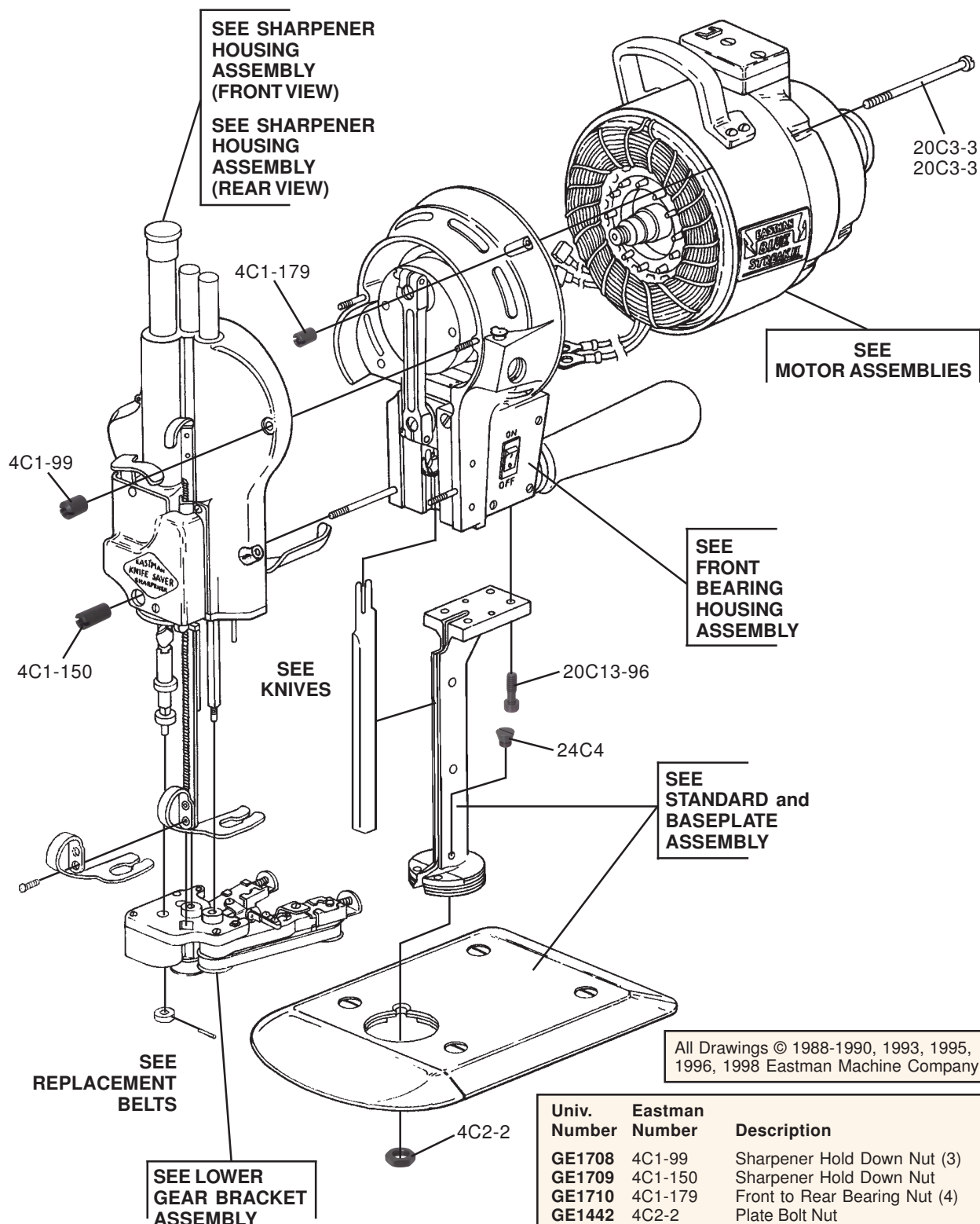


"Genuine" Parts For Eastman Straight Knives

Model 627X BRUTE Model 629X BLUE STREAK II



All Drawings © 1988-1990, 1993, 1995, 1996, 1998 Eastman Machine Company

Univ. Number	Eastman Number	Description
GE1708	4C1-99	Sharpener Hold Down Nut (3)
GE1709	4C1-150	Sharpener Hold Down Nut
GE1710	4C1-179	Front to Rear Bearing Nut (4)
GE1442	4C2-2	Plate Bolt Nut
	20C3-38 **	Front to Rear Bearing Screw (4)
	20C3-39 *	Front to Rear Bearing Screw (4)
GE1713	20C13-96 *	Standard to Bearing Screw (4)
GE1046	24C4	Plate Bolt

Note: Number in parenthesis indicate quantity of a part required.

* Class 627X Only

** Class 629X Only

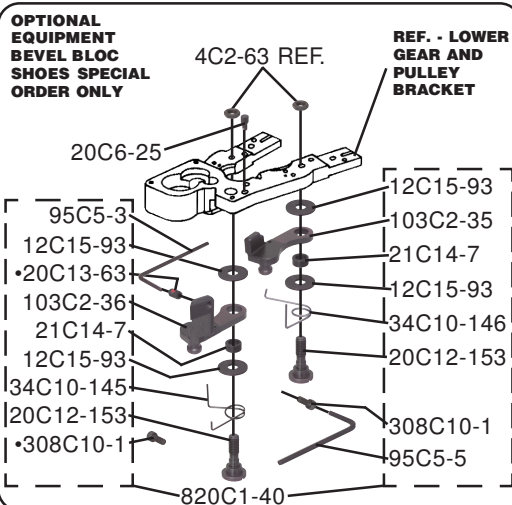
"Genuine" Parts For Eastman Straight Knives

Model 627X BRUTE Model 629X BLUE STREAK II Sharpening Assembly

Bevel Bloc Shoe Assembly

Subassembly 743C3-1 includes:

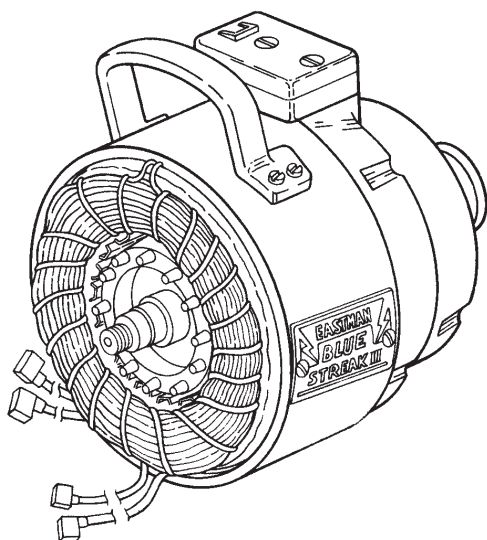
Univ. Number	Eastman Number	Description
GE1696	20C13-63	Socket Set Screw
	766C1-1	Bevel Bloc Assembly (L.H.)
	308C10-1	Socket Set Screw (6-32 x 5/16") (2)



All Drawings © 1988-1990, 1993, 1995, 1996, 1998
Eastman Machine Company

Univ. Number	Eastman Number	Description
GE1561	4C2-63	Nut (L.H.) (2)
	715C1-16	Lower Gear Bracket (5"-10" Knife, Complete)
	715C1-18	Lwr. Gear Brkt. (11-1/2"-13" Knife, Complete)
GE1115	820C1-40	Conversion Kit (R.H. & L.H. Shoes)
Conversion Kit includes the following:		
GE1654	12C15-93	Washer Shoe (4)
GE1495	20C6-25 *	Adjusting Screw
GE1657	20C12-153	Screw For Sharpener Shoe (2)
GE1696	20C13-63	Socket Set Screw
GE1697	21C14-7	Shoe Bushing (2)
GE1698	34C10-145	Spring Shoe (L.H.)
GE1699	34C10-146	Spring Shoe (R.H.)
	95C5-3	Allen Wrench
	95C5-5 *	Allen Wrench
GE1700	103C2-35	Sharpener Shoe (R.H.)
GE1701	103C2-36	Sharpener Shoe (L.H.)
	308C10-1 *	Socket Set Screw (6-32 x 5/16") (2)
GE1119	820C1-39	Conversion Kit (includes * parts above)

Note: Number in parenthesis indicate quantity of a part required.

"Genuine" Parts For Eastman Straight Knives
Model 627X BRUTE
Model 629X BLUE STREAK II
**SINGLE & THREE PHASE
MOTOR ASSEMBLIES
(Single & Dual Speed)**


All Drawings © 1988-1990, 1993, 1995,
1996, 1998 Eastman Machine Company

Univ. Number	Eastman Number	Description
	1C4-8 ***	Cutout Sleeve
GE1349	4C1-145	Shaft Lock Nut
GE1352	4C2-87	Clutch Nut
GE1341	8C5-10 ***	Automatic Switch Insulation
	8C12-4 ***	Lead Wire Insulation (2)
GE1353	10C1-41	Rotor Fan
GE1343	12C1-12	Loading Spring Washer
	12C1-32	Lock Washer
GE1347	13C1-9	Turning Knob
GE1351	18C6-16	Retaining Ring
	22C1-24 **	Carrying Handle
	30C1-8	Dust Cap
GE1348	34C1-51	Clutch Spring
	47C4-79 ***	Terminal
	47C4-80 ***	Terminal
GE1714	53C7-35	Fan Cover
GE1356	67C1-10 ****	Cutout Mount
	73C7-121	Terminal Wire Tubing
	79C2-26 ****	Direction Arrow Plate
	90C1-146	Rear Bearing Housing
GE1582	90C6-46	Rear Ball Bearing
	199C1-23 ****	Wire Lug (3)
	254C1	Cable Tie (4")
GE1574	300C12-3 ****	Round Head Screw (8-32 x 3/8") (2)
GE2015	300C12-6	Round Head Screw (4)
GE1715	301C8-1	Fillister Head Screw (4-40 x 1/2") (3)
	301C12-3 ***	Fillister Head Screw (8-32 x 3/8") (2)
GE1350	305C8-1	Binding Head Screw (10)
	305C10-1	Binding Head Screw
	513C3-206 **	Rotor w/Shaft
	513C3-225 *	Rotor w/Shaft
	514C5-109 *&***	Stator w/Band (110V, 60Hz, 3600RPM)
	514C5-114 *&***	Stator w/Band (110V, 60Hz, 1800/3600RPM)
	514C5-127 *&***	Stator w/Band (110V, 60Hz, 3600RPM)
	514C5-129 *&***	Stator w/Band (110V, 60Hz, 1500/3000RPM)
	514C5-146 *&****	Stator w/Band (220V, 60Hz, 3600RPM)
	514C5-148 *&****	Stator w/Band (220V, 60Hz, 1800/3600RPM)
	514C5-155 *&****	Stator w/Band (220V, 60Hz, 3600RPM)
	514C5-158 *&****	Stator w/Band (220V, 60Hz, 1800/3600RPM)
GE1338	580C1-191 ***	Cutout Switch (Dual Speed)
GE1337	580C1-192 ***	Cutout Switch (Single Speed)
GE1345	597C2-14 ***	Cutout Assembly (60C, 3600RPM)
GE1716	597C2-25 ***	Cutout Assembly (60C, 1500/3000RPM)
	783C1-3	Grounding Wire Assembly

* Class 627X Only ** Class 629X Only
 *** One Phase Motor Assemblies Only
 **** Three Phase Motor Assemblies Only

Note: Number in parenthesis indicate quantity of a part required.

"Genuine" Parts For Eastman Straight Knives



WARNING

Attach ground wire to ground terminal "E" on Terminal Block.
Failure to ground Terminal Block may result electrocution or other serious personal injuries.

STATOR WITH BAND
SINGLE-PHASE SINGLE-SPEED
514C5-109 514C5-127

STATOR WITH BAND
SINGLE-PHASE DUAL-SPEED
514C5-114 514C5-129

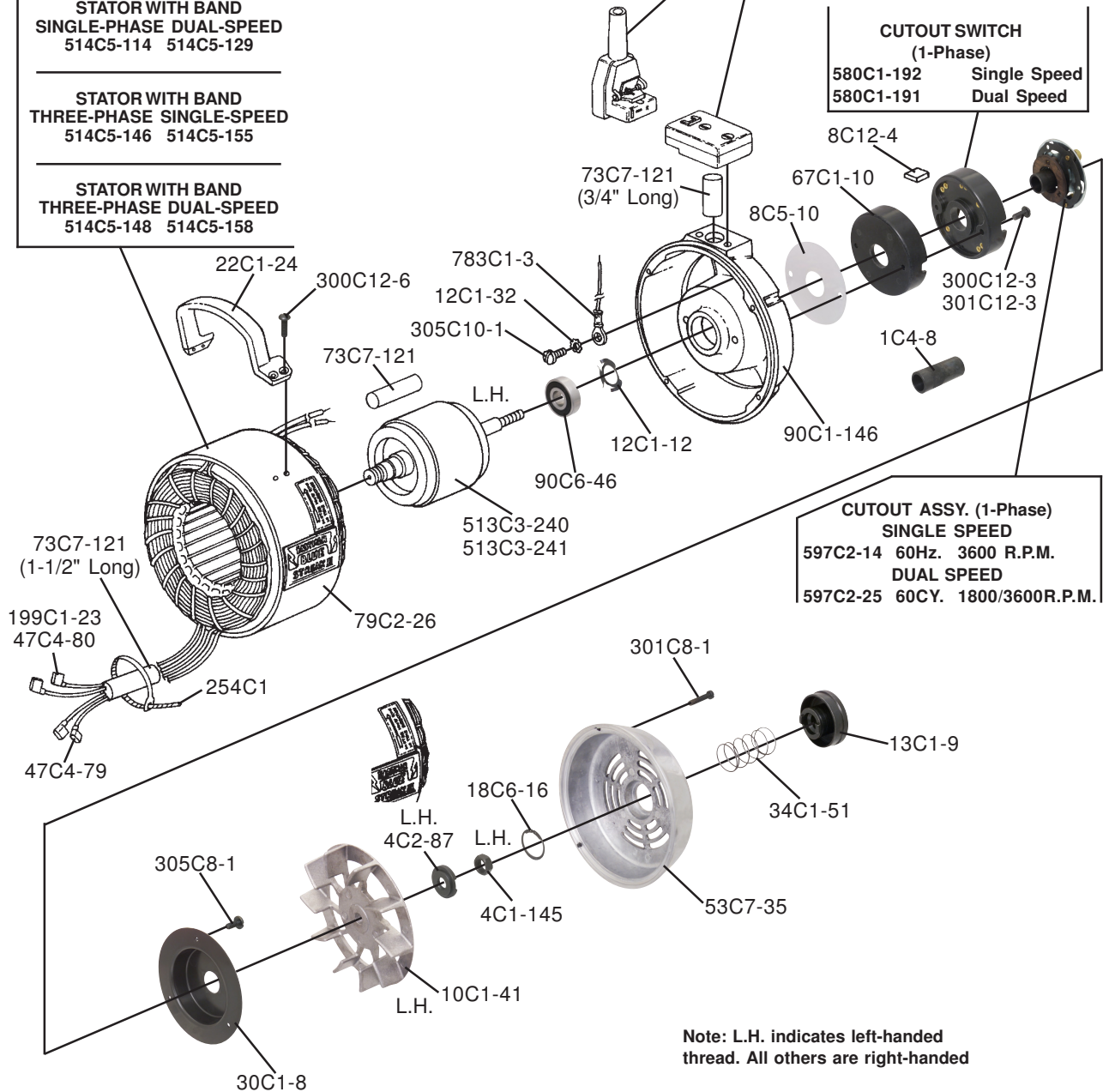
STATOR WITH BAND
THREE-PHASE SINGLE-SPEED
514C5-146 514C5-155

STATOR WITH BAND
THREE-PHASE DUAL-SPEED
514C5-148 514C5-158

SEE ATTACHMENT
PLUG TERMINAL
BLOCK

CUTOUT SWITCH
(1-Phase)

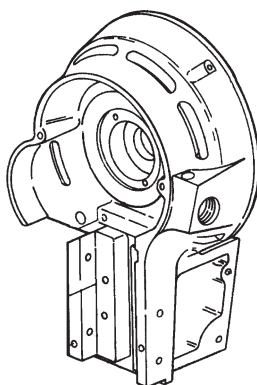
580C1-192 Single Speed
580C1-191 Dual Speed



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"Genuine" Parts For Eastman Straight Knives

Model 627X BRUTE Model 629X BLUE STREAK II



FRONT BEARING HOUSING (90C2-162) with Oiler Assembly

Univ. Number	Eastman Number	Description
	4C1-111	Operating Handle Lock Nut
GE1717	4C1-132	Crank Ball Bearing Lock Nut
GE1378	4C1-190	Lock Nut For Shaft
GE1718	4C2-91	Nut For Guide Screw (3)
GE1365	4C2-110	Stop Nut
GE1374	4C3-8	Guide Adjustment Nut (3)
GE1377	11C12-92	Shaft For Ball Bearing
GE1385	12C1-21	Shakeproof Washer (2)
GE1719	12C1-24	Knife Lock Washer
	12C10-2	Washer (3)
GE1382	12C15-14	Guide Washer (6)
GE1384	12C15-53	Connecting Rod Washer
GE1369	15C13-23	Upper Stud (2)
GE1375	15C13-34	Lower LH Mounting Stud
GE1376	15C13-39	Lower RH Mounting Stud
GE1720	17C4-6	Wrist Pin
	18C6-79	Lock Ring
	18C6-80	O-Ring
GE1386	20C5-17	Connecting Rod Clamp Screw (2)
	20C12-62	Front Housing Plug Screw
	20C12-79	Screw For Handle Bracket
GE1724	20C12-122	Guide Hold Down Screw
GE1722	24C1-3	Knife Lock Bolt
GE1362	34C10-142	Spring For Capacitor
	52C5-194	Switch Plate (Dual Speed, 3 Ph.)
	52C5-235	Switch Plate (Single Speed)
	52C5-236	Switch Plate (Dual Speed, 1 Ph.)
	53C2-111	Switch Cover
	53C6-2	Oil Tube Cover
	53C11-91	Capacitor Cover
GE1914	54C4-32	Wrist Pin Plug
GE1366	62C1-140	Handle Bracket
GE1725	71C3-18	Front Ball Bearing Retainer
GE1364	72C4-28	Oil Hole Cover
	73C7-203	Oil Tube, Clear
	73C7-204	Oiler Tube
GE1729	85C1-44	Crank (1-3/4" Stroke)
GE1728	85C1-45	Crank (1-1/2" Stroke)
GE1727	85C1-46	Crank (1-1/4" Stroke)
GE1726	85C1-52	Crank (1-1/8" Stroke)
	90C2-162	Front Bearing Housing
GE1368	90C6-38	Front Ball Bearing
GE1582	90C6-46	Sealed Crank Ball Bearing
	91C4-25	Rivet Crosshead (2)
	141C1-46	Gauge, Clear

Univ. Number	Eastman Number	Description
GE1457	191C1-21	Crosshead Felt Pad
GE1730	191C1-38	Wrist Pin Felt Pad
	191C1-42	Oil Felt Wicking, Long
	191C1-43	Oil Felt Wicking, Short
	191C1-45	Oil Felt Wicking (.187" x .44")
	201C1-11	Eyelet
	222C1-7	RTV Sealer
	300C3-2	Round Head Screw (2-56 x 1/8") (4)
GE1415	300C10-4	Round Head Screw (6-32 x 3/8") (2)
GE1691	302C8-2	Flat Head Screw (4-40 x 3/4")
GE1661	302C10-4	Flat Head Screw (6-32 x 5/16") (4)
GE1350	305C8-1	Binding Head Screw (4-40 x 1/4") (7)
	307C18-1	Screw
	308C12-1	Socket Head Screw (8-32 x 3/8") (3)
GE1379	308C14-1	Guide Hold Down Screw (4)
GE1732	309C15-5	Guide Adjustment Screw (3)
GE1390	525C1-4	LH & RH Guides (1-3/4" Stroke)
GE1389	525C1-5	LH & RH Guides (1-1/2" Stroke)
GE1915	525C1-1	LH & RH Guides (1-1/2" Stroke) (For Old Style 625 Model Only)
GE1181	525C1-6	LH & RH Guides (1-1/4" Stroke)
	525C1-7	LH & RH Guides (1-1/8" Stroke)
GE1733	531C1-53	Operating Handle
	531C1-76	Cushion Grip Handle
GE1381	579C2-17	Cross Head w/Lock Washer & Bolt
GE1361	580C1-100	Switch, Dual Speed (3 Phase)
GE1167	580C1-198	Switch, Single Speed (1 & 3 Phase)
GE1391	580C1-199	Switch, Dual Speed (1 Phase)
GE1215	607C1-35	Oiling Device
GE1910	607C1-31	Oiling Device - One Shot (For Old Style 627 & 629 Models Only)
GE1373	664C1-3	Connecting Rod (1-3/4" Stroke)
GE1372	664C1-4	Connecting Rod (1-1/2" Stroke)
GE1371	664C1-5	Connecting Rod (1-1/4" Stroke)
GE1370	664C1-6	Connecting Rod (1-1/8" Stroke)
GE1357	706C1-4 **	Capacitor (110 Volt)
GE1358	706C1-5 **	Capacitor (220 Volt)
	706C1-13 *	Capacitor (110 Volt)
	706C1-18 *	Capacitor (220 Volt)

* Class 627X Only

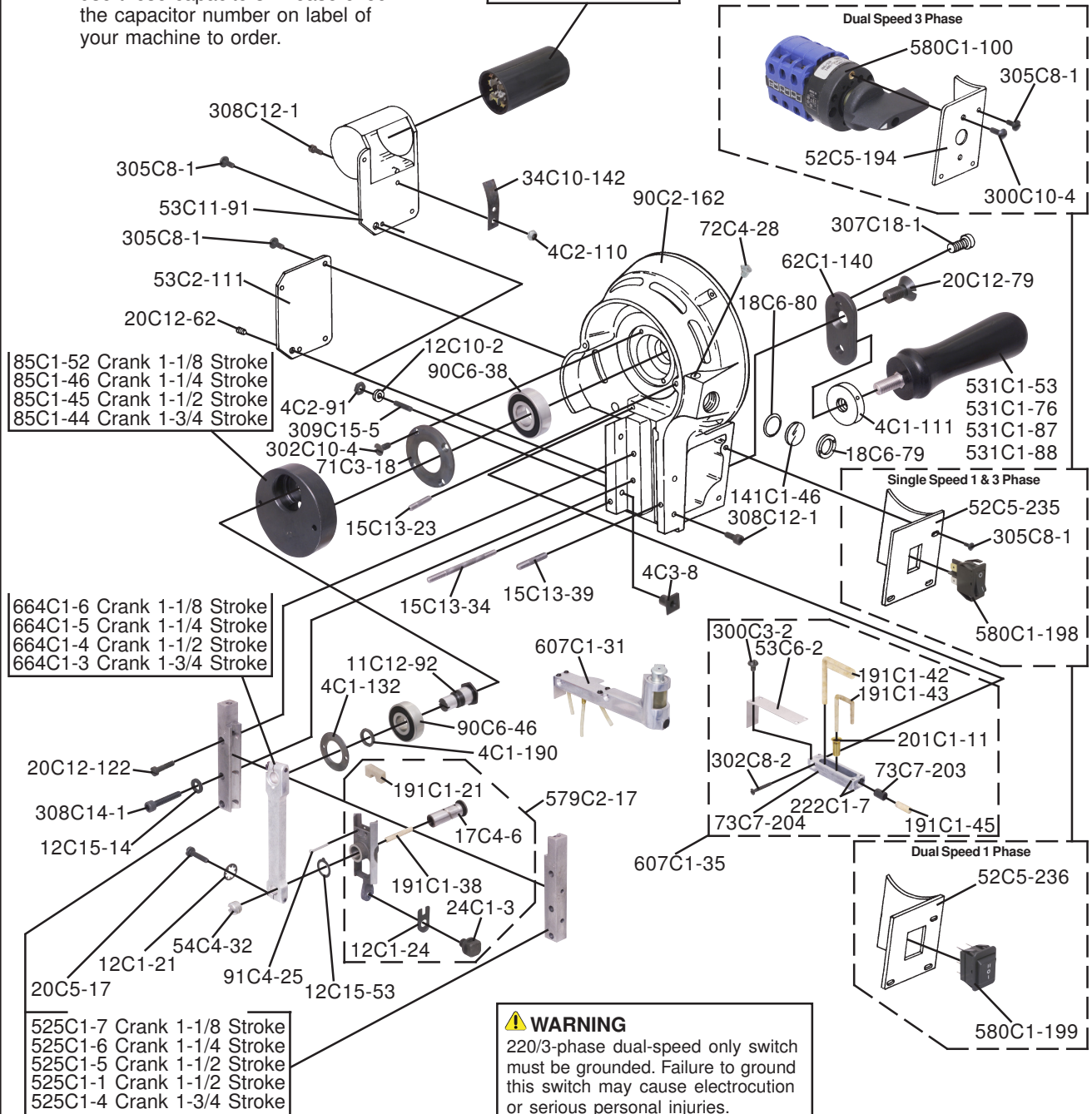
** Class 629X Only

Note: Number in parenthesis indicate quantity of a part required.

"Genuine" Parts For Eastman Straight Knives

Note: Certain 220 volt machines will use these capacitors. Please check the capacitor number on label of your machine to order.

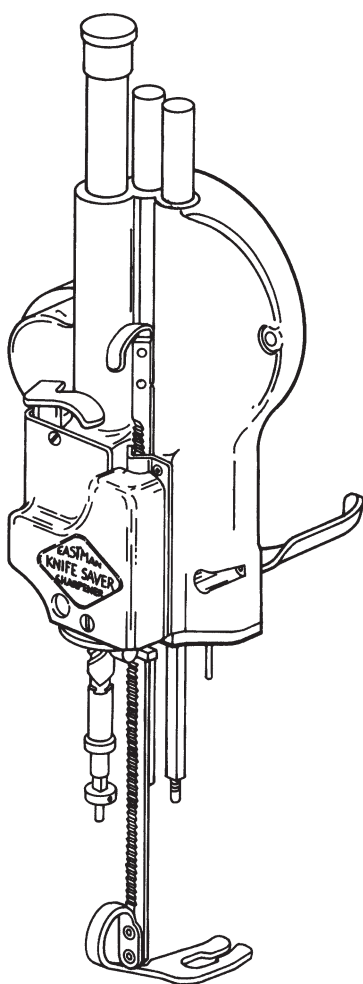
706C1-4	110 Volt
706C1-5	220 Volt
706C1-13	110 Volt
706C1-18	220 Volt



Notes: L.H. indicates left-hand thread. All others are right-hand.

Slip large lug over switch before replacing switch base. Secure switch to base tightly to ensure positive ground.

All Drawings © 1988-1990, 1993, 1995, 1996, 1998 Eastman Machine Company

"Genuine" Parts For Eastman Straight Knives
Model 627X BRUTE
Model 629X BLUE STREAK II
**SHARPENER HOUSING
ASSEMBLY
(Front View)**


Univ. Number	Eastman Number	Description
GE1735	4C1-149	Nut, Elastic
GE1917	4C1-161	Nut, Self Locking
GE1736	4C2-112	R.H. Nut For Screw Shaft
GE1737	4C2-113	L.H. Nut For Screw Shaft
GE1738	5C5-16	Collar, Lower
GE1408	11C12-54	Shaft For Cam
GE1663	12C15-57	Spring Washer For Release Lever
GE1912	12C15-69	Washer For Lock Bracket
GE1739	12C15-74	Washer, Flat (4)
GE1740	12C15-91	Thrust Washer, Upper Nut (2)
GE1489	17C15-106	Roll Pin For Collar
GE1414	20C4-17	Pressure Foot Lever Screw
GE1412	20C12-13	Cam Shaft Spring Screw
GE1404	20C12-113	Screw For Latch
GE1416	20C12-117	Screw For Pressure Foot Shoe (2)
GE1741	20C12-156	Screw For Release Lever
GE1906	20C12-137	Screw For Knife Guard Lock
GE1742	22C3-2	Lift Handle For Knife Guard Lock
GE1411	34C1-20	Tension Spring
GE1833	34C8-12	Spring For Pressure Foot Lock
GE1413	34C10-179	Spring For Pressure Foot Lever
GE1403	34C10-107	Spring For Latch
GE1743	53C11-72	Cover For Cam
	53C11-103	Vinyl Cover For Handle
GE1407	55C4-49	Spacer For Knife Guard Lock Bracket
GE1417	68C1-192	Pressure Foot Shoe (All Strokes)
GE1744	71C3-15	Thrust Ball Bearing (3)
GE1745	86C7-34	Cap For Tube
GE1406	90C4-47	Bearing For Cam Shaft
GE1397	97C3-35	Latch For Cam
GE1746	147C1-26	Extension For Screw Shaft
GE1916	171C1-16	Lock (Only) For Pressure Foot
GE1453	300C10-1	Round Head Screw (6-32 x 3/16") (2)
GE1415	300C10-4	Round Head Screw (6-32 x 3/8") (4)
GE1661	302C10-4	Flat Head Screw (6-32 x 5/16")
GE1747	302C10-8	Flat Head Screw (6-32 x 3/4")
	309C15-7	Set Screw For Cam
GE1410	553C1-7	Pressure Foot Lock Bracket, Complete
GE1920	553C1-8	Knife Guard Lock Bracket Only
GE1399	605C1-36	Knife Guard Rod (7-8" Knife)
GE1400	605C1-37	Knife Guard Rod (9-10" Knife)
GE1401	605C1-33	Knife Guard Rod (11-1/2" Knife)
GE1402	605C1-34	Knife Guard Rod (13" Knife)
GE1396	621C1-7	Release Lever w/Cam
GE1409	683C1-17	Pressure Foot Lever
GE1392	713C4-4	Screw Shaft w/Extension (R & L Hand Nuts (5"-8" Knife))
GE1393	713C4-5	Screw Shaft w/Extension (R & L Hand Nuts (9"-10" Knife))
GE1241	713C4-6	Screw Shaft w/Extension (R & L Hand Nuts (11-1/2" Knife))
	713C4-7	Screw Shaft w/Extension (R & L Hand Nuts (13" Knife))
GE1749	732C1-11	Sharpener Housing w/Bushings & Tubes Only (5-8" Knife)
GE1750	732C1-12	Sharpener Housing w/Bushings & Tubes Only (9-10" Knife)
	732C1-17	Sharpener Housing w/Bushings & Tubes Only (13" Knife)

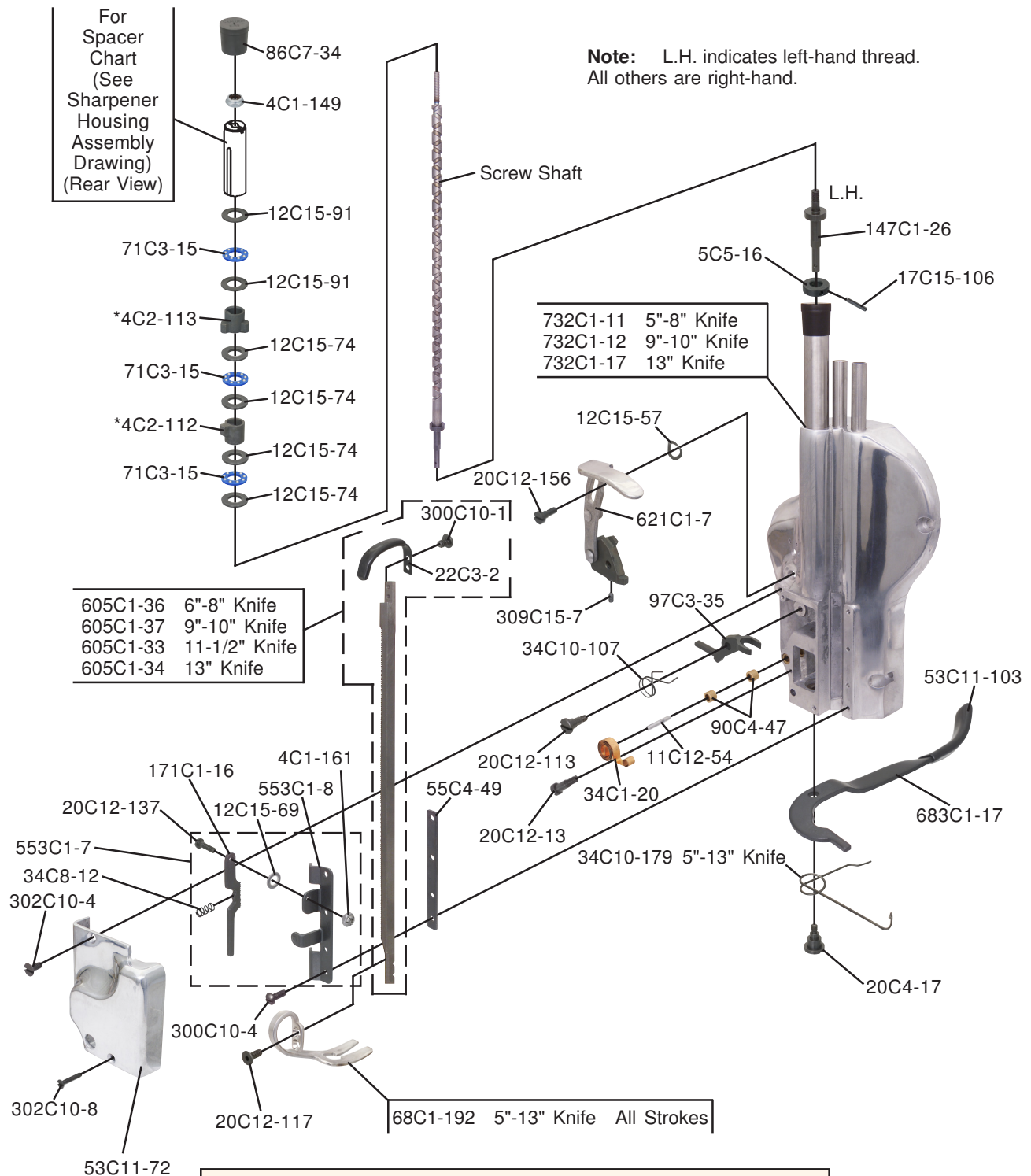
Note: Number in parenthesis indicate quantity of a part required.

"Genuine" Parts For Eastman Straight Knives

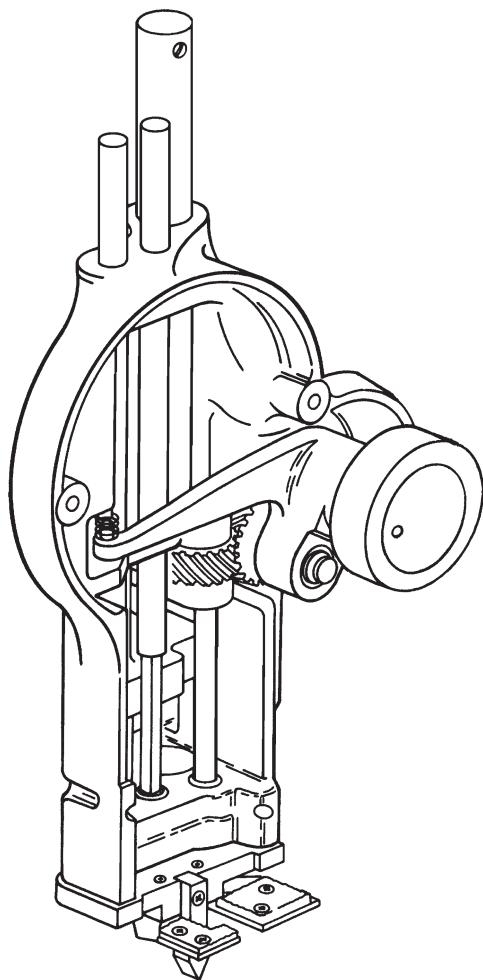
* THESE PARTS SOLD ONLY IN
ASSEMBLIES AS FOLLOWS

713C4-4	Screw Shaft with Extension, R. & L. Hand Nuts 5"-8"
713C4-5	Screw Shaft with Extension, R. & L. Hand Nuts 9"-10"
713C4-6	Screw Shaft with Extension, R. & L. Hand Nuts 11-1/2"
713C4-7	Screw Shaft with Extension, R. & L. Hand Nuts 13"

Note: L.H. indicates left-hand thread.
All others are right-hand.



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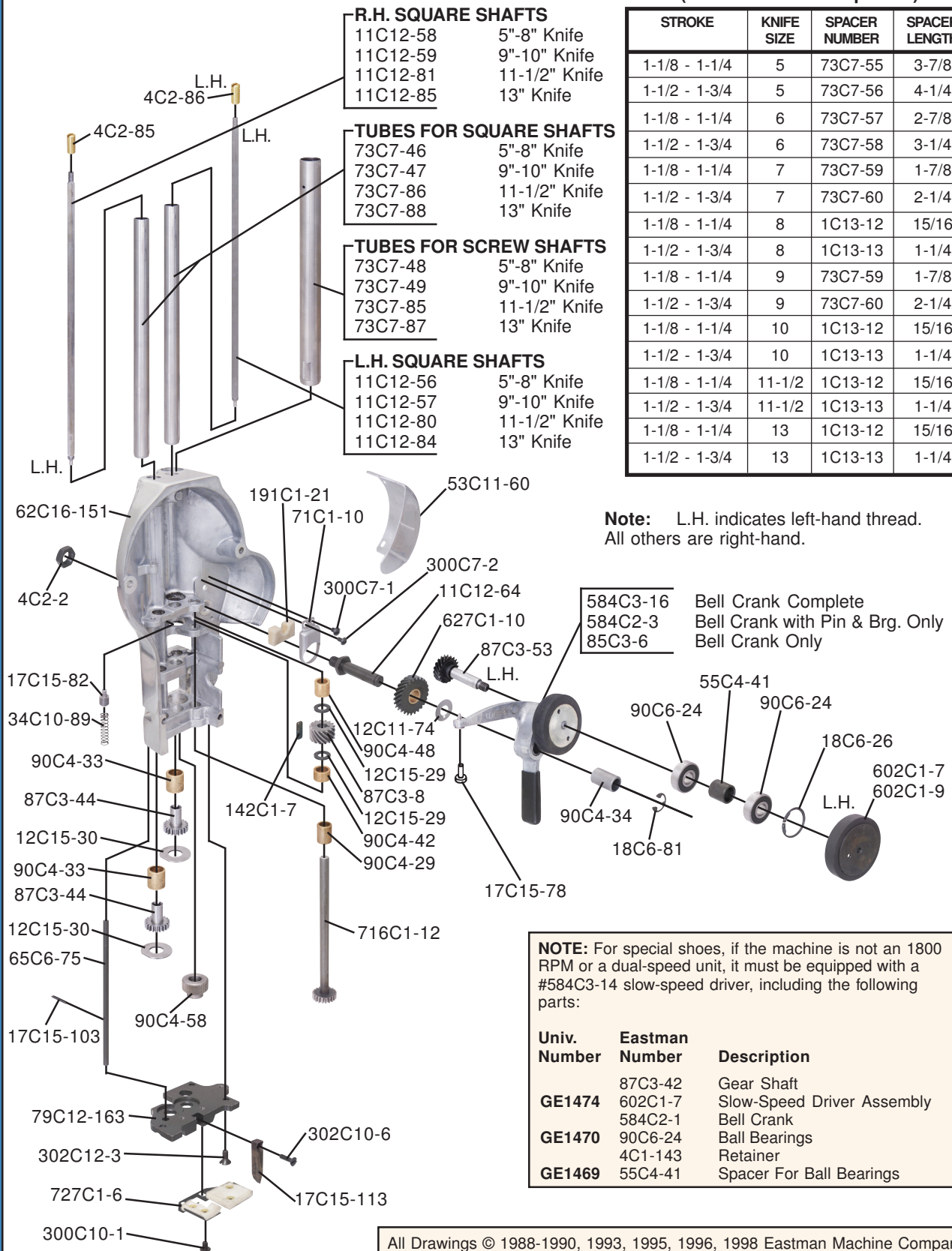
"Genuine" Parts For Eastman Straight Knives
Model 627X BRUTE
Model 629X BLUE STREAK II
**SHARPENER HOUSING
ASSEMBLY
(Rear View)**


All Drawings © 1988-1990, 1993, 1995,
1996, 1998 Eastman Machine Company

Univ. Number	Eastman Number	Description
GE1442	4C2-2	Lock Nut For Shaft
GE1753	4C2-85	RH Follower Nut
GE1754	4C2-86	LH Follower Nut
GE1418	11C12-58	RH Square Shaft (5-8" Knife)
GE1419	11C12-59	RH Square Shaft (9-10" Knife)
GE1005	11C12-81	RH Square Shaft (11-1/2" Knife)
GE1421	11C12-85	RH Square Shaft (13" Knife)
GE1430	11C12-56	LH Square Shaft (5-8" Knife)
GE1431	11C12-57	LH Square Shaft (9-10" Knife)
GE1004	11C12-80	LH Square Shaft (11-1/2" Knife)
	11C12-84	LH Square Shaft (13" Knife)
GE1467	11C12-64	Shaft For Crank
GE1755	12C11-74	Thrust Washer
GE1462	12C15-29	Thrust Washer (2)
GE1447	12C15-30	Thrust Washer For Bottom Plate (2)
	17C15-78	Pin For Bell Crank
GE1443	17C15-82	Pin Crank Spring
GE1449	17C15-103	Roll Pin For Push Rod
GE1456	17C15-113	Spreader Pin
GE1472	18C6-81	Retaining Ring For Shaft
GE1473	18C6-26	Retaining Ring For Bell Crank
GE1444	34C10-89	Spring For Bell Crank
GE1907	53C11-60	Cover Drive Pulley (For Old Style 625, 627 & 629 Models Only)
GE1469	55C4-41	Spacer For Ball Bearings
GE1756	62C16-151	Sharpener Housing Only
GE1448	65C6-75	Push Rod
GE1458	71C1-10	Idler Gear Oil Retainer
GE1422	73C7-46	Tube For Square Shaft (4-8" Knife)
GE1423	73C7-47	Tube For Square Shaft (9-10" Knife)
	73C7-86	Tube For Square Shaft (11-1/2" Knife)
	73C7-88	Tube For Square Shaft (13" Knife)
GE1426	73C7-48	Tube For Screw Shaft (4-8" Knife)
GE1427	73C7-49	Tube For Screw Shaft (9-10" Knife)
	73C7-85	Tube For Screw Shaft (11-1/2" Knife)
	73C7-87	Tube For Screw Shaft (13" Knife)
GE1450	79C12-163	Bottom Plate, Sharpener Housing
	85C3-6E	Bell Crank Only
GE1461	87C3-8	Spiral Gear
GE1446	87C3-44	Spur Gear (2)
GE1757	87C3-53	Gear & Shaft
GE1464	90C4-29	Lower Bearing For Drive Shaft
GE1445	90C4-33	Bearing For Gears (2)
GE1471	90C4-34	Bearing For Bell Crank
GE1463	90C4-42	Bearing For Drive Shaft
GE1758	90C4-48	Upper Bearing For Drive Shaft
GE1454	90C4-58	Bear For Screw Shaft
GE1470	90C6-24	Ball Bearing For Crank (2)
GE1466	142C1-7	Key For Gear
GE1457	191C1-21	Felt Pad For Cross Head
GE1459	300C7-1	Round Head Screw (4-36 x 1/8")
GE1460	300C7-2	Screw
GE1453	300C10-1	Round Head Screw (6-32 x 3/16") (2)
GE1455	302C10-6	Flat Head Screw (6-32 x 1/2")
GE1451	302C12-3	Flat Head Screw (8-32 x 3/8") (5)
	584C2-3	Bell Crank w/Pin & Bearing Only
GE1759	584C3-16	Bell Crank, Complete w/Lever
GE1474	602C1-7	Slow Speed Driver Assembly
GE1475	602C1-9	Driver Pulley w/Driver
GE1468	627C1-10	Idler Gear & Bushing
GE1465	716C1-12	Driver Shaft w/Gear
GE1452	727C1-6	Oil Pad & Holder
	1C13-12	15/16" Spacer Length, 1-1/8-1-1/4" Stroke
GE1441	1C13-13	1-1/4" Spacer Length, 1-1/2-1-3/4" Stroke
	73C7-55	3-7/8" Spacer Length, 1-1/8-1-1/4" Stroke
	73C7-56	4-1/4" Spacer Length, 1-1/2-1-3/4" Stroke
	73C7-57	2-7/8" Spacer Length, 1-1/8-1-1/4" Stroke
	73C7-58	3-1/4" Spacer Length, 1-1/2-1-3/4" Stroke
	73C7-59	1-7/8" Spacer Length, 1-1/8-1-1/4" Stroke
GE1074	73C7-60	2-1/4" Spacer Length, 1-1/2-1-3/4" Stroke

Note: Number in parenthesis indicate quantity of a part required.

"Genuine" Parts For Eastman Straight Knives



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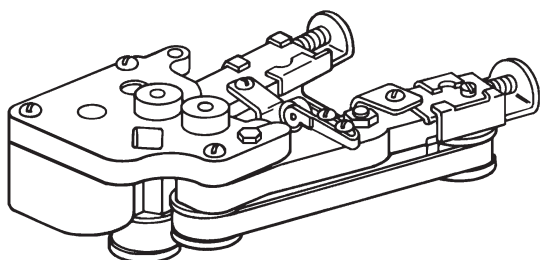
"Genuine" Parts For Eastman Straight Knives

Model 627X BRUTE Model 629X BLUE STREAK II

LOWER GEAR BRACKET ASSEMBLY

Complete Sharpener Assembly Numbers: 637C10-*

		Machine Stroke			
		1-1/8"	1-1/4"	1-1/2"	1-3/4"
Height of Machine	5"	-20	-21	-22	-23
	6"	-24	-25	-26	-27
	7"	-28	-29	-30	-31
	8"	-32	-33	-34	-35
	9"	-36	-37	-38	-39
	10"	-40	-41	-42	-43
	11-1/2"	-	-45	-46	-47
	13"	-48	-49	-50	-51

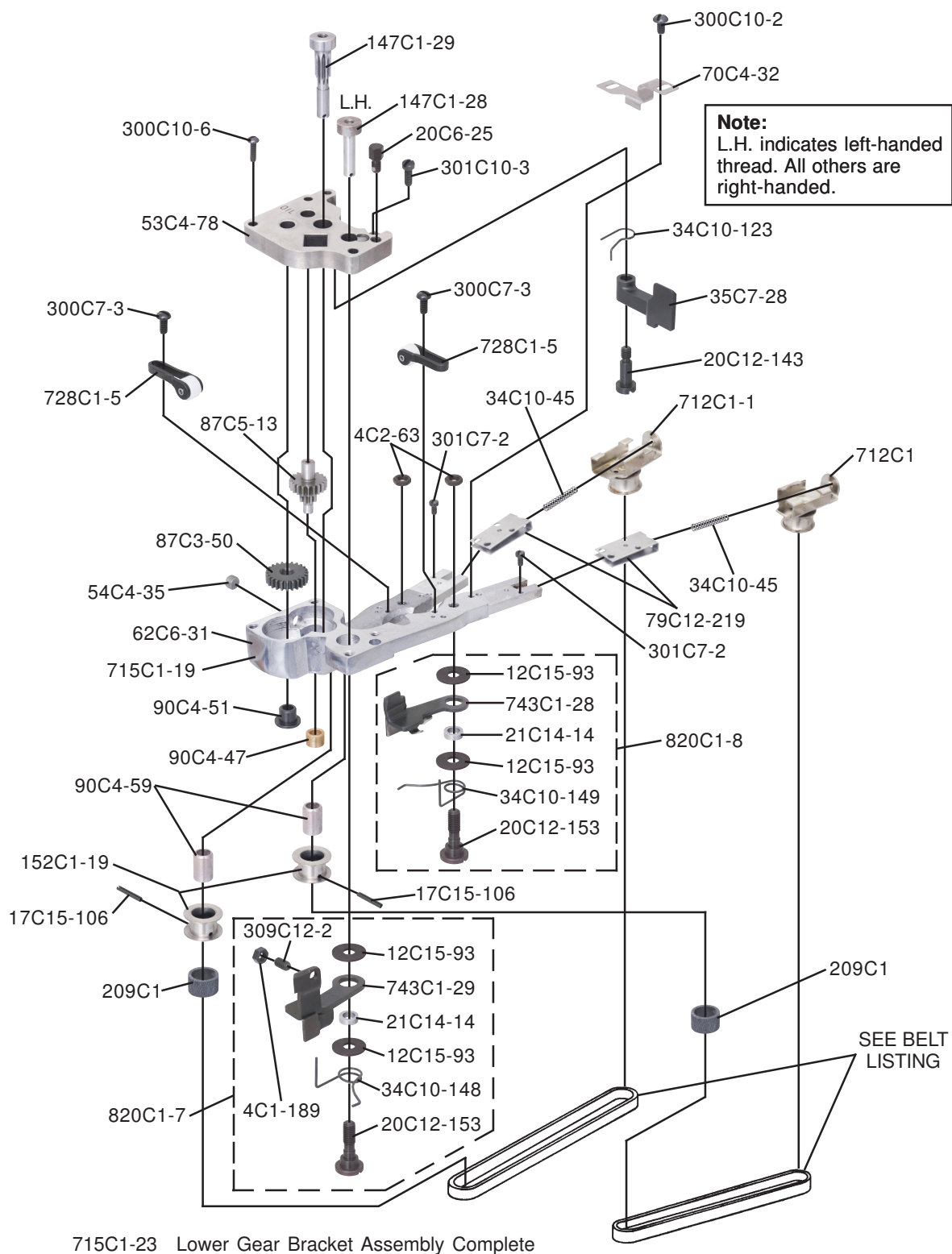


Univ. Number	Eastman Number	Description
GE1491	4C1-189	Jam Nut (8-32)
GE1561	4C2-63	Nut For Sharpener Shoe Screw (2)
GE1654	12C15-93	Washer, Shoe (4)
GE1489	17C15-106	Roll Pin (For Pulley #152C1-19) (2)
GE1495	20C6-25	Adjusting Screw
	20C12-57	Screw For Sharpener Shoe (Wave Knife Only) (2)
GE1501	20C12-143	Screw For Clamping Arm
GE1657	20C12-153	Screw For Sharpener Shoe (2)
GE1761	21C14-14	Bushing For Sharpener Shoe (2)
GE1504	34C10-45	Spring For Pulley Slide (2)
GE1508	34C10-47	Spring For LH Shoe (Wave Knife Only)
GE1554	34C10-57	Spring For RH Shoe (Wave Knife Only)
GE1499	34C10-123	Spring For Arm
GE1762	34C10-148	Spring For LH Sharpener Shoe
GE1763	34C10-149	Spring For RH Sharpener Shoe
GE1500	35C7-28	Clamping Arm For Shoe
GE1477	53C4-78	Gear Cover
GE1482	54C4-35	Oil Hole Plug
GE1483	62C6-31	Bracket, Lower Gear
GE1498	70C4-32	Guide Back Of Standard
GE1505	79C12-219	Wear Plate (2)
GE1481	87C3-50	Gear On Screw Shaft
GE1480	87C5-13	Intermediate Gear
GE1406	90C4-47	Bearing For Intermediate Gear
GE1485	90C4-51	Bearing For Screw Shaft
GE1487	90C4-59	Bearing For Shaft Extension (2)
GE1494	147C1-28	RH Shaft Extension
GE1493	147C1-29	LH Shaft Extension
GE1488	152C1-19	Front Pulley For Belt (2)
GE1490	209C1	Neoprene Band For Pulley (2)
GE1478	300C7-3	Round Head Screw (4-36 x 1/4") (4)
GE1497	300C10-2	Round Head Screw (6-32 x 1/4") (2)
GE1476	300C10-6	Round Head Screw (6-32 x 1/2") (3)
GE1764	301C7-2	Fillister Head Screw (4-36 x 3/16") (2)
GE1496	301C10-3	Fillister Head Screw (6-32 x 3/8")
	309C12-2	Stop Screw For LH Shoe
GE1503	712C1	RH Slide w/Pulley
GE1502	712C1-1	LH Slide w/Pulley
GE1484	715C1-19	Lower Gear Bracket w/Cover, Bearings, Screws & Wear Plate (5"—13" Knives)
GE1919	715C1-23	Lower Gear Bracket, Complete
GE1479	728C1-5	Stabilizer Assembly (2)
GE1540	743C1-26	RH Shoe (Wave Knife Only)
GE1507	743C1-27	LH Shoe (Wave Knife Only)
GE1765	743C1-28	RH Pre-Set Sharpener Shoe Only
GE1766	743C1-29	LH Pre-Set Sharpener Shoe Only
GE1492	820C1-7	LH Complete Shoe Assembly
GE1506	820C1-8	RH Complete Shoe Assembly

Note: Number in parenthesis indicate quantity of a part required.

All Drawings © 1988-1990, 1993, 1995, 1996, 1998 Eastman Machine Company

"Genuine" Parts For Eastman Straight Knives



Wave knives require special shoes & related parts listed below.

Univ. Number	Eastman Number	Description
GE1507	743C1-27	L.H. Shoe
GE1508	34C10-47	L.H. Spring
GE1501	20C12-143	Screw For Shoe

Univ. Number	Eastman Number	Description
GE1540	743C1-26	R.H. Shoe
GE1554	34C10-57	R.H. Spring
	20C12-57	Screw For Shoe

When using these Special Shoes the following parts must be removed from the Lower Gear Bracket.

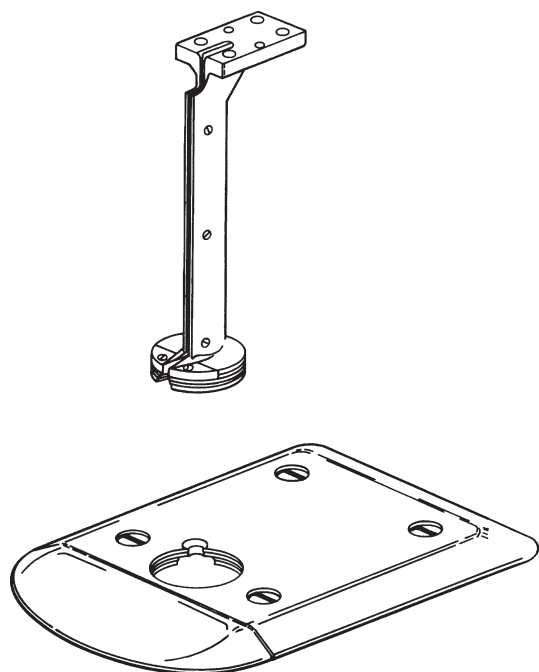
Univ. Number	Eastman Number	Description
GE1500	35C7-28	Clamping Arm
GE1499	34C10-123	Spring
GE1501	20C12-143	Screw

All Drawings © 1988-1990, 1993, 1995, 1996, 1998 Eastman Machine Company

"Genuine" Parts For Eastman Straight Knives

Model 627X BRUTE Model 629X BLUE STREAK II

STANDARD & BASE PLATE ASSEMBLY



All Drawings © 1988-1990, 1993, 1995,
1996, 1998 Eastman Machine Company

Univ. Number	Eastman Number	Description
GE1531	12C1-35	Lock Washer (4)
	12C15-77	Washer
GE1605	17C1-4	Taper Pin (#0 x 3/4") (2)
GE1528	17C6-9	Hinge Pin (2)
GE1768	20C5-12	Clamp Screw For Rollers (8)
GE1517	20C12-19	Knife Slide Screw
GE1532	20C13-51	Hinge Pin Clamp Screw (4)
GE1769	34C1-57	Plate Wing Tension Spring (2)
GE1529	60C1-55	Plate Wing (For Small Plates)
GE1530	60C1-56	Plate Wing (For Large Plates)
GE1770	79C4-12	Throat Plates w/Screws & Pins
	79C4-24	Tapered & Relieved Throat Plates Assembly
GE1527	213C1-1	Fibre Shim (6)
GE1451	302C12-3	Flat Head Screw (8-32 x 3/8") (3)
GE1772	505C3-223	Small Plate Base, Complete (5"—8" Knives)
GE1773	505C3-224	Large Plate Base, Complete (9"—13" Knives)
GE1118	505C3-226	Small Plate Base, Complete (5"—8" Knives) For 50 Cycle 1500 RPM & Dual-Speed Only
GE1124	505C3-227	Large Plate Base, Complete (9"—13" Knives) For 50 Cycle 1500 RPM & Dual-Speed Only
	505C3-243	Small Plate Base, Complete (5"—8" Knives) Used with Swivel Roller Assembly Only
	505C3-244	Large Plate Base, Complete (9"—13" Knives) Used with Swivel Roller Assembly Only
	528C1-112	Micro Fog Standard (Complete w/Slides & Throat Plates) (6" Knife)
GE1509	528C1-123	Standard (Complete w/Slides & Throat Plates) (5" Knife)
GE1510	528C1-120	Standard (Complete w/Slides & Throat Plates) (6" Knife)
GE1511	528C1-122	Standard (Complete w/Slides & Throat Plates) (7" Knife)
GE1512	528C1-121	Standard (Complete w/Slides & Throat Plates) (8" Knife)
GE1183	528C1-115	Standard (Complete w/Slides & Throat Plates) (9" Knife)
GE1514	528C1-116	Standard (Complete w/Slides & Throat Plates) (10" Knife)
GE1184	528C1-124	Standard (Complete w/Slides & Throat Plates) (11-1/2" Knife)
GE1185	528C1-125	Standard (Complete w/Slides & Throat Plates) (13" Knife)
GE1533	532C2-3	Rubber Mounted Roller, Complete (4)
GE1534	532C2-5	Rubber Mounted Roller, Complete (4)
GE1918	532C2-7	Rubber Mounted Roller, Complete (4)
GE1777	619C1-31	Roller Shell, Complete (4)
GE1518	643C1-44	Knife Slides, Complete w/Screws (5" Knife)
GE1519	643C1-41	Knife Slides, Complete w/Screws (6" Knife)
GE1229	643C1-42	Knife Slides, Complete w/Screws (7" Knife)
	643C1-43	Knife Slides, Complete w/Screws (8" Knife)
GE1522	643C1-46	Knife Slides, Complete w/Screws (9" Knife)
GE1523	643C1-47	Knife Slides, Complete w/Screws (10" Knife)
GE1524	643C1-53	Knife Slides, Complete w/Screws (11-1/2" Knife)
GE1525	643C1-45	Knife Slides, Complete w/Screws (13" Knife)
	643C1-51	Knife Slides, Complete w/Screws (6" Micro Fog)
GE1778	619C1-32	Swivel Roller Assembly

Note: Number in parenthesis indicate quantity of a part required.

"Genuine" Parts For Eastman Straight Knives

STANDARDS COMPLETE W/SLIDES

528C1-123	5" Standard
528C1-120	6" Standard
528C1-122	7" Standard
528C1-121	8" Standard
528C1-115	9" Standard
528C1-116	10" Standard
528C1-124	11-1/2" Standard
528C1-125	13" Standard

KNIFE SLIDES

643C1-44	5" Knife
643C1-41	6" Knife
643C1-42	7" Knife
643C1-43	8" Knife
643C1-46	9" Knife
643C1-47	10" Knife
643C1-53	11-1/2" Knife
643C1-45	13" Knife
643C1-51	6" Micro Fog

528C1-112
Micro Fog
6" Standard

12C15-77

CAUTION

Do not oil the plate roller shells or you may damage them.

Place the plate on blocks and press out the roller shell from the ring assembly.

NOTE: A roller shell (complete with shaft and bearings) may be ordered as required. Specify part number 619C1-30.

To install a new roller shell, invert the baseplate and press the roller shell into the ring assembly.

OPTIONAL

Univ. Number	Eastman Number	Description
GE1778	619C1-32	Swivel Roller Assembly
GE1533	532C2-3	Rubber Mounted Wide Roller
GE1534	532C2-5	Rubber Mounted Roller (For all machines except noted below)
GE1918	532C2-7	Rubber Mounted Roller (For 50 cycle 1500 RPM & dual-speed machines only)

213C1-1 (2)
17C6-9

213C1-1

619C1-32

20C5-12

532C2-3
532C2-5
532C2-7

213C1-1
Fibre Shim

619C1-31

20C5-12

34C1-57

60C1-55 For Small Plates
60C1-56 For Large Plate

12C1-35

20C13-51

Univ. Number	Eastman Number	Description
GE1772	505C3-223	Small Plate For 5"-8" Knives
GE1773	505C3-224	Large Plate For 9"-13" Knives
FOR 50 CYCLE 1500 RPM & DUAL-SPEED MACHINES ONLY		
GE1118	505C3-226	Small Plate For 5"-8" Knives
GE1124	505C3-227	Large Plate For 9"-13" Knives
FOR PLATES WITH SWIVEL ROLLERS		
GE1772	505C3-223	Small Plate For 5"-8" Knives
GE1773	505C3-224	Large Plate For 9"-13" Knives