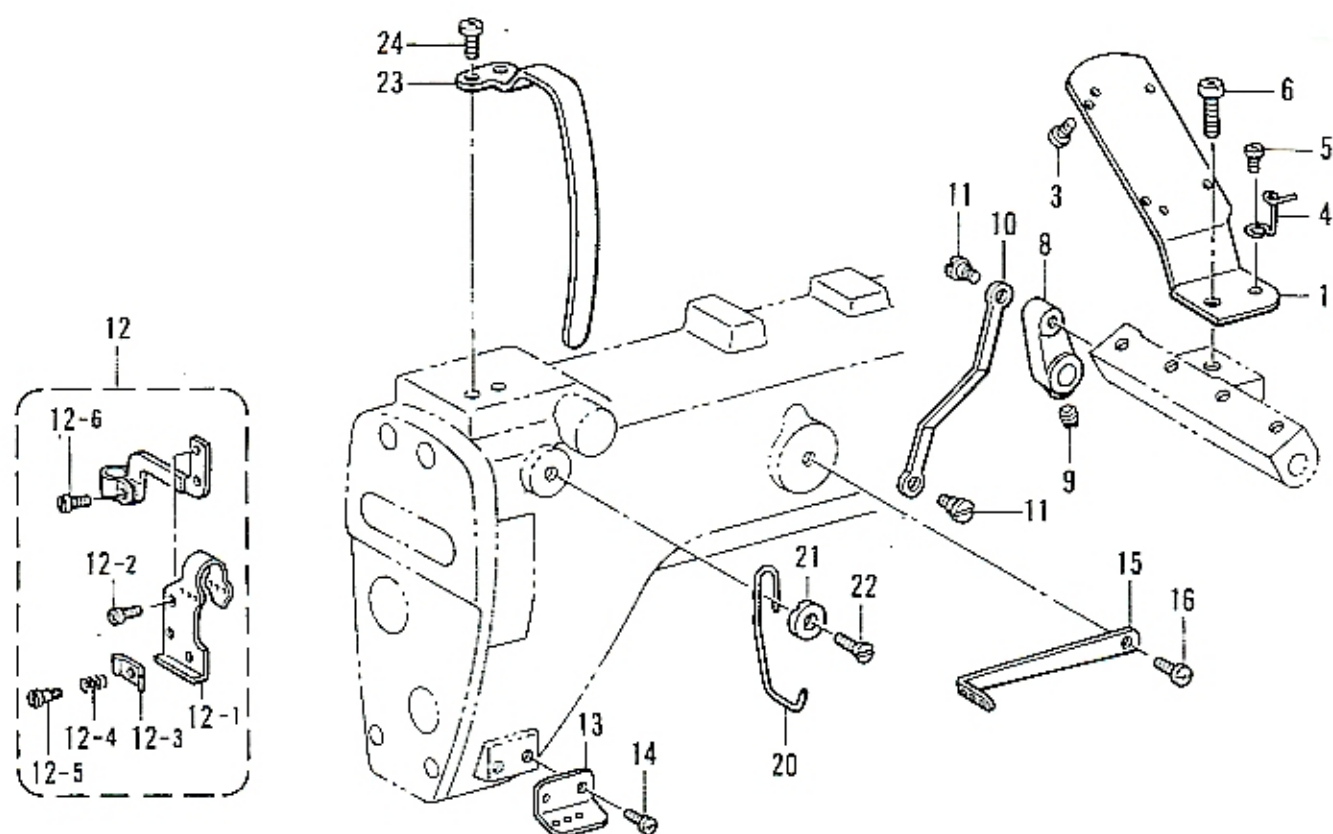
参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	105147101	1	下主轴	LOWER SHAFT	
2	072620070	1	轴承, 6200Z	BALL BEARING, 6200Z	
3	072620180	1	轴承, 6200ZZ	BALL BEARING, 6201ZZ	
4	105150000	1	轴承套筒	BALL BEARING BUSH	
5	102716004	2	螺丝, SM4.37	SET SCREW, SM4.37	
6	072630260	1	轴承 6302VV	BALL BEARING, 6302VV	
7	048420242	1	卡簧, C42	RETAINING RING, C42	
8	540316051	1	轴承固定片	BEARING PRESSER	
9	062711012	3	螺丝 SM4.76-32X10	SCREW, PAN SM4.76-32X10	
10	105155001	1	螺丝 SM6.35	SCREW, SM6.35	
11	105156002	1	螺丝 SM4.37	SCREW, SM4.37	



挑线叉组件/Lopper mechanism

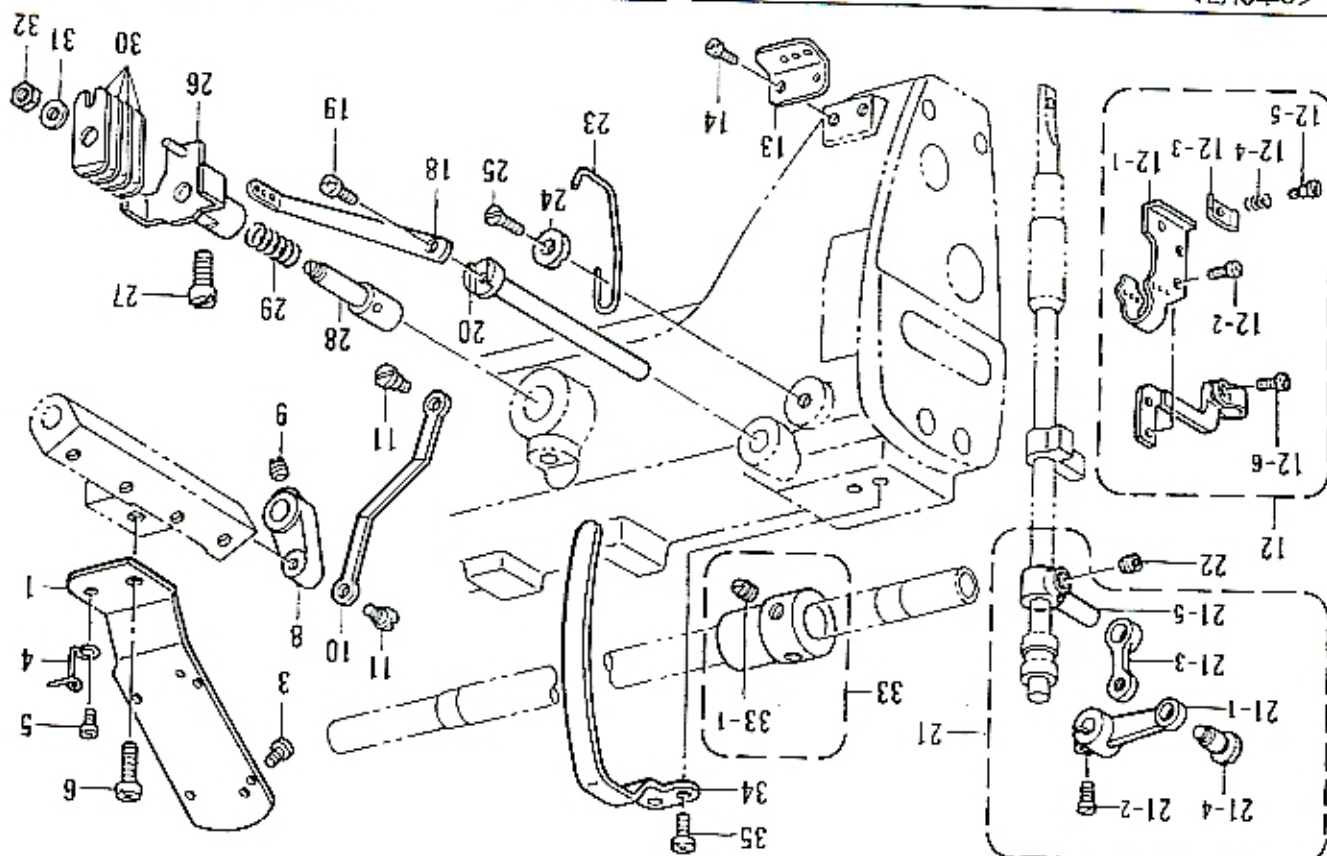
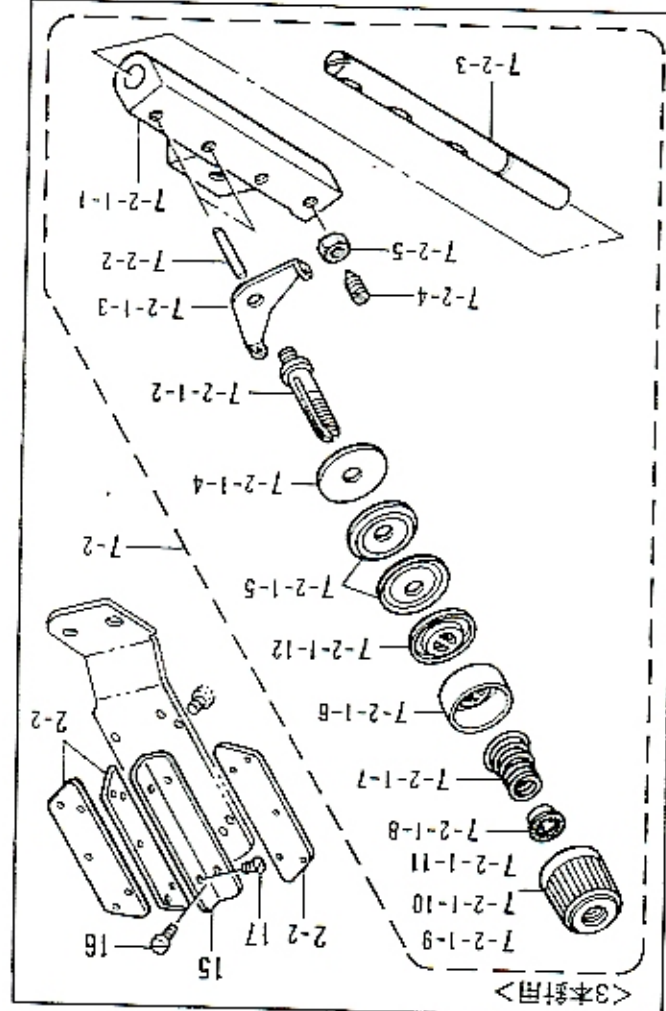
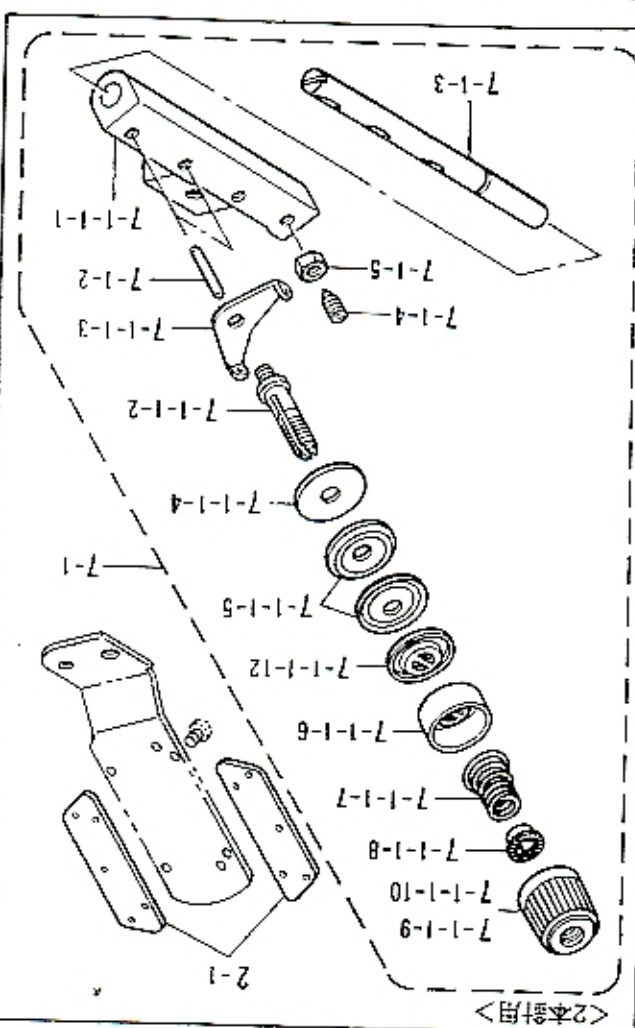
参考号	代码	数量	零件名称	NAME OF PARTS	RM
2	S40302000	1	滑块	ECCENTRIC WHEEL SLEEVE	
3	181993101	1	拨叉	LOPPER FEEDING FORK ASSY	
3-1	105176001	1	螺丝 SM4.37	SCREW, SM4.37	
4	105177001	1	拨叉轴	LOOPER FEEDING FORK SHAFT	
5	105178100	1	拨叉支座	LOPPER F/FORK SHAFT BRACKET	
6	105179001	1	螺丝 SM4.76	SCREW, SM4.76	
7	S40303001	1	打环器连接杆组件	LOPPER CONNECTING ROD ASSY	
7-1	105183001	2	连杆销	LOOPER LINK SHAFT	
7-2	105184000	2	螺丝 SM2.38	SCREW, SM2.38	
7-3	S40792001	1	打环器连接杆	LOPPER LEVER	
8	S40793051	1	打环器连接杆主轴	LOPPER LEVER SHAFT	
9	105191001	1	螺丝 SM4.37	SCREW, SM4.37	
10	081010870	1	密封圈	O RING, S10	
11	100260001	1	固定螺丝 SM5.95	SET SCREW, SM5.95	
12	181987001	1	挡板	LOOPER CONNECT. ROD GUIDE ASSY	
12-1	100366001	2	固定螺丝 SM5.95	SET SCREW, (FT) SM4.37	
13	081003670	1	密封圈	O RING, PW3	
14	014761030	1	固定螺丝 SM5.95	SET SCREW, SOCKET (CP) SM5.95	
15	105193101	1	球连杆组件	LOOPER SHAFT LINK ASSY SET	
15-1	183185101	1	固定螺丝	LOOPER SHAFT LINK ASSY SET	
15-1-1	105176001	1	螺母 SM5.95	SCREW, SM4.37	
15-2	100022004	1	垫圈	NUT, SM5.95	
15-3	105198000	1	打环器主轴套筒 F	WASHER	
17	105201000	1	打环器主轴套筒 B	LOOPER SHAFT BUSH, F	
18	148877100	1	打环器主轴挡圈	LOOPER SHAFT BUSH, B	
19	181971001	1	前臂盖	LOOPER SHAFT SET COLLAR	
19-1	062680812	1	前臂防油垫	SCREW, PAN SM4.37-40X8	
20	S40306001	1	螺丝 SM3.57	FRONT FEED ARM CAP	
21	S40307001	1	圆盖	PACKING	
22	105216001	1	轴承盖	SCREW, SM3.57	
23	105217059	1	螺丝 SM3.57-40X5	BALL BEARING	
24	S40308001	1	螺丝 SM7.94	PACKING	
25	062670512	4	密封圈	SCREW, PAN SM3.57-40X5	
26	140518001	1		SCREW, SM7.94	
27	081007070	1		O RING, P7	
16-1	105200101	1	打环器主轴	LOPPER SHAFT	
16-2	S16490101	1	打环器主轴	LOOPER SHAFT	
1	181126001	1	偏心轮 带螺丝	ECCENTRIC WHEEL WITH SCREW	
1-1	153675001	2	固定螺丝 SM4.37	SET SCREW, SOCKET SM4.37	
29	S36862001	1	偏心轮 带螺丝	ECCENTRIC WHEEL WITH SCREW	
29-1	153675001	2	固定螺丝 SM4.37	SET SCREW, SOCKET SM4.37	

上引线装置(927)/Upper threading mechanism(927)



上引线装置(927)/Upper threading mechanism(927)

参考号	代码			NAME OF PARTS	RM
1	111070109	1	上引线装置	UPPER THREAD GUIDE	
3	062630412	4	螺丝 SM2.38-56X4	SCREW, PAN SM2.38-56X4	
4	105222001	1	引线装置	THREAD GUIDE	
5	062670512	1	螺丝 SM3.57-40X5	SCREW, PAN SM3.57-40X5	
6	062712012	1	螺丝 SM4.76-32X20	SCREW, PAN SM4.76-32X20	
8	105235251	1	松线曲柄	TENSION RELEASE CRANK	
9	151602002	1	固定螺丝 SM4.37	SET SCREW, SM4.37	
10	105236001	1	松线连杆	TENSION RELEASE CONNECTING ROD	
11	105237002	2	螺丝 SM2.38	SHOULDER SCREW, SM3.57	
12	540310001	1	线张力装置	UPPER THREAD TAKE-UP ASSY	
12-1	540312001	1	上导线片	UPPER THREAD GUIDE	
12-2	062660512	2	螺丝 SM3.57-40X7	SCREW, PAN SM3.18X5	
12-3	105243001	1	上引线柄	UPPER THREAD TAKE-UP HOLDER	
12-4	105244000	1	弹簧	SPRING	
12-5	105245001	1	螺丝 SM2.38	SHOULDER SCREW, SM2.38	
12-6	100064005	1	螺丝 SM3.57	SCREW, SM3.57	
13	540313051	1	过线器	UPPER THREAD GUIDE	
14	062670712	1	螺丝 SM3.57-40X7	SCREW, PAN SM3.57-40X7	
15	111077001	1	夹松紧连杆	TENSION RELEASE LEVER	
16	060670812	1	螺丝 SM3.57-40X8	SCREW, BIND SM3.57-40X8	
20	111083001	1	上引线导线装置	UPPER THREAD TAKE-UP GUIDE	
21	111188001	1	垫圈	WASHER	
22	111084001	1	螺丝 SM3.57	SCREW, FLAT SM3.57	
23	537186001	1	引线装置盖子	THREAD TAKE-UP COVER	
24	062710812	2	螺丝 SM4.76-32X8	SCREW, PAN SM4.76-32X8	
2-1	105221001	2	过线板	<FOR TWIN NEEDLE> THREAD RETAINER	
7-1	543446009	1	上线调节组件	UPPER THREAD REGULATOR ASSY	
7-1-1-1	111075059	1	上线松紧支架	UPPER THREAD TENSION BRACKET	
7-1-1-2	145440001	2	线松紧轴	TENSION STUD	
7-1-1-3	110813001	2	导线装置	NEEDLE THREAD GUIDE	
7-1-1-4	110832009	2	线松紧线	TENSION DISC FELT	
7-1-1-5	145446001	4	夹线器	TENSION DISC	
7-1-1-6	144103009	2	线松紧压盘	TENSION DISC PRESSER	
7-1-1-7	144104001	2	线松紧调节弹簧	THREAD TENSION ADJUST SPRING	
7-1-1-8	530564000	2	线松紧弹簧垫圈	TENSION SPRING WASHER	
7-1-1-9	530565002	1	线松紧盖(绿)	TENSION NUT, GREEN	
7-1-1-10	530565003	1	线松紧盖(红)	TENSION NUT, RED	
7-1-1-12	159805001	2	线松紧压盘	TENSION DISC PRESSER	
7-1-2	105231000	2	销子	PIN	
7-1-3	111076151	1	线夹松紧主轴	TENSION RELEASE SHAFT	
7-1-4	105233002	1	固定螺丝 SM4.37	SET SCREW, SM4.37	
7-1-5	105234003	1	螺母 SM4.37	NUT, SM4.37	
2-2	105221001	3	过线板	<FOR THREE NEEDLE> THREAD RETAINER	
7-2	543448009	1	上线调节组件	UPPER THREAD REGULATOR ASSY	
7-2-1-1	111075059	1	上线松紧支架	UPPER THREAD TENSION BRACKET	
7-2-1-2	145440001	3	线松紧轴	TENSION STUD	
7-2-1-3	110813001	3	导线装置	NEEDLE THREAD GUIDE	
7-2-1-4	110832009	3	线松紧盘	TENSION DISC FELT	
7-2-1-5	145446001	6	夹线板	TENSION DISC	
7-2-1-6	144103009	3	线松紧压盘	TENSION DISC PRESSER	
7-2-1-7	144104001	3	线松紧调节弹簧	THREAD TENSION ADJUST SPRING	
7-2-1-8	530564000	3	线松紧弹簧垫圈	TENSION SPRING WASHER	
7-2-1-9	530565002	1	线松紧盖(绿)	TENSION NUT, GREEN	
7-2-1-10	530565003	1	线松紧盖(红)	TENSION NUT, RED	
7-2-1-11	530565004	1	线松紧盖(黄)	TENSION NUT, YELLOW	
7-2-1-12	159805001	3	线松紧压盘	TENSION DISC PRESSER	
7-2-2	105231000	3	销子	PIN	
7-2-3	111076151	1	线夹松紧主轴	TENSION RELEASE SHAFT	
7-2-4	105233002	1	固定螺丝 SM4.37	SET SCREW, SM4.37	
7-2-5	105234003	1	螺母 SM4.37	NUT, SM4.37	
17	111072009	1	导线装置固定台	THREAD GUIDE SET PLATE	
18	062630412	2	螺丝 SM2.38-56X4	SCREW, PAN SM2.38-56X4	
19	111073001	2	螺丝 SM2.38	SCREW, FLAT SM2.38	

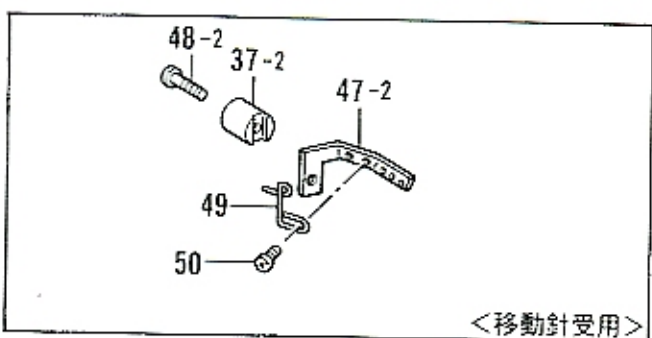
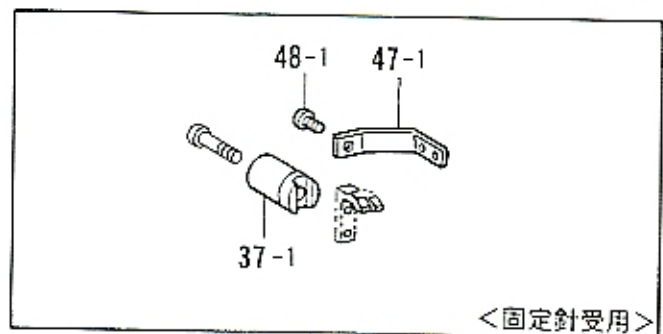
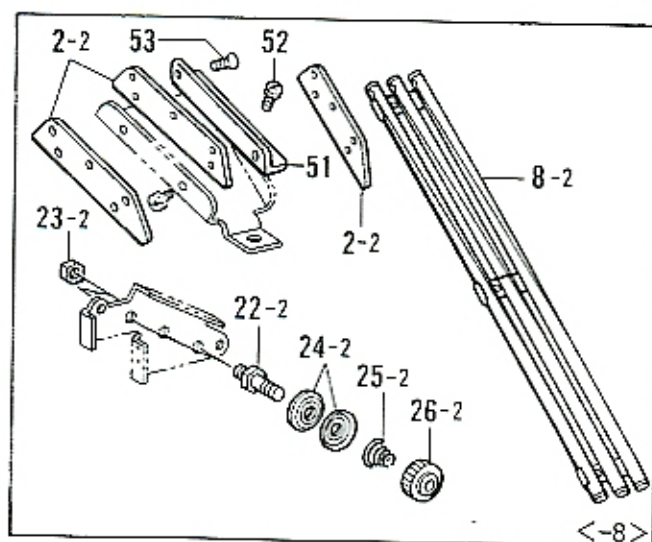
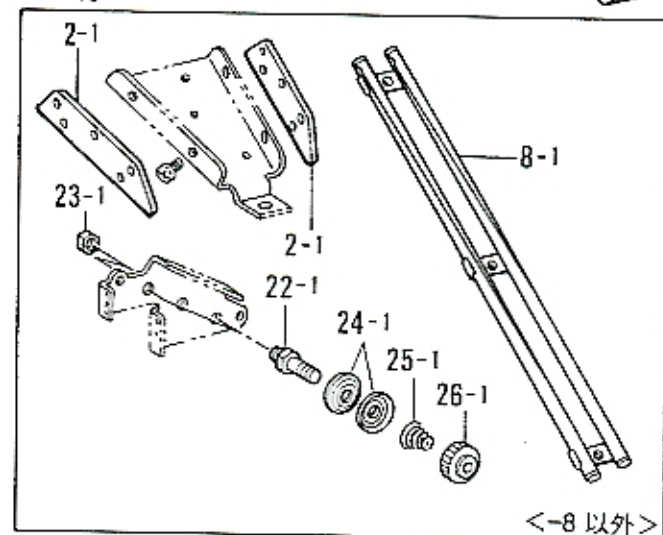
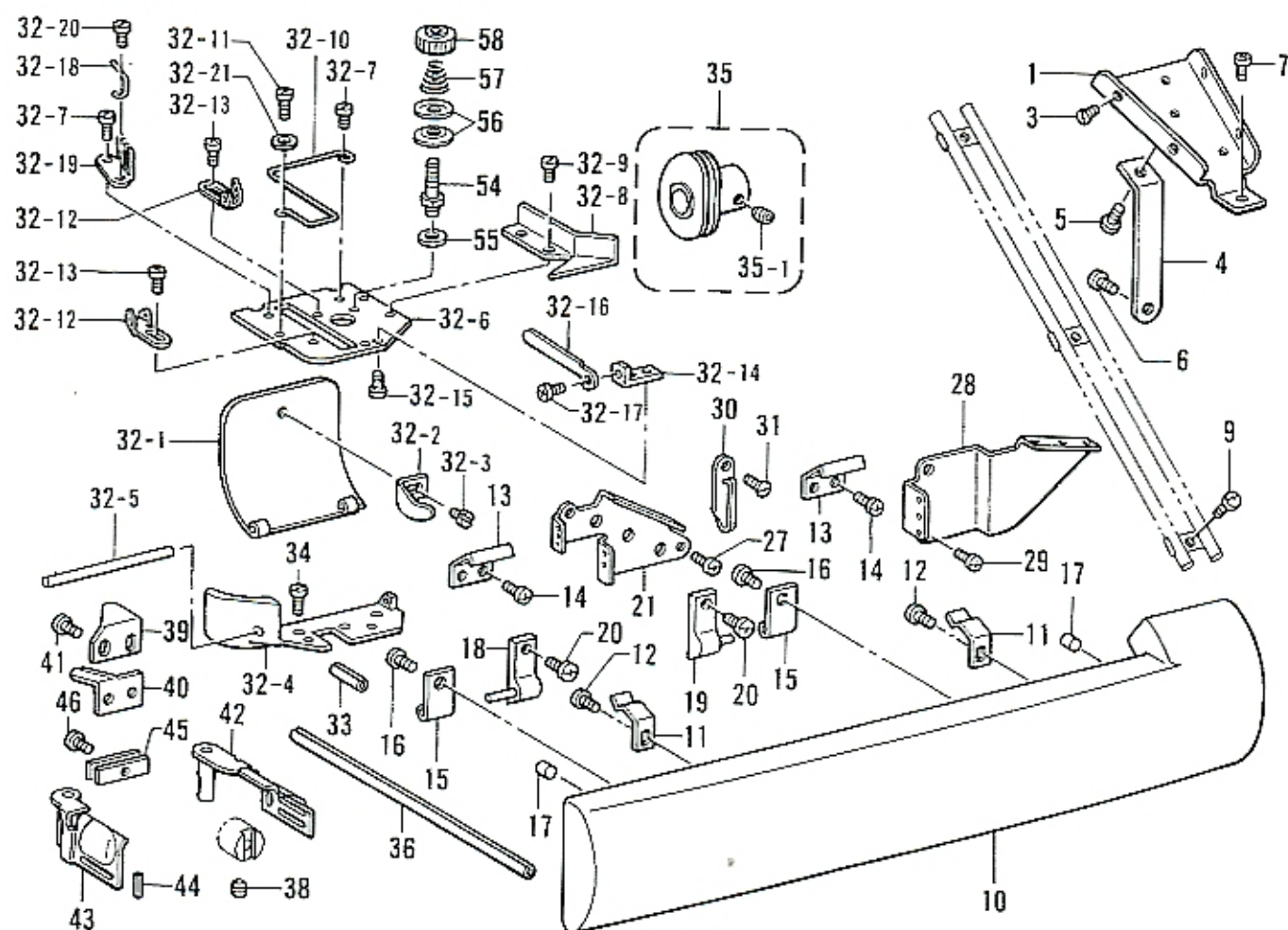


上引線装置(928)/Upper threading mechanism(928)

上引线装置(928)/Upper threading mechanism(928)

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	111070109	1	上引线装置	UPPER THREAD GUIDE	
3	062630412	4	螺丝 SM2.38-56X4	SCREW, PAN SM2.38-56X4	
4	105222001	1	上引线装置	THREAD GUIDE	
5	062670512	1	螺丝 SM3.57-40X5	SCREW, PAN SM3.57-40X5	
6	062712012	1	螺丝 SM4.76-32X20	SCREW, PAN SM4.76-32X20	
8	105235251	1	曲柄松线器	TENSION RELEASE CRANK	
9	151602002	1	固定螺丝 SM4.37	SET SCREW, SM4.37	
10	105236001	1	松线杆	TENSION RELEASE CONNECTING ROD	
11	105237002	2	松线杆	SHOULDER SCREW, SM3.57	
12	540310001	1	张力组件	UPPER THREAD TAKE-UP ASSY	
12-1	540312001	1	上引线片	UPPER THREAD GUIDE	
12-2	062660512	2	螺丝 SM3.57-40X7	SCREW, PAN SM3.18-40X5	
12-3	105243001	1	上引线片	UPPER THREAD TAKE-UP HOLDER	
12-4	105244000	1	弹簧	SPRING	
12-5	105245001	1	螺丝 SM2.38	SHOULDER SCREW, SM2.38	
12-6	100064005	1	螺丝 SM3.57	SCREW, SM3.57	
13	540313051	1	过线器	UPPER THREAD GUIDE	
14	062670712	1	螺丝 SM3.57-40X6	SCREW, PAN SM3.57-40X7	
18	111077001	1	松线杆	TENSION RELEASE LEVER	
19	060670612	1	松线杆	SCREW, BIND SM3.57-40X6	
20	111078051	1	松线杆	TENSION RELEASE LEVER SHAFT	
21	111506101	1	松线杆	T/RELEASE CONNECTING ROD ASSY	
21-1	111079001	1	松线杆	TENSION RELEASE CONNECTING ROD	
21-2	100064005	1	松线杆	SCREW, SM3.57	
21-3	149011051	1	松线杆	TENSION RELEASE LINK	
21-4	115132002	1	松线杆	SHOULDER SCREW, M4.76	
21-5	111082051	1	松线杆	TENSION RELEASE STUD	
22	013760610	1	松线杆	SET SCREW, (CP) SM5.95	
23	111083001	1	松线杆	UPPER THREAD TAKE-UP GUIDE	
24	111188001	1	松线杆	WASHER	
25	111084001	1	松线杆	SCREW, FLAT SM3.57	
26	111089001	1	松线杆	UPPER THREAD TENSION BRACKET	
27	105073001	1	松线杆	SET SCREW, SOCKET SM5.95	
28	111189001	1	松线杆	UPPER THREAD STUD ASSY	
29	111093001	1	松线杆	SPRING	
30	105277001	4	松线杆	LOWER THREAD TENSION PLATE	
31	100645003	1	松线杆	WASHER	
32	105234003	1	松线杆	NUT, SM4.37	
33	181060001	1	松线杆	UPPER THREAD CAM WITH SCREW	
33-1	100058003	2	松线杆	SET SCREW, SM5.95	
34	537186001	1	松线杆	THREAD TAKE-UP COVER	
35	062710812	2	松线杆	SCREW, PAN SM4.76-32X8	
2-1	105221001	2	过线板	THREAD RETAINER	
7-1	541316009	1	上引线装置	UPPER THREAD REGULATOR ASSY	
7-1-1-1	111075059	1	上引线装置	UPPER THREAD TENSION BRACKET	
7-1-1-2	145440001	2	上引线装置	TENSION STUD	
7-1-1-3	110813001	2	上引线装置	NEEDLE THREAD GUIDE	
7-1-1-4	110832009	2	上引线装置	TENSION DISC FELT	
7-1-1-5	145446001	4	上引线装置	TENSION DISC	
7-1-1-6	144103009	2	上引线装置	TENSION DISC PRESSER	
7-1-1-7	148851001	2	上引线装置	THREAD TENSION ADJUST SPRING	
7-1-1-8	S30564000	2	上引线装置	TENSION SPRING WASHER	
7-1-1-9	S30565002	1	上引线装置	TENSION NUT, GREEN	
7-1-1-10	S30565003	1	上引线装置	TENSION NUT, RED	
7-1-1-12	159805001	2	上引线装置	TENSION DISC PRESSER	
7-1-2	105231000	2	上引线装置	PIN	
7-1-3	111076151	1	上引线装置	TENSION RELEASE SHAFT	
7-1-4	105233002	1	上引线装置	SET SCREW, SM4.37	
7-1-5	105234003	1	上引线装置	NUT, SM4.37	
2-2	105221001	3	过线板	THREAD RETAINER	
7-2	541318009	1	上引线装置	UPPER THREAD REGULATOR ASSY	
7-2-1-1	111075059	1	上引线装置	UPPER THREAD TENSION BRACKET	
7-2-1-2	145440001	3	上引线装置	TENSION STUD	
7-2-1-3	110813001	3	上引线装置	NEEDLE THREAD GUIDE	
7-2-1-4	110832009	3	上引线装置	TENSION DISC FELT	
7-2-1-5	145446001	6	上引线装置	TENSION DISC	
7-2-1-6	144103009	3	上引线装置	TENSION DISC PRESSER	
7-2-1-7	148851001	3	上引线装置	THREAD TENSION ADJUST SPRING	
7-2-1-8	S30564000	3	上引线装置	TENSION SPRING WASHER	
7-2-1-9	S30565002	1	上引线装置	TENSION NUT, GREEN	
7-2-1-10	S30565003	1	上引线装置	TENSION NUT, RED	
7-2-1-11	S30565004	1	上引线装置	TENSION NUT, YELLOW	
7-2-1-12	159805001	3	上引线装置	TENSION DISC PRESSER	
7-2-2	105231000	3	上引线装置	PIN	
7-2-3	111076151	1	上引线装置	TENSION RELEASE SHAFT	
7-2-4	105233002	1	上引线装置	SET SCREW, SM4.37	
7-2-5	105234003	1	上引线装置	NUT, SM4.37	
15	111072009	1	上引线装置	THREAD GUIDE SET PLATE	
16	062630412	2	上引线装置	SCREW, PAN SM2.38-56X4	
17	111073001	2	上引线装置	SCREW, FLAT SM2.38	

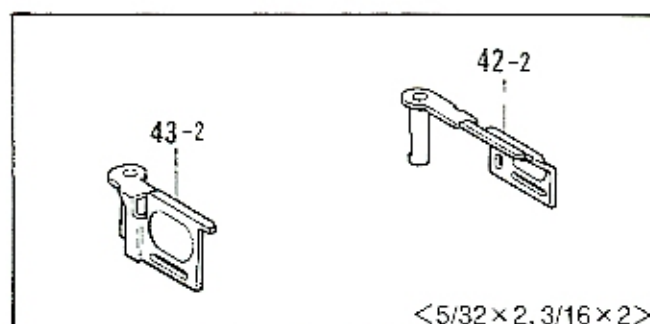
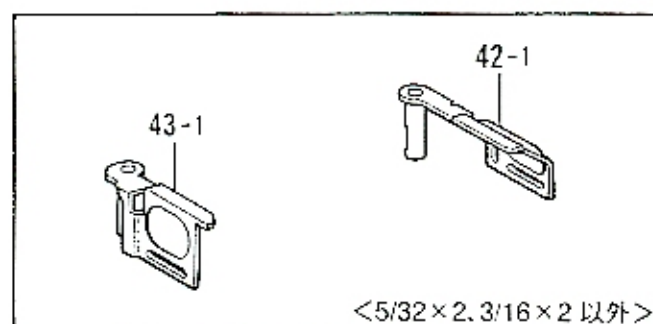
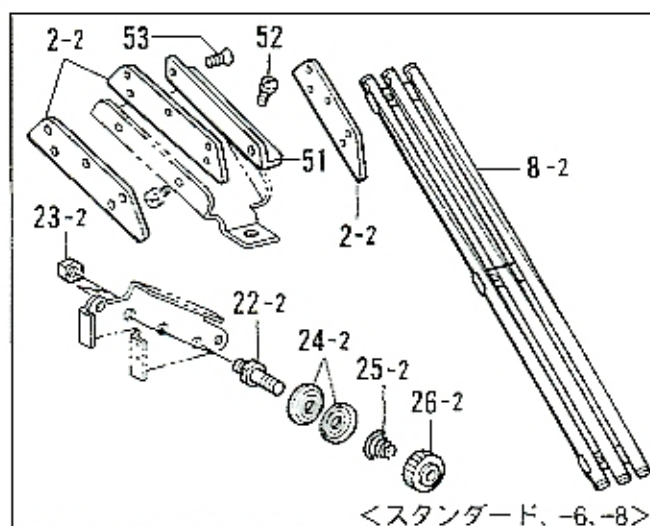
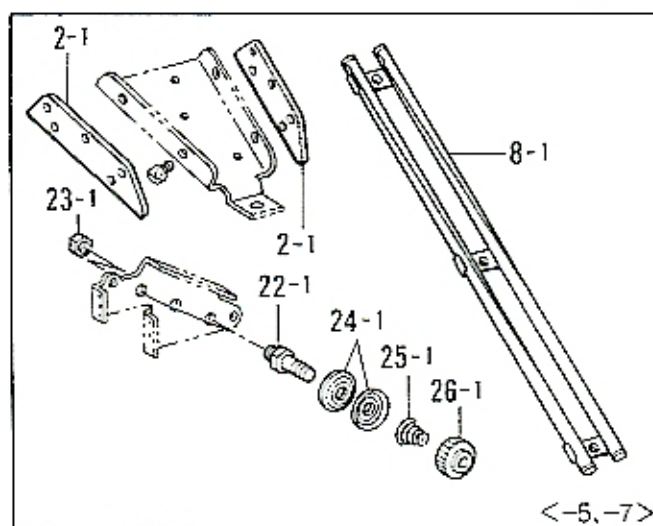
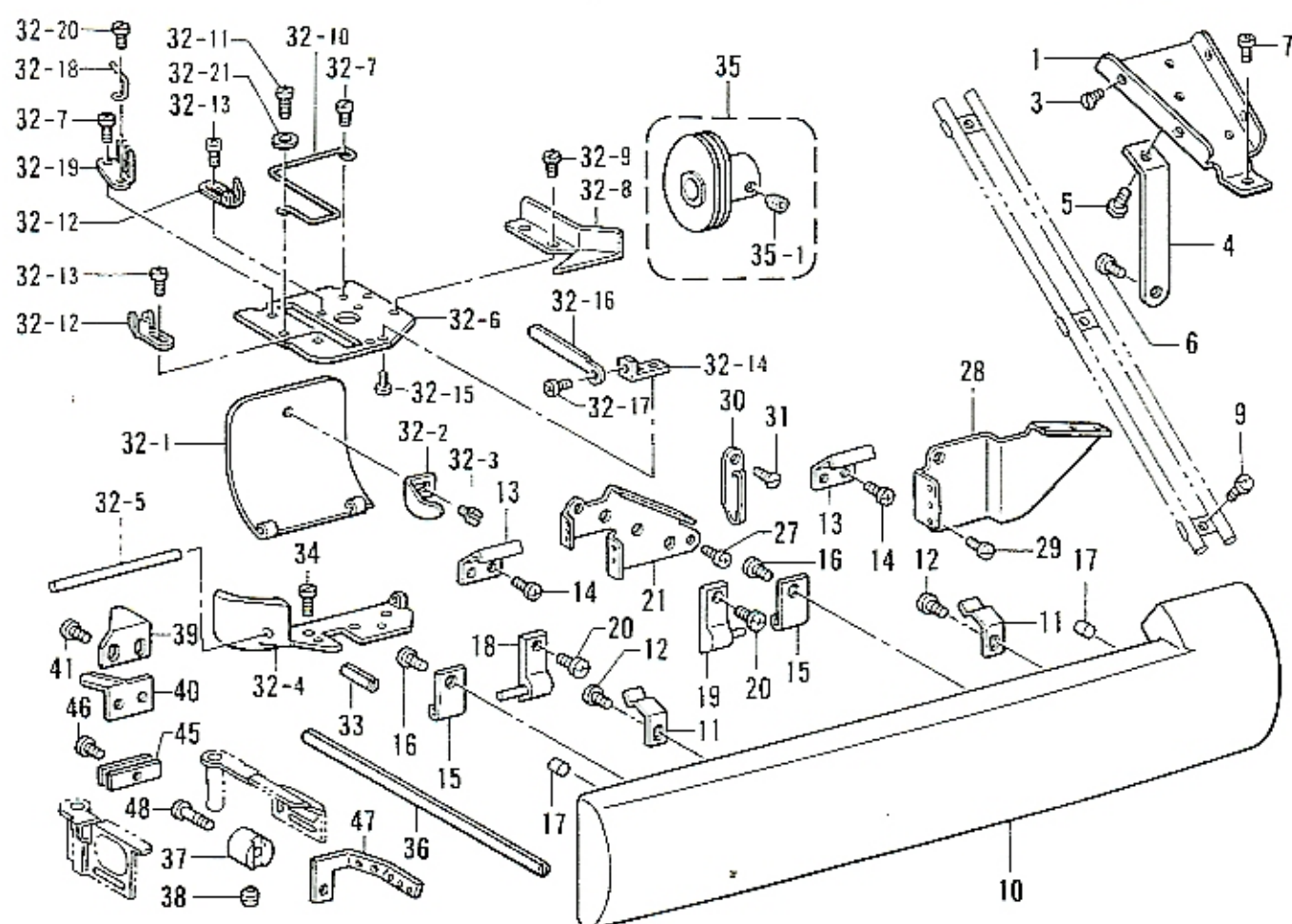
下引线装置(927)/Lower threading mechanism(927)



下引线装置(927)/Lower threading mechanism(927)

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	111095009	1	下引线挡板	LOWER THREAD GUIDE RETAINER	
3	111073001	4	螺钉 SM2.38	SCREW, FLAT SM2.38	
4	111096009	1	下引线柱	LOWER THREAD GUIDE SUPPORT	
5	062670412	1	螺钉 SM3.57-40X4	SCREW, PAN SM3.57-40X4	
6	062670512	1	螺钉 SM3.57-40X5	SCREW, PAN SM3.57-40X5	
7	062671012	1	螺钉 SM3.57-40X10	SCREW, PAN SM3.57-40X10	
9	062670812	3	螺钉 SM3.57-40X8	SCREW, PAN SM3.57-40X8	
10	540319001	1	前盖	FRONT COVER	
11	540320051	2	前盖弹簧	FRONT COVER SPRING	
12	060670512	2	螺钉 SM3.57-40X5	SCREW, BIND SM3.57-40X5	
13	540321051	2	前盖钩	FRONT COVER HOOK	
14	062670612	4	螺钉 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
15	540322051	2	前盖固定块	HINGE	
16	062670612	2	螺钉 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
17	142274009	2	橡胶垫	RUBBER CAP, 4.2	
18	105257009	1	前盖铰链, 左	L/THREAD GUIDE HINGE ASSY, L	
19	105260009	1	前盖铰链, 右	L/THREAD GUIDE HINGE ASSY, R	
20	062671012	2	螺钉 SM3.57-40X10	SCREW, PAN SM3.57-40X10	
21	540323001	1	下引线松紧支架	LOWER THREAD TENSION BRACKET	
27	062670612	2	螺钉 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
28	540325001	1	下引线装置	LOWER THREAD GUIDE	
29	062670612	2	螺钉 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
30	112658001	1	下引线装置	ARM THREAD GUIDE, M	
31	108960002	1	下引线装置	SCREW, FLAT SM3.57	
32	540266051	1	下引线装置	LOWER THREAD TAKE-UP BRACKET	
32-1	105280009	1	下引线装置	L/THREAD TAKE-UP LEVER COVER	
32-2	105281001	1	下引线装置	SPRING, PLATE	
32-3	122771002	1	下引线装置	SCREW, SM2.38	
32-4	105284101	1	下引线装置	L/THR. TAKE-UP LEVER BRACKET	
32-5	105285000	1	下引线装置	L/THR. TAKE-UP LEVER COV. SHAFT	
32-6	540326051	1	下引线装置	L/THR. TAKE-UP LEVER BRACKET	
32-7	062670612	2	螺钉 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
32-8	105287001	1	下引线装置	GUIDE PLATE	
32-9	105288001	2	下引线装置	SCREW, SM2.38	
32-10	540327051	1	下引线装置	LOWER THREAD GUIDE	
32-11	060660416	1	下引线装置	SCREW, BIND SM3.18-40X4	
32-12	540795101	2	下引线装置	LOWER THREAD GUIDE	
32-13	060660416	2	下引线装置	SCREW, BIND SM3.18-40X4	
32-14	540328051	1	下引线装置	THREAD RELEASE BASE	
32-15	062660412	2	下引线装置	SCREW, PAN SM3.18-40X4	
32-16	540329051	1	下引线装置	LOWER THREAD PRESSER	
32-17	062660412	1	下引线装置	SCREW, PAN SM3.18-40X4	
32-18	105296001	1	下引线装置	THREAD GUIDE	
32-19	111112001	1	下引线装置	LOWER THREAD GUIDE PLATE	
32-20	105288001	1	下引线装置	SCREW, SM2.38	
32-21	026030136	1	下引线装置	WASHER, PLAIN S 3	
33	047501242	1	下引线装置	PIN, SPRING ROLL AW5	
34	100064005	2	下引线装置	SCREW, SM3.57	
35	540330051	1	下引线装置	LOWER THREAD TAKE-UP W/S, M	
35-1	014680422	2	下引线装置	SET SCREW, SOCKET (CP) SM4.37	
36	105300101	1	下引线装置	LOWER THREAD FEED BAR GUIDE	
38	013760610	1	下引线装置	SET SCREW, (CP) SM5.95	
39	111113101	1	下引线装置	THREAD TRIMMER GUIDE PLATE	
40	111114101	1	下引线装置	THREAD TRIMMER	
41	062670612	2	下引线装置	SCREW, PAN SM3.57-40X6	
42	540335051	1	下引线装置	LOOPER COVER, RA	
43	540338051	1	下引线装置	LOOPER COVER, LA	
44	047200842	1	下引线装置	PIN, SPRING ROLL AW2	
45	540799051	2	下引线装置	SPRING	
46	062670712	1	下引线装置	SCREW, PAN SM3.57-40X7	
54	508987001	1	下引线装置	THREAD TENSION CONTROL STUD	
55	146354001	1	下引线装置	WASHER, PLAIN S	
56	144504001	2	下引线装置	THREAD GUIDE DISC	
57	540324001	1	下引线装置	THREAD GUIDE SPRING	
58	155510001	1	下引线装置	TENSION NUT	
2-1	105221001	2	过线板	THREAD RETAINER	
8-1	105251009	1	过线管组件	INGLINED GUIDE TUBE ASSY	
22-1	508987001	2	过线管控制销	THREAD TENSION CONTROL STUD	
23-1	021680202	2	过线管控制销	NUT, 2 SM4.37	
24-1	144504001	4	过线管控制销	THREAD GUIDE DISC	
25-1	540324001	2	过线管控制销	THREAD GUIDE SPRING	
26-1	155510001	2	过线管控制销	TENSION NUT	
2-2	105221001	3	过线板	THREAD RETAINER	
8-2	111097009	1	过线管组件	INGLINED GUIDE TUBE ASSY	
22-2	508987001	3	过线管控制销	THREAD TENSION CONTROL STUD	
23-2	021680202	3	过线管控制销	THREAD GUIDE DISC	
24-2	144504001	6	过线管控制销	THREAD GUIDE SPRING	
25-2	540324001	3	过线管控制销	TENSION NUT	
26-2	155510001	3	过线管控制销	THREAD GUIDE SET PLATE	
51	111072009	1	过线管控制销	SCREW, PAN SM2.38-56X4	
52	062630412	2	过线管控制销	SCREW, FLAT SM2.38	
53	111073001	2	过线管控制销		
37-1	105301001	1	挑线引纱支架	LOOPER THREAD GUIDE BRACKET	
47-1	105304001	1	挑线引纱装置	LOOPER THREAD GUIDE	
48-1	062660612	1	挑线引纱装置	SCREW, PAN SM3.18-40X6	
37-2	147291001	1	挑线引纱支架	LOOPER THREAD GUIDE BRACKET	
47-2	516487151	1	挑线引纱装置	LOOPER THREAD GUIDE, -8	
48-2	062671412	1	挑线引纱装置	SCREW, PAN SM3.57-40X14	
49	540341001	1	挑线引纱装置	LOOPER THREAD GUIDE	
50	062630412	2	挑线引纱装置	SCREW, PAN SM2.38-56X4	

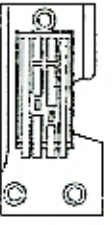
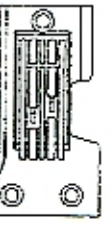
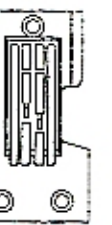
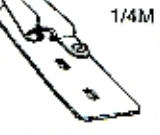
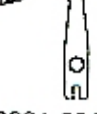
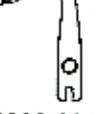
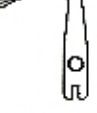
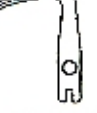
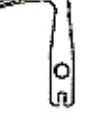
下引线装置(928)/Lower threading mechanism(928)



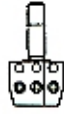
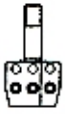
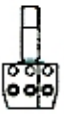
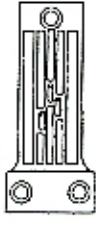
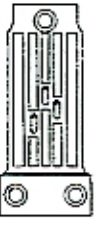
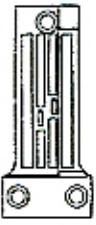
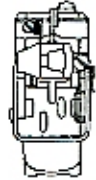
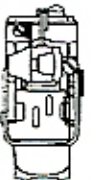
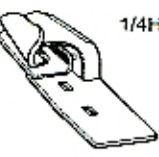
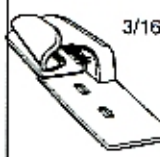
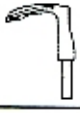
下引线装置(928)/Lower threading mechanism(928)

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	111095009	1	下引线挡板	LOWER THREAD GUIDE RETAINER	
3	111073001	4	螺丝 SM2.38	SCREW, FLAT SM2.38	
4	111096009	1	下引线柱	LOWER THREAD GUIDE SUPPORT	
5	062670412	1	螺丝 SM3.57-40X4	SCREW, PAN SM3.57-40X4	
6	062670512	1	螺丝 SM3.57-40X5	SCREW, PAN SM3.57-40X5	
7	062671012	1	螺丝 SM3.57-40X10	SCREW, PAN SM3.57-40X10	
9	062670812	3	螺丝 SM3.57-40X8	SCREW, PAN SM3.57-40X8	
10	540319001	1	前盖	FRONT COVER	
11	540320051	2	前盖弹簧	FRONT COVER SPRING	
12	060670512	2	螺丝 SM3.57-40X5	SCREW, BIND SM3.57-40X5	
13	540321051	2	前盖钩	FRONT COVER HOOK	
14	062670612	4	螺丝 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
15	540322051	2	前盖固定块	HINGE	
16	062670612	2	螺丝 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
17	142274009	2	橡胶垫	RUBBER CAP, 4.2	
18	105257009	1	前盖铰臂, 左	L/THREAD GUIDE HINGE ASSY, L	
19	105260009	1	前盖铰臂, 右	L/THREAD GUIDE HINGE ASSY, R	
20	062671012	2	螺丝 SM3.57-40X10	SCREW, PAN SM3.57-40X10	
21	540323001	1	下引线松紧支架	LOWER THREAD TENSION BRACKET	
27	062670612	2	螺丝 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
28	540325001	1	下引线装置	LOWER THREAD GUIDE	
29	062670612	2	螺丝 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
30	112658001	1	引线装置	ARM THREAD GUIDE, M	
31	108960002	1	螺丝 SM3.57	SCREW, FLAT SM3.57	
32	540266051	1	下导线支架	LOWER THREAD TAKE-UP BRACKET	
32-1	105280009	1	过线器盖	L/THREAD TAKE-UP LEVER COVER	
32-2	105281001	1	弹簧	SPRING, PLATE	
32-3	122771002	1	螺丝 SM2.38	SCREW, SM2.38	
32-4	105284101	1	过线连杆支架	L/TR. TAKE-UP LEVER BRACKET	
32-5	105285000	1	过线连杆盖主销	L/TR. TAKE-UP LEVER COV. SHAFT	
32-6	540326051	1	过线连杆支架	L/TR. TAKE-UP LEVER BRACKET	
32-7	062670612	2	螺丝 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
32-8	105287001	1	引线台	GUIDE PLATE	
32-9	105288001	2	螺丝 SM2.38	SCREW, SM2.38	
32-10	540327051	1	下引线装置	LOWER THREAD GUIDE	
32-11	060660416	1	螺丝 SM3.18-40X4	SCREW, BIND SM3.18-40X4	
32-12	540795101	2	下引线装置	LOWER THREAD GUIDE	
32-13	060660416	2	螺丝 SM3.18-40X4	SCREW, BIND SM3.18-40X4	
32-14	540328051	1	松线座	THREAD RELEASE BASE	
32-15	062660412	2	螺丝 SM3.18-40X4	SCREW, PAN SM3.18-40X4	
32-16	540329051	1	下压线装置	LOWER THREAD PRESSER	
32-17	062660412	1	螺丝 SM3.18-40X4	SCREW, PAN SM3.18-40X4	
32-18	105296001	1	引线装置	THREAD GUIDE	
32-19	111112001	1	下引线台	LOWER THREAD GUIDE PLATE	
32-20	105288001	1	螺丝 SM2.38	SCREW, SM2.38	
32-21	026030136	1	垫圈	WASHER, PLAIN S 3	
33	047501242	1	弹簧销	PIN, SPRING ROLL AWS	
34	100064005	2	螺丝 SM3.57	SCREW, SM3.57	
35	540342051	1	下导线轮组件	LOWER THREAD TAKE-UP W/S, H	
35-1	014680422	2	固定螺母	SET SCREW, SOCKET (CP) SM4.37	
36	105300101	1	过线管	LOWER THREAD FEED BAR GUIDE	
37	147291001	1	挑线引线支架	LOOPER THREAD GUIDE BRACKET	
38	013760610	1	固定螺母	SET SCREW, (CP) SM5.95	
39	111113101	1	剪线台	THREAD TRIMMER GUIDE PLATE	
40	111114101	1	剪线刀片	THREAD TRIMMER	
41	062670612	2	螺丝 SM3.57-40X6	SCREW, PAN SM3.57-40X6	
42	540335051	1	挑线叉盖, 右	LOOPER COVER, RA	
43	540338051	1	挑线叉盖, 左	LOOPER COVER, LA	
45	540799051	2	弹簧	SPRING	
48	062671412	1	螺丝 SM3.57-40X14	SCREW, PAN SM3.57-40X14	
8-1	105251009	1	过线管组件	INGLINED GUIDE TUBE ASSY	
22-1	508987001	2	压线控制销	THREAD TENSION CONTROL STUD	
23-1	021680202	2	螺母	NUT, 2 SM4.37	
24-1	144504001	4	引线盘	THREAD GUIDE DISC	
25-1	540324001	2	引线弹簧	THREAD GUIDE SPRING	
26-1	155510001	2	压线螺母	TENSION NUT	
8-2	111097009	1	过线管组件	INGLINED GUIDE TUBE ASSY	
22-2	508987001	3	压线控制销	THREAD TENSION CONTROL STUD	
23-2	021680202	3	螺母	NUT, 2 SM4.37	
24-2	144504001	6	引线盘	THREAD GUIDE DISC	
25-2	540324001	3	引线弹簧	THREAD GUIDE SPRING	
26-2	155510001	3	压线螺母	TENSION NUT	
51	111072009	1	引线固定盘	THREAD GUIDE SET PLATE	
52	062630412	2	螺丝 SM2.38-56X4	SCREW, PAN SM2.38-56X4	
53	111073001	2	螺丝 SM2.38	SCREW, FLAT SM2.38	
42-1	540336051	1	挑线叉盖, 右	LOOPER COVER, RB	
43-1	540339051	1	挑线叉盖, 左	LOOPER COVER, LB	
42-2	540337051	1	挑线叉盖, 右	LOOPER COVER, RC	
43-2	540340051	1	挑线叉盖, 左	LOOPER COVER, LC	

927零件一览表/ (927) DIFFERENT PARTS LIST

参照番号 Ref.No.	品名 Name of part	薄物用 / Thin materials		中厚物用 / Medium materials		
		4.8mm [3/16]	6.4mm [1/4]	3.2mm [1/8]	4.0mm [5/32]	4.8mm [3/16]
G-1	针夹 Needle clamp with screw	 183954-001	 183978-001	 183953-001	 183951-001	 183954-001
G-2	针/针数 No. of needles	TVX64N.#12 (2) S36861-012	←	TVX64NY#14 (2) S36861-014	←	←
G-3	针板 Needle plate	 S05946-101	 S11508-101	 S40371-001	 S40373-001	 S05946-101
G-5	送料配件 Presser foot assy	 S40355-001	 S40363-001	 S40367-001	 S40365-001	 S40355-001
G-7	压脚 Feed dog	 S40369-001	 S40370-001	 S40372-001	←	 S40369-001
G-10	导针板 Needle guard	 S06310-001	 148973-001	 S06310-001	←	←
G-13	卷边器配件 Lapper assy	 101494-001	 S09679-001	 101488-001	 101949-001	 101497-001
G-20-1	挑线叉(S) Looper (S)	 S40391-001	 S40393-001	 S40389-001	←	 S40391-001
G-20-2	挑线叉(L) Looper (L)	 S40392-001	 S40394-001	 S40390-001	←	 S40392-001

927零件一览表/ (927) DIFFERENT PARTS LIST

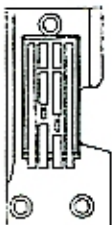
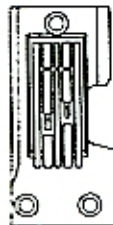
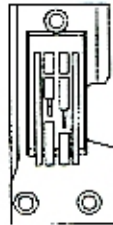
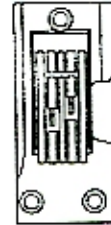
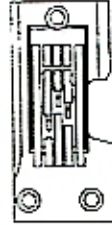
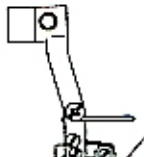
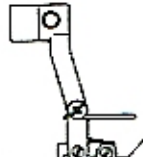
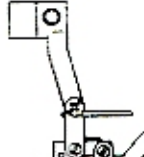
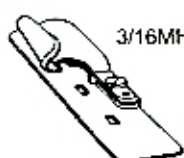
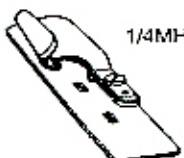
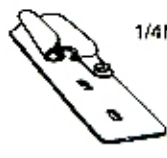
参照番号 Ref.No.	厚物用 / Heavy materials					- 5 厚物 / Heavy materials
	2.8mmx2 [7/64x2]	3.2mmx2 [1/8x2]	3.2mmx2 [1/8x2]	4.0mmx2 [5/32x2]	4.8mmx2 [3/16x2]	4.8mm [3/16]
G-1 针夹 Needle clamp with screw	 183952-001	 181716-001	←	 181723-001	 181722-001	 183954-001
G-2 针/针数 Needle No. of needles	TVX5#130 (3) S43401-021	←	←	←	←	TVX5#130 (2) S43401-021
G-3 针板 Needle plate	 S40790-001	 S13042-001	←	 S40787-001	 S40783-001	 159583-001
G-5 送料配件 Presser foot assy	 S40788-001	 S40386-001	←	 S40785-001	 S40781-001	 159584-201
G-7 压脚 Feed dog	 S13045-101	←	←	 S40784-001	←	 159588-001
G-14 卷边器配件 Lapper assy	 111171-001	 101561-001	 101564-001	 111177-001	 111183-001	 159609-001
G-18-1 挑线叉(S) Looper (S)	 S40375-001	←	←	 S40395-001	←	 S40375-001
G-18-2 挑线叉(M) Looper (M)	 S40376-001	←	←	←	←	←
G-18-3 挑线叉(L) Looper (L)	 S40377-001	←	←	 S40396-001	←	 S40377-001

928部分零件表/(928) OPTION PARTS LIST

G-5 送料配件 Presser foot assy	厚物用 / Heavy materials 3.2mmx2 [1/8x2]  S13043-101
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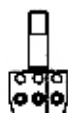
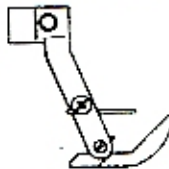
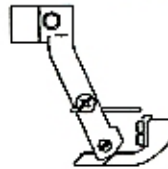
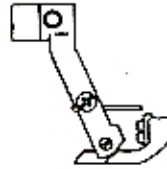
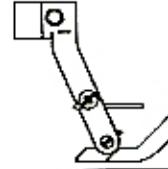
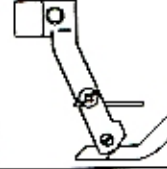
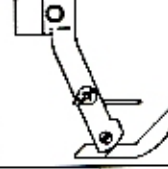
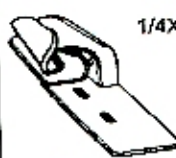
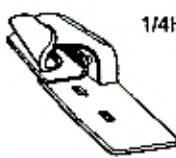
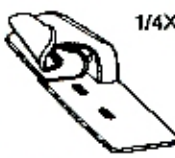
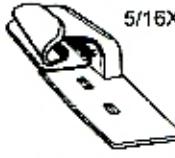
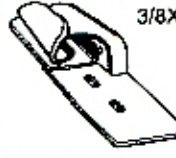
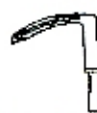
G-14 卷边器配件 Lapper assy	111168-001  7/32MH
	111174-001  5/16MH
	111180-001  3/8MH
	中厚物用 / Medium materials

927零件一览表/ (927) DIFFERENT PARTS LIST

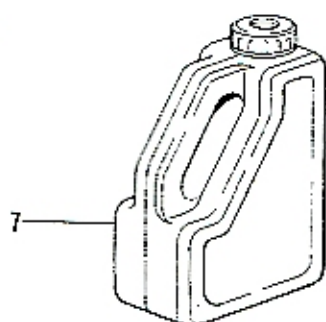
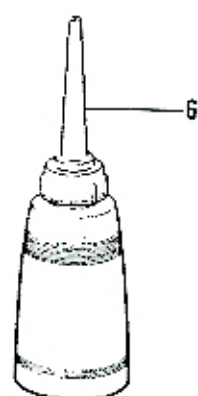
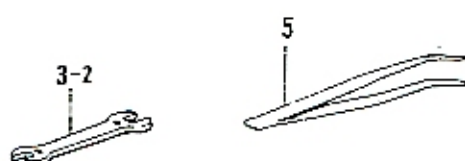
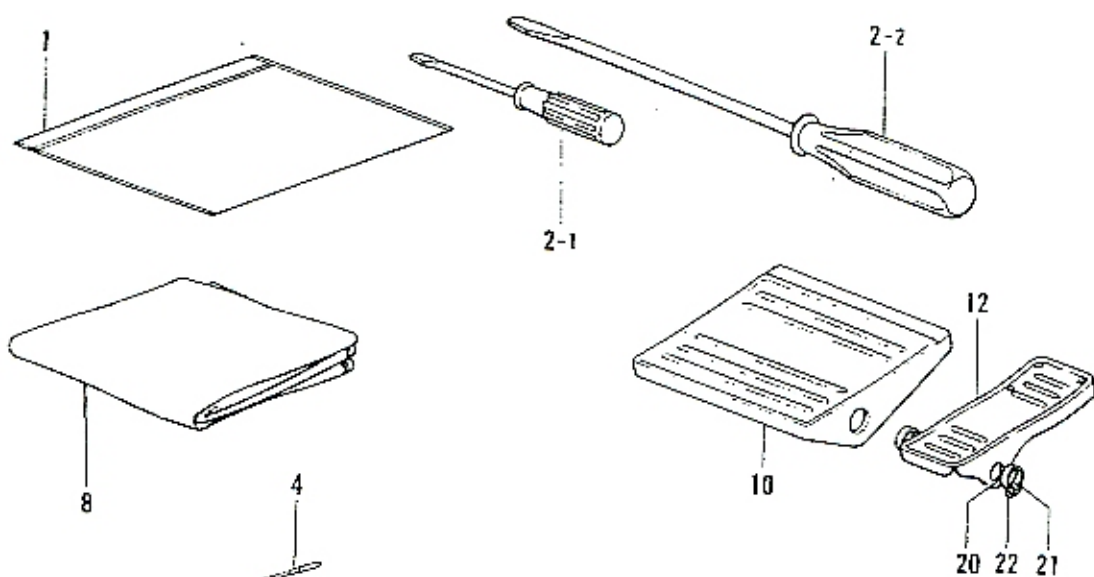
参照番号 Ref.No.	中厚物用 / Medium materials			- 7 - 8 薄物用 / Thin materials		
	4.8mm [3/16] 固定針受け / Fixed N. Guard	6.4mm [1/4]	6.4mm [1/4] 固定針受け / Fixed N. Guard	4.8mm [3/16]	6.4mm [1/4]	3.2mmx2 [1/8x2]
G-1 针夹 Needle clamp with screw	 183954-001	 183978-001	←	 183954-001	 183978-001	 S16500-001
G-2 针/针数 No. of needles	TVX64NY#14 (2) S36861-014	TVX64NY#16 (2) S36861-016	←	TVX64NY#11PSU (2) S36861-031	←	TVX64NY#11PSU (3) S36861-031
G-3 针板 Needle plate	 S05946-101	 S11508-101	←	 S06318-101	 S09672-101	 S16475-101
G-5 送料配件 Presser foot assy	 101491-101	 106160-101	←	 S06303-101	 S09673-101	 S16477-101
G-7 压脚 Feed dog	 S05947-001	 S40370-001	 S11509-001	 S06319-101	 S09678-001	 S16476-001
G-10 导针板 Needle guard	 105302-001	 148973-001	 106170-001	 S06310-001	 148973-001	 S16482-001
G-13 卷边器配件 Lapper assy	 101497-001	 101561-001	←	 101494-001	 S09679-001	←
G-20-1 挑线叉(S) Looper (S)	 S40391-001	 S40393-001	←	 S40391-001	 S40393-001	(S) S40375-001
G-20-2 挑线叉(L) Looper (L)	 S40392-001	 S40394-001	←	 S40392-001	 S40394-001	(M) S40376-001 (L) S40377-001

参照番号		子二△用 / Extra heavy materials												厚物 / Heavy materials		Ref.No.					
G-1 针夹 Needle clamp with screw	G-2 针/针数 Needle No. of needles	G-3 针板 Needle plate	G-5 送料配件 Presser foot assy	G-7 压脚 Feed dog	G-14 卷边器配件 Lapper assy	G-18-1 挑线叉(S) Looper (S)	G-18-2 挑线叉(M) Looper (M)	G-18-3 挑线叉(L) Looper (L)	183978-001	TVX5#140	S43401-022	181716-001	TVX5#140	S43401-022	181716-001	TVX5#140	S43401-022	183954-001	TVX5#130	(2)	S43401-021
									6.4mm [1/4]	3.2mmx2 [1/8x2] 厚差 1.0 / Height Difference 1.0	3.2mmx2 [1/8x2] 厚差 1.0 / Height Difference 1.0	4.0mmx2 [5/32x2]	4.8mmx2 [3/16x2]	4.8mmx2 [3/16x2]	4.8mm [3/16]						
- 5																					
- 6																					
- 7																					

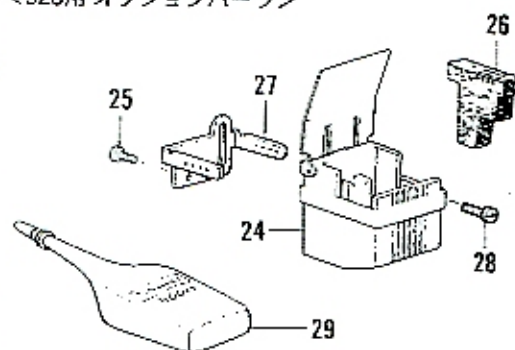
928零件一覽表/ (928) DIFFERENT PARTS LIST

参照番号 Ref.No.	- 7 デニム / Extra heavy	厚物 / Heavy materials	- 8 デニム用 / Extra heavy materials			
	6.4mm [1/4]	3.2mmx2 [1/8x2] 段差 0 / Height Difference 0	3.2mmx2 [1/8x2] 段差 1.0 / Height Difference 1.0	3.2mmx2 [1/8x2] 段差 1.9 / Height Difference 1.9	4.0mmx2 [5/32x2]	4.8mmx2 [3/16x2]
G-1 针夹 Needle clamp with screw	 183978-001	 181716-001		←	 181723-001	 181722-001
G-2 针/针数 Needle No. of needles	TVX5#140 (2) S43401-022	TVX5#130 (3) S43401-021	TVX5#140 (3) S43401-022	←	←	←
G-3 针板 Needle plate	 150666-001	 156175-001	 S01634-001	 150667-001	 151486-001	 151478-001
G-5 送料配件 Presser foot assy	 150668-101	 156179-101	 S01632-101	 150672-101	 151487-101	 151479-101
G-7 压脚 Feed dog	 150673-001	 156182-101	 S01635-101	 150675-101	 151483-101	←
G-14 卷边器配件 Lapper assy	 147302-001	 101564-001	 147302-001	←	 148951-001	 148936-001
G-18-1 挑线叉(S) Looper (S)	 S40375-001	←	←	←	 S40395-001	←
G-18-2 挑线叉(M) Looper (M)	←	 S40376-001	←	←	←	←
G-18-3 挑线叉(L) Looper (L)	 S40377-001	←	←	←	 S40396-001	←

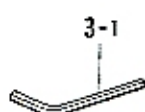
附件/Accessories



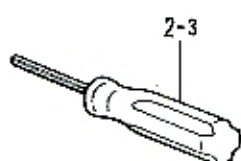
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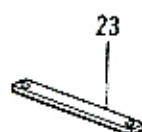
<-7, -8>



<927用 -8, 928用 -5 以外>



<928用 -5, -6, -7, -8>



附件/Accessories

参考号	代码	数量	零件名称	NAME OF PARTS	RM
1	122991001	1	附件袋	ACCESSORY BAG	
2-1	105344001	1	螺丝刀, 2.6x70	SCREW DRIVER, 2.6X70	
2-2	101572101	1	螺丝刀, 5.5x190	SCREW-DRIVER, 5.5X190	
3-2	100887001	1	扳手, 8x9	WRENCH, 8X9	
5	117466000	1	小镊子	PINCETTE	
6	114483002	1	注油壶组件	OILER ASSY	
8	144228001	1	头盖	HEAD COVER	
10	133636009	1	踏板	THREADLE PEDAL	
11	180827009	2	踏板塞组件	THREADLE PEDAL STOPPER ASSY	
11-1	151604001	4	固定螺丝, SM5.95	SET SCREW, SM5.95	
12	117437109	1	踏板	FOOT LIFTER PEDAL	
13	109656009	1	连接杆, L	CONNECTING LEVER, L	
14	100463001	2	螺钉, SM7.94	BOLT, SM7.94	
15	106062009	1	踏板轴	THREADLE PEDAL SHAFT	
16	109657009	2	木螺丝, 平的 M5.1X25	THREADLE PEDAL BRACKET	
17	081512502	4	连接棒	WOOD SCREW, FLAT M5.1X25	
18	105359001	2	连接棒夹组件	CONNECTING ROD	
19	181225001	1	踏板塞	CONNECTING ROD CLAMP ASSY	
20	116016001	2	螺母, 1 M4	PEDAL STOPPER	
21	021400106	2	螺丝, M4x14	NUT, 1 M4	
22	062401406	2	<除928“-5”外, 适用于927“-5”> 螺丝刀	SCREW, PAN M4X14	
2-3	501943001	1	<适用于“-7, -8”>	SCREW DRIVER, 1.6	
3-1	142721001	1	扳手, 3	HEXAGONAL WRENCH, 3	
4	※	8	<适用于927> 针, TVx64NY	<FOR 927> NEEDLE, TVX64NY	
4	※	8	<适用于928> 针, TVx5	<FOR 928> NEEDLE, TVX5	
23	148298001	1	<适用于928“-5, -6, -7&-8”> 间隔装置	<FOR 928“-5, -6, -7 & -8”> SPACER	
24	508758009	1	“供选择的零件” <适用于928> 针线冷却箱组件	“OPTIN PARTS” <FOR 928> NEEDLE THREAD COOLER TANK ASSY	
25	575456001	2	螺丝, P M3x10	TAPTITE, PAN P M3X10	
26	508761100	1	毡垫	FELT	
27	508969101	1	线导向	THREAD GUIDE	
28	060680712	2	固定螺丝, SM4.37x7	SCREW, BIND SM4.37X7	
29	506704001	1	硅树脂油	SILICONE OIL	